



PARTS MANUAL 1



Challenger

MODEL MC-7 INTERCITY COACH

MOTOR COACH INDUSTRIES, INC.

PEMBINA, NORTH DAKOTA

Revision Service

This manual has been designed to allow quick and easy revision as required. From time to time as becomes necessary, revised or additional pages will be issued to keep this manual current. These should be inserted as soon as received in place of or in addition to pages originally supplied.

At intervals, lists will be issued showing the correct page dates which should be in the manual. This is for checking purposes. If it is found that the latest pages are not included, contact the manufacturer for the required material.

GENERAL INFORMATION

This parts manual contains service parts for the Challenger Model MC - 7 Intercity Coach.

The first page of each section has a black tab for quick reference. An index of sections appears immediately preceding the parts listings.

Each section is divided into groups of related parts. Parts within a group are listed in related sequence.

PARTS LOCATION

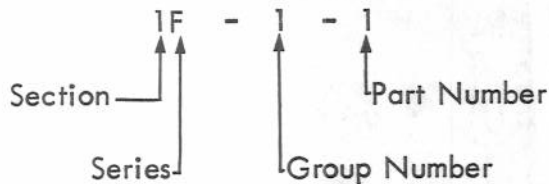
If Part Name Only Is Known:

Refer to alphabetical index in back of book. This index lists parts alphabetically by the part name followed by group or page number.

After the part name is located, refer to the corresponding group number. For Example: "Front Axle Assembly" - Group 1.01. The number "1" designates the section and the number ".01" designates the group.

If Part Number Only Is Known:

The part number includes digits which give the section and group number. For example:



If part number only is known, refer to section as indicated by the first number, and group indicated by second digit or digits. Size of individual groups is such that parts can be readily located.

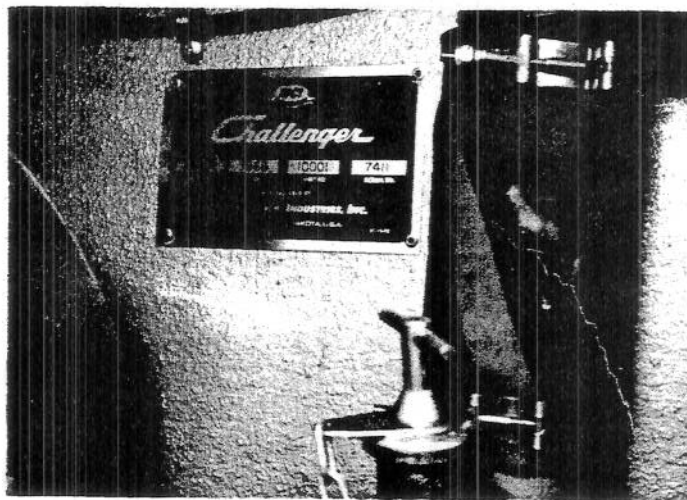
NOTE: For "Optional" Equipment, refer to colored pages at the end of sections.

INSTRUCTIONS FOR ORDERING PARTS

1. Show correct part number, description and quantity required.
2. Include complete shipping instructions.
3. Coach identification is extremely important when ordering parts. Coaches should be identified by unit number only. Coach identification plates are located in the blower compartment and in front of the L.H. luggage rack behind the driver.
4. Specify, when necessary, whether parts are right or left hand; front or rear; upper or lower. Left and right are determined by facing the same direction as the driver. A part which is designated "Front" is that nearest the front of the vehicle.



FRONT OF LUGGAGE RACK



BLOWER COMPARTMENT

ABBREVIATIONS

A/C	Air Conditioning	HD.	Head
A.C.	Alternating Current	H.D.	Heavy Duty
ADJ.	Adjusting	HEX.	Hexagon
AMP.	Ampere	H.P.	Horsepower
ANOD.	Anodized	HSG.	Housing
A.R.	As Required	HYD.	Hydraulic
ASSY.	Assembly		
		I.D.	Inside Diameter
B.H.M.S.	Brazier Head Machine Screw	IN.	Inch
BRG.	Bearing	INCL.	Includes
BLK. HD.	Bulkhead	INST.	Installed
B.U.	Back Up	INT.	Internal
BUSH.	Bushing	INV. FL.	Inverted Flared
CAD. PL.	Cadmium Plated	KPR.	Keeper
C.C.W.	Counter Clockwise		
C.E.	Commutator End	LAV.	Lavatory
C/H	Central Heat	LG.	Long
CL.	Clear	L.H.	Left Hand
COMM.	Commutator		
COND.	Conditioning	M.S.	Mild Steel
CONT'D.	Continued	MTD.	Mounted
CSK.	Countersunk	MTG.	Mounting
CTL.	Cut To Length		
C/W	Complete With	N.C.	National Coarse
C.W.	Clockwise	NEG.	Negative
		N.F.	National Fine
D.C.	Double Contact		
D.E.	Drive End	O.C.	Outside Circumference
DEL. PORT	Delivery Port	O.D.	Outside Diameter
DIA.	Diameter	O.HD.	Oval Head
DIFF.	Differential	O.HD.M.	Oval Head Machine
DIM.	Dimension	O/S	Oversize
		OPT.	Optional
EFF.	Effective		
EXT.	External	PASS.	Passenger
EXTRU.	Extrusion	P.E.	Pump End
		PH. RD. HD.	Phillips Round Head
F. HD.	Flat Head	PH. REC. PK.	Phillips Recessed Parkerized
FIL. HD.	Fillister Head	PH. REC. SEMS	Phillips Recessed Sems
F.I.P.	Female Internal Pipe	POS.	Positive
FRT.	Front	P.S.	Power Steering
FT.	Foot or Feet	P.S.I.	Pounds per Square Inch
FTG.	Fitting	PT.	Point
FWD.	Forward		
FWG.	Following		
		RAD.	Radiator
		REINF.	Reinforcing
		REQ'D.	Required
GA.	Gauge	R.H.	Right Hand
GAL.	Gallon		
GALV.	Galvanized	R. HD.M.	Round Head Machine

S/A	Sub-Assembly	TR. HD.	Truss Head
S.C.	Single Contact		
SCR.	Screw	U.N.F.	Unified Screw Thread Fine
SH. MET.	Sheet Metal	U/S	Undersize
S.L.	Special List		
S.D.A.	Sold Only As Assembly	V.	Volt
SPEEDO.	Speedometer	Vert.	Vertical
SPL.	Splined		
STN.	Stainless	W/	With
STL.	Steel	WHS.G.	Wheelhousing
S.W.	Stewart Warner	W/O	Without
		W/S	Windshield
TEMP.	Temperature		
THD.	Thread	XMBR.	Crossmember
TR.	Treated		
		YD.	Yard

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SECTION 1

Front Axle

GROUP INDEX

	<u>Group No.</u>
Front Axle Assembly.....	1.01
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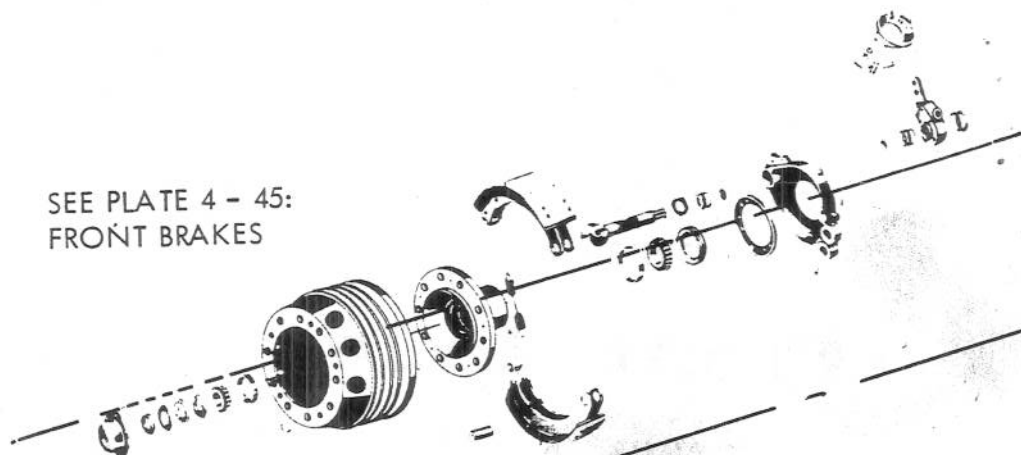
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GROUP	1.01		

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KEY	PART NUMBER	DESCRIPTION	QTY.
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SEE PLATE 4 - 45:
FRONT BRAKES



SEE PLATE 1 - 6
STEERING COMPONENTS

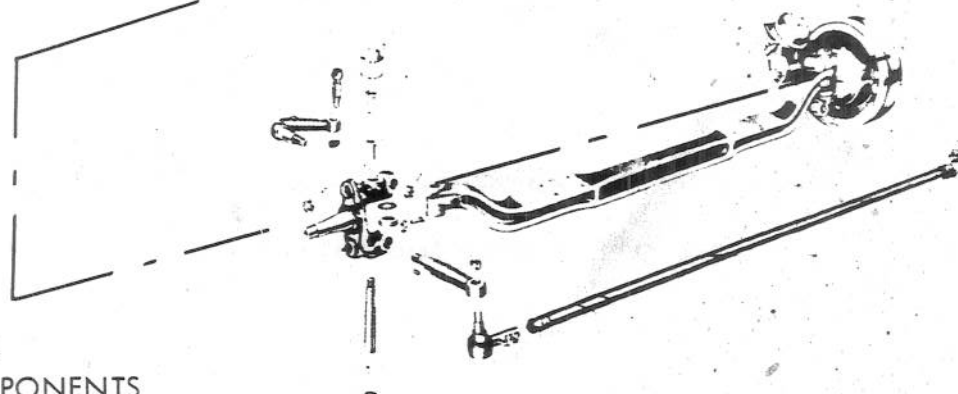


PLATE 1 - 3: FRONT AXLE ASSEMBLY

Plate 1-6	<u>FRONT AXLE ASSEMBLY</u>		1.0101
1	1F-1-1 1F-1-2 1C-1-3 1C-1-4	Front Axle Assy., C/W Brakes, Hubs & Drums Axle Center Nameplate Drive Screw - Nameplate	1 1 1 1
2	1C-1-5	Stop Screw - Axle Center	2
3	1C-1-6	Nut - Stop Screw	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
This style Cross Tube & End Assy is applicable to coaches with Unit No. 10001 thru No. 10520 Refer to pages 1-4 etc. for later style cross tube and end assemblies.			
PLATE 1 -6 : STEERING COMPONENTS			

Plate	STEERING - FRONT AXLE		1.0201
1-6			
4	1C-2-1	Steering Knuckle, Bushing & Stud Assy. - L.H.	1
	1C-2-2	Steering Knuckle, Bushing & Stud Assy. - R.H.	1
5*	1C-2-3	Bushing Only	4
	1C-2-4	Stud	2
	1C-2-25	Dowel - Steering Knuckle Stud	4
6*	1C-2-6	Pin - Steering Knuckle	2
7*	1C-2-23	Expansion Plug	2



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SECTION

1 - FRONT AXLE

GROUP

1.02

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 1-6		<u>STEERING - FRONT AXLE (Cont'd)</u>	1.0202
8*	1C-2-24	Lock Ring	
*	1C-2-8	Spacer - .156 (Use as Required)	2
*	1A-2-22	Spacer - .125 (Use as Required)	2
*	1A-2-27	Spacer - .093 (Use as Required)	2
9*	1A-2-23	Shim	2
10*	1C-2-9	Thrust Bearing - Steering Knuckle	2
11*	1C-2-7	Sleeve - Steering Knuckle Pin	2
12*	1A-2-18	Nut - Steering Knuckle Pin	2
13*	1-2-130	Cotter Pin - Nut	2
14*	1A-2-25	Gasket - Pin Cap	2
15*	1A-2-24	Cap - Knuckle Pin	2
16*	1A-2-26	Screw - Pin Cap	2
17	1C-2-12	Steering Arm - Main	6
18	1A-2-31	Key - Main Steering Arm	1
	1C-2-14	Washer - Main Steering Arm Nut	1
20	1C-2-13	Nut - Main Steering Arm	1
21	1A-2-32	Cotter Pin - Steering Arm Nut	1
		Ball Stud - (See Sec. 11 - Steering) Drag Link End	1
		Nut - Ball Stud (See Sec. 11 - Steering) Drag Link End	1
		Cotter Pin - Stud Nut (See Sec. 11 - Steering) Drag Link End	1
25	1F-2-1	Steering Arm - Cross Tube to Knuckle - L.H. (Tubeless Wheels)	1
	1F-2-2	Steering Arm - Cross Tube to Knuckle - R.H. (Tubeless Wheels)	1
	1F-2-5	Steering Arm - Cross Tube to Knuckle - L.H. (Tube Type Wheels)	1
	1F-2-6	Steering Arm - Cross Tube to Knuckle - R.H. (Tube Type Wheels)	1
26	1A-2-31	Key - Steering Arm to Knuckle	1
27	1-2-531	Nut - Steering Arm	2
28	1A-2-32	Cotter Pin - Steering Arm Nut	2
*	1C-2-44	Shim - .010 (Use as Required)	2
	1C-2-40	Service Kit - Steering Knuckle Pin - Consists of Items Marked *	2
<u>THE FOLLOWING CROSS TUBE & END ASSY. IS APPLICABLE</u> <u>FROM UNIT NO. 10001 THRU UNIT NO. 10520.</u> (Refer to Plate 1 - 6)			
29	1C-2-17	Cross Tube and End Assy.	1
30	1C-2-18	Clamp Bolt	4
31	1C-2-19	Nut	4
32	1C-2-20	Lockwasher	4
33	1C-2-50	End Assy. - Steering Cross Tube - L.H.	1
	1C-2-51	End Assy. - Steering Cross Tube - R.H.	1
34	1C-2-60	Nut - Stud	2
35	1C-2-38	Spring - Dust Cover	2
36	1C-2-37	Retainer - Dust Cover	2
37	1C-2-36	Rubber Washer	2
38	1C-2-35	Dust Cover	2

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1.02	GROUP

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 1-6		<u>STEERING - FRONT AXLE (Cont'd)</u>	1.0203
39	1C-2-54	Body Only - L.H.	1
	1C-2-55	Body Only - R.H.	1
40	1C-2-53	Bearing	2
41	1C-2-52	Stud	2
42	1C-2-57	Nylon Spacer	2
43	1C-2-56	Stud Seat	2
44	1C-2-58	Spring - Stud Seat	2
45	1C-2-33	Plug	2
46	1C-2-59	Lock Ring	2
	1-2-130	Cotter Pin	2

THE FOLLOWING CROSS TUBE & END ASSY. IS APPLICABLE FROM UNIT NO. 10521 THRU
UNIT NO. 11297

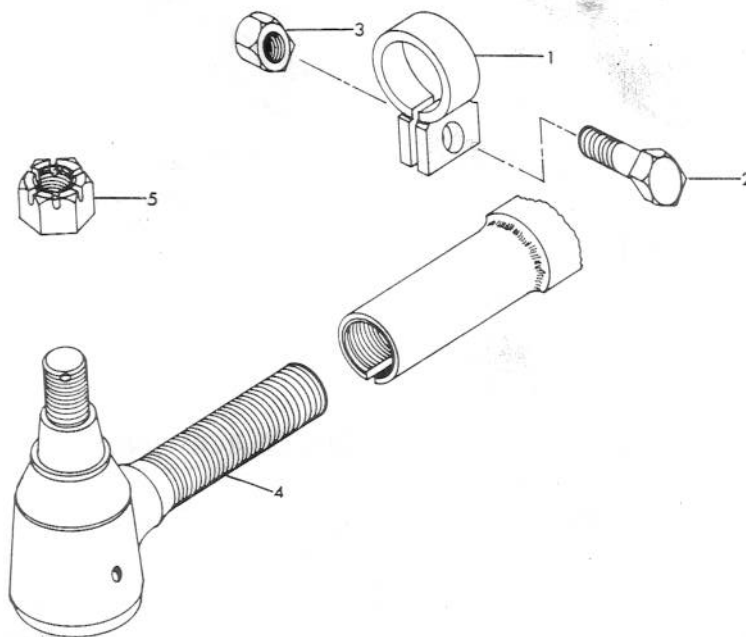


PLATE 1 - 7 (NON-REPAIRABLE TIE ROD END)

Plate 1-7			
1	1F-2-3	Cross Tube & End Assy.	1
2	1M-2-50	End Clamp	2
3	1-2-941	Clamp Bolt	2
4	2C-3-43	Nut	2
5	1M-2-47	End Assy. - L.H.	1
	1M-2-48	End Assy. - R.H.	1
	1C-2-60	Nut - End Stud (L.H. & R.H.)	2



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GROUP	1.02		

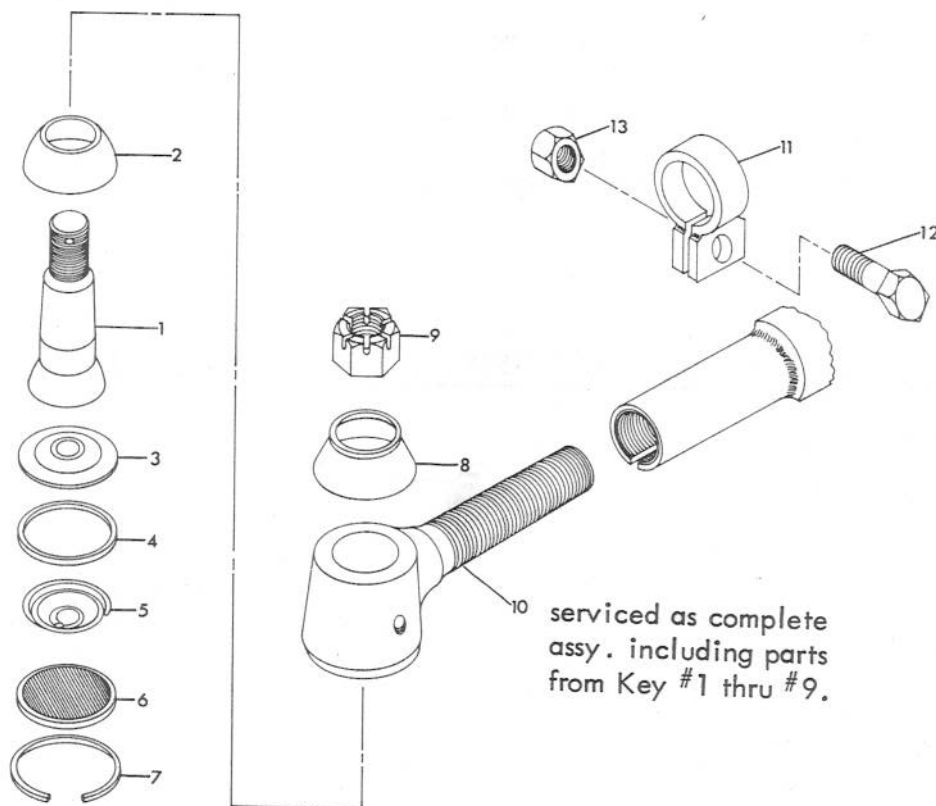
MODEL MC-7

KEY	PART NUMBER	DESCRIPTION	QTY.
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STEERING - FRONT AXLE (Cont'd)

1.0204

THE FOLLOWING CROSS TUBE & END ASSY. IS EFFECTIVE WITH UNIT NO. 11297



served as complete
assy. including parts
from Key #1 thru #9.

PLATE 1 - 8 (REPAIRABLE TIE ROD END)

Plate	1-8	1C-2-68	Cross Tube & End Assy.	1
10		1C-2-62	End Assy. - L.H.	1
10		1C-2-63	End Assy. - R.H.	1
1		1C-2-64	Stud	1
2		1C-2-53	Bearing - Stud	2
3		1C-2-56	Seat - Stud	2
4		1C-2-57	Felt - Grease	2
5		1C-2-58	Spring	2
6		1C-2-33	Plug	2
7		1C-2-59	Lock	2
8		1C-2-67	Cover - Dust	2
9		1A-2-41	Nut - Stud	2
11		1M-2-50	End Clamp	2
12		1-2-941	Clamp Bolt	2
13		2C-3-43	Nut	2

SECTION 2

REAR AXLE

GROUP INDEX

	Group No.
Rear Axle Assembly.....	2.01
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Drive Group.....	2.03
Trailing Axles — L.H. & R.H.	2.06



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SECTION	2 - REAR AXLE		
GROUP	2.03		
MODEL MC-7			

KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR AXLE ASSEMBLY</u>	
	2F-1-1	Rear Axle Assy. - C/W Brakes, Hubs & Drums	1
		<u>HOUSING GROUP</u>	
	2F-2-1	Housing Assy.	1
	2C-2-2	Nut & Dowel Assy. - Wheel Brg. Adj. (Optional)	2
	2B-2-12	Nut - Wheel Brg. Inner	2
	2-2-976	Breather Assembly	1
	2B-3-140	Plug - Filler Hole	1
	2B-2-14	Plug - Drain Hole (Magnetic)	1
	2F-2-2	Housing & Sleeve Assy.	1
	2C-2-14	Sleeve Only	2
	15B-3-13	Nut - Wheel Brg. Outer	2
	2F-2-3	Stud - Housing & Carrier	4
	2F-2-4	Stud - Housing & Carrier	6
	2B-2-20	Stud - Housing & Carrier	4
		<u>DRIVE GROUP</u>	
Plate 2-10	2F-3-1	Carrier Assembly	1
1	2F-3-2	Carrier, Cap & Plug Assembly	1
	2F-3-3	Carrier & Cap Assy.	1
	2M-3-45	Dowel - Brg. Cap	2
2	2C-3-28	Cap Screw	4
3	2B-3-40	Washer	4
4	2F-3-4	Cotter Pin - Adj. Ring Lock	2
	2A-3-7	Plug - Filler Hole	1
5	2F-3-5	Cage & Cup Assy. - Pinion Bearing	1
6	2B-3-44	Cup - Inner & Outer	2
7	2F-3-6	Companion Flange & Slinger Assembly	1
	2F-3-7	Slinger	1
8	2B-3-131	Bearing - Drive Pinion	1
9	2B-3-132	Retainer - Drive Pinion Bearing	1
10	2B-3-133	Lock Ring - Drive Pinion Bearing Retainer	1
11	2B-3-45	Brg. Cone - Inner	1
12	2F-3-8	Brg. Cone - Outer	1
13	2F-3-9	Cover & Oil Seal Assy.	1
14	2B-3-178	Oil Seal Assy.	1
15	2F-3-10	Gasket - Brg. Cage Cover	1
16	2F-3-11	Washer - Pinion Brg.	1
17	2B-3-162	Nut - Pinion Brg.	1
18	2F-3-12	Cotter Pin	1
19*	2F-3-13	Spacer - Pinion Brg. Cone (.248)	A. R.
19*	2F-3-14	Spacer - Pinion Brg. Cone (.249)	A. R.
19*	2F-3-15	Spacer - Pinion Brg. Cone (.250)	A. R.

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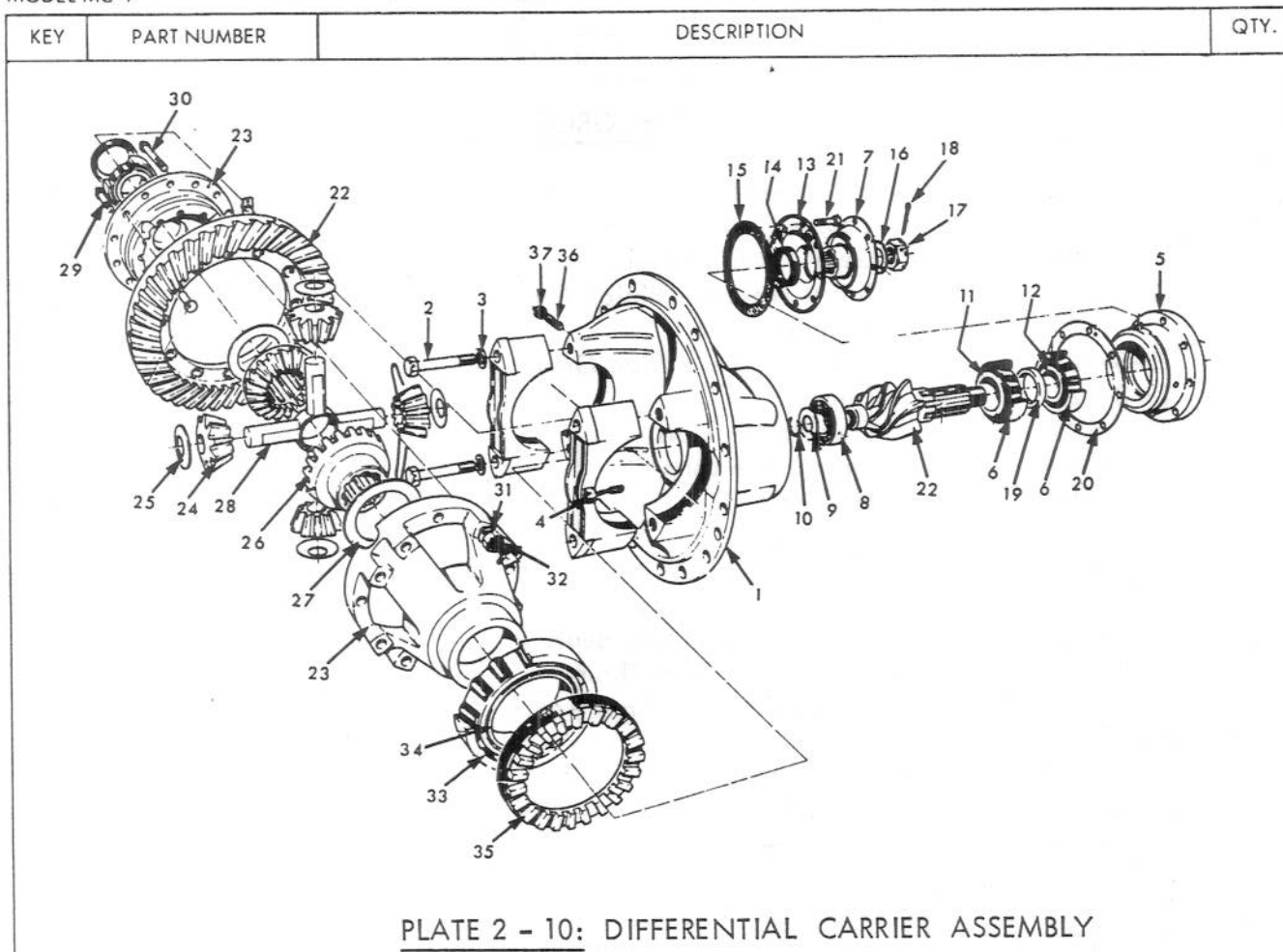


PLATE 2 - 10: DIFFERENTIAL CARRIER ASSEMBLY

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 2-10		DRIVE GROUP (Cont'd)	2.0302
19*	2F-3-16	Spacer - Pinion Brg. Cone (.251)	A.R.
19*	2F-3-17	Spacer - Pinion Brg. Cone (.252)	A.R.
19*	2F-3-18	Spacer - Pinion Brg. Cone (.253)	A.R.
19*	2F-3-19	Spacer - Pinion Brg. Cone (.259)	A.R.
19*	2F-3-20	Spacer - Pinion Brg. Cone (.265)	A.R.
19*	2F-3-21	Spacer - Pinion Brg. Cone (.271)	A.R.
19*	2F-3-22	Spacer - Pinion Brg. Cone (.277)	A.R.
19*	2F-3-23	Spacer - Pinion Brg. Cone (.283)	A.R.
20	2M-3-31	Shim - Pinion Brg. Cage (.003)	A.R.
20	2M-3-32	Shim - Pinion Brg. Cage (.005)	A.R.
20	2M-3-33	Shim - Pinion Brg. Cage (.010)	A.R.
21	2A-3-101	Cap Screw - Pinion Brg. Cage	8
22	2F-3-24	Bevel Drive Gear & Pinion Assembly (3 7/10:1)	1
+	2B-3-126	Rivet - Diff. Drive Gear	12
+	2B-3-230	Bolt - Diff. Drive Gear	12
+	2B-3-125	Nut - Diff. Drive Gear Bolt	12
*		Use Combination of two spacers as Required	
+		Rivets may be replaced with Kit 948 - Bolts - For Service	



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SECTION

2 - REAR AXLE

GROUP

2.03

MODEL MC-7

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 2-10		<u>DRIVE GROUP (Cont'd)</u> 2.0303	
	2B-3-115	Diff. Assembly	1
23	2B-3-114	Case Assembly	1
24	2B-3-118	Gear - Diff. Pinion	4
25	2B-3-119	Thrust Washer - Pinion Gear	4
26	2B-3-120	Side Gear	2
27	2B-3-121	Thrust Washer - Side Gear	2
28	2B-3-122	Spider	1
29	2B-3-123	Case Bolt - Short	4
30	2B-3-124	Case Bolt - Long	8
31	2A-3-18	Washers	12
32	2B-3-125	Nut	12
33	2B-3-135	Bearing Cup - Diff.	2
34	2B-3-127	Bearing Cone - Diff.	2
35	2B-3-137	Adjusting Ring - Diff. Bearing	2
36	2F-3-25	Screw - Drive Gear Thrust	1
37	2-3-152	Nut - Drive Gear Thrust Screw	1
	2F-3-26	Axle Shaft	2
	2C-3-15	Gasket - Axle Shaft	4
	2C-3-16	Dowel - Axle Shaft	8
	2C-3-17	Washer - Shakeproof	8
	2C-3-18	Stud Nut	20
	2C-3-19	Lockwasher	12
	2B-2-17	Gasket - Carrier to Housing	1

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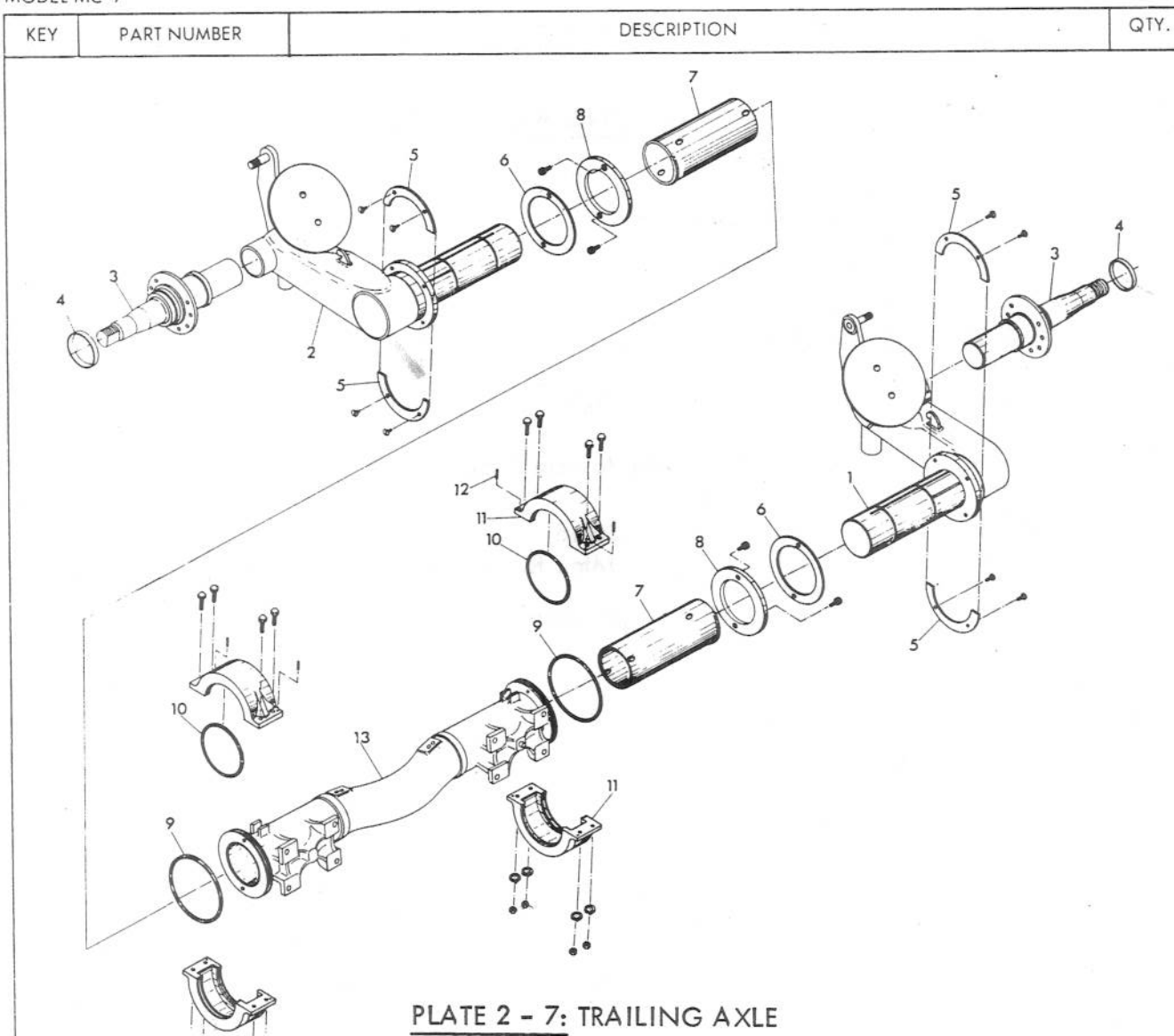


PLATE 2 - 7: TRAILING AXLE

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 2-7			
		* Effective Prior to Unit No. 11180	
		** Effective With Unit No. 11180	
		<u>TRAILING AXLE</u>	2.0601
*1	2F-6-44	Axle Assy. - L.H. Trailing	1
**1	2F-6-131	Axle Assy. - L.H. Trailing	1
*2	2F-6-43	Axle Assy. - R.H. Trailing	1
**2	2F-6-113	Axle Assy. - R.H. Trailing	1
3	2F-6-77	Spindle S/A - Axle	1
4	2F-6-87	Wear Sleeve Only	1
5	2M-6-9	Washer - Outer, Split (2 Halves)	2
	19-1-594	Screw for Washer	2
6	2M-6-5	Washer - Inner	2
7	2F-6-110	Bearing Tube	2



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SECTION

2 - REAR AXLE

GROUP

2.06

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 2-7		<u>TRAILING AXLE (Cont'd)</u> 2.0602	
8	2F-6-109	Flange - Bearing Tube	2
	19-1-313	Screw - for Flange	2
9	2M-6-24	"O" Ring - 7 $\frac{1}{2}$ " O.D.	2
10	2M-6-23	"O" Ring - 6" O.D.	2
11	2M-6-28	Clamp (2 Halves)	2
14	19-1-288	Bolt - for Clamp	4
12	2F-6-88	Dowel - Clamp, $\frac{1}{4}$ x $\frac{3}{4}$	2
13	2F-6-17	Axle Tube S/A	1
	2F-6-24	Bolt - Mtg. Cross Tube to Rear Bogie	8
	2F-2-6	Guard - Propeller Shaft	1
	2F-6-45	Stud - Propeller Shaft Guard	4
	2F-6-40	Tapping Block - Guard Mtg. to Cross Tube	2
15	19-2-107	Lockwasher	4
16	19-3-18	Hex Nut - 7/16 - 20 NF Steel Cad. Plated	4



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GROUP	2.01/.02/.03 MODEL MC-7		

KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR AXLE OPTIONAL</u>	
	2F-1-2	Rear Axle Assy. - 4.625:1 (HT 70 Trans.)	1
	2F-3-28	Bevel Drive Gear & Pinion Assy. - 4.625:1	1
	2F-2-7	Guard - Drive Shaft (HT 70 Trans.)	1
	2F-2-6	Guard - Drive Shaft (HT 740D Trans.)	1

SECTION 3

BODY

GROUP INDEX

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Wheel Housing	3.60
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KEY	PART NUMBER	DESCRIPTION	QTY.
* Effective Prior to Unit No. 10727 ** Effective With Unit No. 10727 + Effective Prior to Unit No. 11027 ++ Effective With Unit No. 11027 x Effective Prior to Unit No. 11176 xx Effective With Unit No. 11176 @ Effective Prior to Unit No. 11842 @@ Effective With Unit No. 11842 0 Effective Prior to Unit No. 10950			
DASH BOARD 3.0101			
*	3F-1-10	Instrument Panel	1
**@	3F-1-37	Instrument Panel	1
@@	3F-1-84	Instrument Panel	1
*	3C-1-146	Nameplate - Park Brake Instruction	1
	3B-15-21	Nameplate - Driver's Heater, Fresh Air Recirculation	1
	3C-15-57	Nameplate - Ent. Door Air Lock Override	1
	3B-1-4	Nameplate - Gear Shift	1
0	3A-1-20	Nameplate - Driver's Heater & Defroster Rheostat	2
	3F-1-12	Nameplate - Start/Override	1
	3A-1-1	Nameplate - Master Control	1
*	7C-8-60	Nameplate - Turn Light	1
*	7C-8-59	Nameplate - ICC Flasher	1
*	7C-8-3	Nameplate - Stop Light	1
*	7C-8-8	Nameplate - Fog Light	1
	7C-8-110	Nameplate - "Warning . . . "	1
*	3F-1-4	Bracket S/A - T.T. Light Mtg.	2
+	3C-1-115	U-Bracket - Door Control Cover	1
+	3C-1-116	Cover S/A - Door Control	1
+	3C-1-98	Cap Only	1
+	3C-1-117	Bellows	1
+	3C-1-112	Bracket - Mtg. Bellows to Cap	1
++x	3F-10-98	Cover S/A - Door Control	1
++x	3F-10-99	Cover Only	1
++x	3F-10-100	Plate - Mtg. at Dash	1
xx	3F-10-142	Cover S/A - Door Control	1
xx	3F-10-143	Cover Only	1
xx	3F-10-100	Plate - Mtg. at Dash	1
+	3C-1-93	Grab Rail Assy. - On Dash	1
+	3C-2-46	Casting - Mtg. Grab Rail	2
++	3F-1-39	Grab Rail Assy. - On Dash	1
++	3C-2-47	Casting - Mtg. Grab Rail	2
	3C-1-111	Grab Rail Assy. - Stepwell	1
	3C-1-136	Casting - Mtg. Upper	1
	3C-1-137	Casting - Mtg. Lower	1
+	3C-1-107	Wear Plate S/A - Dash Protector	1
++	3F-1-41	Wear Plate S/A - Dash Protector	1
++	3F-75-123	Cover S/A - Dash Panel Access Hole	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		@ Effective Prior to Unit No. 11101 @@ Effective With Unit No. 11101 * Effective Prior to Unit No. 10151 ** Effective With Unit No. 10151 to 10501 + Effective With Unit No. 10501	
		DASH BOARD (Cont'd) 3.0102	
*	3C-1-139	Dash Door Assy. - R.H. Complete	1
	3C-1-65	Panel S/A - C/W Vinyl	1
	3C-15-100	Nameplate S/A - Emergency Equipment	1
	3C-1-67	Panel S/A - Louvered	1
	3C-1-73	Channel S/A - Lower Door	1
	3C-1-140	Cup - Mtg. Dzus Stud	2
	3A-1-70	Pin - Door Locking Bottom	2
	N.P.N.	Stud - Door Locking, AJW 6 1/2 - 50 Dzus	2
	N.P.N.	Grommet - Lock Stud, GA 6 1/2 - 375 Dzus	2
**	3F-1-13	Door Assy. - R.H. Dash	1
	3F-1-14	Panel S/A - C/W Vinyl	1
	3C-15-100	Nameplate - Emergency Equipment	1
	3C-1-67	Panel S/A - Louvered	1
	3F-1-17	Channel S/A - Door Lower	1
	3C-1-140	Cup - Mtg. Dzus Stud	2
	3A-1-70	Pin - Door Locking, Bottom	2
	N.P.N.	Stud - Door Locking, AJW 6 1/2 - 50 Dzus	2
	N.P.N.	Grommet - Lock Stud, GA 6 1/2 - 375 Dzus	2
**	3F-1-20	Closing Panel - Under Grab Rail	1
+@	3F-1-48	Door Assy. - Dr. Heater Service	1
@@	3F-1-94	Door Assy. - Dr. Heater Service	1
+@	3F-1-49	Door Panel S/A	1
@@	3F-1-95	Door Panel S/A	1
	3F-1-67	Bar S/A - Door Mtg.	1
	19-5-2	Stud - Door Fastening	2
	19-12-44	Grommet - Fastener Studs	2
	3F-1-52	Trim Angle S/A - Bottom	1
	3F-1-54	Trim Strip S/A - Side	1
	3M-15-236	Frame - Decal Mtg.	1
	3F-1-56	Door Assy. - Dr. Evaporator Service	1
	3F-1-57	Door S/A - Less Screen	1
	3F-1-25	Cup S/A - Door Fastening	2
	19-5-3	Stud - Door Fastening	1
	19-12-44	Grommet - Door Fastening	1
	3F-1-30	Screen S/A - Air Intake	1
	3A-1-70	Pin - Door Retaining	2
	3F-1-60	Trim Strip S/A - Lower	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-120		<u>MODESTY PANEL ASSY. (Cont'd)</u> 3.0202	
10	3C-4-24	Molding - Trim at bottom of Closing Panel	1
11	3F-2-16	Base Plate S/A - At Floor	1
	3F-2-19	Molding - "T" Below Panel	1
	3F-2-4	End Cap - Below Front Modesty Panel	1
	3F-2-7	Panel - Closing Below Front Modesty Panel	1
12	3C-2-97	Cove Molding - Floor Trim 38" Lg.	1
13	3B-2-16	Slide S/A - Vent	1



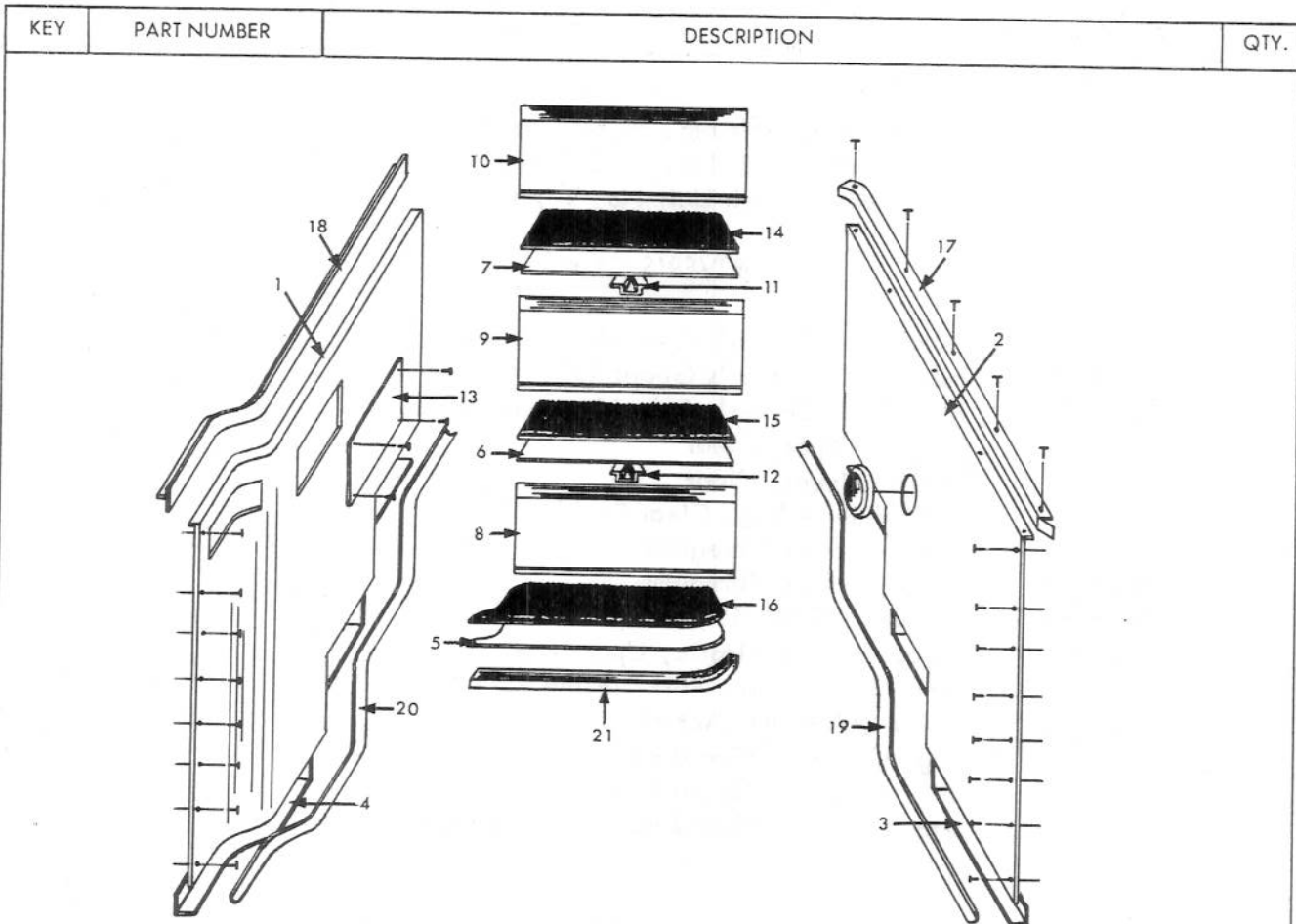
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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Unit No. 10,001 thru 11,004 ** Effective Unit No. 11,005 thru 11,100 + Effective With Unit No. 11,101	
		<u>DRIVER'S GUARD RAIL</u> 3.0301	
*	3F-3-14	Tube S/A - Driver's Guard Rail, Welded	1
**	3F-3-71	Tube S/A - Driver's Guard Rail, Welded	1
+	3F-3-75	Tube S/A - Driver's Guard Rail, Welded	1
*	3F-3-40	Panel - Upper, Clear	1
**+	3F-3-65	Panel - Upper, Clear	1
**+	3F-3-73	U-Channel - Mtg. Clear Panel at Top	1
***	3F-3-6	Panel - Lower Fibreglass	1
+	3F-3-87	Panel - Lower Fibreglass	1
+	3F-3-86	Channel - Extension, Below Driver's Seat	1
*	3F-3-8	Spacer - Black Plastic, Upper Rail	1
	3F-3-3	Panel S/A - Guard Rail Closing	1
	3C-3-12	Cover S/A - DD3 Actuator	1
	3C-3-11	Mtg. Casting - Guard Rail at Post	1
	3C-2-49	Mtg. Casting - Guard Rail Center	1
	3C-2-47	Mtg. Casting - Guard Rail at Lower Panel	1

Challenger**PARTS MANUAL****PLATE 3 - 104: STEP WELL**Plate
3-104

* Effective Prior to Unit No. 10151

STEP WELL

3.0401

KEY	PART NUMBER	DESCRIPTION	QTY.
*	3C-4-28	Step Well Assy. - Complete	1
1	3C-4-44	Panel S/A - Rear Side Wall - c/w Air Lock Mounting Frame	1
2	3C-4-47	Panel - Step Well Front Wall	1
3	3C-4-3	Angle S/A - Mtg. Step Panels to Front Side Wall	1
4	3C-4-6	Angle S/A - Mtg. Step Panels to Rear Side Wall	1
5	3C-4-12	Panel - Lower Step Tread Reinforcing	1
6	3C-4-13	Panel - Center Step Tread Reinforcing	1
7	3C-4-14	Panel - Upper Step Tread Reinforcing	1
8	3C-4-15	Kick Panel - Lower	1
9	3C-4-16	Kick Panel - Center	1
10	3C-4-17	Kick Panel - Upper	1
11	3A-4-33	Hat Channel - Reinforcing Upper Step Plate	1
12	3A-4-34	Hat Channel - Reinforcing Center Step Plate	1
13	3C-4-51	Plate - Door Lock Inspection Hole Cover	1
14	3C-4-25	Step Tread - Upper (Specify Color)	1
15	3C-4-26	Step Tread - Center (Specify Color)	1
16	3C-4-27	Step Tread - Lower (Specify Color)	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-104		** Effective Unit No. 10151 to 10260 + Effective Unit No. 10260 to 10501 ++ Effective Unit No. 10501	
		STEP WELL (Cont'd) 3.0402	
17	3C-4-18	Trim Angle S/A - Finishing top of Front Side Panel	1
18	3C-4-21	Trim Molding S/A - Finishing top of Rear Side Panel	1
19	3C-4-52	Cove Molding S/A - Step Well Front	1
20	3C-4-59	Cove Molding S/A - Step Well Rear	1
21	3A-52-73	Molding - Bottom Step	1
**	3F-4-8	Step Well Assy. - Complete (Rivettted) (When replacing assy. use 3F-4-11)	1
1**	3F-4-37	Panel S/A - Rear Side Wall, C/W Lock Mtg. Frame	1
2	3C-4-47	Panel - Front Side Wall	1
3	3C-4-3	Angle S/A - Mtg. Step Panels to Front Side Wall	1
4	3C-4-6	Angle S/A - Mtg. Step Panels to Rear Side Wall	1
5	3C-4-12	Panel - Lower Step Tread Reinforcing	1
6	3C-4-13	Panel - Center Step Tread Reinforcing	1
7	3C-4-14	Panel - Upper Step Tread Reinforcing	1
8	3C-4-15	Kick Panel - Lower	1
9	3C-4-16	Kick Panel - Center	1
10	3C-4-17	Kick Panel - Upper	1
11	3A-4-33	Hat Channel - Reinf. Upper Step Plate	1
12	3A-4-34	Hat Channel - Reinf. Center Step Plate	1
13	3C-4-51	Plate - Door Lock Inspection Hole Cover	1
+	3F-4-11	Step Well Assy. - Complete (Spotwelded)	1
++	3F-4-16	Step Well Assy. - Complete (Spotwelded with Fire Extinguisher Pocket)	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
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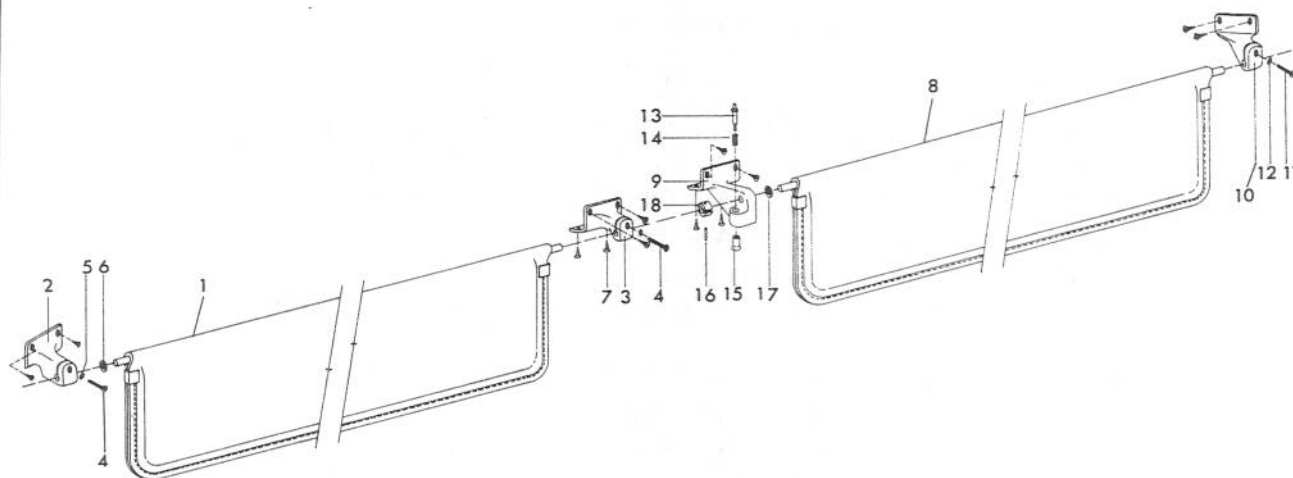


PLATE 3 - 118: SUN VISOR

Plate
3-118SUN VISOR

3.0501

	3C-5-1	Sun Visor Assy. - L.H. (Chrome Brackets)	1
	3F-5-5	Sun Visor Assy. - L.H. (Painted Brackets)	1
1	3C-5-3	Visor S/A	1
2	3A-5-28	Mtg. Bracket - L.H. (Chrome)	1
2	3F-5-2	Mtg. Bracket - L.H. (Painted)	1
3	3A-5-27	Mtg. Bracket - R.H. (Chrome)	1
3	3F-5-1	Mtg. Bracket - R.H. (Painted)	1
4	3A-5-43	Screw - 1/4 - 28 x 5/8 O.H.M. Mtg. Brkt. L.H.	2
5	3A-5-44	Lockwasher - 1/4 Csk.	2
6	19-9-16	Snap Ring	1
7	N.P.N.	Screw - # 10 Ph. Oval Hd. Self Tapping - Type A	6

NOTE: Refer to Optional Section for R.H. Sun Visor



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>INTERIOR REAR VIEW MIRROR</u>	
	3R-6-7	Mirror Assy. - Interior Rear View	1
	3C-6-3	Bracket - Mirror Mtg.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		+ Effective Prior to Unit No. 10501 ++ Effective With Unit No. 10501 * Effective Prior to Unit No. 11027 ** Effective With Unit No. 11027	
		<u>COACH VENTILATION</u> 3.0701	
		<u>DRIVER'S AIR INTAKE</u>	
	3B-7-20	Air Intake Assembly - Above Windshield, L.H.	1
	3C-33-1	Grill - Above Windshield, Exterior	1
	3B-7-21	Flange & Tube S/A - Air Intake, Inner	1
	3B-7-29	Flange & Tube S/A - Air Intake, Outer	1
	3B-7-32	Hose - 2" I.D. - Attach. Inner & Outer Tube & Flange S/A	1
	3B-7-31	Gasper - Driver's Air Vent	1
		<u>AIR EXHAUST - FRONT ROOF</u>	
	3A-7-502	Air Exhaust Mechanism Assy. - Between Front Roof & Ceiling	1
*	3A-7-503	Base S/A - Welded Section	1
*	3A-7-505	Angle - Mounting Side of Tapped Block	1
*	3A-7-509	Lever S/A - Pivot Centre	1
*	3A-7-513	Block - Neutral Position	1
*	3A-7-514	Block - Tapped - Screw Adjusting	1
*	3A-7-515	Pin - Pivot - Linking Lever to Linkage Strap	1
*	3A-7-516	Screw - Lever Control	1
+	3A-7-512	Bar - Joining Mechanism to Exhaust Damper	1
++	3F-7-80	Bar - Joining Mechanism to Exhaust Damper	1
**	3F-7-81	Bar - Adjusting Exhaust Louvers	1
		<u>AIR DUCTS - FRONT ROOF (Effective Prior to Unit No. 10501)</u>	
	3F-35-28	Panel & Duct Assy. - Front Louvered	1
	3F-35-29	Panel Only - Front Louvered	1
	3A-7-372	Duct S/A - Roof Exhaust, L.H.	1
	3A-7-380	Duct S/A - Roof Exhaust, R.H.	1
	3A-7-404	Bracket S/A - Roof Exhaust Door Mtg., R.H. Outer & L.H. Inner	2
	3A-7-398	Bracket S/A - Roof Exhaust Door Mtg., R.H. Inner & L.H. Outer	2
	N.P.N.	Bushing Only - 6N8D	4
	3A-7-407	Plate - Tapping, Door Mtg. Brkt.	4
	3C-7-1	Plate S/A - Door Bracket Spacer	4
	3C-7-2	Boot Only	4
	3A-7-394	Door S/A - Roof Exhaust R.H.	1
	3A-7-386	Door S/A - Roof Exhaust L.H.	1
	3A-7-377	Lever & Pin S/A - Mech. Mtg.	1
	3A-7-379	Pin Only - 1/4"	1
	N.P.N.	Set Screw - Socket Hd., #10-24 x 1/4	1
	N.P.N.	U-Channel - Rubber, X-200 A.I.R.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>AIR DUCTS - FRONT ROOF (Effective With Unit No. 10501)</u>	
	3F-35-264	Panel Assy. - Front Roof, C/W Air Exhaust Mech.	1
	3F-35-360	Panel S/A - Only	1
	N.P.N.	Grommet - L.H. & R.H. Corner	2
	3F-35-274	Panel S/A - Front Louvered	1
	3F-35-275	Panel Only	1
	3F-35-276	Pocket S/A - L.H.	1
	3F-35-280	Pocket S/A - R.H.	1
	3F-35-283	Channel - Water Deflector	1
	3A-7-404	Bracket S/A - Roof Exhaust Door Mtg., R.H. Outer & L.H. Inner	2
	3A-7-398	Bracket S/A - Roof Exhaust Door Mtg., R.H. Inner & L.H. Outer	2
	N.P.N.	Bushing Only - 6N8D	4
	3A-7-407	Plate - Tapping, Door Mtg. Brkt.	4
	3C-7-1	Plate S/A - Door Bracket Spacer	4
	3C-7-2	Boot Only	4
	3A-7-394	Door S/A - Roof Exhaust R.H.	1
	3A-7-386	Door S/A - Roof Exhaust L.H.	1
	3A-7-377	Lever & Pin S/A - Mech. Mtg.	1
	3A-7-379	Pin Only - 1/4"	1
	N.P.N.	Set Screw - Socket Hd., #10 - 24 x 1/4	1
	N.P.N.	U-Channel - Rubber, X-200 A.I.R.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 11651	
		** Effective With Unit No. 11651	
		<u>FRESH AIR INTAKE DUCTS</u>	
*	3F-7-35	Duct S/A - Fresh Air Intake, R.H. Outer	1
*	3F-7-40	Duct S/A - Horiz., Under Floor R.H.	1
*	3F-7-41	Duct S/A - Less Dampers	1
*	3F-7-70	Damper S/A	1
*	3F-7-73	Damper S/A - Less Rod & Plate	1
*	3F-7-71	Rod & Plate S/A - Damper Mtg.	1
*	3F-7-26	Plate - Closing Top Wrapper	1
*	3F-7-28	Plate - Retaining Rod	2
*	3F-7-52	Duct S/A - Fresh Air Intake, R.H. Inner	1
*	3F-7-3	Duct S/A - Fresh Air Intake, L.H. Outer	1
*	3F-7-9	Duct S/A - Horiz., Under Floor L.H.	1
*	3F-7-10	Duct S/A - Less Dampers	1
*	3F-7-70	Damper S/A	1
*	3F-7-73	Damper S/A - Less Rod & Plate	1
*	3F-7-71	Rod & Plate S/A - Damper Mtg.	1
*	3F-7-26	Plate - Closing Top Wrapper	1
*	3F-7-28	Plate - Retaining Rod	2
*	3F-7-29	Duct S/A - Fresh Air Intake, L.H. Inner	1
*	3F-7-58	Control Rod S/A - Fresh Air Intake Damper	2
*	3F-7-77	Handle S/A - Damper Control Rod	2
*	16C-10-43	Handle Only	1
*	3F-7-54	Shaft Only	1
**	3F-7-83	Box S/A - Fresh Air Intake Below Floor at Wall	2
**	3F-7-89	Duct - Flexible, Fresh Air Intake	2
**	17C-1-32	Cable Assy. - Fresh Air Intake Control	2
**	3F-7-90	Cup S/A - Control Cable Mtg.	2
**	16C-10-43	Handle - Control Cable	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>LUGGAGE RACK - L.H. FRONT</u> 3.0801	
	3F-8-12	Luggage Rack Assy. - L.H. Front	1
	3F-8-40	Panel S/A - Bottom	1
	3C-8-2	Eyelet - Buzzer Cord Retaining	6
	3C-8-14	Bracket - Plywood Mtg. (Long) 23" Long	2
	3C-8-153	Bracket - Plywood Mtg. (Short) 18 1/8" Long	2
	3F-8-15	Bracket - Plywood Mtg. at end 18 1/8" Long	1
	3C-8-5	Casting - Luggage Rack Light	3
	3F-8-42	Extrusion - Inner Front - Luggage Rack Light	1
	3F-8-43	Extrusion S/A - Reading Light	1
	3C-8-4	Angle - Reinf. Front & Rear Extrusion	2
	3C-8-105	Cap - Finishing Inner Light Extrusion	1
	3F-8-38	Molding - Inner Light Extrusion (14' - 5 1/2" Lg.)	1
	3F-8-46	Molding - Upper Light Extrusion (14' - 9 1/2" Lg.)	4
	3B-8-4	Box - Indirect Light Cover	3
	3C-8-57	Lens - Indirect Light	3
	3C-8-162	Eye - Luggage Rack R.H.	1
	N.P.N.	Screw - 1/4" - 20 x 1/2" (Ph. Tr. Hd. Stl. Cad. Pl.)	1
	N.P.N.	Washer - 1/4" Internal Tooth (Med. Stl. Cad. Pl.)	2
	3C-8-166	Post - Luggage Rack Cord	3
	3F-8-47	Panel S/A - Front L.H. (Plywood)	1
	3C-33-24	Nameplate "Challenger"	1
	N.P.N.	Screw - #10 - 32 x 3/8" Ph. Tr. Hd. Mach.	3
	N.P.N.	Screw - 1/4" - 20 x 1/2 S.S. Ph. Tr. Hd. Mach.	2
	N.P.N.	Vinyl - .012 unbacked (CF-558 Silver Gold)	A.R.
	3C-8-143	Panel S/A - Front Curved Metal	1
	3C-8-78	Plate - Joining Panel to Outer Extrusion	1
	3C-8-55	Plate & Nut S/A - Light Casting Mtg.	3
	3A-8-26	Plate & Nut S/A - Reinf. Bracket Mtg.	2
	3C-8-63	Plate & Nut S/A - Front Plywood Panel Mtg.	2
	3F-8-31	Extrusion - Center Splice (6" Lg.)	1
	3C-8-43	Tube - Harness Conduit (at front)	1
	7F-12-26	Harness - Front Indirect Lights R.H.	1
	7F-12-6	Harness - Reading Lights R.H.	1
	N.P.N.	Pigtail - Indirect Lights (C.H. # 2611)	6
	N.P.N.	Connector - Indirect Lights (#35115 A.M.P.)	6
	3F-8-48	Plate - Back Center Splice	1



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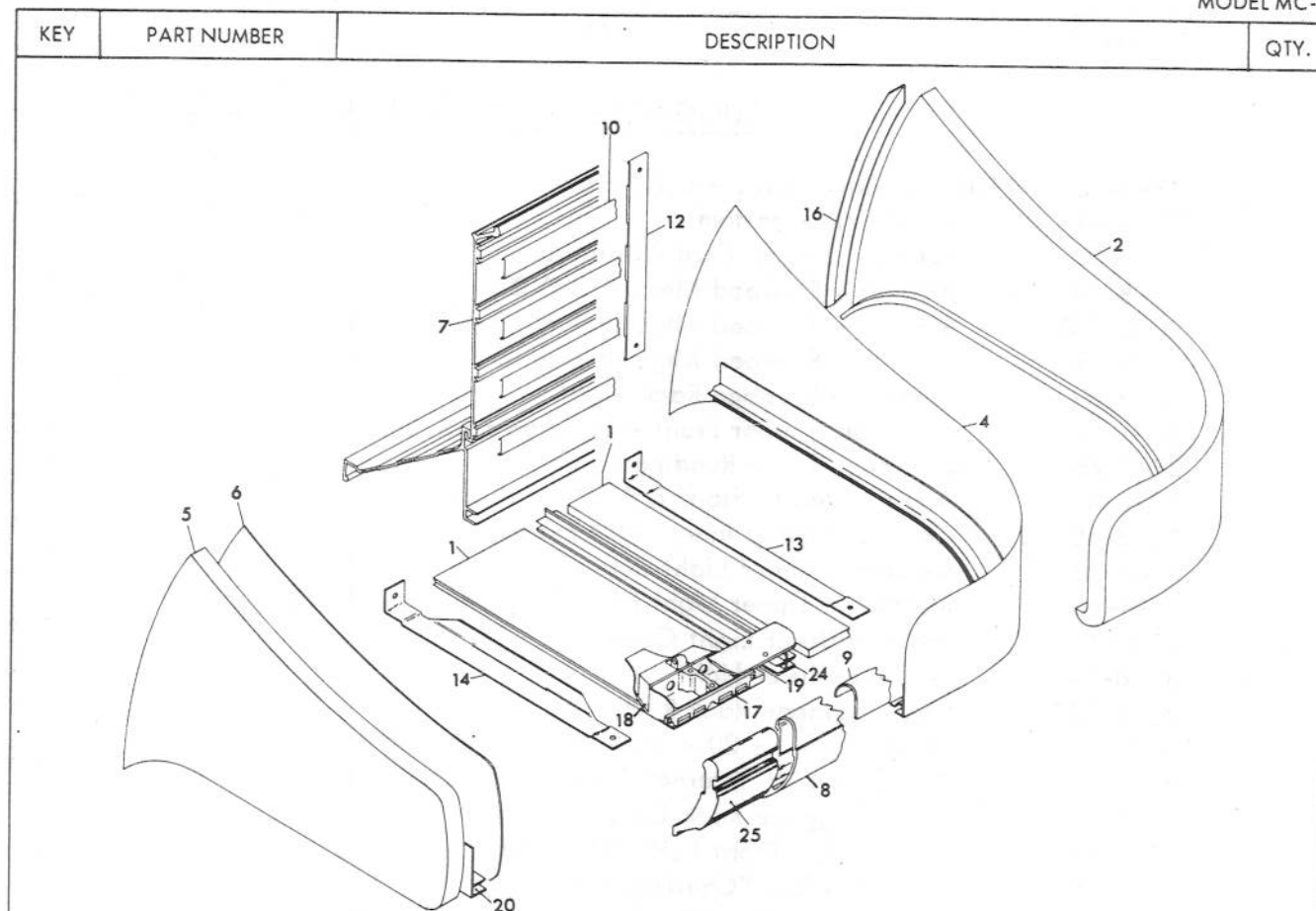


PLATE 3 - 225: LUGGAGE RACK

Plate 3-225		* Effective Prior to Unit No. 12351 ** Effective With Unit No. 12351	
		LUGGAGE RACK - L.H. FRONT	3.0801
*	3F-8-70	Luggage Rack Assy. - L.H. Front	1
**	3F-8-111	Luggage Rack Assy. - L.H. Front	1
1*	3F-8-40	Panel S/A - Bottom	1
1**	3F-8-112	Panel S/A - Bottom	1
2	3F-8-47	Panel S/A - Front Plywood	1
	3C-33-24	Nameplate - "Challenger"	1
4	3C-8-143	Panel S/A - Front Curved, Metal	1
7	3F-8-43	Extrusion S/A - Reading Light	1
8	3F-8-86	Extrusion - Lug. Rack Nosing	1
9	3C-8-105	Cap - Finishing Nosing Extrusion, 10' lg.	1
10	3F-8-46	Molding - Finishing Reading Light Extrusion	4
	3F-8-48	Strip - Reading Light Extrusion Joining at Backside	1
12	3F-8-61	Molding - Joining Reading Light Extrusion Moldings	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-225		<u>LUGGAGE RACK - L.H. FRONT (Cont'd)</u> 3.0802	
13	3C-8-14	Bracket - Plywood Mtg., Long, 23"	2
13	3F-8-15	Bracket - Plywood Mtg., Short, 18 1/8"	1
14	3C-8-153	Angle Bracket - Plywood Mtg.	2
	3C-8-4	Angle Bracket - End Panel to Reading Light Extrusion	1
16	3F-8-105	Angle - Finishing End Panel at Ceiling	1
17	3C-8-5	Casting - Indirect Light	3
18	3B-8-4	Cover - Indirect Light Casting	3
19	3C-8-57	Lens - Indirect Light	3
	3C-8-78	Plate - Joining End Panel to Nosing	1
	3C-8-162	Eyelet - Mtg. Lug. Cord Front	1
	3C-8-166	Post - Lug. Cord	3
	3C-8-2	Eyelet - Buzzer Cord	6
	3C-8-55	Plate & Nut S/A - Light Casting Mtg.	3
	3A-8-26	Plate & Nut S/A - Angle Bracket Mtg.	1
	3C-8-63	Plate & Nut S/A - Front Plywood Panel Mtg.	1
	3C-8-43	Tube - Harness Conduit	1
	7F-12-152	Harness - Front Indirect Lights	1
	7F-12-153	Harness - Reading Lights	1
	7F-8-193	Terminal Block - 4-Stud	1
24	3F-8-128	Extrusion - Front & Rear Bottom Panel Joining	1
25	3F-8-129	Extrusion - Front & Rear Nosing Joining	1
	3F-8-74	Post - Lug. Rack Mtg. (W/Step Down Light)	1
	3C-8-1	Post - Lug. Rack Mtg.	11
	3F-8-78	Shim Washer - Lug. Rack Post	12
	3C-8-161	U-Channel - Mtg. Post Upper End	12
	3F-8-50	Cord - Lug. Rack, L.H.	1
	3C-8-170	Parallel Connector - Lug. Rack Cord	4
	3F-8-49	Buzzer Cord - L.H.	1
	3C-8-105	Cap - Finishing Nosing, Joining Front & Rear Sections	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 3 - 225: LUGGAGE RACK			

		* Effective Prior to Unit No. 12351	
		** Effective With Unit No. 12351	
Plate 3-225		LUGGAGE RACK - L.H. REAR	3.0803
*	3F-8-69	Luggage Rack Assy. - L.H. Rear	1
**	3F-8-108	Luggage Rack Assy. - L.H. Rear	1
1*	3F-8-32	Panel S/A - Bottom	1
1**	3F-8-109	Panel S/A - Bottom	1
5	3C-8-112	Panel S/A - Rear Plywood	1
6	3C-8-123	Panel S/A - Rear Metal	1
7	3F-8-35	Extrusion S/A - Reading Light	1
8	3F-8-85	Extrusion - Lug. Rack Nosing	1
9	3C-8-105	Cap - Finishing Nosing Extrusion, 10' lg.	1
10	3F-8-39	Molding - Finishing Reading Light Extrusion	4
13	3C-8-14	Bracket - Plywood Mtg. Long, 23"	2
13	3F-8-15	Bracket - Plywood Mtg., Short, 18 1/8"	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-225		<u>LUGGAGE RACK - L.H. REAR (Cont'd)</u> 3.0804	
14	3C-8-153	Angle Bracket - Plywood Mtg.	2
	3C-8-4	Angle Bracket - End Panel to Reading Light Extr.	1
17	3C-8-5	Casting - Indirect Light	3
18	3B-8-4	Cover - Indirect Light Casting	3
19	3C-8-57	Lens - Indirect Light	3
20	3C-8-77	Angle - Bottom Panel Mtg. to Rear End Panel	1
	3C-8-172	Eyelet - Mtg. Lug. Cord Rear	1
	3C-8-166	Post - Lug. Cord	3
	3C-8-2	Eyelet - Buzzer Cord	6
	3C-8-55	Plate & Nut S/A - Light Casting Mtg.	3
	3A-8-26	Plate & Nut S/A - Angle Bracket Mtg.	1
	7F-12-27	Harness - Rear Indirect Lights	1
	7F-12-28	Harness - Reading Lights	1



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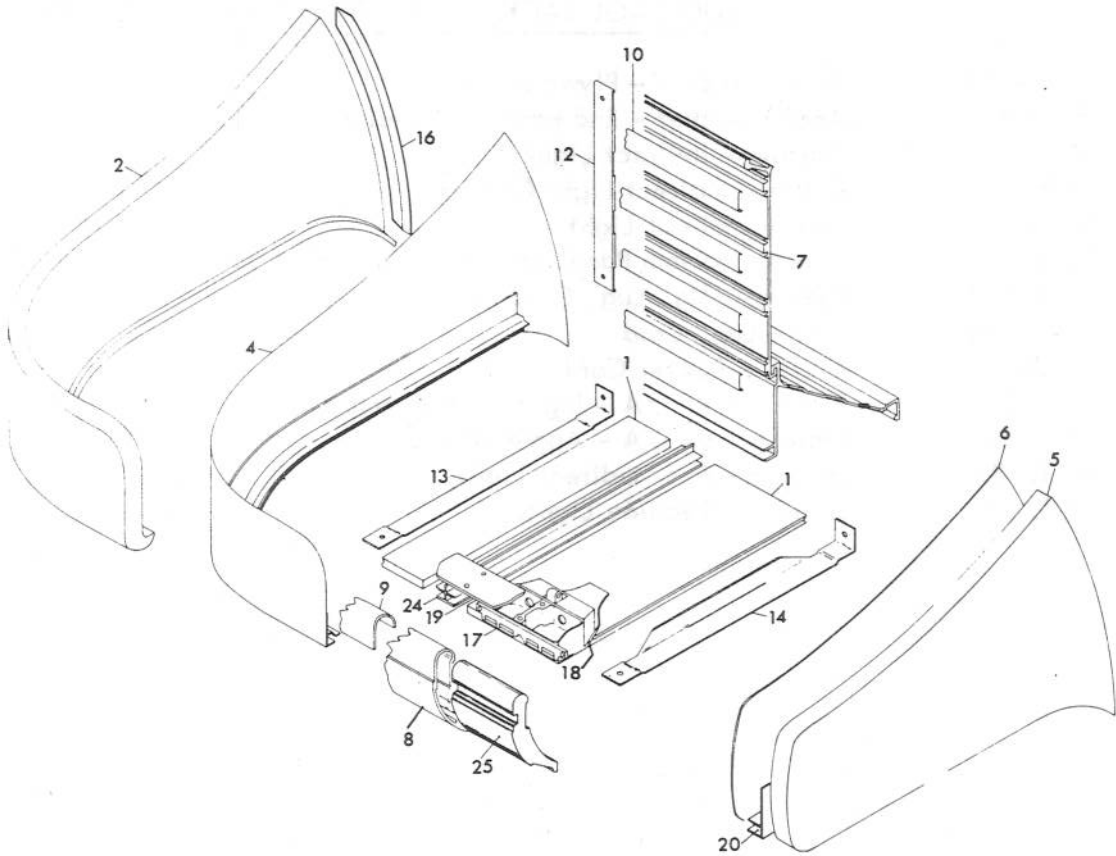
KEY	PART NUMBER	DESCRIPTION	QTY.
			
PLATE 3 - 225: LUGGAGE RACK			

Plate 3-225		* Effective Prior to Unit No. 12351 ** Effective With Unit No. 12351	
		<u>LUGGAGE RACK - R.H. FRONT</u>	3.0805
*	3F-8-71	Luggage Rack Assy. - R.H. Front	1
**	3F-8-120	Luggage Rack Assy. - R.H. Front	1
1*	3F-8-22	Panel S/A - Bottom	1
1**	3F-8-121	Panel S/A - Bottom	1
2	3F-8-30	Panel S/A - Front Plywood	1
	3C-33-25	Nameplate - "Challenger"	1
4	3C-8-145	Panel S/A - Front Curved, Metal	1
7	3F-8-25	Extrusion S/A - Reading Light	1
8	3F-8-84	Extrusion - Lug. Rack Nosing	1
9	3C-8-105	Cap - Finishing Nosing Extrusion, 10' lg.	1
10	3F-8-29	Molding - Finishing Reading Light Extru.	4
	3F-8-48	Strip - Reading Light Extru. Joining at Back Side	1
12	3F-8-61	Molding - Joining Reading Light Extru. Moldings	1
13	3C-8-14	Bracket - Plywood Mtg., Long, 23"	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-225		LUGGAGE RACK - R.H. FRONT (Cont'd) 3.0806	
13	3F-8-15	Bracket - Plywood Mtg., Short, 18 1/8"	1
14	3C-8-153	Angle Bracket - Plywood Mtg.	2
	3C-8-4	Angle Bracket - End Panel to Reading Light Extrusion.	1
16	3F-8-106	Angle - Finishing End Panel at Ceiling	1
17	3C-8-5	Casting - Indirect Light	3
18	3B-8-4	Cover - Indirect Light Casting	3
19	3C-8-57	Lens - Indirect Light	3
	3C-8-78	Plate - Joining End Panel to Nosing	1
	3C-8-163	Eyelet - Mtg. Lug. Cord Front	1
	3C-8-166	Post - Lug. Cord	3
	3C-8-2	Eyelet - Buzzer Cord	6
	3C-8-55	Plate & Nut S/A - Light Casting Mtg.	1
	3A-8-26	Plate & Nut S/A - Angle Bracket Mtg.	1
	3C-8-63	Plate & Nut S/A - Front Plywood Panel Mtg.	1
	3C-8-43	Tube - Harness Conduit	1
	7F-12-152	Harness - Front Indirect Lights	1
	7F-12-154	Harness - Reading Lights	1
	7F-8-193	Terminal Block - 4-Stud	1
24	3F-8-128	Extrusion - Front & Rear Bottom Panel Joining	1
25	3F-8-129	Extrusion - Front & Rear Nosing Joining	1
	3C-8-1	Post - Lug. Rack Mtg.	12
	3F-8-78	Shim Washer - Lug. Rack Post	12
	3C-8-161	U-Channel - Mtg. Post Upper End	12
	3F-8-50	Cord - Lug. Rack, R.H. W/O Lav.	1
	3F-8-59	Cord - Lug. Rack, R.H. W/Lav.	1
	3F-8-49	Buzzer Cord - R.H. W/O Lav.	1
	3F-8-51	Buzzer Cord - R.H. W/Lav.	1
	3C-8-170	Parallel Connector - Lug. Rack Cord	4
	3C-8-105	Cap - Finishing Nosing, Joining Front & Rear Section, W/O Lav.	1
	3F-8-7	Cap - Finishing Nosing, Joining Front & Rear Section, W/Lav.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 3 - 225: LUGGAGE RACK			

Plate 3-225		* Effective Prior to Unit No. 12351 ** Effective With Unit No. 12351	
		LUGGAGE RACK - R.H. REAR (W/O LAV.)	3.0807
*	3F-8-60	Luggage Rack - R.H. Rear (W/O Lav.)	1
**	3F-8-117	Luggage Rack - R.H. Rear (W/O Lav.)	1
1*	3F-8-32	Panel S/A - Bottom	1
1**	3F-8-118	Panel S/A - Bottom	1
5	3C-8-131	Panel S/A - Rear Plywood	1
6	3C-8-130	Panel S/A - Rear Metal	1
7	3F-8-35	Extrusion S/A - Reading Light	1
8	3F-8-85	Extrusion - Lug. Rack Nosing	1
9	3C-8-105	Cap - Finishing Nosing Extrusion, 10' lg.	1
10	3F-8-39	Molding - Finishing Reading Light Extrusion	4
13	3C-8-14	Bracket - Plywood Mtg., Long, 23"	2
13	3F-8-15	Bracket - Plywood Mtg., Short, 18 1/8"	1
14	3C-8-153	Angle Bracket - Plywood Mtg.	2
	3C-8-4	Angle Bracket - End Panel to Reading Light Extrusion	1
17	3C-8-5	Casting - Indirect Light	3
18	3B-8-4	Cover - Indirect Light Casting	3

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate		<u>LUGGAGE RACK - R.H. REAR (W/O LAV.) (Cont'd)</u>	
3-225		3.0808	
19	3C-8-57	Lens - Indirect Light	3
20	3C-8-62	Angle - Bottom Panel Mtg. to Rear End Panel	1
	3C-8-173	Eyelet - Mtg. Lug. Cord Rear	1
	3C-8-166	Post - Lug. Cord	3
	3C-8-2	Eyelet - Buzzer Cord	6
	3C-8-55	Plate & Nut S/A - Light Casting Mtg.	3
	3A-8-26	Plate & Nut S/A - Angle Bracket Mtg.	1
	7F-12-27	Harness - Rear Indirect Lights	1
	7F-12-29	Harness - Reading Lights	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 10069	
		** Effective With Unit No. 10069	
		+ For Coaches From Unit #11027 to 11176, include Shoulder Bolt and Springs	
		<u>ENTRANCE DOOR CONTROL</u> 3.1001	
Plate 3-51	3B-10-65	Lever S/A, Complete	1
1	3C-10-40	Lever S/A - Door Control Handle	1
2	3C-10-61	Shaft S/A - Handle Mtg.	1
	3C-10-34	Cap Screw - $\frac{1}{4}$ - 20 x $\frac{1}{2}$ Hex. Hd.	4
	3A-10-2	Handle S/A - Door Control	1
3	3A-10-45	Handle Only	1
4	3A-10-5	Bushing Only	1
5	3A-10-4	Pin Only	1
	N. P. N.	Screw - #4 - 40 x 3/8 Slotted Mach. B.H.	3
6	3C-10-29	Spacer - $1\frac{1}{2}$ " I.D.	1
	N. P. N.	Flat Washer - $\frac{1}{2}$ "	1
	N. P. N.	Stop Nut - Esna 21 NTE 080	1
	N. P. N.	Woodruff Key - #8	1
7	3C-10-60	Bracket S/A - Handle Mtg.	1
8	3C-10-56	Bearing	2
	3C-10-57	Seal - Bearing Retain, Lower	1
	3C-10-58	Spacer - Bearing	1
9	3B-10-20	Tapping Plate	2
10	3F-10-146	Lever - Lower Control Handle	1
11	3B-10-42	Collar - Shoulder Bolt to Lever	1
12	3B-10-41	Shoulder Bolt - Lever to Control Rod	1
13	3F-10-144	Spring - Lever to Bracket	1
14	3B-10-11	Tube & Studs S/A - Control Handle End	1
16	N. P. N.	Nut - 3/4 - 16 N.F.	1
17	3F-10-138	Turnbuckle - Rod Adjusting	
*19	3B-10-4	Rod S/A - Door Hinge End, C/W Bushing	1
*20	3A-10-7	Bushing Only	1
**19	3F-10-1	Rod S/A - Door Hinge End, C/W Bearing	1
**20	3F-10-32	Bearing Only	1
**18	3F-10-7	Spring - Rod End	2
21	3B-10-12	Bearing End - Self-Aligning	1
22	3A-10-25	Shoulder Bolt S/A - Hinge Pivot	1
	3A-10-41	Fibre Washer - 1/2"	1
	3A-10-40	Nut - 1/2 - 20	1
23	3A-10-24	Shoulder Bolt - Control Rod to Hinge (2 13/16" Lg.)	1
23	3F-10-155	Shoulder Bolt - Control Rod to Hinge (3 11/32" Lg.)	1
	3A-10-41	Fibre Washer - 1/2"	1
	3A-10-55	Nut	1
+24	3C-10-41	Hinge - Entrance Door, Upper	1
	N.P.N.	Screw - 5/16 - 24 x 1	6
	N.P.N.	Star Washer - 3/8"	6
15	3F-32-130	Shim - Hinge Mtd. to Door	1

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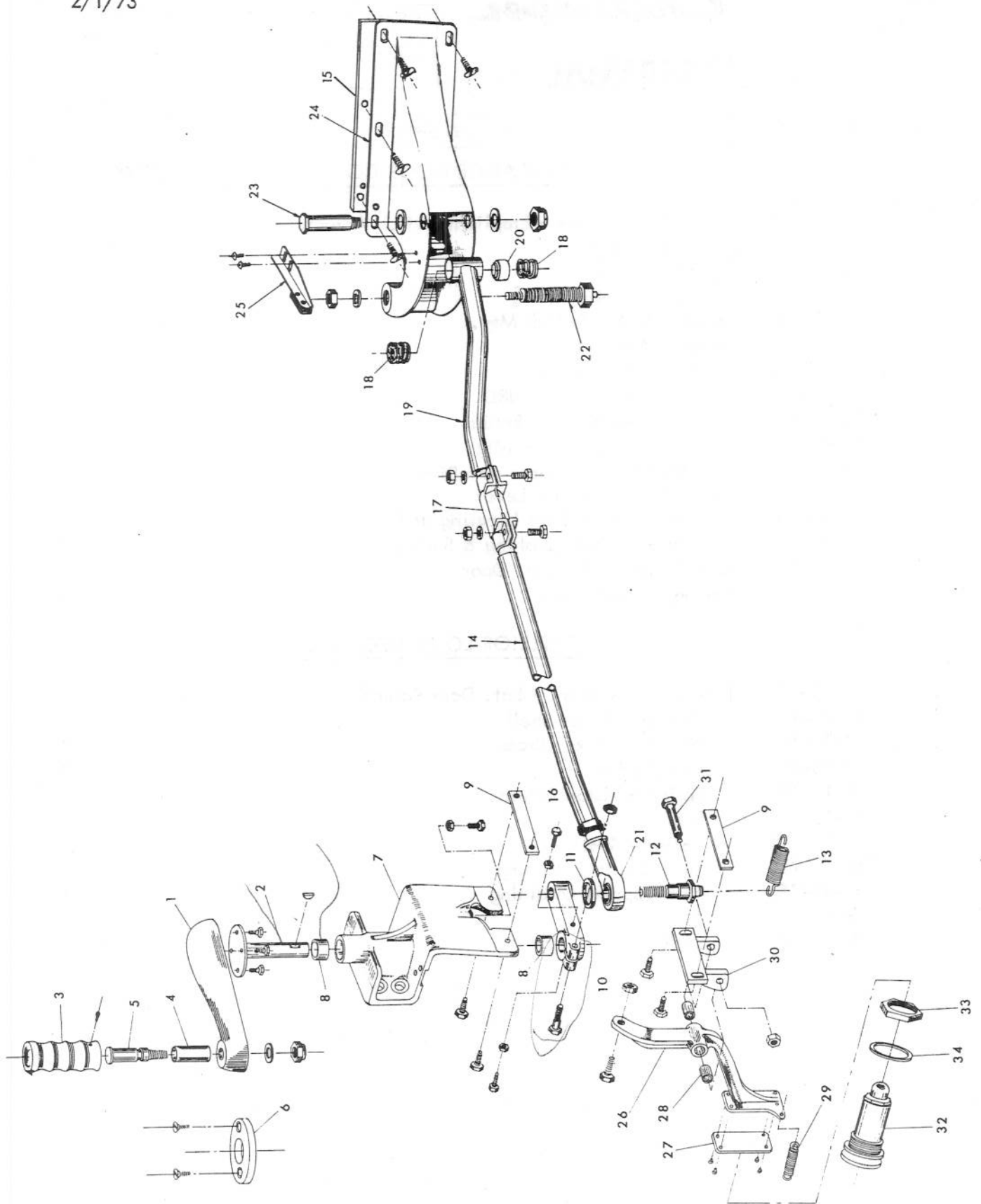


Plate 3-51: ENTRANCE DOOR CONTROL



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-51		<u>ENTRANCE DOOR CONTROL (Cont'd) 3.1002</u>	
25	3C-10-12	Plate & Fibre S/A - Steplight Switch Actuator	1
	3C-10-13	Plate Only	1
	3C-10-16	Fibre Only	1
	N.P.N.	Screw - #4 - 40 x $\frac{1}{2}$	2
	3C-10-30	Bracket S/A - Switch Mtg.	1
26	3C-10-20	Release Arm S/A	1
27	3C-10-22	Wear Plate Only	1
28	3A-10-186	Nylon Bushing - 6N8D	2
29	3B-10-32	Spring - Release Arm Return	1
30	3C-10-23	Bracket - Release Arm Mtg.	1
31	3B-10-43	Shoulder Bolt - Release Arm Pivot	1
	3F-10-136	Screw S/A - Release Lever	1
	3F-10-149	Bushing - Check Stop Locating at Mtg. Brkt.	1
	3F-10-153	Washer - Between Bushing & Spring	1
	3F-10-150	Check Stop S/A - Ent. Door	1
	3F-10-154	Spring - Check Stop	1
		<u>EXTERIOR LOCK MECHANISM</u>	
32	3F-10-53	Exterior Lock Assy. - Ent. Door Release	1
	3B-10-111	Sleeve - Outer Shell	1
33	3B-10-104	Nut - 2" Hex., Brass	1
34	3B-10-105	Flat Washer	1
	3B-10-107	Spring - Piston Return	1
	3F-10-54	Shaft	1
	3B-10-113	Collar - Shaft	1
	3B-10-114	Pin - Collar Retaining	1
	3C-10-18	Nut - Spring Retaining	1
	3B-10-119	"O" Ring	1
	3F-10-50	Knob S/A	1

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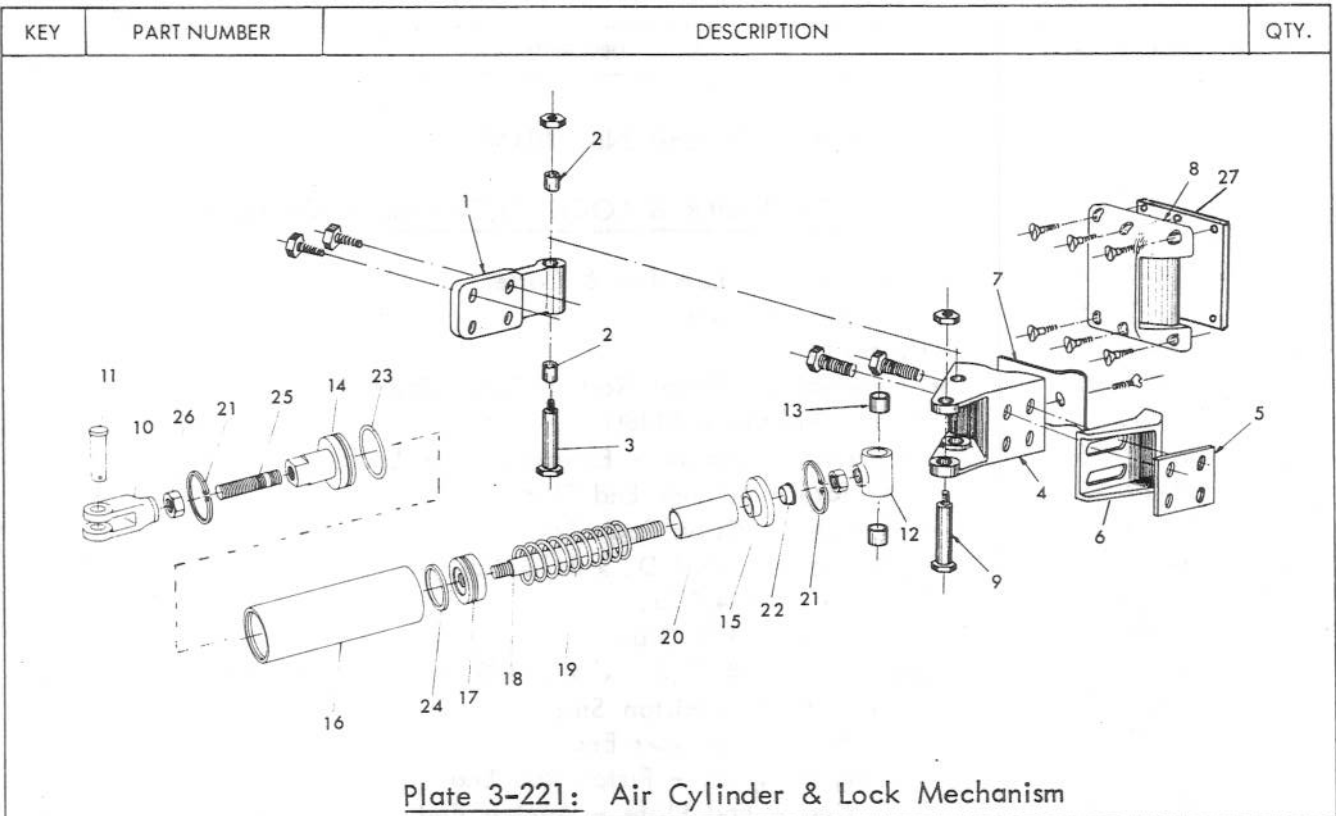


Plate 3-221: Air Cylinder & Lock Mechanism

Plate 3-221		Effective Prior to Unit No. 10151	
		<u>AIR CYLINDER & LOCK MECHANISM</u>	
1	3B-10-82	Latch Pivot Bearing - Retaining Latch Body	1
2	N.P.N.	Nylon Bushing - Latch 8N8D	2
	N.P.N.	Bolt - 5/16 - 24 x 1" Long - Latch Retaining	4
	N.P.N.	Flat Washer - 5/16	4
3	3B-10-78	Shoulder Bolt - Latch Pivot to Latch Body	1
	N.P.N.	Nut - Hex. 3/8 - 24 - For Shoulder Bolt	1
	3B-10-70	Latch Assembly - To Entrance Door - Below Modesty Panel	1
4	3B-10-71	Body - Latch Nose Mounting	1
5	3B-10-72	Tapping Plate - Latch Nose to Body	1
6	3B-10-73	Latch Nose - Mounting Body	1
	N.P.N.	Bolt - 5/16 - 24 x 1 N.F. Latch Nose to Body	4
	N.P.N.	Lockwasher - 5/16	4
7	3B-10-75	Cover - Latch Body	1
	N. P.N.	Screw - #10 - 32 x 1/2 O.H. Retaining Cover	2
8	3C-10-33	Latch Pad - On Entrance Door	1
	N.P.N.	Screw - 1/4 - 20 x 3/4 Ph. O. Hd. Csk.	4
	N.P.N.	Screw - 1/4 - 20 x 1 1/4 Ph. O. Hd. Csk.	2
9	3B-10-78	Shoulder Bolt - Latch Body to Air Cylinder	1
	N.P.N.	Nut Hex. - 3/8 - 24 - For Shoulder Bolt	1
	13B-7-28	Yoke Assembly - Adjustable Anchor End	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		Effective Prior To Unit No. 10151	
		<u>AIR CYLINDER & LOCK MECHANISM (Cont'd.)</u>	
10	13B-7-24	Yoke Only - Less Pin & Cotter	1
11	13B-7-25	Pin Only - Yoke	1
	13B-7-27	Cotter Only	1
12	3B-10-50	End Connector - Piston Rod to Latch Body	1
13	19-5-77	Nylon Bushing - 8N8D	2
	3B-10-85	Air Cylinder Assembly - Entrance Door Lock	1
14	3B-10-95	End Plate - Anchor End Stud	1
15	3B-10-87	End Plate - Piston Rod End	1
16	3B-10-88	Cylinder - 1 3/4 I.D. x 3/16 Wall	1
17	3B-10-90	Piston - 1 3/4 Dia.	1
18	3B-10-91	Piston Rod - 1/2 Dia.	1
19	4A-25-65	Spring - 1 3/4 O.D. x 4 x 1/8 Wire - Piston Return	1
20	3B-10-92	Tube - Inner - Piston Stop	1
21	3B-10-93	Snap Ring - Cylinder Ends	2
22	3B-10-94	Bushing - Nylon - Piston Rod End	1
23	3B-10-96	"O" Ring - End Plate - Anchor End	1
24	3B-10-97	Packing - Piston	1
25	3B-10-98	Stud - Anchor End	1
26	N.P.N.	Jam Nut - 1/2 - 20	2
27	3F-32-143	Shim - Ent. Door Latch Pad	1

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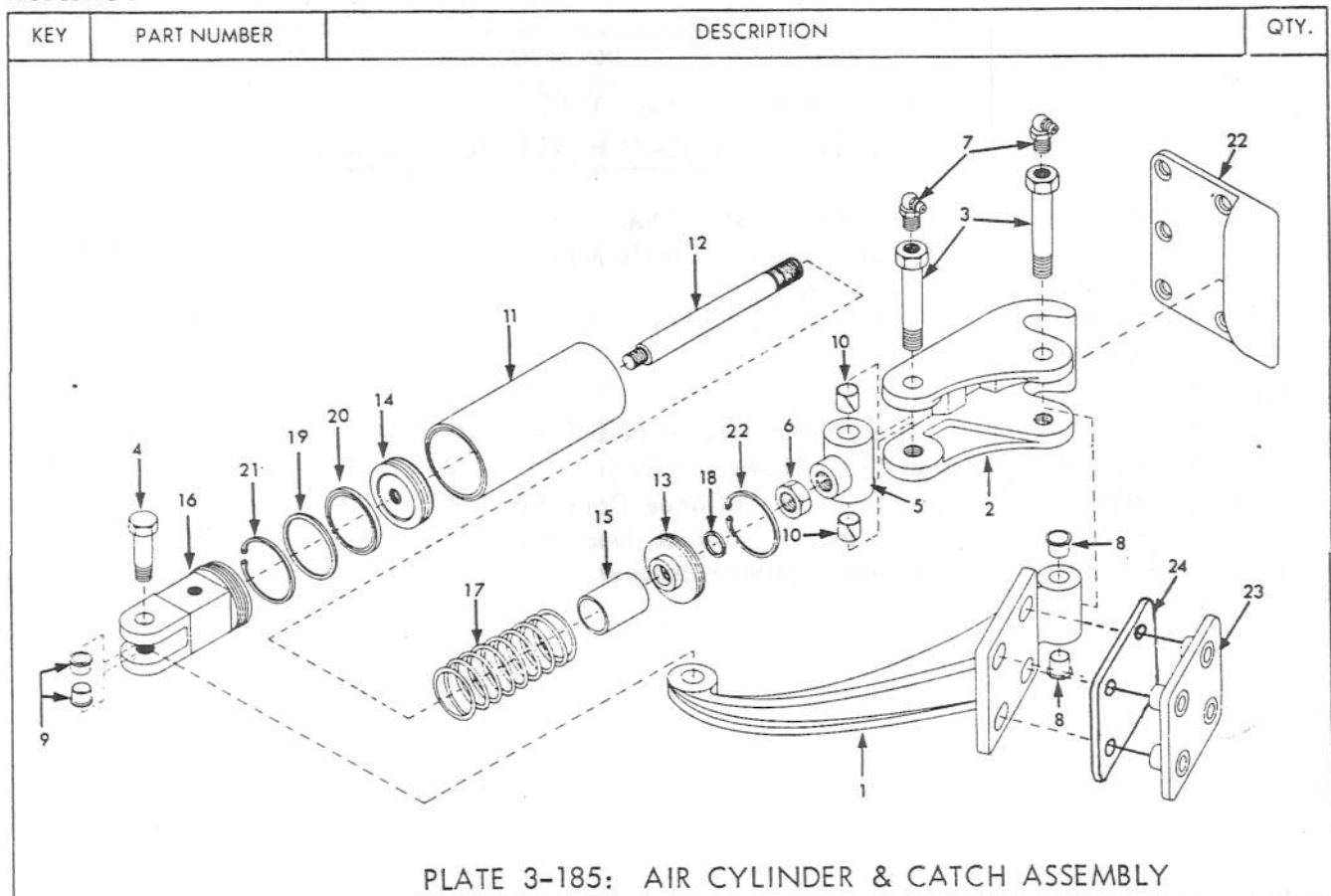


PLATE 3-185: AIR CYLINDER & CATCH ASSEMBLY

KEY	PART NUMBER	DESCRIPTION	QTY.
Effective With Unit No. 10151			
Plate 3-185	AIR CYLINDER & CATCH ASSEMBLY		3.1004
1	3M-10-29	Air Cylinder & Catch Assembly - Entrance Door Air Lock	1
	3M-10-8	Bracket - Door Cylinder	1
	3M-10-144	Door Catch S/A	1
2	3M-10-147	Catch Only	1
	3M-10-145	Wear Plate	1
3	3M-10-5	Shoulder Bolt - Door Catch	2
4	3M-10-27	Shoulder Bolt - Air Cyl. Anchor	1
5	3M-10-9	Tee Connector	1
6	N.P.N.	Hex. Nut - $\frac{1}{2}$ - 20	1
7	19-10-190	Grease Fitting - $\frac{1}{8}$ N.P.T. x 90°	2
8	19-5-45	Bushing - Nyliner - 8L - $3\frac{1}{2}$ - F	2
9	19-5-46	Bushing - Nyliner - 8L - 8 - F	2
10	4C-15-18	Bushing - Nyliner - 8N8	2
	3M-10-45	Air Cylinder Assembly - Entrance Door Air Lock	1
11	3M-10-49	Cylinder Only	1
12	3M-10-39	Rod - Piston	1
13	3M-10-48	End Plate - Piston Rod	1
14	3M-10-46	Piston	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate		Effective With Unit No. 10151	
3-185		<u>AIR CYLINDER & CATCH ASSEMBLY (Cont'd.)</u> 3.1005	
15	3M-10-26	Tube - Piston Stop	1
16	3M-10-47	End Plate - Clevis Mtg.	1
17	3M-10-25	Spring	1
18	3B-10-94	Bushing - Nylon	1
19	3M-10-50	"O" Ring	1
20	3B-10-97	Packing	1
21	N.P.N.	Retaining Ring - N5000 - 175 Truarc	2
22	3M-32-360	Latch Pad - Entrance Door	1
23	3M-10-7	Bracket S/A - Entrance Door Post	1
	3F-10-33	Cover Assy. - Entrance Door Catch	1
24	3F-10-39	Shim - Air Cylinder Bracket	1

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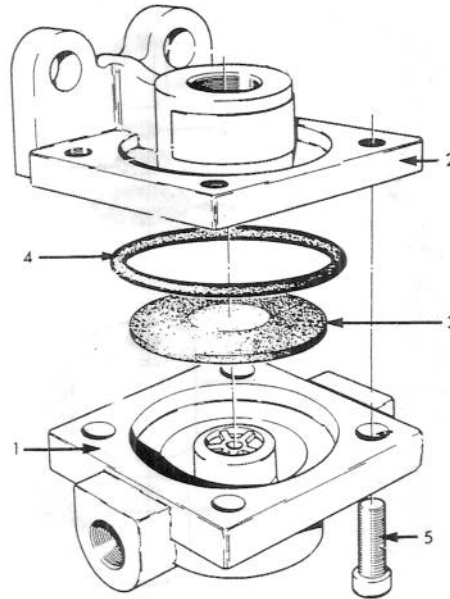


PLATE 4 - 44: QUICK RELEASE VALVE

Plate 4-44	<u>QUICK RELEASE VALVE</u>		3.1006	
	4C-12-1	Quick Release Valve		1
1	4C-12-2	Body		1
2	4C-12-3	Cover		1
3	4C-12-4	Diaphragm		1
4	4C-12-5	Grommet		1
5	4C-12-6	Capscrew		4



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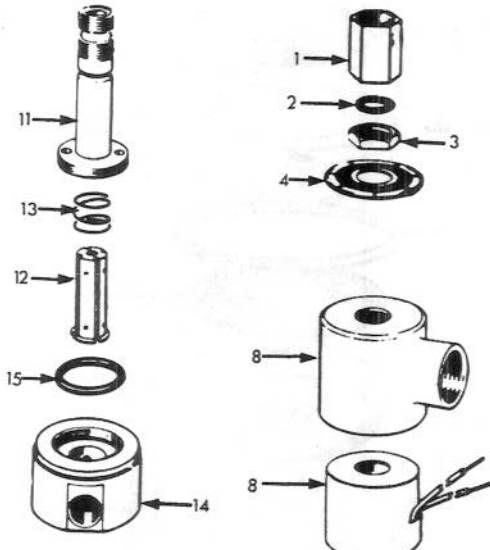
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MODEL MC-7

KEY	PART NUMBER	DESCRIPTION	QTY.
			
PLATE 8 - 20: ENTRANCE DOOR LOCK SOLENOID VALVE			
Plate 8-20	ENTRANCE DOOR LOCK SOLENOID VALVE 3.1007		
1	16B-10-57	Valve Assy.	1
2	16A-10-91	Adapter	1
3	16A-10-92	Adapter Seal	1
4	16A-10-93	Nut	1
8	16B-10-9	Nameplate	1
11	16B-10-58	Coil & Housing Assy.	1
12	16B-10-62	Sleeve Assy.	1
13	16B-10-103	Plunger Assy.	1
14	16B-10-63	Coil Spring	1
15	16A-10-105	Body Assy.	1
	16A-10-106	Flange Seal	1
	16A-10-129	Cap - Connector	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 4 - 50: ENTRANCE DOOR LOCK OVERRULE VALVE			

Plate	ENTRANCE DOOR LOCK OVERRULE VALVE 3.1008			
4-50				
	4B-21-1	Valve Assembly		1
1	17C-5-148	Outlet Body		1
2	17C-5-149	Inlet Body		1
4	17C-5-150	3-Way Disc Assembly		1
5	17C-5-118	Knob		1
6	17C-5-119	Screw		1
7	17C-5-120	Nut		1
8	17C-5-121	Seal Ring Assembly		2
9	17C-5-122	Spring		2
10	N.P.N.	Fitting - 1/4 - 268-P		2



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-209		<u>STANDARD SIDE SEAT (MODEL 1039 & 1040)</u>	3.1101
1	3C-11-519	Frame Assy. - L.H.	1
	3C-11-520	Frame Assy. - R.H.	1
		<u>Back Assy. - Model 1040 Reclining</u> <u>(Std. & Reversible)</u>	
	3C-11-521	Back Assy. - Upholstered L.H.	1
	3C-11-522	Back Assy. - Upholstered R.H.	1
2	3C-11-523	Frame Assy. - L.H. Back	1
	3C-11-524	Frame Assy. - R.H. Back	1
3	3C-11-525	Cushion - L.H. Back	1
	3C-11-526	Cushion - R.H. Back	1
4	3C-11-527	Pillow	1
5	3C-11-528	Cover Assy.-L.H. Back	1
	3C-11-529	Cover Assy.-R.H. Back	1
6	3C-11-62	Trim Shell Assy. - L.H. W/O Ashtray	1
	3C-11-63	Trim Shell Assy. - R.H. W/O Ashtray	1
6	3C-11-530	Trim Shell Assy. - L.H. W/ Ashtray	1
	3C-11-531	Trim Shell Assy. - R.H. W/ Ashtray	1
	3C-11-65	Web - Bottom	1
	3C-11-66	Web - Top	2
	3C-11-67	Web - Vertical	3
		<u>Back Assy. - Model 1039 Reclining</u> <u>(Std. & Reversible)</u>	
	3C-11-532	Back Assy. - Upholstered, L.H.	1
	3C-11-533	Back Assy. - Upholstered, R.H.	1
2	3C-11-523	Frame Assy. - L.H. Back	1
	3C-11-524	Frame Assy. - R.H. Back	1
3	3C-11-534	Cushion - L.H. Back	1
	3C-11-535	Cushion - R.H. Back	1
4	3C-11-538	Pillow Assy. - Upholstered, L.H.	1
	3C-11-539	Pillow Assy. - Upholstered, R.H.	1
	3C-11-540	Pillow Only	1
	3C-11-541	Cover Assy.-L.H. Pillow	1
	3C-11-542	Cover Assy.-R.H. Pillow	1
	3C-11-543	Strap - Pillow Attaching	1
5	3C-11-536	Cover Assy. - L.H. Back	1
	3C-11-537	Cover Assy. - R.H. Back	1
6	3C-11-62	Trim Shell - L.H. W/O Ashtray	1
	3C-11-63	Trim Shell - R.H. W/O Ashtray	1

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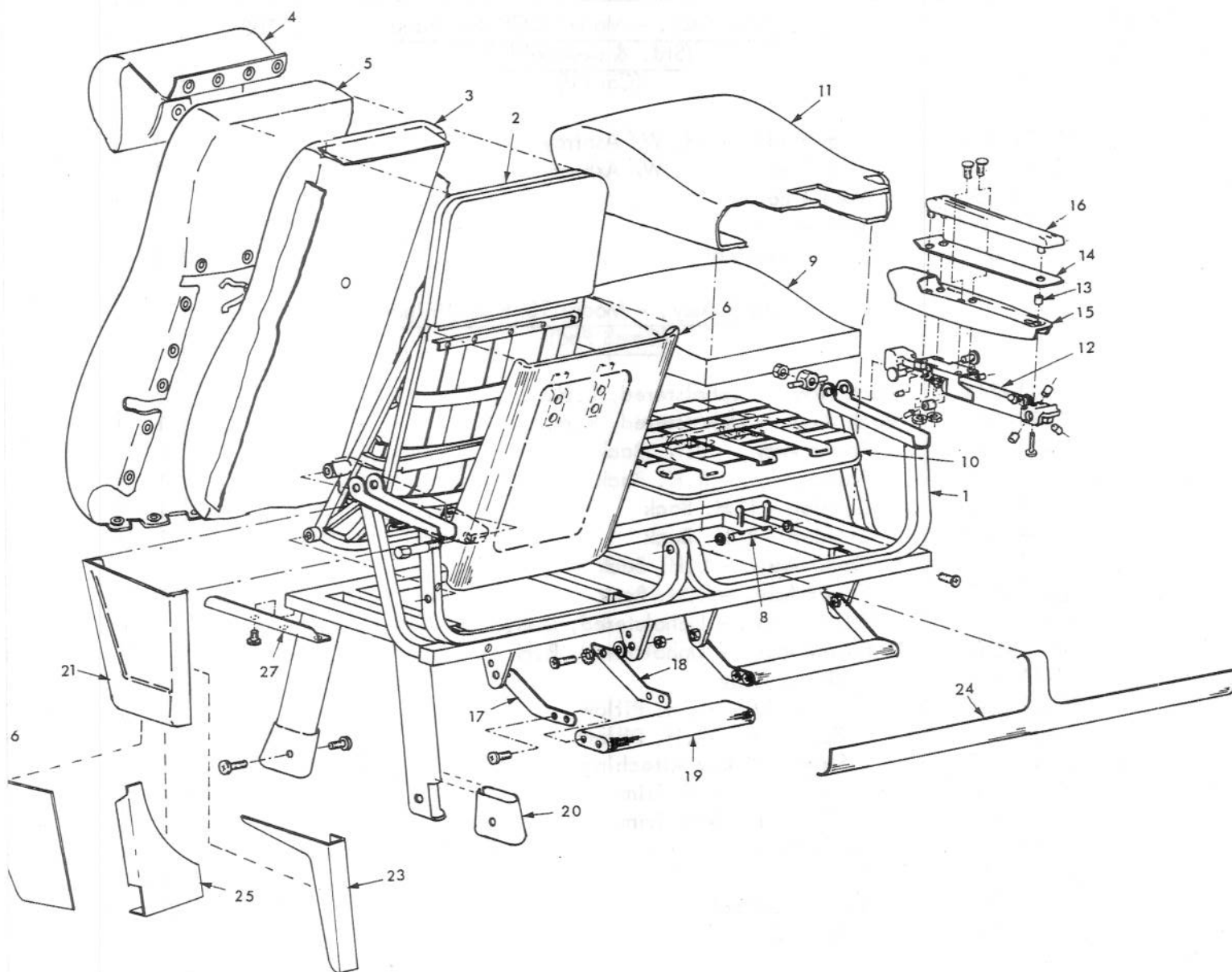


PLATE 3 - 209: STD. SIDE SEAT (NATIONAL)



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-209		<u>Back Assy. - Model 1039 Reclining</u> <u>(Std. & Reversible)</u> <u>(Cont'd)</u>	3.1103
	3C-11-530	Trim Shell - L.H. W/ Ashtray	1
	3C-11-531	Trim Shell - R.H. W/ Ashtray	1
	3C-11-65	Web - Bottom	1
	3C-11-66	Web - Top	2
	3C-11-67	Web - Vertical	3
		<u>Back Assy. - Model 1039 Reclining</u> <u>(Crash Pad)</u>	
	3C-11-544	Back Assy. - Upholstered, L.H.	1
	3C-11-545	Back Assy. - Upholstered, R.H.	1
	3C-11-546	Frame Assy. - L.H. Back	1
	3C-11-547	Frame Assy. - R.H. Back	1
	3C-11-548	Cushion - L.H. Back	1
	3C-11-549	Cushion - R.H. Back	1
	3C-11-550	Cover Assy. - L.H. Back	1
	3C-11-551	Cover Assy. - R.H. Back	1
	3C-11-552	Pillow Assy. - Upholstered, L.H.	1
	3C-11-553	Pillow Assy. - Upholstered, R.H.	1
	3C-11-554	Pillow Only	1
	3C-11-555	Cover Assy. - L.H. Pillow	1
	3C-11-556	Cover Assy. - R.H. Pillow	1
	3C-11-557	Strap - Pillow Attaching	1
	3C-11-558	Shell - L.H. Back Trim	1
	3C-11-559	Shell - R.H. Back Trim	1
	3C-11-560	Web - Bottom	1
	3C-11-561	Web - Top	2
	3C-11-562	Web - Vertical	3
	3C-11-563	Crash Pad	1
		<u>Standard Side Seat (Model 1039 & 1040)</u>	
8	3C-11-564	Pivot Pin - Seat Back	1
	3C-11-565	Seat Cushion Assy.	2
9	3C-11-566	Cushion Only	1
10	3C-11-71	Shell Assy.	1
	3C-11-72	Shell Only	1
	3C-11-73	Web - Cross	4
	3C-11-74	Web - Longitudinal	3
	3C-11-75	Staple	14

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-209		<u>Standard Side Seat (Model 1039 & 1040) (Cont'd)</u> 3.1104	
	3C-11-76	Strap	28
	3C-11-567	Clip	2
11	3C-11-568	Cover Assy.	1
	3C-11-78	Screen	1
12	3C-11-569	Lock Assy.	2
	3C-11-570	Lock S/A	1
	3C-11-31	Handle - Release	1
	3C-11-40	Pin - Special, Driv-Loc.	2
	3C-11-36	Collar	1
	3C-11-571	Casting - Rear Attaching	1
	3C-11-35	Bushing - Nylon	1
	3C-11-572	Adjusting Nut - Seat Back	2
13	3C-11-41	Spacer	2
14	3C-11-42	Liner - Foil	2
15	3C-11-573	Arm Cap Shell - L.H.	1
	3C-11-574	Arm Cap Shell - R.H.	1
16	3C-11-47	Arm Cap Pad	2
	3C-11-575	Nut - Front Arm Pad	4
	3C-11-50	Shoulder Bolt	2
	3C-11-576	Footrest Assy.	2
	3C-11-577	Side Hanger & Treadle Assy.	1
17	3C-11-578	Side Hanger - L.H.	1
18	3C-11-579	Side Hanger - R.H.	1
19	3C-11-580	Treadle	1
	3C-11-581	Screw - Button Head Socket	2
	3C-11-582	Spacer	2
	3C-11-583	Stop - Footrest	2
20	3C-11-584	Leg Cover	2
21	3C-11-585	Arm Trim - Outer L.H.	1
	3C-11-586	Arm Trim - Outer R.H.	1
	3C-11-587	Arm Trim - Inner L.H.	1
	3C-11-588	Arm Trim - Inner R.H.	1
23	3C-11-589	Panel - Metal Aisle Trim, L.H.	1
	3C-11-590	Panel - Metal Aisle Trim, R.H.	1
24	3C-11-108	Trim - Rear Rail	1
	3C-11-110	Trim - Rear Wall, L.H.	1
	3C-11-109	Trim - Rear Wall, R.H.	1
25	3C-11-591	Trim - Rear Aisle, L.H.	1
	3C-11-592	Trim - Rear Aisle, R.H.	1
26	3C-11-593	Insert - L.H.	1
	3C-11-594	Insert - R.H.	1
27	3C-11-595	Angle - Aisle Trim	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REVERSIBLE SEAT (MODEL 1039 & 1040)</u> 3.1105	
	3C-11-596	Frame Assy. - Upper Section	1
	3C-11-564	Pivot Pin - Seat Back	1
	3C-11-597	Seat Cushion Assy. - L.H.	1
	3C-11-598	Seat Cushion Assy. - R.H.	1
	3C-11-599	Shell Assy. - L.H.	1
	3C-11-600	Shell Assy. - R.H.	1
	3C-11-78	Screen	1
	3C-11-601	Cover	1
	3C-11-566	Cushion Only	1
	3C-11-569	Lock Assy.	2
	3C-11-570	Lock S/A	1
	3C-11-31	Handle - Release	1
	3C-11-40	Pin - Special, Drive-Loc	2
	3C-11-36	Collar	1
	3C-11-571	Casting - Rear Attaching	1
	3C-11-35	Bushing - Nylon	1
	3C-11-572	Adjusting Nut - Seat Back	2
	3C-11-41	Spacer	2
	3C-11-42	Liner - Foil	2
	3C-11-573	Arm Cap Shell - L.H.	1
	3C-11-574	Arm Cap Shell - R.H.	1
	3C-11-47	Arm Cap Pad	2
	3C-11-575	Nut - Front Arm Pad	4
	3C-11-50	Shoulder Bolt	2
	3C-11-602	Frame Assy. - Lower Section, L.H.	1
	3C-11-603	Frame Assy. - Lower Section, R.H.	1
	3C-11-604	Footrest Assy.	2
	3C-11-605	Side Hanger & Treadle Assy.	1
	3C-11-606	Side Hanger - L.H.	1
	3C-11-607	Side Hanger - R.H.	1
	3C-11-580	Treadle	1
	3C-11-581	Screw - Button Head Socket	2
	3C-11-582	Spacer	2
	3C-11-584	Leg Cover	2
	3C-11-585	Arm Trim - Outer L.H.	1
	3C-11-586	Arm Trim - Outer R.H.	1
	3C-11-587	Arm Trim - Inner L.H.	1
	3C-11-588	Arm Trim - Inner R.H.	1
	3C-11-589	Panel - Metal Aisle Trim, L.H.	1
	3C-11-590	Panel - Metal Aisle Trim, R.H.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REVERSIBLE SEAT (MODEL 1039 & 1040) Cont'd</u> 3.1106	
	3C-11-108	Trim - Rear Rail	1
	3C-11-110	Trim - Rear Wall, L.H.	1
	3C-11-109	Trim - Rear Wall, R.H.	1
	3C-11-591	Trim - Rear Aisle, L.H.	1
	3C-11-592	Trim - Rear Aisle, R.H.	1
	3C-11-593	Insert - L.H.	1
	3C-11-594	Insert - R.H.	1
	3C-11-595	Angle - Aisle Trim	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR CROSS SEAT (MODEL 1040)</u> 3.1107	
		<u>3-Pass. One-Piece Stationary</u>	
	3C-11-608	Back Assy. - Upholstered	1
	3C-11-609	Cushion Only - Back	1
	3C-11-610	Plywood Back	1
	3C-11-611	Cover - Back	1
	3C-11-612	Bracket - Top Back	3
	3C-11-613	Seat Cushion Assy. - Upholstered	1
	3C-11-614	Cushion Only - Seat	1
	3C-11-615	Plywood Panel	1
	3C-11-616	Cover - Seat Cushion	1
		<u>3-Pass. Ind. Back, Ind. Seat, Stationary</u>	
	3C-11-617	Back Assy. - Upholstered	1
	3C-11-618	Back Assy. - Center & R.H.	2
	3C-11-619	Plywood Panel	1
	3C-11-620	Cushion Only - Back	1
	3C-11-621	Cover Assy. - Back (W/O Removable Headrest Caps)	1
	3C-11-622	Cover Assy. - Back (W/ Removable Headrest Caps)	1
	3C-11-527	Pillow	1
	3C-11-623	Back Assy. - L.H.	1
	3C-11-624	Plywood Panel	1
	3C-11-625	Cushion Only - Back	1
	3C-11-626	Cover Assy. - Back (W/O Removable Headrest Caps)	1
	3C-11-627	Cover Assy. - Back (W/ Removable Headrest Caps)	1
	3C-11-527	Pillow	1
	3C-11-628	Back Board Assy. - Upholstered	1
	3C-11-612	Bracket - Back Mtg.	3
	3C-11-629	Seat Cushion Assy. - Upholstered	3
	3C-11-630	Plywood Panel	1
	3C-11-631	Cushion Only - Seat	1
	3C-11-632	Cover Assy. - Seat Cushion	1
		<u>3-Pass. Ind. Back, One-Piece Seat, Stationary</u>	
		For Back Assy. See 3-Pass. Ind. Back	
		For Seat Assy. See 3-Pass. One-Piece	
		<u>5-Pass. Ind. Back, Ind. Seat, Stationary</u>	
	3C-11-633	Back Assy. - Upholstered, 3 Pass.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR CROSS SEAT (MODEL 1040) Cont'd</u> 3.1108	
	3C-11-634	Back Board Assy. - Upholstered	1
	3C-11-635	Back Assy. - #2 & #3 from Left	2
	3C-11-636	Plywood Panel	1
	3C-11-637	Cushion Only - Back	1
	3C-11-638	Cover Assy. - Back	1
	3C-11-527	Pillow	1
	3C-11-639	Back Assy. - L.H.	1
	3C-11-640	Plywood Panel	1
	3C-11-641	Cushion Only - Back	1
	3C-11-642	Cover Assy. - Back	1
	3C-11-643	Pillow	1
	3C-11-644	Seat Cushion Assy. - Upholstered	5
	3C-11-645	Plywood Panel	1
	3C-11-646	Cushion Only - Seat	1
	3C-11-647	Cover Assy. - Seat Cushion	1
	3C-11-648	Back Assy. - Upholstered, 2-Pass.	1
	3C-11-649	Back Board Assy. - Upholstered	1
	3C-11-635	Back Assy. - #2 From Right	1
	3C-11-636	Plywood Panel	1
	3C-11-637	Cushion Only - Back	1
	3C-11-638	Cover Assy. - Back	1
	3C-11-527	Pillow	1
	3C-11-639	Back Assy. - R.H.	1
	3C-11-640	Plywood Panel	1
	3C-11-641	Cushion Only - Back	1
	3C-11-642	Cover Assy. - Back	1
	3C-11-643	Pillow	1
		<u>3 & 2 Pass. One-Piece Stationary</u>	
		For 3-Pass. Unit See Breakdown on Preceding Pages	
	3C-11-650	Back Assy. - Upholstered, 2-Pass.	1
	3C-11-651	Cushion Only - Back	1
	3C-11-652	Plywood Panel	1
	3C-11-653	Cover Assy. - Back	1
	3C-11-612	Bracket - Top Back	2
	3C-11-654	Seat Cushion Assy. - Upholstered	1
	3C-11-655	Cushion Only - Seat	1
	3C-11-656	Plywood Panel	1
	3C-11-657	Cover Assy. - Seat Cushion	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR CROSS SEAT (MODEL 1039)</u> 3.1109	
		<u>3-Pass. Ind.</u>	
	3C-11-678	Back Assy. - Upholstered	1
	3C-11-679	Back Assy. - Center & R.H.	2
	3C-11-619	Plywood Panel	1
	3C-11-680	Cushion Only	1
	3C-11-681	Cover Assy.	1
	3C-11-682	Pillow Assy. Upholstered	1
	3C-11-683	Pillow Only	1
	3C-11-684	Cover Assy. - Pillow	1
	3C-11-685	Attached - Pillow	1
	3C-11-686	Back Assy. - L.H.	1
	3C-11-624	Plywood Panel	1
	3C-11-687	Cushion Only	1
	3C-11-688	Cover Assy.	1
	3C-11-689	Pillow Assy. - Upholstered	1
	3C-11-683	Pillow Only	1
	3C-11-690	Cover Assy. - Pillow	1
	3C-11-691	Attachment - Pillow	1
	3C-11-628	Back Board Assy. - Upholstered	1
	3C-11-612	Bracket - Top Mounting	3
	3C-11-629	Cushion Assy. - Upholstered	3
	3C-11-631	Cushion Only	1
	3C-11-632	Cover Assy.	1
	3C-11-630	Plywood Panel	1
		<u>5-Pass. Stationary Ind. Seat, Ind. Back</u>	
	3C-11-692	Back Assy. - Upholstered, 3-Pass.	1
	3C-11-634	Back Board - Upholstered	1
	3C-11-693	Back Assy. - #2 & #3 From Left	2
	3C-11-636	Plywood Panel	1
	3C-11-694	Cushion Only - Back	1
	3C-11-695	Cover Assy.	1
	3C-11-682	Pillow Assy. - Upholstered	1
	3C-11-683	Pillow Only	1
	3C-11-684	Cover Assy. - Pillow	1
	3C-11-685	Attachment - Pillow	1
	3C-11-696	Back Assy. - L.H.	1
	3C-11-640	Plywood Panel	1
	3C-11-697	Cushion Only - Back	1
	3C-11-698	Cover Assy.	1
	3C-11-689	Pillow Assy. - Upholstered	1
	3C-11-683	Pillow Only	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR CROSS SEAT (MODEL 1039) Cont'd</u> 3.1110	
	3C-11-690	Cover Assy. - Pillow	1
	3C-11-691	Attachment - Pillow	1
	3C-11-699	Back Assy. - Upholstered, 2-Pass.	1
	3C-11-649	Back Board - Upholstered	1
	3C-11-693	Back Assy. - #2 From Right	1
	3C-11-636	Plywood Panel	1
	3C-11-694	Cushion Only - Back	1
	3C-11-695	Cover Assy.	1
	3C-11-682	Pillow Assy. - Upholstered	1
	3C-11-683	Pillow Only	1
	3C-11-684	Cover Assy. - Pillow	1
	3C-11-685	Attachment - Pillow	1
	3C-11-696	Back Assy. - R.H.	1
	3C-11-640	Plywood Panel	1
	3C-11-697	Cushion Only - Back	1
	3C-11-698	Cover Assy.	1
	3C-11-689	Pillow Assy. - Upholstered	1
	3C-11-683	Pillow Only	1
	3C-11-690	Cover Assy. - Pillow	1
	3C-11-691	Attachment - Pillow	1
	3C-11-644	Seat Cushion Assy. - Upholstered	5
	3C-11-645	Plywood Panel	1
	3C-11-646	Cushion Only	1
	3C-11-647	Cover Assy.	1
		<u>3-Pass. Stationary; One-Piece Seat & Back</u>	
	3C-11-700	Back Assy. - Upholstered	1
	3C-11-701	Plywood Panel	1
	3C-11-702	Cushion Only	1
	3C-11-703	Cover Assy.	1
	3C-11-682	Pillow Assy. - Upholstered	3
	3C-11-683	Pillow Only	1
	3C-11-684	Cover Assy. - Pillow	1
	3C-11-685	Attachment - Pillow	3
	3C-11-612	Bracket - Top Mounting	3
	3C-11-613	Seat Cushion Assy. - Upholstered	1
	3C-11-615	Plywood Panel	1
	3C-11-614	Cushion Only	1
	3C-11-616	Cover Assy.	1
		<u>3-Pass. Stationary; Ind. Back, One-Piece Seat</u>	
		For Back Assy. See 3-Pass. Ind.	
		For Seat Cushion Assy. See 3-Pass. One-Piece	



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>MISCELLANEOUS ATTACHMENTS</u> 3.1111	
	3C-11-658	Ashtray - Add On (Chrome)	1
	3C-11-659	Hat Holder	1
	3C-11-660	Pocket Assy. - Magazine (Large)	1
	3C-11-661	Strap - Reinforcing	2
	3C-11-662	Panel - Upper Back St.Stl.	1
	3C-11-663	Panel - Lower Back St.Stl. (Full Rec.)	1
	3C-11-664	Panel - Lower Back St.Stl. (Lower Half)	1
	3C-11-665	Ashtray - Lower Built-In	1
	3C-11-666	Ashtray - Upper Built-In	1
	3C-11-147	Snuffer	1
	3C-11-667	Grab Handle Assy.	1
	3C-11-668	Pocket - Literature (Small)	1
	3C-11-669	Seat Belt Assy.	1
	3C-11-670	Seat Belt - Complete	2
	3C-11-671	Link Assy.	4
	3C-11-672	Pin - End Links	2
	3C-11-673	Pin - Center Links	1
	3C-11-674	Card Table Assy.	1
	3C-11-675	Leg Assy. - Card Table	1
	3C-11-676	Bracket & Hinge Assy.	1
	3F-15-72	Bracket - Mtg. Card Table at Wall	1
	3C-11-677	Spring - Anti Rattle	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>STANDARD SIDE SEAT (MODEL 6628-B)</u> 3.1112	
	3C-11-704	Frame Assy. - R.H. Seat	1
	3C-11-705	Frame Assy. - L.H. Seat	1
	3C-11-706	Trim Panel - Outer, R.H.	1
	3C-11-707	Trim Panel - Outer, L.H.	1
	3C-11-161	Screw - Trim Panel Attach.	21
	3C-11-708	Pin - Back Mechanism	2
	3C-11-709	Footrest Assy.	2
	3C-11-172	Nylon Washer	2
	3C-11-171	Pin - Footrest Pivot	2
	3C-11-174	Tension Washer - $\frac{1}{4}$ " I.D.	2
	3C-11-710	Hanger - Footrest, R.H.	1
	3C-11-711	Hanger - Footrest, L.H.	1
	3C-11-712	Tube - Footrest	1
	3C-11-177	Pin - End Bearing	2
	3C-11-713	Pin - Center Bearing	1
	3C-11-714	Clip - Bearing Pin Retaining	4
	3C-11-715	Trim - Rear Cover	2
	3C-11-716	Plug - Rear Cover Trim	2
	3C-11-717	Face Plate - R.H.	1
	3C-11-718	Face Plate - L.H.	1
	3C-11-190	Screw - Face Plate Front	4
	3C-11-719	Arm Cap Assy.	2
	3C-11-720	Trim - Inner Aisle R.H.	1
	3C-11-721	Trim - Inner Aisle L.H.	1
	3C-11-722	Trim - Inner Wall R.H.	1
	3C-11-723	Trim - Inner Wall L.H.	1
	3C-11-724	Spring - Seat Cushion	8
	3C-11-725	Link - Spring Connecting	7
	3C-11-205	Spring - Helical	2
	3C-11-206	Clip - Spring Mtg.	16
	3C-11-201	Stud	10
	3C-11-202	Stud - Screw	10
	3C-11-208	Pulley, Pinion & Cable Assy. - R.H.	1
	3C-11-209	Pulley, Pinion & Cable Assy. - L.H.	1
	3C-11-212	Cable Assy. - R.H.	1
	3C-11-213	Cable Assy. - L.H.	1
	3C-11-214	Nut - Cable Terminal	2
	3C-11-216	Pulley & Pinion Assy.	2
	3C-11-215	Cotter Pin - Cable to Lever	2
	3C-11-726	Pin - Pinion	2
	3C-11-727	Ring - Pinion Pin Retaining	2
	3C-11-218	Washer - Mechanism	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>STANDARD SIDE SEAT (MODEL 6628-B) Cont'd 3.1113</u>	
	3C-11-217	Washer - Pulley	2
	3C-11-728	Roller - Mechanism	2
	3C-11-221	Pin - Mechanism Roller	2
	3C-11-729	Rack Assy. - R.H.	1
	3C-11-730	Rack Assy. - L.H.	1
	3C-11-234	Washer - Spring Retaining	1
	3C-11-233	Spring Mechanism	1
	3C-11-731	Tube - R.H. Mechanism	1
	3C-11-732	Tube - L.H. Mechanism	1
	3C-11-232	Stop - Spring	1
	3C-11-231	Rack Only	1
	3C-11-237	Set Screw - Back Mechanism Pin	4
	3C-11-207	Slide Plate	2
	3C-11-733	Knob & Lever Assy. - R.H.	1
	3C-11-734	Knob & Lever Assy. - L.H.	1
	3C-11-224	Link - Lever to Cable	2
	3C-11-226	Pin - Mechanism Lever	2
	3C-11-222	Spring - Link, R.H.	1
	3C-11-735	Spring - Link, L.H.	1
	3C-11-229	Spring - Lever, R.H.	1
	3C-11-230	Spring - Lever, L.H.	1
	3C-11-736	Spring - Rack	2
	3C-11-737	Seat Cushion Assy. - R.H.	1
	3C-11-738	Seat Cushion Assy. - L.H.	1
	3C-11-739	Cushion Only	1
	3C-11-740	Cover - R.H. Seat Cushion	1
	3C-11-741	Cover - L.H. Seat Cushion	1
	3C-11-742	Back Assy. -W/Crash Pad, W/Ashtray, Less Grab Handle, R.H.	1
	3C-11-743	Back Assy. -W/Crash Pad, W/Ashtray, Less Grab Handle, L.H.	1
	3C-11-744	Frame - Seat Back, R.H.	1
	3C-11-745	Frame - Seat Back, L.H.	1
	3C-11-746	Cushion Only	1
	3C-11-747	Cover - Back	1
	3C-11-748	Scuff Panel	1
	3C-11-749	Molding - Back	2
	3C-11-750	Pillow Headrest Assy.	1
	3C-11-751	Pillow Only	1
	3C-11-752	Cover - Pillow	1
	3C-11-753	Chain - Pillow Attaching	1
	3C-11-754	Strap - Mtg.	1
	3C-11-755	Ashtray Assy.	1
	3C-11-756	Ashtray	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>STANDARD SIDE SEAT (MODEL 6628-B) Cont'd. 3.1114</u>	
	3C-11-757	Crash Pad	1
	3C-11-758	Bracket - Boxing Support	1
	3C-11-161	Screw - Bracket Mtg.	2
	3C-11-759	Back Assy. - W/Crash Pad, Ashtray & Grab Handle, R.H.	1
	3C-11-760	Back Assy. - W/Crash Pad, Ashtray & Grab Handle, L.H.	1
	3C-11-761	Frame Assy. - R.H. Back	1
	3C-11-762	Frame Assy. - L.H. Back	1
	3C-11-763	Grab Handle	1
		Remaining parts same as preceding	
	3C-11-764	Back Assy. - Non-Recline, R.H.	1
	3C-11-765	Back Assy. - Non-Recline, L.H.	1
	3C-11-766	Frame Assy. - R.H. Back	1
	3C-11-767	Frame Assy. - L.H. Back	1
	3C-11-747	Cover - Back	1
		Remaining parts same as preceding	



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR CROSS SEAT (MODEL 6628-B)</u> 3.1115	
		<u>3-Pass. Non-Recline</u>	
	3C-11-768	Rear Cross Seat Assy. - 3-Pass. Non-Recline	1
	3C-11-769	Back Assy. - 3-Pass.	1
	3C-11-770	Back Assy. - Ind.	3
	3C-11-771	Cushion Only	1
	3C-11-772	Back Board	1
	3C-11-773	Cover - Back	1
	3C-11-774	Back Board Assy.	1
	3C-11-775	Support Bracket	3
	3C-11-776	Cushion Assy. - 3-Pass. Seat	1
	3C-11-777	Seat Cushion Assy. - Ind.	3
	3C-11-778	Cushion Board	1
	3C-11-779	Cushion Only	1
	3C-11-780	Cover - Seat Cushion	1
	3C-11-781	Cushion Board Assy.	1
	3C-11-782	Pillow Assy.	3
	3C-11-783	Cover - Pillow	1
	3C-11-751	Pillow Only	1
	3C-11-753	Chain - Pillow Attaching	3
	3C-11-754	Strap - Pillow Mtg.	3

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>STANDARD SIDE SEAT (MODEL 6631-B)</u> 3.1116	
	3C-11-784	Frame Assy. - R.H.	1
	3C-11-785	Frame Assy. - L.H.	1
	3C-11-786	Trim Panel - R.H. Outer	1
	3C-11-787	Trim Panel - L.H. Outer	1
	3C-11-788	Trim Panel - Aisle, R.H. Inner	1
	3C-11-789	Trim Panel - Aisle, L.H. Inner	1
	3C-11-790	Trim Panel - Wall, R.H. Inner	1
	3C-11-791	Trim Panel - Wall, L.H. Inner	1
	3C-11-161	Screw	13
	3C-11-792	Trim Strip - Back	2
	3C-11-793	Arm Cap - R.H.	1
	3C-11-794	Arm Cap - L.H.	1
	3C-11-795	Bracket - Arm Cap	2
	3C-11-796	Arm Pad Assy. - W/O Ashtray	2
	3C-11-797	Arm Pad Assy. - W/ Ashtray	2
	3C-11-798	Arm Cap Only	1
	3C-11-799	Lid - Ashtray	1
	3C-11-800	Footrest	2
	3C-11-801	Hanger - Footrest, R.H.	2
	3C-11-802	Hanger - Footrest, L.H.	2
	3C-11-168	Screw - Footrest Mtg. to Hanger	8
	3C-11-171	Pin - Footrest Pivot	4
	3C-11-172	Washer - Nylon	4
	3C-11-174	Tension Washer	4
	3C-11-803	Torsion Bar	2
	3C-11-804	Pin - End Bearing	2
	3C-11-805	Pin - Centre Bearing	1
	3C-11-714	Clip - Pin Retaining	4
	3C-11-806	Yoke - R.H.	1
	3C-11-807	Yoke - L.H.	1
	3C-11-808	Screw - Adj.	2
	3C-11-809	Pulley, Pinion & Cable Assy. - R.H.	1
	3C-11-810	Pulley, Pinion & Cable Assy. - L.H.	1
	3C-11-811	Pulley & Pinion Assy.	1
	3C-11-812	Cable Assy. - R.H.	1
	3C-11-813	Cable Assy. - L.H.	1
	3C-11-214	Lock Nut	2
	3C-11-814	Pin - Pinion	1
	3C-11-815	Washer - 1/8"	1
	3C-11-218	Washer - 1/32"	1
	3C-11-217	Washer - Pulley	1
	3C-11-727	Ring - Pinion Pin Retaining	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>STANDARD SIDE SEAT (MODEL 6631-B) Cont'd 3.1117</u>	
	3C-11-816	Rack - R.H.	1
	3C-11-817	Rack - L.H.	1
	3C-11-818	Bumper - Rack	2
	3C-11-819	Pin - Back Mechanism	2
	3C-11-820	Slide Plate	2
	3C-11-237	Set Screw	2
	3C-11-821	Ashtray Assy. - R.H.	1
	3C-11-822	Ashtray Assy. - L.H.	1
	3C-11-226	Pin - Mechanism Lever	2
	3C-11-823	Roller	2
	3C-11-221	Pin - Mechanism Roller	2
	3C-11-824	Knob & Link Assy. - R.H.	1
	3C-11-825	Knob & Link Assy. - L.H.	1
	3C-11-826	Spacer	2
	3C-11-222	Spring - Lever R.H.	1
	3C-11-735	Spring - Lever L.H.	1
	3C-11-827	Spring & Frame Assy. - Seat	2
	3C-11-724	Spring - Seat	4
	3C-11-725	Link - Connecting	4
	3C-11-205	Spring - Helical	1
	3C-11-206	Clip - Spring Mtg.	8
	3C-11-201	Stud	5
	3C-11-202	Screw	5
	3C-11-828	Cushion Assy. - Seat	2
	3C-11-739	Cushion Only	1
	3C-11-829	Cover	1
	3C-11-909	Fastener - Button	5
	3C-11-910	Fastener - Socket	5
	3C-11-911	Zipper - 21"	1
	3C-11-830	Back Assy. - W/Grab Handle, R.H.	1
	3C-11-831	Back Assy. - W/Grab Handle, L.H.	1
	3C-11-832	Back Frame Assy. - R.H.	1
	3C-11-833	Back Frame Assy. - L.H.	1
	3C-11-834	Crash Pad	1
	3C-11-835	Back Panel - Plastic, R.H.	1
	3C-11-836	Back Panel - Plastic, L.H.	1
	3C-11-837	Grab Handle	1
	3C-11-912	Plug Button	2
	3C-11-838	Inner Panel	1
	3C-11-839	Back Assy. - R.H. Wall	1
	3C-11-840	Back Assy. - L.H. Wall	1
	3C-11-841	Back Frame Assy. - R.H.	1
	3C-11-842	Back Frame Assy. - L.H.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>STANDARD SIDE SEAT (MODEL 6631-B) Cont'd.</u> 3.1118	
	3C-11-834	Crash Pad	1
	3C-11-835	Back Panel - Plastic, R.H.	1
	3C-11-836	Back Panel - Plastic, L.H.	1
	3C-11-912	Plug Button	2
	3C-11-838	Inner Panel	1
	3C-11-843	Inner Back Assy. - R.H. (Loose Pillow)	1
	3C-11-844	Inner Back Assy. - L.H. (Loose Pillow)	1
	3C-11-845	Cushion Only	1
	3C-11-846	Cover - R.H. Back	1
	3C-11-847	Cover - L.H. Back	1
	3C-11-848	Pillow Assy. - Headrest	1
	3C-11-751	Pillow Only	1
	3C-11-849	Cover - Pillow	1
	3C-11-850	Strap - Pillow	1
	3C-11-753	Clip - Pillow Mtg. Strap	1
	3C-11-851	Inner Back Assy. - R.H. (Fixed Pillow)	1
	3C-11-852	Inner Back Assy. - L.H. (Fixed Pillow)	1
	3C-11-853	Cushion Only	1
	3C-11-854	Cover - R.H. Back	1
	3C-11-855	Cover - L.H. Back	1
	3C-11-856	Inner Back Assy. - R.H. (Winged)	1
	3C-11-857	Inner Back Assy. - L.H. (Winged)	1
	3C-11-858	Cushion Only	1
	3C-11-859	Cover - R.H. Back	1
	3C-11-860	Cover - L.H. Back	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-210		<u>STANDARD SIDE SEAT (MODEL 6631-BF)</u> 3.1121	
28	3C-11-727	Retaining Ring	1
29	3C-11-823	Roller - Mechanism	2
	3C-11-221	Pin - Mechanism Roller	2
	3C-11-824	Knob & Link Assy. - R.H.	1
30	3C-11-825	Knob & Link Assy. - L.H.	1
	3C-11-222	Spring - Lever, R.H.	1
31	3C-11-735	Spring - Lever, L.H.	1
	3C-11-226	Pin - Mechanism Lever	2
32	3C-11-826	Spacer - Mechanism Lever Pin	2
33	3C-11-873	Link - Vertical	2
	3C-11-874	Bellcrank Assy. - R.H.	1
34	3C-11-875	Bellcrank Assy. - L.H.	1
35	3C-11-876	Washer - Bellcrank	2
36	3C-11-877	Pin - Bellcrank Pivot	2
	3C-11-878	Lever Assy. - Seat Release, R.H.	1
38	3C-11-879	Lever Assy. - Seat Release, L.H.	1
	3C-11-816	Rack - R.H.	1
43	3C-11-817	Rack - L.H.	1
44	3C-11-818	Bumper - Rack	2
45	3C-11-819	Pin - Back Mechanism	2
46	3C-11-820	Slide Plate	2
	3C-11-237	Set Screw - Rack	2
	3C-11-821	Ashtray Assy. - R.H.	1
47	3C-11-822	Ashtray Assy. - L.H.	1
	3C-11-880	Seat Assy. - R.H.	1
	3C-11-881	Seat Assy. - L.H.	1
48	3C-11-882	Seat Frame	1
	3C-11-201	Stud	5
	3C-11-202	Screw - Stud	5
	3C-11-206	Clip - Spring Mtg.	8
49	3C-11-883	Spring - Seat	3
50	3C-11-884	Spring - Seat	1
51	3C-11-885	Connecting Link	2
52	3C-11-886	Connecting Link	1
53	3C-11-887	Pan - Plastic, Seat	1
	3C-11-888	Cushion Assy.	1
54	3C-11-889	Cushion Only	1
55	3C-11-890	Cover - Cushion	1
56	3C-11-913	Zipper - 18½"	1
	3C-11-909	Fastener - Button	5
	3C-11-910	Fastener - Socket	5
	3C-11-891	Hinge Bracket Assy. - R.H.	1
	3C-11-892	Hinge Bracket Assy. - L.H.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-210		<u>STANDARD SIDE SEAT (MODEL 6631-BF)</u>	3.1122
	3C-11-893	Hinge Plate Assy. - R.H. Inboard	1
57	3C-11-894	Hinge Plate Assy. - L.H. Inboard	1
	3C-11-895	Hinge Plate Assy. - R.H. Outboard	1
	3C-11-896	Hinge Plate Assy. - L.H. Outboard	1
58	3C-11-897	Polyether Pad - Seat Panel	1
59	3C-11-898	Bumper - Seat Panel	4
	3C-11-914	Grommet	1
	3C-11-830	Back Assy. - W/Grab Handle, R.H. (Aisle)	1
	3C-11-831	Back Assy. - W/Grab Handle, L.H. (Aisle)	1
	3C-11-832	Back Frame Assy. - R.H.	1
60	3C-11-833	Back Frame Assy. - L.H.	1
61	3C-11-834	Crash Pad	1
	3C-11-835	Back Panel - Plastic, R.H.	1
62	3C-11-836	Back Panel - Plastic, L.H.	1
63	3C-11-837	Grab Handle	1
	3C-11-912	Plug Button	2
64	3C-11-838	Inner Panel	1
	3C-11-839	Back Assy. - R.H. Wall	1
	3C-11-840	Back Assy. - L.H. Wall	1
	3C-11-841	Back Frame Assy. - R.H.	1
	3C-11-842	Back Frame Assy. - L.H.	1
	3C-11-834	Crash Pad	1
	3C-11-835	Back Panel - Plastic, R.H.	1
	3C-11-836	Back Panel - Plastic, L.H.	1
	3C-11-912	Plug Button	2
	3C-11-838	Inner Panel	1
	3C-11-843	Inner Back Assy. - R.H. (Loose Pillow)	1
	3C-11-844	Inner Back Assy. - L.H. (Loose Pillow)	1
65	3C-11-845	Cushion Only	1
	3C-11-846	Cover - R.H. Back	1
66	3C-11-847	Cover - L.H. Back	1
67	3C-11-848	Pillow Assy. - Headrest	2
	3C-11-751	Pillow Only	1
	3C-11-849	Cover - Pillow	1
68	3C-11-850	Strap - Pillow Mtg.	1
	3C-11-753	Clip - Pillow Mtg. Strap	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR CROSS SEAT (MODEL 6631-BF)</u> 3.1123	
	3C-11-899	Rear Cross Seat Assy. - 3-Pass. Non-Recline	1
	3C-11-900	Back Assy. - 3-Pass.	1
	3C-11-901	Back Assy. - Ind.	3
	3C-11-771	Cushion Only	1
	3C-11-772	Back Board	1
	3C-11-902	Cover - Back	1
	3C-11-774	Back Board Assy.	1
	3C-11-775	Support Bracket	3
	3C-11-903	Cushion Assy. - 3-Pass.	1
	3C-11-904	Cushion Assy. - Ind.	3
	3C-11-778	Cushion Board	1
	3C-11-779	Cushion Only	1
	3C-11-905	Cover - Cushion	1
	3C-11-781	Cushion Board Assy.	1
	3C-11-906	Pillow Assy.	3
	3C-11-907	Cover - Pillow	1
	3C-11-751	Pillow Only	1
	3C-11-754	Strap - Pillow Mtg.	3
	3C-11-753	Chain - Pillow Attaching	3

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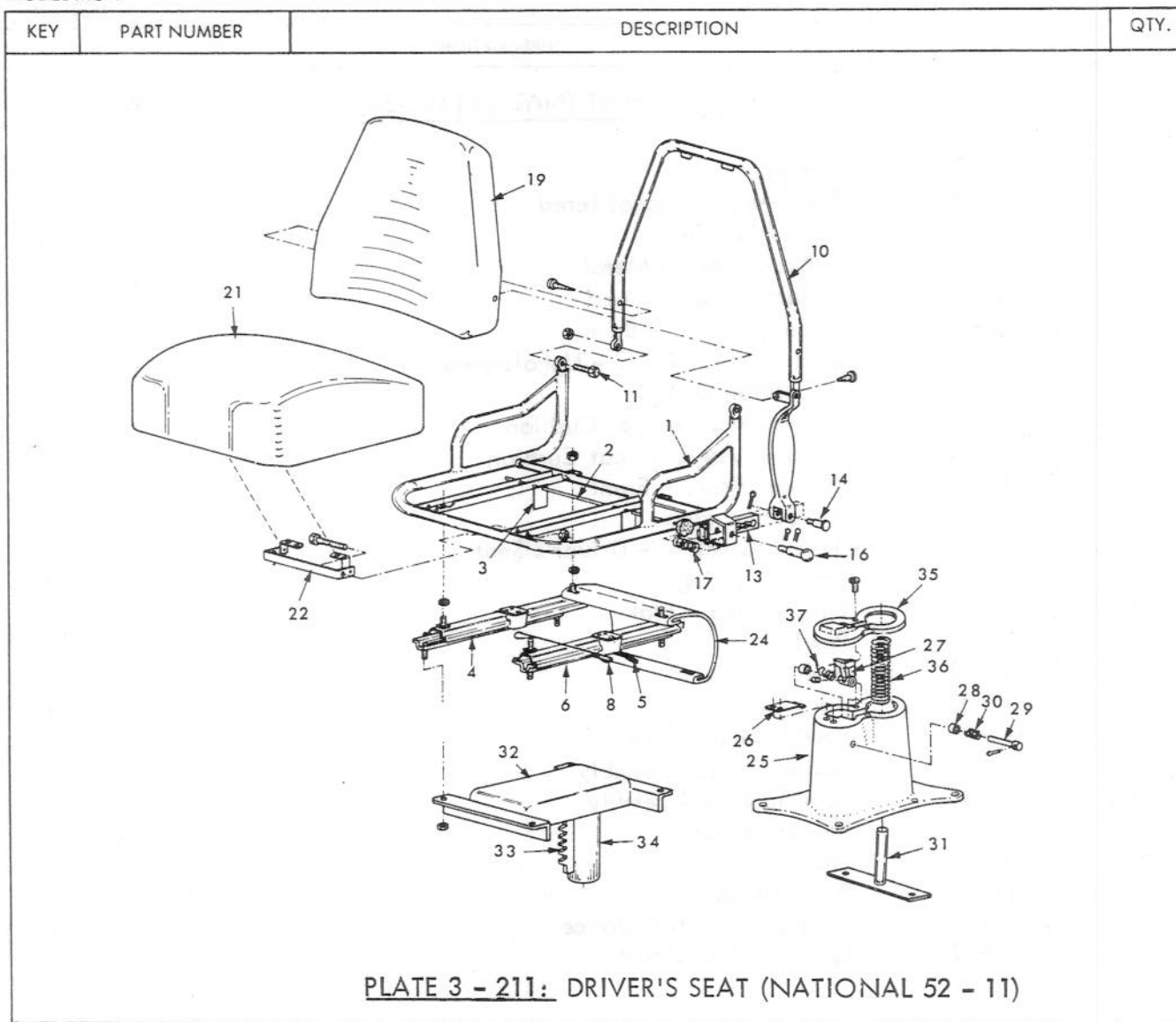


Plate	DRIVER'S SEAT (NATIONAL 52 - 11)		3.1201
3-211			
	3F-12-1	Driver's Seat Assy. - Less Pedestal	1
1	3C-12-3	Lower Frame Assy.	1
2	3C-12-4	Rod & Handle Assy.	1
3	3C-12-5	Plate Assy. - Cushion Pitch	2
4	3C-12-6	Track Assy. - R.H.	1
5	3C-12-7	Handle & Latch Assy.	1
6	3C-12-8	Track Assy. - L.H.	1
8	3C-12-9	Tie Rod	1
10	3C-12-10	Back Frame Assy.	1
11	3C-12-11	Bearing Bolt	2
13	3C-12-12	Link Assy. - Back Adj.	1
14	3C-12-13	Clevis Pin	1
16	3C-12-14	Lock Pin Assy.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-211		<u>DRIVER'S SEAT (NATIONAL 52-11)</u> Cont'd 3.1202	
17	3C-12-15	Spring	1
19	3C-12-16	Back Assy. - Upholstered	1
	3C-12-103	Cushion Only	1
	3C-12-18	Back Panel - Metal	1
	3C-12-19	Back Panel - Wood	1
	3C-12-25	Cover Assy. - Back	1
21	3C-12-20	Seat Cushion Assy. - Upholstered	1
	3C-12-21	Cushion Only	1
	3C-12-22	Base Assy. - Seat Cushion	1
	3C-12-26	Cover Assy. - Seat Cushion	1
22	3C-12-23	Bracket Assy. - Front	1
24	3C-12-24	Protective Flap	1
	3C-12-27	Pedestal Assembly - Driver's Seat	1
25	3C-12-28	Base - Casting	1
26	3C-12-29	Pawl Spring - Flat	1
27	3C-12-30	Pawl	1
28	3C-12-31	Bushing	2
29	3C-12-32	Pin - Pawl	1
30	3C-12-33	Pawl Spring - Coil	1
31	3C-12-34	Spring Guide Assembly	1
32	3C-12-35	Seat Support Assembly	1
33	3C-12-36	Elevating Rack	1
34	3C-12-37	Pedestal Tube	1
35	3C-12-38	Pedestal Cover	1
36	3C-12-39	Spring - Counterbalance	1
37	3C-12-102	Spring - Pawl Assist	1



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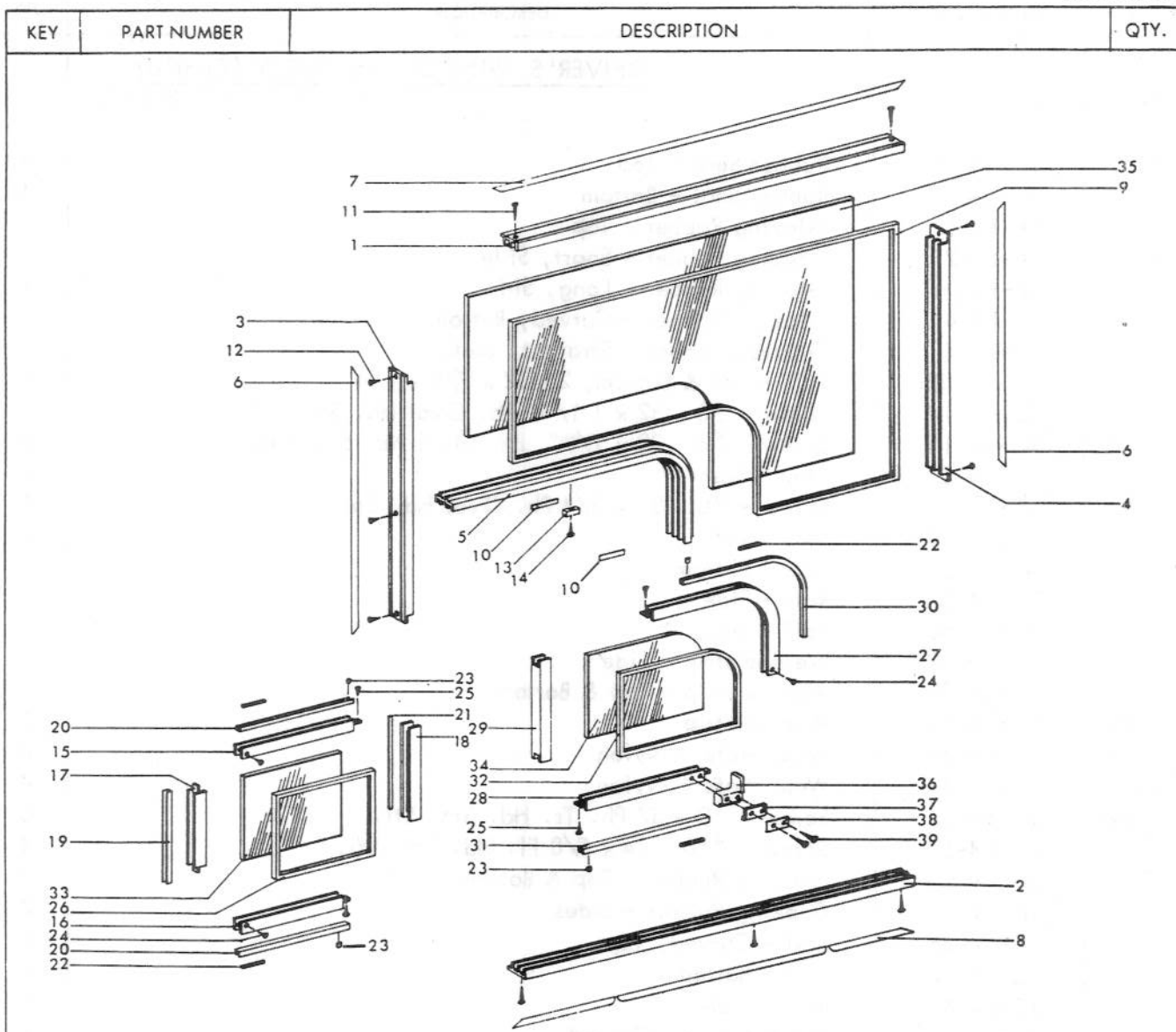


PLATE 3 - 176: DRIVER'S WINDOW ASSEMBLY

Plate	DRIVER'S WINDOW ASSEMBLY		3.1401
3-176	(Single Glazed)		
	3F-14-14	Driver's Sash Assembly - Complete	1
	3F-14-15	Sash - Front Sliding	1
	3F-14-16	Sash - Rear Sliding	1
1	3C-14-44	Rail - Top Frame	1
2	3C-14-45	Rail - Bottom Frame	1
3	3C-14-88	Rail - Rear Side Frame	1
4	3C-14-47	Rail - Front Side Frame	1
5	3C-14-48	Rail - Curved	1
6	3C-14-10	Rubber Seal - Sides	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-176		<u>DRIVER'S WINDOW ASSEMBLY (Cont'd)</u> 3.1402	
7	3C-14-49	Rubber Seal - Top	1
8	3C-14-50	Rubber Seal - Bottom	1
9	3F-14-1	Glazing Rubber - Top	1
	3F-14-2	Glazing Rubber - Short, Side	1
	3F-14-3	Glazing Rubber - Long, Side	1
	3F-14-4	Glazing Rubber - Curved, Bottom	1
	3F-14-5	Glazing Rubber - Straight, Bottom	1
10	3C-14-52	Felt - Top & Bottom, 25/32 x 7/8 x 1/4	2
11	3C-14-14	Screw - #8 - 32 x 1 1/4" Ph. Oval Hd. Stn. Stl.	8
12	3C-14-15	Screw - #8 - 32 x 7/8", Ph. Oval Hd. Stn. Stl.	8
13	3C-14-53	Stop - Sash	1
14	3C-14-54	Screw - #8 - 32 x 3/4 Ph. Oval Hd. Stn. Stl.	1
15	3C-14-55	Rail - Top	1
16	3C-14-56	Rail - Bottom	1
17	3C-14-57	Rail - Side	1
18	3C-14-58	Rail - Side	1
19	3C-14-59	Weatherstrip - Side	1
20	3C-14-60	Weatherstrip - Top & Bottom	1
21	3C-14-61	Weatherstrip	1
22	3C-14-26	Wear Plate - Nylon	4
23	3C-14-27	Wear Plate - Nylon	4
24	3C-14-23	Screw - #8 - 32 Ph. Tr. Hd. Stn. Stl.	6
25	3C-14-64	Screw - #10 - 24 x 5/8 Fl. Hd. Stn. Stl.	4
26	3F-14-6	Glazing Rubber - Top & Bottom	2
	3F-14-7	Glazing Rubber - Sides	2
27	3C-14-66	Rail - Curved, Top	1
28	3C-14-67	Rail - Bottom	1
29	3C-14-68	Rail - Side	1
30	3C-14-70	Weatherstrip - Curved	1
31	3C-14-71	Weatherstrip - Bottom	1
32	3F-14-8	Glazing Rubber - Top	1
	3F-14-9	Glazing Rubber - Bottom	1
	3F-14-7	Glazing Rubber - Side	1
33	3F-14-11	Glass	1
34	3F-14-12	Glass	1
35	3F-14-13	Glass	1
36	3C-14-78	Block	1
37	3C-14-79	Plate	1
38	3C-14-80	Cover	1
39	3C-14-81	Screw - #8 - 32 x 1 1/4 Ph. Tr. Hd. Stn. Stl.	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 11651	
		** Effective With Unit No. 11651	
		<u>MISCELLANEOUS INTERIOR</u> 3.1501	
*	3F-15-2	Nameplate - R.H. Fresh Air Intake	1
*	3F-15-1	Nameplate - L.H. Fresh Air Intake	1
**	3F-15-204	Nameplate - Fresh Air Control Instruction	2
	3C-15-86	Nameplate S/A - Entrance Door Lock Override	1
	3C-15-58	Nameplate - Emergency Equipment	1
	3C-15-62	Nameplate - Lube Points - Tool Compartment	1
	3C-15-15	Instruction Plate - Removal of Condenser Motor	1
	3C-15-16	Instruction Plate - Roof Ventilation - Closed - Open	1
	3A-15-63	Nameplate - Emergency Exit	1
	3B-15-20	Nameplate - Rear Center Window (Do Not Open - Emer. Only)	1
	3F-15-11	Nameplate - Auxiliary Fuel Tank	1
	3C-15-30	Nameplate - Transmission Check	1
	3C-15-82	Nameplate - Fleet Number - Interior	1
	3C-15-165	Nameplate - "Emergency Exit"	1
	3C-15-154	Nameplate - Bilingual - Emergency Equipment	1
	3C-15-101	Nameplate - Seat Marker W1, A2	1
	3C-15-102	Nameplate - Seat Marker A3, W4	1
	3C-15-103	Nameplate - Seat Marker W5, A6	1
	3C-15-104	Nameplate - Seat Marker A7, W8	1
	3C-15-105	Nameplate - Seat Marker W9, A10	1
	3C-15-106	Nameplate - Seat Marker A11, W12	1
	3C-15-107	Nameplate - Seat Marker W13, A14	1
	3C-15-108	Nameplate - Seat Marker A15, W16	1
	3C-15-109	Nameplate - Seat Marker W17, A18	1
	3C-15-110	Nameplate - Seat Marker A19, W20	1
	3C-15-111	Nameplate - Seat Marker W21, A22	1
	3C-15-112	Nameplate - Seat Marker A23, W24	1
	3C-15-113	Nameplate - Seat Marker W25, A26	1
	3C-15-114	Nameplate - Seat Marker A27, W28	1
	3C-15-115	Nameplate - Seat Marker W29, A30	1
	3C-15-116	Nameplate - Seat Marker A31, W32	1
	3C-15-117	Nameplate - Seat Marker W33, A34	1
	3C-15-118	Nameplate - Seat Marker A35, W36	1
	3C-15-119	Nameplate - Seat Marker W37, A38	1
	3C-15-121	Nameplate - Seat Marker Center Aisle 39	1
	3C-15-152	Nameplate - Seat Marker W39, A40	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>MISCELLANEOUS INTERIOR (Cont'd)</u> 3.1502	
		* Effective Prior to Unit No. 10501	
		** Effective With Unit No. 10501	
	3C-15-153	Nameplate - Seat Marker Center Aisle 41	1
	3C-15-154	Nameplate - Seat Marker A39, W40	1
	3C-15-155	Nameplate - Seat Marker W41, A42	1
	3C-15-156	Nameplate - Seat Marker A43, W44	1
	3C-15-157	Nameplate - Seat Marker Center Aisle 45	1
	3F-15-4	Nameplate - Seat Marker W45, A46	1
	3F-15-5	Nameplate - Seat Marker Center Aisle 47	1
	3F-15-10	Nameplate - Seat Marker A48, W49	1
	3F-15-174	Nameplate - Safety Exit (With Secondary Release)	23
	3F-15-175	Nameplate - Safety Exit (W/O Secondary Release)	23
	3C-15-55	Run-Up Block	1
	3C-15-132	Bag - Hydraulic Jack	1
	3F-15-6	Lens - "Watch Step Down" - Lavatory	1
	3F-15-61	Holder Assembly - Plastic - Operators Manual	1
	3F-15-56	Folder - Plastic - Driver's Paper	1
	3F-15-215	Card Holder - Above Driver's Window	1
	3C-1-99	Pocket - Center Dash Door	1
	3C-15-32	Pocket - Above Entrance Door	1
	3A-15-67	Holder - Driver's Name & Operator's License	1
	3F-15-20	Ash Tray Assembly	10
	3C-15-168	Safety Flare Kit (3-Car. Type)	1
	3A-15-28	Reflector Flare Kit	1
	3A-15-53	Coat Hook - Lav.	1
	3A-15-52	Driver's Coat Hook	1
	3A-15-96	Door Key - Dzus Fastener	1
	3F-15-55	Bracket - Door Key Holder	1
	N.P.N.	Grommet (A.I.R. 2283)	1
	3C-15-64	Ring - Gear Shift Closing at Floor	1
	3C-15-96	Panel - Decals Mounting - Large	1
	3C-15-97	Panel - Decals Mounting - Medium	1
	3C-15-98	Panel - Decals Mounting - Small	1
	3C-15-124	Panel - Front Decal Mounting 8" x 41"	1
	3C-15-85	Strap - Tool Box Retaining	1
*	3F-15-23	Bracket - Axe Retaining	1
*	3C-15-66	Strap Assy. - Axe Handle Retaining	1
**	3F-15-182	Pocket S/A - Axe Retaining	1
**	7F-13-84	Strap Assy. - Axe Handle Retaining	1
*	3C-15-68	Axe Sheath Assy.	1
	3F-15-220	First Aid Kit - 10-Unit	1
	3-15-587	Refill Only - 10 Unit Kit	1
	3C-15-17	Bracket - 10-Unit First Aid Kit Mtg.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 10501	
		** Effective With Unit No. 10501	
		x Effective Prior to Unit No. 10651	
		xx Effective With Unit No. 10651	
		<u>MISCELLANEOUS INTERIOR (Cont'd)</u>	3.1503
	3C-15-199	First Aid Kit - 16 Unit	1
	3C-15-221	Refill Only - 16 Unit	1
	3C-15-197	Bracket S/A - Mtg. 16 Unit First Aid Kit	1
	3-15-626	First Aid Kit - 24 Unit	1
	3-15-627	Refill Only - 24 Unit Kit	1
*	3C-15-73	Bracket - 24 Unit First Aid Kit Mtg.	1
**	3C-15-194	Bracket S/A - 24 Unit First Aid Kit Mtg.	1
	3C-15-131	Fire Extinguisher - 2 1/2 lb., C/W Mtg. Brackets	2
	3C-15-175	Fire Extinguisher - 18 lb. (Optional)	1
	3A-15-66	Fire Extinguisher - 20 lb. (Optional)	1
	3F-15-85	Box S/A - 18# Fire Extinguisher Mtg. (Under Seat)	1
	3F-15-94	Clamp S/A - Upper	1
	3F-15-102	Hinge Leaf - Lower	1
	3F-15-103	Hook	1
	3F-15-108	Box S/A - 20# Fire Extinguisher Mtg. (Under Seat)	1
	3F-15-94	Clamp S/A - Upper	1
	3F-15-102	Hinge Leaf - Lower	1
	3F-15-104	Hook	1
	3C-15-176	Bracket S/A - 18 lb. Fire Extinguisher Mtg. (Under Dash)	1
	3C-15-23	Bracket S/A - 20 lb. Fire Extinguisher Mtg. (Under Dash)	1
x	3F-15-189	Tool Tray Assy.	1
xx	3F-15-112	Tool Board Assy. - Front L.H. Compt.	1
xx	3F-15-110	Board S/A	1
xx	3F-15-162	Hook - Chain Mtg.	4
xx	3F-15-163	Handle S/A	2
xx	3M-15-153	Bracket - Spring Retaining	2
xx	3M-15-113	Spring	2
xx	3F-15-125	Bracket - Mtg. Tray to Base	2
xx	3F-15-126	Base - Tool Board Mtg.	1
	3F-15-166	Decal - 4-Legend Header	1
	3F-15-59	Decal - "Do Not Talk to Driver"	1
	3F-15-173	Fire Axe - 12"	1
	3F-15-58	Fire Axe - 21"	1
	3C-15-183	Fusee Kit	1
	3C-15-184	Fusee Only	3
	3C-15-185	Cannister	1
	3C-15-186	Cap - Plastic	1
	3M-15-234	Decal - "Watch Your Step"	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
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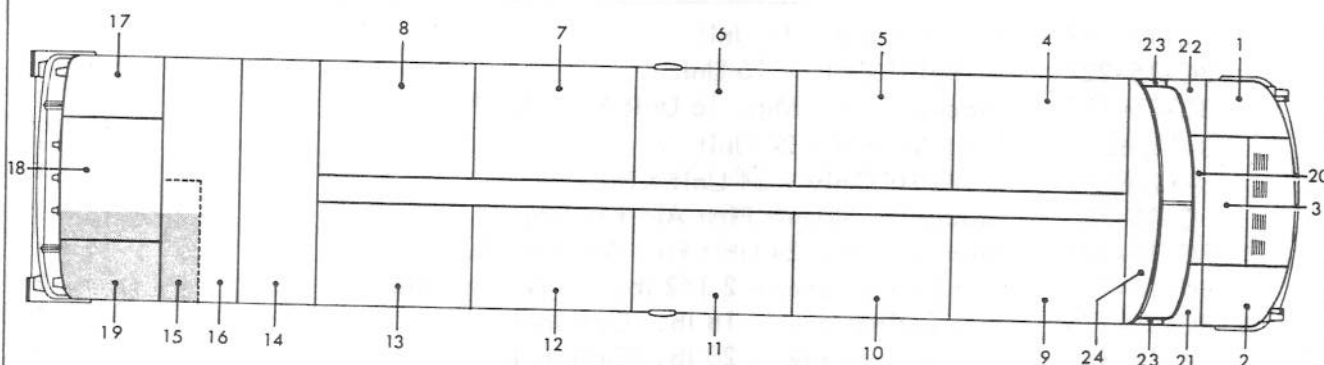


PLATE 3 - 222: Ceiling Panels (Viewed from Above)

- | | |
|-------------------------------------|---------------------------------|
| a Effective Prior to Unit No. 10351 | b Effective With Unit No. 10351 |
| c Effective Prior to Unit No. 10801 | d Effective With Unit No. 10801 |
| e Effective Prior to Unit No. 11651 | f Effective With Unit No. 11651 |
| g Effective Prior to Unit No. 12151 | h Effective With Unit No. 12151 |
| i Effective Prior to Unit No. 12351 | j Effective With Unit No. 12351 |

Plate
3-222

INTERIOR CEILING PANELS

3.1601

KEY	PART NUMBER	DESCRIPTION	QTY.
1	3F-16-225	Panel - L.H. Front Corner Above Windshield	1
2	3F-16-226	Panel - R.H. Front Corner Above Windshield	1
3	3F-16-227	Panel - Center Above Windshield	1
4a	3F-16-54	Panel - Ceiling, #1 From Front L.H.	1
4bg	3F-16-255	Panel - Ceiling, #1 From Front L.H.	1
4hi	3F-16-522	Panel - Ceiling, #1 From Front L.H.	1
4j	3F-16-549	Panel - Ceiling, #1 From Front L.H.	1
5g	3F-16-55	Panel - Ceiling, #2 From Front L.H.	1
5hi	3F-16-518	Panel - Ceiling, #2 From Front L.H.	1
5j	3F-16-551	Panel - Ceiling, #2 From Front L.H.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
	a Effective Prior to Unit No. 10351	b Effective With Unit No. 10351	
	c Effective Prior to Unit No. 10801	d Effective With Unit No. 10801	
	e Effective Prior to Unit No. 11651	f Effective With Unit No. 11651	
	g Effective Prior to Unit No. 12151	h Effective With Unit No. 12151	
	i Effective Prior to Unit No. 12351	j Effective With Unit No. 12351	
Plate 3-222		INTERIOR CEILING PANELS (Cont'd)	3.1602
6a	3F-16-56	Panel - Ceiling, #3 From Front L.H.	1
6bg	3F-16-257	Panel - Ceiling, #3 From Front L.H.	1
6hi	3F-16-519	Panel - Ceiling, #3 From Front L.H.	1
6j	3F-16-553	Panel - Ceiling, #3 From Front L.H.	1
7g	3F-16-57	Panel - Ceiling, #4 From Front L.H.	1
7hi	3F-16-520	Panel - Ceiling, #4 From Front L.H.	1
7j	3F-16-555	Panel - Ceiling, #4 From Front L.H.	1
8i	3F-16-58	Panel - Ceiling, #5 From Front L.H.	1
8j	3F-16-557	Panel - Ceiling, #5 From Front L.H.	1
9a	3F-16-59	Panel - Ceiling, #1 From Front R.H.	1
9bi	3F-16-256	Panel - Ceiling, #1 From Front R.H.	1
9j	3F-16-559	Panel - Ceiling, #1 From Front R.H.	1
10g	3F-16-60	Panel - Ceiling, #2 From Front R.H.	1
10hi	3F-16-515	Panel - Ceiling, #2 From Front R.H.	1
10j	3F-16-561	Panel - Ceiling, #2 From Front R.H.	1
11a	3F-16-61	Panel - Ceiling, #3 From Front R.H.	1
11bg	3F-16-258	Panel - Ceiling, #3 From Front R.H.	1
11hi	3F-16-516	Panel - Ceiling, #3 From Front R.H.	1
11j	3F-16-563	Panel - Ceiling, #3 From Front R.H.	1
12g	3F-16-62	Panel - Ceiling, #4 From Front R.H.	1
12hi	3F-16-517	Panel - Ceiling, #4 From Front R.H.	1
12j	3F-16-565	Panel - Ceiling, #4 From Front R.H.	1
13g	3F-16-63	Panel - Ceiling, #5 From Front R.H.	1
13hi	3F-16-523	Panel - Ceiling, #5 From Front R.H.	1
13j	3F-16-567	Panel - Ceiling, #5 From Front R.H.	1
14a	3F-16-51	Panel - Ceiling, #11 From Front	1
14bg	3F-16-259	Panel - Ceiling, #11 From Front	1
14j	3F-16-569	Panel - Ceiling, #11 From Front	1
15	3C-16-340	Panel - Ceiling Above Lav.	1
16i	3F-16-53	Panel - Ceiling, #12 From Front, w/Lav.	1
16j	3F-16-573	Panel - Ceiling, #12 From Front, w/Lav.	1
16i	3F-16-52	Panel - Ceiling, #12 From Front, w/o Lav.	1
16j	3F-16-571	Panel - Ceiling, #12 From Front, w/o Lav.	1
17	3F-16-233	Panel - Ceiling, - L.H. Rear Corner	1
18	3F-16-475	Panel - Ceiling - Rear Center, w/o Lav.	1
18	3F-16-235	Panel - Ceiling - Rear Center, w/Lav.	1
19	3F-16-476	Panel - Ceiling, - R.H. Rear Corner, w/o Lav.	1
19	3F-16-234	Panel - Ceiling - R.H. Rear Corner, w/Lav.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-222		<u>INTERIOR CEILING PANELS (Cont'd)</u> 3.1603	
20	3F-16-86	Panel - Front of Roof Lights (4 3/8 x 58)	1
21	3F-16-139	Panel - Lower Front Below Roof Lights R.H. (24 x 37)	1
22	3F-16-140	Panel - Lower Front Below Roof Lights L.H. (24 x 37)	1
23	3F-16-79	Panel - Inside Below Roof Lights (2 3/8 x 18 7/8)	2
24	3F-16-141	Panel S/A - Behind Roof Lights (11 11/16 x 108)	1
	3F-16-107	Shim - Front Ceiling Panels - Short (3/8 x 43 1/2)	1
	3F-16-66	Extrusion - Closing Ceiling Panel W/O In-Station Lighting (150")	2
	3F-16-108	Shim - Rear Ceiling Panels (3/8 x 51 3/4)	1
		<u>CEILING PANEL MOLDING & RETAINER</u>	
	3C-16-528	Molding - Front Ceiling Finishing (1 x 103 3/4)	1
	3F-16-145	Molding - Finishing Behind Roof Lights (1 x 46 1/8)	2
	3F-16-146	Molding - Finishing at Ceiling Panel Joints (1 x 34)	10
	3C-16-361	Retainer - For Ceiling Molding - Front (1 x 103 3/4)	1
	3C-16-362	Retainer - For Ceiling Molding - W/O Lavatory (1 x 81 3/8)	1
	3F-16-143	Retainer - Rear of Roof Lights (1 x 46 1/8)	2
	3C-16-363	Retainer - For Ceiling Molding - W/Lavatory (1 x 93 3/4)	1
	3F-16-144	Retainer - At Ceiling Panel Joints (1 x 34)	10
	3C-16-366	Molding - Rear Ceiling Finishing - W/Lavatory (1 x 94 1/4)	1
	3F-16-365	Molding - Rear Ceiling Finishing W/O Lavatory (1 x 81 3/8)	1
	3C-16-3	Molding - Front Ceiling Finishing (23')	A.R.
	3C-16-4	Retainer - Front Molding Retaining (23')	A.R.
		<u>INTERIOR CEILING CAPS</u>	
	3F-16-85	Cap - L.H. & R.H. - Above Side Window - #1 From Front (2 3/8 x 54 3/8)	2
	3F-16-84	Cap - L.H. & R.H. - Above Side Window - #2 From Front (2 3/8 x 59 3/8)	2
	3F-16-83	Cap - L.H. & R.H. - Above Side Window - #3 From Front (2 3/8 x 60)	2
	3F-16-82	Cap - L.H. & R.H. - Above Side Window - #4 From Front (2 3/8 x 79 3/4)	2
	3F-16-81	Cap - L.H. & R.H. - Above Side Window - #5 From Front W/O Lavatory (2 3/4 x 62 1/2)	2
	3F-16-80	Cap - R.H. - Above Side Window - #5 From Front - W/Lavatory (2 3/4 x 62 1/2)	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
* Effective Prior to Unit No. 10801 ** Effective With Unit No. 10801			
x Effective Prior to Unit No. 12351 xx Effective With Unit No. 12351			
<u>INTERIOR SIDE CAPS - BETWEEN WINDOWS</u>			3.1604
	3C-16-526	Cap S/A - R.H. Windshield Post	1
	3C-16-527	Cap S/A - L.H. Windshield Post	1
	3C-16-355	Plate S/A - Finishing Above L.H. Windshield Post	1
	3C-16-357	Plate S/A - Finishing Above R.H. Windshield Post	1
	3F-16-333	Cap S/A - Narrow - Vertical - L.H. & R.H. (3 3/8 x 26 1/2)	6
	3F-16-276	Cap S/A - L.H. Vertical - Rear of Driver's Window	1
	3F-16-277	Cap S/A - Vertical - Rear of Entrance Door	1
*	3F-16-149	Cap S/A - R.H. Rear, W/O Lav.	1
**x	3F-16-303	Cap S/A - R.H. Rear, W/O Lav. (White Stardust)	1
xx	3F-16-575	Cap S/A - R.H. Rear, W/O Lav. (Gray Swirl)	1
*	3F-16-147	Cap S/A - R.H. Rear, W/Lav.	1
**x	3F-16-305	Cap S/A - R.H. Rear, W/Lav. (White Stardust)	1
xx	3F-16-304	Panel - R.H. Rear Post Cap, W/Lav. (Also Used Under 3F-16-575)	1
x	3F-16-151	Cap S/A - L.H. Rear (Gray Swirl)	1
x	3F-16-156	Cap S/A - R.H. - Between Side Sash - Center (White Stardust)	1
xx	3F-16-579	Cap S/A - R.H. - Between Side Sash - Center (Gray Swirl)	1
x	3F-16-159	Cap S/A - L.H. - Between Side Sash - Center (White Stardust)	1
xx	3F-16-581	Cap S/A - L.H. - Between Side Sash - Center (Gray Swirl)	1
xx	3F-16-158	Panel - Under L.H. Center Post Cap	1
xx	3F-16-161	Panel - Under R.H. Center Post Cap	1
	3F-16-278	Cap S/A - R.H. Diagonal - Rear of Triangular Window	1
	3F-16-279	Cap S/A - L.H. Diagonal - Rear of Triangular Window	1
xx	3F-16-152	Panel - Under L.H. Rear Post Cap	1
<u>STRUCTURAL WALL PANELS</u>			
	3F-16-2	Panel - Side Wall - Structural #1 L.H.	1
	3F-16-3	Panel - Side Wall - Structural #2 L.H.	1
	3F-16-4	Panel - Side Wall - Structural #3 L.H.	1
	3F-16-5	Panel - Side Wall - Structural #4 L.H.	1
	3F-16-6	Panel - Side Wall - Structural #5 L.H.	1
	3F-16-7	Panel - Side Wall - Structural #6 L.H.	1
	3F-16-8	Panel - Side Wall - Structural #1 R.H.	1
	3F-16-9	Panel - Side Wall - Structural #2 R.H.	1
	3F-16-10	Panel - Side Wall - Structural #3 R.H.	1
	3F-16-11	Panel - Side Wall - Structural #4 R.H.	1
	3F-16-12	Panel - Side Wall - Structural #5 R.H.	1
	3F-16-13	Panel - Side Wall - Structural #6 R.H.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 11651 ** Effective With Unit No. 11651	
		<u>DIMPLED AIR PANELS</u> 3.1605	
*	3F-16-14	Panel S/A - Side Wall Air - Dimpled #1 L.H.	1
*	3F-16-18	Panel S/A - Side Wall Air - Dimpled #2 L.H.	1
*	3F-16-21	Panel S/A - Side Wall Air - Dimpled #3 L.H.	1
*	3F-16-24	Panel S/A - Side Wall Air - Dimpled #4 L.H.	1
*	3F-16-27	Panel S/A - Side Wall Air - Dimpled #5 L.H.	1
*	3F-16-29	Panel S/A - Side Wall Air - Dimpled #1 R.H.	1
*	3F-16-32	Panel S/A - Side Wall Air - Dimpled #2 R.H.	1
*	3F-16-34	Panel S/A - Side Wall Air - Dimpled #3 R.H.	1
*	3F-16-36	Panel S/A - Side Wall Air - Dimpled #4 R.H.	1
*	3F-16-38	Panel S/A - Side Wall Air - Dimpled #5 R.H. W/O Lavatory	1
*	3F-16-40	Panel S/A - Side Wall Air - Dimpled #5 R.H. W/Lavatory	1
**	3F-16-454	Panel S/A - Side Wall Air - Dimpled #1 L.H.	1
**	3F-16-456	Panel S/A - Side Wall Air - Dimpled #2 L.H.	1
**	3F-16-458	Panel S/A - Side Wall Air - Dimpled #3 L.H.	1
**	3F-16-460	Panel S/A - Side Wall Air - Dimpled #4 L.H.	1
**	3F-16-462	Panel S/A - Side Wall Air - Dimpled #5 L.H.	1
**	3F-16-464	Panel S/A - Side Wall Air - Dimpled #1 R.H.	1
**	3F-16-466	Panel S/A - Side Wall Air - Dimpled #2 R.H.	1
**	3F-16-468	Panel S/A - Side Wall Air - Dimpled #3 R.H.	1
**	3F-16-470	Panel S/A - Side Wall Air - Dimpled #4 R.H.	1
**	3F-16-472	Panel S/A - Side Wall Air - Dimpled #5 R.H.	1
		<u>SIDE WALL COVERS</u>	
	3F-16-117	Cover S/A - Side Wall Panel #1 R.H.	1
	3F-16-118	Cover S/A - Side Wall Panel #2 R.H. & L.H.	2
	3F-16-119	Cover S/A - Side Wall Panel #3 R.H. & L.H.	2
	3F-16-120	Cover S/A - Side Wall Panel #4 R.H. & L.H.	2
	3F-16-121	Cover S/A - Side Wall Panel #5 R.H. W/O Lavatory	1
	3F-16-124	Cover S/A - Side Wall Panel #5 R.H. W/Lavatory	1
	3F-16-122	Cover S/A - Side Wall Panel #1 L.H.	1
	3F-16-123	Cover S/A - Side Wall Panel #5 L.H.	1
		<u>PANELS - REAR OF REAR CROSS SEAT BACK</u>	
	3B-16-155	Panel S/A - R.H. Rear of Rear Cross Seat Back W/Lavatory	1
	3B-16-145	Panel S/A - R.H. Rear of Rear Cross Seat Back W/O Lavatory	1
	3C-16-384	Panel S/A - L.H. Rear of Rear Cross Seat Back	1
	3C-15-395	Cover S/A - L.H. Rear of Rear Cross Seat Back	1
	3B-16-129	Panel S/A - L.H. Front of Rear Corner Window	1
	3B-16-133	Panel S/A - R.H. Front of Rear Corner Window	1
	3B-16-125	Panel S/A - Front of Rear Center Window	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		TRASH GUARDS 3.1606	
	3F-16-478	Trash Guard - Sidewall Air Opening, #1 R.H.	1
	3F-16-479	Trash Guard - Sidewall Air Opening, #2, 4, & 9 L.H. & R.H.	6
	3F-16-480	Trash Guard - Sidewall Air Opening, #3 R.H.	1
	3F-16-481	Trash Guard - Sidewall Air Opening, #5 R.H.	1
	3F-16-482	Trash Guard - Sidewall Air Opening, #6 & 7 L.H. & R.H.	4
	3F-16-483	Trash Guard - Sidewall Air Opening, #8 R.H.	1
	3F-16-484	Trash Guard - Sidewall Air Opening, #10 R.H.	1
	3F-16-485	Trash Guard - Sidewall Air Opening, #1 L.H.	1
	3F-16-486	Trash Guard - Sidewall Air Opening, #3 L.H.	1
	3F-16-487	Trash Guard - Sidewall Air Opening, #5 L.H.	1
	3F-16-488	Trash Guard - Sidewall Air Opening, #8 L.H.	1
	3F-16-489	Trash Guard - Sidewall Air Opening, #10 L.H.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 10501 ** Effective With Unit No. 10501 + Effective Prior to Unit No. 10414 ++ Effective With Unit No. 10414	
		<u>UNDER DASH PANELS</u> 3.1604	
	3C-16-311	Panel S/A - L.H. Under Dash	1
	3C-16-313	Panel - Driver's Kick	1
*	3C-16-516	Panel - R.H. Large Under Dash	1
*	3C-16-509	Panel S/A - Center Under Dash	1
**	3F-16-288	Panel - R.H. Large Under Dash	1
**	3F-16-289	Panel S/A - Center Under Dash	1
	3C-16-1	Panel - Driver's Heater Line Cover at Floor	1
+	3C-16-476	Wear Plate - Driver's Floor	1
++	3F-16-285	Wear Plate - Driver's Floor	1
++	3F-16-280	Cover Plate S/A - Dr. Floor Panel (Used with Wear Plate)	1
	3F-16-281	Plate Only	1
	3F-16-282	Tapping Bar	1
	N.P.N.	Machine Screw - 1/4 - 24 x 1 1/4	1
	N.P.N.	Cotter Pin - 3/32 x 1/2	1
++	3F-16-283	Cover Plate S/A - Dr. Floor Panel (Used w/o wear plate)	1
	3F-16-284	Plate Only	1
	3F-16-282	Tapping Bar	1
	N.P.N.	Machine Screw - 1/4 - 24 x 1 1/4	1
	N.P.N.	Cotter Pin - 3/32 x 1/2	1
		<u>REAR CROSS SEAT LINING PANELS</u>	
	3C-16-473	Panel S/A - Rear Cross Seat Lining, Upper w/Lavatory	1
	3C-16-471	Panel S/A - Rear Cross Seat Lining, Upper w/o Lavatory	1
	3A-16-74	Panel - Closing Rear Cross Seat Frame R.H. w/o Lavatory	1
	3B-16-117	Panel - Closing Rear Cross Seat Frame L.H.	1
		<u>REAR CROSS SEAT KICK PANELS</u>	
	3C-16-505	Panel S/A - Rear Cross Seat Kick - w/o Lavatory	1
	3C-16-501	Panel S/A - Rear Cross Seat Kick - w/lavatory	1
	3C-16-383	Cap - Rear Cross Seat Kick Panel Trim	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 11121	
		** Effective With Unit No. 11121	
		x Effective Prior to Unit No. 11594	
		xx Effective With Unit No. 11594	
		o Effective Prior to Unit No. 11651	
		oo Effective With Unit No. 11651	
		<u>CENTER AISLE KICK PANELS</u>	
	3F-16-173	Kick Panel S/A - Center Aisle #1 R.H.	1
	3F-16-177	Kick Panel S/A - Center Aisle #2 R.H.	1
	3F-16-187	Kick Panel S/A - Center Aisle #3 R.H.	1
o	3F-16-263	Kick Panel S/A - Center Aisle #4 R.H.	1
o	3F-16-100	Kick Panel S/A - Center Aisle #5 R.H.	1
o	3F-16-99	Kick Panel S/A - Center Aisle #6 R.H.	1
*	3F-16-97	Kick Panel S/A - Center Aisle #7 R.H.	1
	3F-16-177	Kick Panel S/A - Center Aisle #1 L.H.	1
	3F-16-177	Kick Panel S/A - Center Aisle #2 L.H.	1
	3F-16-187	Kick Panel S/A - Center Aisle #3 L.H.	1
o	3F-16-262	Kick Panel S/A - Center Aisle #4 L.H.	1
o	3F-16-95	Kick Panel S/A - Center Aisle #5 L.H.	1
o	3F-16-94	Kick Panel S/A - Center Aisle #6 L.H.	1
*	3F-16-91	Kick Panel S/A - Center Aisle #7 L.H.	1
**x	3F-16-336	Kick Panel S/A - Center Aisle #7 R.H.	1
**x	3F-16-337	Kick Panel S/A - Center Aisle #7 L.H.	1
xxo	3F-16-494	Kick Panel S/A - Center Aisle #7 R.H.	1
xxo	3F-16-495	Kick Panel S/A - Center Aisle #7 L.H.	1
o	3F-16-90	Kick Panel - Center Aisle Rear	1
oo	3F-16-438	Kick Panel - Center Aisle #4 L.H.	1
oo	3F-16-439	Kick Panel - Center Aisle #4 R.H.	1
oo	3F-16-440	Kick Panel S/A - Center Aisle #5 L.H.	1
oo	3F-16-443	Kick Panel S/A - Center Aisle #5 R.H.	1
oo	3F-16-445	Kick Panel S/A - Center Aisle #6 L.H.	1
oo	3F-16-447	Kick Panel S/A - Center Aisle #6 R.H.	1
oo	3F-16-449	Kick Panel S/A - Center Aisle #7 L.H.	1
oo	3F-16-451	Kick Panel S/A - Center Aisle #7 R.H.	1
oo	3F-16-453	Kick Panel - Center Aisle Rear	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 11121 ** Effective With Unit No. 11121 x Effective Prior to Unit No. 11594 xx Effective With Unit No. 11594	
		<u>CENTER AISLE MOLDINGS</u>	
*	3F-16-102	Molding - Center Aisle Rear (24" Lg.)	1
**	3F-16-342	Molding - Center Aisle Rear (24" Lg.)	1
*	3F-16-196	Molding S/A - Center Aisle #1 From Front, L.H. (70" Lg.)	1
**	3F-16-343	Molding S/A - Center Aisle #1 From Front, L.H. (70" Lg.)	1
*	3F-16-104	Molding - Center Aisle #2 & 3 From Front, L.H. & R.H. (99" Lg.)	4
**	3F-16-346	Molding - Center Aisle #2 & 3 From Front, L.H. & R.H. (99" Lg.)	4
*	3F-16-105	Molding - Center Aisle #4 From Front, L.H. & R.H. (103" Lg.)	2
**x	3F-16-347	Molding - Center Aisle #4 From Front, L.H. & R.H. (103" Lg.)	2
xx	3F-16-497	Molding - Center Aisle #4 From Front, L.H. & R.H. (97 3/4" Lg.)	2
	3F-16-106	Molding - Center Aisle #1 From Front, R.H. (70" Lg.)	1
**	3F-16-348	Molding - Center Aisle #1 From Front, R.H. (70" Lg.)	1
x	3F-16-369	Cove Molding - Center Aisle Lino, Retaining, #1 From Front, L.H. & R.H.	2
x	3F-16-372	Cove Molding - Center Aisle Lino. Retaining, Rear	1
x	3F-16-370	Cove Molding - Center Aisle Lino. Retaining, #2 From Front, L.H. & R.H.	2
x	3F-16-371	Cove Molding - Center Aisle Lino. Retaining, #3 From Front, L.H. & R.H.	2



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		** Effective With Unit No. 10501	
		<u>HEATER DUCTS</u> 3.1701	
	3F-17-2	Heater Duct S/A - #1 R.H.	1
	3F-17-6	Heater Duct S/A - #2 R.H.	1
	3F-17-12	Heater Duct S/A - #3 R.H.	1
	3F-17-17	Heater Duct S/A - #4 R.H.	1
	3F-17-22	Heater Duct S/A - #5 R.H.	1
	3F-17-25	Heater Duct S/A - #6 R.H. w/o Lavatory	1
	3F-17-30	Heater Duct S/A - #1 L.H.	1
	3F-17-34	Heater Duct S/A - #2 L.H.	1
	3F-17-39	Heater Duct S/A - #3 L.H.	1
	3F-17-42	Heater Duct S/A - #4 L.H.	1
	3F-17-46	Heater Duct S/A - #5 L.H.	1
	3F-17-51	Heater Duct S/A - #6 L.H.	1
	3F-17-56	Heater Duct S/A - #6 R.H. w/Lavatory	1
	3F-17-103	Panel S/A - Driver's Footrest	1
	3F-17-180	Panel S/A - Side Closing	1
	3F-17-183	Panel S/A - End Closing	1
	3C-17-197	Pad S/A - Driver's Footrest	1
	N.P.N.	Screw - #8 - 32 x 3/4 Ph. Tr. Hd.	10
	3F-17-140	Slide S/A - Used on all heater ducts	13
	7F-8-181	Cap S/A - Foglight & Dimmer Switch Housing	1
	N.P.N.	Screw - Mtg. Pad to Driver's Footrest	10
**	3F-17-236	Pocket S/A - Axe Retaining	1
	3F-17-190	Air Deflector S/A - On L.H. Sidewall - Small	1
	3F-17-191	Air Deflector S/A - On L.H. Sidewall - Medium	1
	3F-17-192	Air Deflector S/A - On L.H. Sidewall - Large	1

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		x Effective Prior to Unit No. 11651 xx Effective With Unit No. 11651	
		<u>AIR RETURN DUCTS</u>	
x	3F-17-127	Air Duct S/A - L.H. Front	1
x	3F-17-130	Air Duct S/A - R.H. Rear	1
x	3F-17-132	Air Duct S/A - R.H. Front	1
x	3F-17-120	Air Duct S/A - L.H. Rear	1
x	3F-17-193	Baffle S/A - In #2 R.H. Heater Duct	1
x	3F-17-216	Baffle S/A - In #2 L.H. Heater Duct	1
xx	3F-17-272	Baffle S/A - In #2 R.H. Heater Duct	1
xx	3F-17-278	Baffle S/A - In #2 L.H. Heater Duct	1
x	3F-17-124	Angle S/A - Heater Duct Closing	1
xx	3F-17-248	Duct S/A - Air Return, R.H. Longitudinal	1
xx	3F-17-251	Damper S/A - Fresh Air Intake	1
xx	3F-17-256	Seal - Damper, 5 x 6 x 1/16" Neoprene	1
xx	3F-17-257	Plate - Rubber Seal Retaining	1
xx	3F-17-258	Duct S/A - Air Return, L.H. Longitudinal	1
xx	3F-17-261	Damper S/A - Fresh Air Intake	1
xx	3F-17-256	Seal - Damper 5 x 6 x 1/16" Neoprene	1
xx	3F-17-257	Plate - Rubber Seal Retaining	1
xx	3F-17-266	Seal S/A - Return Air Duct	8
xx	3F-17-267	Z-Channel Only	1
xx	3F-17-247	Seal Only	1
xx	3F-17-268	Bracket S/A - Cable Mtg.	2
xx	3F-17-269	Bracket Only	1
xx	3F-17-270	Clip	1
xx	3F-17-281	Support - Driver's Heater Line	1
x	3F-17-135	Air Deflector - L.H. Rear Kick Panel	1
xx	3F-17-284	Air Deflector - L.H. Rear Kick Panel	1
xx	3F-17-285	Air Deflector - R.H. Rear Kick Panel (w/o Lav.)	1
xx	3F-17-286	Air Deflector - R.H. Rear Kick Panel (w/Lav.)	1
		<u>SEAT RAILS (W/O LAVATORY)</u>	
	3F-17-136	Seat Rail S/A - #1 L.H.	1
	3F-17-92	Cap	1
	3F-17-87	Angle S/A - Seat Rail Mtg.	1
	3F-17-138	Seat Rail S/A - #2 L.H.	1
	3F-17-93	Cap	1
	3F-17-89	Angle S/A - Seat Rail Mtg.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
<u>SEAT RAILS (W/O LAVATORY) (Cont'd) 3.1702</u>			
	3F-17-140	Seat Rail S/A - #3 L.H.	1
	3F-17-94	Cap	1
	3F-17-61	Angle S/A - Seat Rail Mtg.	1
	3F-17-142	Seat Rail S/A - #4 L.H.	1
	3F-17-95	Cap	1
	3F-17-63	Angle S/A - Seat Rail Mtg.	1
	3F-17-144	Seat Rail S/A - #5 L.H.	1
	3F-17-96	Cap	1
	3F-17-65	Angle S/A - Seat Rail Mtg.	1
	3F-17-146	Seat Rail S/A - #1 R.H.	1
	3F-17-147	Cap	1
	3F-17-148	Seat Rail S/A - #2 R.H.	1
	3F-17-150	Cap	1
	3F-17-67	Angle S/A - Seat Rail Mtg.	1
	3F-17-151	Seat Rail S/A - #3 R.H.	1
	3F-17-153	Cap	1
	3F-17-69	Angle S/A - Seat Rail Mtg.	1
	3F-17-154	Seat Rail S/A - #4 R.H.	1
	3F-17-156	Cap	1
	3F-17-71	Angle S/A - Seat Rail Mtg.	1
	3F-17-157	Seat Rail S/A - #5 R.H.	1
	3F-17-159	Cap	1
	3F-17-73	Angle S/A - Seat Rail Mtg.	1
	3F-17-160	Seat Rail S/A - #6 R.H.	1
	3F-17-162	Cap	1
	3F-17-75	Angle S/A - Seat Rail Mtg.	1
<u>SEAT RAILS (W/LAVATORY)</u>			
	3F-17-204	Seat Rail S/A - #1 R.H.	1
	3F-17-97	Cap	1
	3F-17-205	Seat Rail S/A - #2 R.H.	1
	3F-17-98	Cap	1
	3F-17-77	Angle S/A - Seat Rail Mtg.	1
	3F-17-207	Seat Rail S/A - #3 R.H.	1
	3F-17-99	Cap	1
	3F-17-79	Angle S/A - Seat Rail Mtg.	1
	3F-17-209	Seat Rail S/A - #4 R.H.	1
	3F-17-100	Cap	1
	3F-17-81	Angle S/A - Seat Rail Mtg.	1
	3F-17-211	Seat Rail S/A - #5 R.H.	1
	3F-17-101	Cap	1
	3F-17-83	Angle S/A - Seat Rail Mtg.	1
	3F-17-213	Seat Rail S/A - #6 R.H.	1
	3F-17-102	Cap	1
	3F-17-84	Angle S/A - Seat Rail Mtg.	1

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		* Effective Prior to Unit No. 11651	
		** Effective With Unit No. 11651	
		<u>FLOOR COVERING (Specify Type & Color) 3.1801</u>	
	3F-18-16	Floor Covering - Under Seats- R.H. (38 1/2 x 357)	1
	3F-18-17	Floor Covering - Under Seats - L.H. (38 1/2 x 353)	1
*	3F-18-19	Floor Covering - Center Aisle (19 1/2 x 361)	1
**	3F-18-98	Floor Covering - Center Aisle (17 x 361)	1
*	3F-18-18	Floor Covering - Rear w/Lav. (38 1/2 x 92)	1
**	3F-18-108	Floor Covering - Rear w/Lav. (38 1/2 x 92)	1
	3F-18-20	Floor Covering - Driver's Area (36 1/4 x 38 7/8)	1
	3B-18-22	Floor Covering - Under Dash (8 x 52 1/4)	1
*	3F-18-21	Floor Covering - I.C.C. Strip (3 x 19 1/2)	1
**	3F-18-102	Floor Covering - I.C.C. Strip (3 x 17)	1
	3F-18-22	Floor Covering - Entrance Area (17 3/4 x 30 3/4)	1
*	3F-18-23	Floor Covering - Rear w/o Lav. (38 1/2 x 92)	1
**	3F-18-109	Floor Covering - Rear w/o Lav. (38 1/2 x 92)	1
	3B-18-29	Floor Covering - Inspection Door	1
	3F-18-53	Door S/A - Inspection - Front of Rear Cross Seat	1
	3F-18-64	Panel S/A - Alum.	1
	3C-18-31	Panel - Fibreglass	1
	N.P.N.	Rubber Seal - 3/16 x 1 x 52	A.R.
	N.P.N.	Screw - #8 x 3/8 O.H. Ph. Type A Stl. Cad. Pl.	8
	3B-18-32	Cove Molding - Over Inspection Door	1
	3B-16-213	Cove Molding - L.H. Front of Rear Cross Seat Kick Panel	1
	3B-16-214	Cove Molding - R.H. Front of Rear Cross Seat Kick Panel W/O Lavatory	1



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		* Effective Prior to Unit No. 11651	
		** Effective With Unit No. 11651	
		<u>PLYWOOD FLOORS</u>	
	3F-18-2	Panel - Plywood - #1 R.H. From Front	1
	3F-18-3	Panel - Plywood - #2 R.H. From Front	1
	3F-18-4	Panel - Plywood - #3 R.H. From Front	2
*	3F-18-5	Panel - Plywood - #4 R.H. From Front	1
	3F-18-6	Panel - Plywood - #1 L.H. From Front	1
	3F-18-52	Panel - Plywood - #2 L.H. From Front	1
	3F-18-56	Panel - Plywood - #3 L.H. From Front	1
*	3F-18-7	Panel - Plywood - #4 L.H. From Front	1
*	3F-18-8	Panel - Plywood - Rear Section (W/Lavatory)	1
*	3F-18-14	Panel - Plywood - Rear Section (W/O Lavatory)	1
*	3F-18-10	Panel - Plywood - Center Aisle - #1 From Front	1
*	3F-18-11	Panel - Plywood - Center Aisle - #2 From Front	1
*	3F-18-12	Panel - Plywood - Center Aisle - #3 From Front	1
*	3F-18-13	Panel - Plywood - Center Aisle - #4 From Front	1
	3F-18-9	Panel - Plywood - Driver's Area	1
	3B-25-9	Plate - Baggage Compt. Pressurizing Hole Cover	18
**	3F-18-107	Panel - Plywood, Filler Section at Rear Center Aisle	1
*	3F-18-30	Angle - Center Aisle Floor Attaching, Front R.H.	1
*	3F-18-68	Angle - Center Aisle Floor Attaching, Front L.H.	1
*	3F-18-73	Angle - Center Aisle Floor Attaching, Rear R.H.	1
*	3F-18-74	Angle - Center Aisle Floor Attaching, Rear L.H.	1
*	3F-18-26	Angle - Center Aisle Floor Attaching, Center R.H.	1
*	3F-18-69	Angle - Center Aisle Floor Attaching, Center L.H.	1
*	3F-18-29	Angle - Center Aisle Floor Attaching, At Rear Cross Seat	1
**	3F-18-94	Panel - Plywood, Center Aisle #1	1
**	3F-18-95	Panel - Plywood, Center Aisle #2	1
**	3F-18-96	Panel - Plywood, Center Aisle #3	1
**	3F-18-97	Panel - Plywood, Center Aisle #4	1
**	3F-18-103	Panel - Plywood, #4 R.H.	1
**	3F-18-104	Panel - Plywood, #5 L.H.	1
**	3F-18-105	Panel - Plywood, #5 R.H. w/Lav.	1
**	3F-18-106	Panel - Plywood, #5 R.H. w/o Lav.	1

Challenger**PARTS MANUAL**

KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 10501 ** Effective With Unit No. 10501 + Effective Prior to Unit No. 11079 ++ Effective With Unit No. 11079	
Plate 3-155		<u>EXTERIOR MOLDINGS</u> 3.2001	
1	3F-20-55	Molding - Above Front Side Service Door, Horizontal	1
2	3F-20-52	Z-Molding - L.H. Rear of Front Side Service Door	1
	3F-20-51	Rubber Seal - Under Z-Moldings	2
	3F-20-34	Seal Extrusion - Belt Rail Moldings (Specify Length)	A.R.
3	3F-20-62	Molding - L.H. Rear of Z-Molding	1
*	3F-20-57	Molding S/A - L.H. Above #1 & #2 Baggage Doors	1
*	3F-20-63	Molding Only	1
*	3C-29-189	Rubber Hinge - Baggage Door	2
4**	3F-20-110	Molding - Above Baggage Doors	2
*	3F-20-58	Molding S/A - L.H. Above #3 Baggage Door	1
*	3F-20-64	Molding Only	1
*	3C-29-189	Rubber Hinge - Baggage Door	1
5*	3F-20-66	Molding - Above L.H. Rear Wheelhousing	1
5**	3F-20-116	Molding - Above L.H. Rear Wheelhousing	1
6	3F-20-53	Z-Molding - R.H. Rear of Entrance Door	1
7	3F-20-26	Molding - R.H. Rear of Z-Molding	1
*	3F-20-27	Molding S/A - R.H. Above #1 & #2 Baggage Doors	1
*	3F-20-30	Molding Only	1
*	3C-29-189	Rubber Hinge - Baggage Door	2
*	3F-20-28	Molding S/A - R.H. Above #3 Baggage Door	1
*	3F-20-31	Molding Only	1
*	3C-29-189	Rubber Hinge	1
8*	3F-20-67	Molding - Above R.H. Rear Wheelhousing	1
8**	3F-20-114	Molding - Above R.H. Rear Wheelhousing	1
9	3F-20-75	Molding - L.H. Rear Corner Belt	1
10	3F-20-77	Molding - R.H. Rear Corner Belt	1
11	3F-20-12	Molding - L.H. Rear of Triangular Window	1
12	3F-20-13	Molding - R.H. Rear of Triangular Window	1
13	3F-20-20	Molding - Below #1 & #2 L.H. & R.H. Side Sash	4
14+	3F-20-19	Molding - Below R.H. Side Sash, Rear	1
14++	3F-20-150	Molding - Below R.H. Side Sash, Rear	1
15+	3F-20-21	Molding - Below L.H. Side Sash, Rear	1
15++	3F-20-151	Molding - Below L.H. Side Sash, Rear	1
16	3F-20-15	Drip Molding - L.H. Front	1
17	3F-20-152	Drip Molding - R.H. Front	1
18	3F-20-16	Drip Molding - R.H. Rear	1
19	3F-20-17	Drip Molding - L.H. Rear	1
20	3F-20-18	Drip Molding - L.H. Center	1
21	3F-20-146	Drip Molding - R.H. Center	1

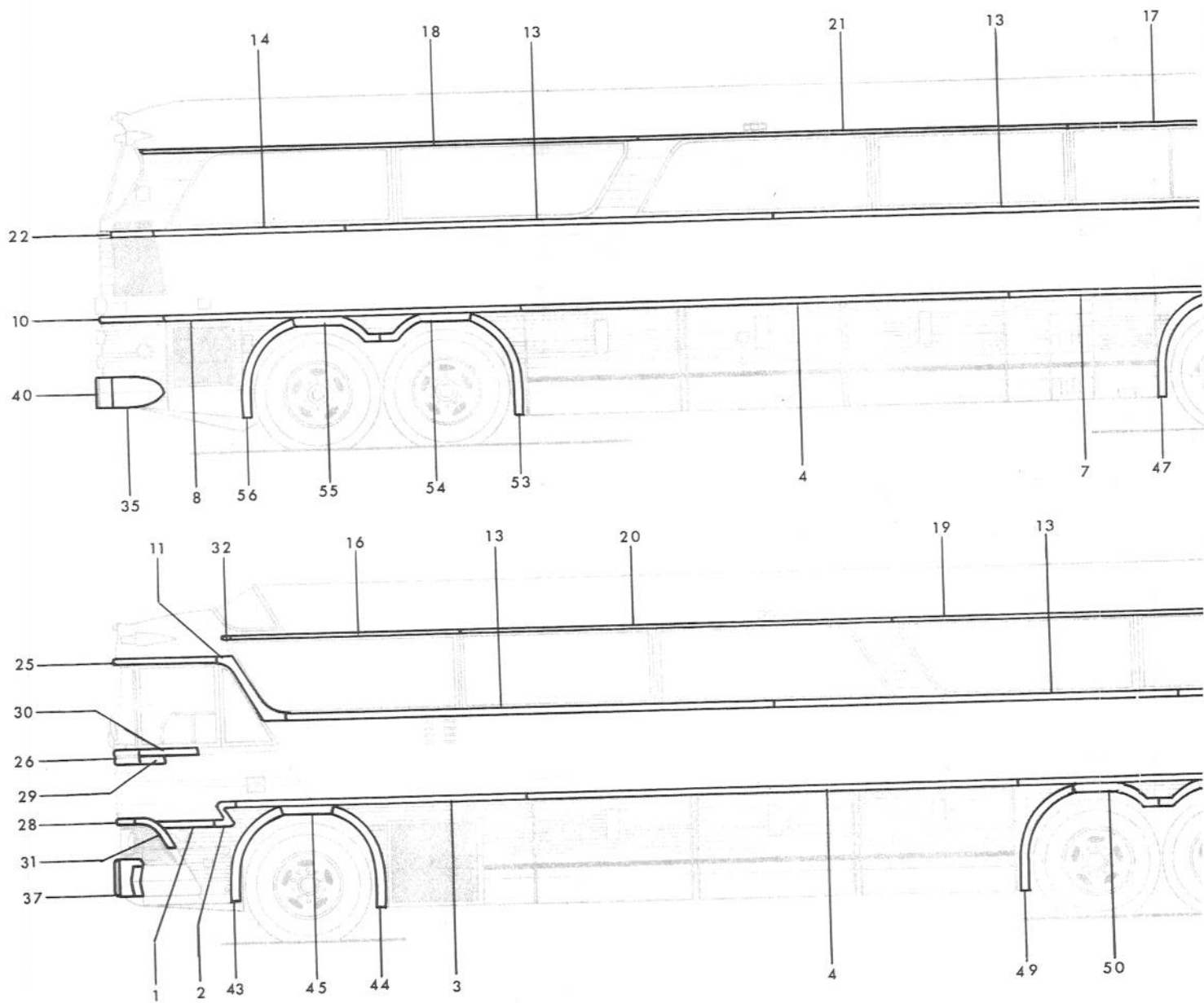
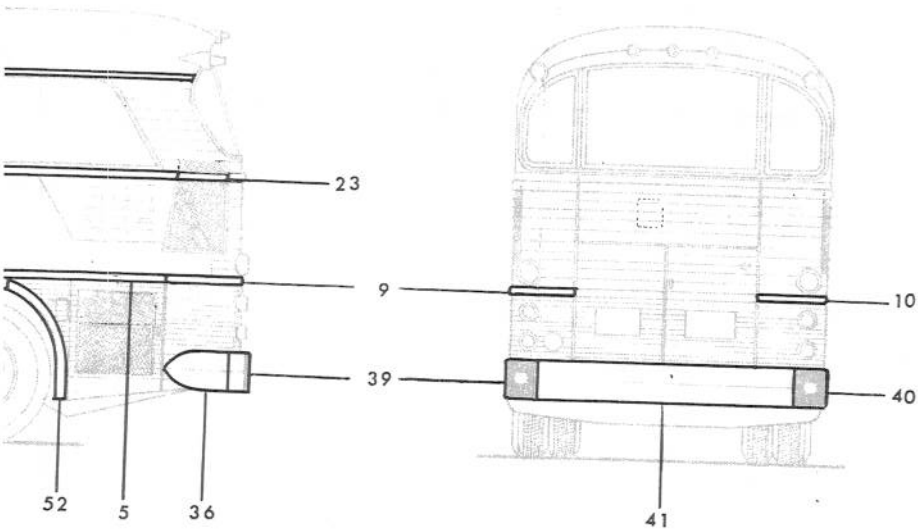
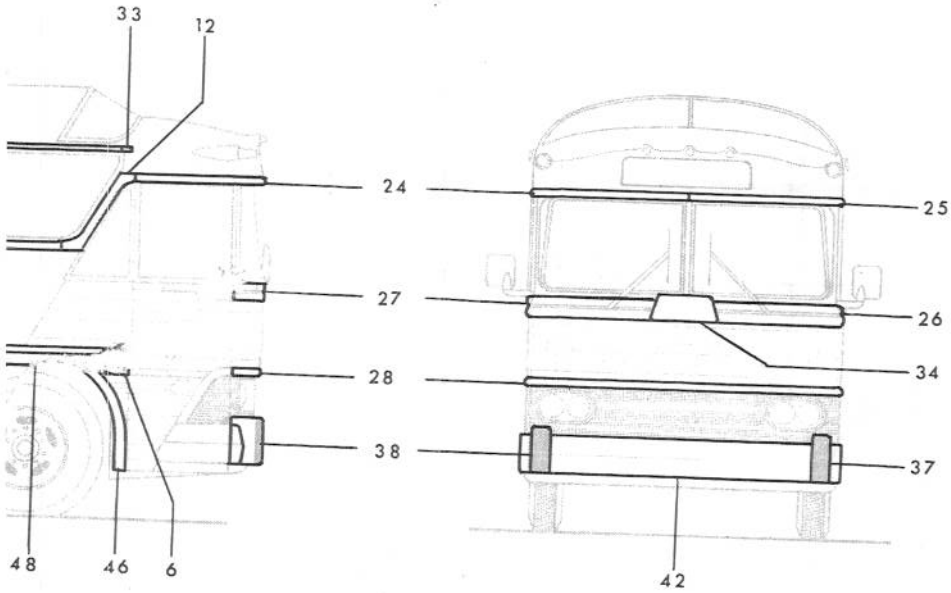


PLATE 3 - 155: EXTERIOR MOLDINGS

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KEY	PART NUMBER	DESCRIPTION	QTY.
* Effective Prior to Unit No. 10501 ** Effective With Unit No. 10501			
+ Effective Prior to Unit No. 11079 ++ Effective With Unit No. 11079			
Plate		EXTERIOR MOLDINGS (Cont'd)	3.2002
3-155			
22+	3F-20-8	Molding - R.H. Above Radiator Screen	1
22++	3F-20-158	Molding - R.H. Horizontal on Rad. Screen	1
23+	3F-20-9	Molding - L.H. Above Radiator Screen	1
23++	3F-20-157	Molding - L.H. Horizontal on Rad. Screen	1
24	3B-20-11	Molding - R.H. Above Front Windshield	1
25	3B-20-10	Molding - L.H. Above Front Windshield	1
	3A-20-200	Molding - Drip, Above Windshield L.H.	1
	3A-20-201	Molding - Drip, Above Windshield R.H.	1
26	3C-20-53	Molding S/A - L.H. Below Front Windshield	1
27	3C-20-57	Molding S/A - R.H. Below Front Windshield	1
28	3C-20-49	Molding S/A - Front Center	1
29	3C-20-100	Molding S/A - Below Driver's Window, Lower	1
30	3C-20-98	Molding S/A - Below Driver's Window, Upper	1
31	3C-20-60	Molding S/A - Above Service Door, Curved	1
	3C-20-61	Molding S/A - On Front Side Service Door, Diagonal	1
32*	3F-20-1	Cap - Finishing Drip Molding, L.H.	1
32**	3F-20-142	Cap - Finishing Drip Molding, L.H.	1
33*	3F-20-2	Cap - Finishing Drip Molding, R.H.	1
33**	3F-20-143	Cap - Finishing Drip Molding, R.H.	1
	19-1-66	Screw - Belt Rail Moldings	105
	3F-20-37	Washer - Belt Rail Moldings	105
	3F-20-40	Plug - R.H. Side Rear Belt Molding	1
	3F-20-42	Plug - L.H. Side Rear Belt Molding	1
	3F-20-43	Plug - Molding Below Sash, Straight Cut End	1
	3F-20-44	Plug - Molding Below Sash, Tapered Cut End	1
	3F-35-417	Tapping Frame S/A - Front Center Inspection Panel	1
	3C-33-27	Emblem - Greyhound Dog	1
34	3C-20-93	Panel - Greyhound Dog Mounting	1
	19-3-58	Speed Nut - Greyhound Dog Mounting	11
	3C-20-65	Panel - Target (Other than Greyhound)	1
	3A-33-8	Nameplate - Challenger	1
	3A-33-9	Nameplate - Courier	1
	3F-33-46	Seal - Target Panel	1
+	3F-35-213	Molding S/A - Appearance, on Rad. Screen, L.H. Long	1
+	3F-35-215	Molding S/A - Appearance, on Rad. Screen, L.H. Short	1
+	3F-35-217	Molding S/A - Appearance, on Rad. Screen, R.H. Long	1
+	3F-35-218	Molding S/A - Appearance, on Rad. Screen, R.H. Short	1
++	3F-20-153	Molding S/A - Appearance, on Rad. Screen, L.H.	1
++	3F-20-155	Molding S/A - Appearance, on Rad. Screen, R.H.	1
NOTE: For Moldings on Doors See Applicable Door Assembly Breakdown.			

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate			
3-155		BUMPERS 3.2003	
35	3B-21-5	Bumperette - R.H. - Rear Side	1
36	3B-21-4	Bumperette - L.H. - Rear Side	1
	3C-21-1	Spacer - Rear Bumperettes (Alum. Block)	4
	3F-21-6	Spacer - Rear Bumperettes (Alum. Tube)	4
37	3F-21-17	Bumperette S/A L.H. Front	1
	3F-21-1	Bumper Casting	1
	3A-21-72	Rubber Bumper	1
	4-4-513	Lockwasher - 3/8 Cad. Pl.	4
	19-3-16	Nut - 3/8 - 24 Cad. Pl.	4
38	3F-21-18	Bumperette S/A - R.H. Front	1
	3F-21-2	Bumper Casting	1
	3A-21-72	Rubber Bumper	1
	4-4-513	Lockwasher - 3/8 Cad. Pl.	4
	19-3-16	Nut - 3/8 - 24 Cad. Pl.	4
	3C-21-25	Mount - Front Bumper Center Spacer	4
	3F-21-7	Wood Spacer - Front Bumper L.H. & R.H.	2
	3F-21-30	Shim - Front Bumperette Spacer	4
39	3F-21-24	Bumperette S/A - L.H. Rear	1
	3F-21-3	Bumper Casting	1
	3F-21-5	Rubber Bumper	1
	4-4-513	Lockwasher - 3/8 Cad. Pl.	4
	19-3-16	Hex. Nut - 3/8 - 18 Cad. Pl.	4
	3F-33-2	Reflector	1
40	3F-21-25	Bumperette S/A - R.H. Rear	1
	3F-21-4	Bumper Casting	1
	3F-21-5	Rubber Bumper	1
	4-4-513	Lockwasher - 3/8 Cad. Pl.	4
	3F-33-2	Reflector	1
	19-3-16	Hex. Nut - 3/8 - 18 Cad. Pl.	4
	3F-21-9	Step Plate	1
	3F-21-10	Stud - Mtg. Bumperette Casting, 2" lg.	4
	3C-21-62	Stud - Mtg. Bumperette Casting, 3 1/2" lg.	4
	3F-21-19	Block - Bumperette Closing, Horizontal	2
	3F-21-20	Block - Bumperette Closing, Vertical	2
41	3C-21-63	Bumper Assy. - Rear Center	1
	3C-21-50	Blade Only	1
	3C-21-51	Hat Channel	1
	3C-21-58	Spacer S/A - Bumper Mtg.	2
42		See Group 3.31 For Front Bumper Assembly	

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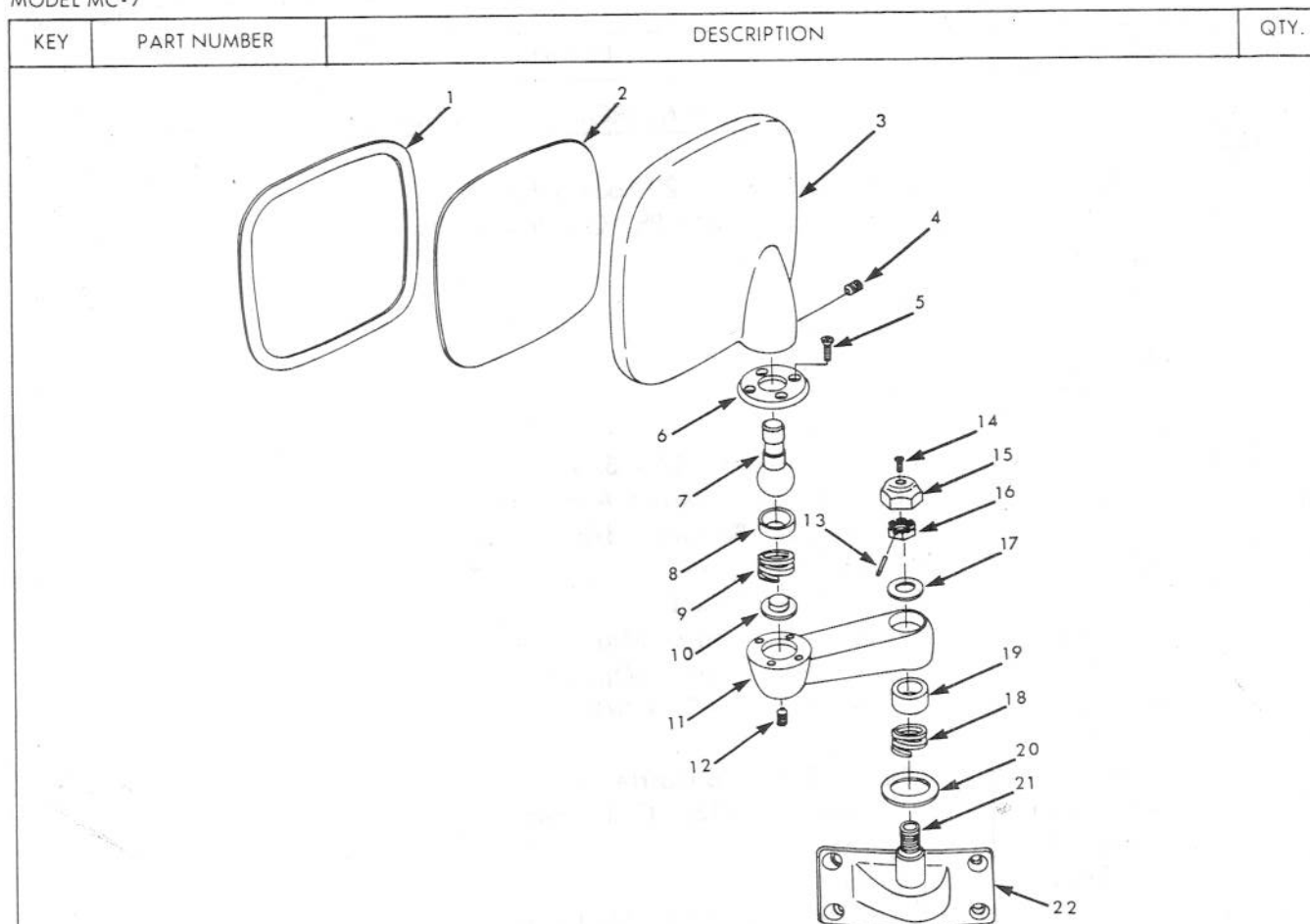


PLATE 3 - 105: EXTERIOR REAR VIEW MIRROR ASSEMBLY

Plate	REAR VIEW MIRRORS - EXTERIOR		3.2201
3-105			
	3A-22-63	Head Assy. - Rear View Mirror, L.H.	1
	3A-22-65	Head Assy. - Rear View Mirror, R.H.	1
1	3A-22-67	Bezel Only	2
2	3A-22-68	Glass Only	2
3	3A-22-64	Back Only - L.H.	1
3	3A-22-66	Back Only - R.H.	1
	3A-22-69	Rubber Bumper	3
	19-1-412	Screw - Rubber Bumper - #8 x 3/4 Slotted Rd. Hd.	3
	19-1-318	Screw - Bezel to Back - #8 x 1/2 O. Hd.	5
	3C-22-15	Convex Mirror	1
	3F-22-6	Air Scoop S/A - L.H. & R.H.	2
	3A-22-59	Mirror Assy. - Less Head, L.H.	1
	3A-22-60	Mirror Assy. - Less Head, R.H.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-105		<u>REAR VIEW MIRRORS - EXTERIOR (Cont'd)</u> 3.2202	
4	N.P.N.	Set Screw - 1/2 - 20 Socket Hd.	2
5	N.P.N.	Screw - # 12 x 3/4 Ph. O. Hd. Mach.	8
6	3C-22-13	Cap - Ball Stud	2
7	3A-22-76	Ball Stud	2
8	3A-22-74	Seat - Ball Stud	2
9	3C-22-11	Spring	2
10	3A-22-82	Retainer	2
11	3C-22-7	Arm Only	2
12	N.P.N.	Set Screw - 3/8 - 16 x 3/4	2
	3C-22-8	Rubber Bumper - Mirror Arm Stop	4
	N.P.N.	Nut - Rubber Bumper - 3/8 - 16 Hex.	4
	N.P.N.	Lockwasher - 3/8"	4
13	N.P.N.	Cotter Pin - 1/8 x 1	2
	3A-22-85	Bracket S/A - Mirror Mtg., L.H.	1
	3A-22-86	Bracket S/A - Mirror Mtg., R.H.	1
14	N.P.N.	Screw - # 10 - 32 x 5/8	2
15	3A-22-72	Cap Nut	2
16	3A-22-73	Nut - 3/4 - 16 Castle	2
17	3A-22-81	Washer - 1 7/16" O.D. Fibre	2
18	3C-22-11	Spring	2
19	3C-22-12	Spacer	2
20	3A-22-78	Washer - 2 1/2" O.D. Fibre	2
21	3C-22-10	Stud - Swivel	2
22	3A-22-61	Bracket - Mirror Arm Mtg., L.H.	1
22	3A-22-62	Bracket - Mirror Arm Mtg., R.H.	1
	N.P.N.	Drive Pin - 1/8 x 1 1/2	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
* Effective Prior to Unit No. 11101 **Effective With Unit No. 11101			
Plate 3-155		<u>FRONT FENDER L.H.</u> 3.2301	
	3F-23-8	Fender Assy. - Front With Rubber	1
43	3F-23-35	U-Channel - Front, Curved	1
44*	3F-23-36	U-Channel - Rear, Curved	1
44**	3F-23-37	U-Channel - Rear, Curved	1
45	3C-23-18	U-Channel - Straight, Center Section	1
	3F-23-4	Angle S/A - Mtg. Rubber Fender	1
	3C-23-39	Spacer - Extruded	1
	3C-23-11	Fender - Rubber	1
		<u>FRONT FENDER R.H.</u>	
	3F-23-3	Fender Assy. - Front With Rubber	1
46	3F-23-37	U-Channel - Front, Curved	1
47*	3F-23-38	U-Channel - Rear, Curved	1
47**	3F-23-35	U-Channel - Rear, Curved	1
48	3C-23-18	U-Channel - Center Section	1
	3F-23-4	Angle S/A - Mtg. Rubber Fender	1
	3C-23-39	Spacer - Extruded	1
	3C-23-11	Fender - Rubber	1
		<u>REAR FENDER - L.H.</u> 3.2302	
*	3F-23-43	Fender Assy. - L.H. Rear	1
**	3F-23-63	Fender Assy. - L.H. & R.H. Rear	1
49	3F-23-10	U-Channel - Front, Curved	1
50*	3F-23-19	U-Channel - Front, Center	1
50**	3F-23-45	U-Channel - Front Center	1
51*	3F-23-20	U-Channel - Rear Center	1
51**	3F-23-46	U-Channel - Rear Center	1
52	3F-23-37	U-Channel - Rear, Curved	1
*	3F-23-23	Angle S/A - Mtg. Fender Section Front	1
**	3F-23-47	Angle S/A - Mtg. Fender Section Front	1
*	3F-23-26	Angle S/A - Mtg. Fender Section Rear	1
**	3F-23-51	Angle S/A - Mtg. Fender Section Rear	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-155		* Effective Prior to Unit No. 11101 ** Effective With Unit No. 11101	
		<u>REAR FENDER R.H.</u> 3.2302	
*	3F-23-42	Fender Assy. - R.H. Rear	1
**	3F-23-64	Fender Assy. - R.H. Rear	1
53	3F-23-11	U-Channel - Front, Curved	1
54*	3F-23-21	U-Channel - Front Center	1
54**	3F-23-46	U-Channel - Front Center	1
55*	3F-23-22	U-Channel - Rear Center	1
55**	3F-23-45	U-Channel - Rear Center	1
56	3F-23-35	U-Channel - Rear, Curved	1
	19-1-211	Screws - Mtg. U-Channel 5/16 - 18 - 3/4"	A.R.
	19-1-51	Screws - Mtg. U-Channel 5/16 - 18 - 1"	A.R.
	19-1-52	Screws - Mtg. U-Channel 5/16 - 18 - 1-1/4"	A.R.
*	3F-23-29	Angle S/A - Mtg. Fender Section Front	1
**	3F-23-55	Angle S/A - Mtg. Fender Section Front	1
*	3F-23-32	Angle S/A - Mtg. Fender Section Rear	1
**	3F-23-59	Angle S/A - Mtg. Fender Section Rear	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>TOW HOOKS</u> 3.2401	
	3A-24-10	Tow Hook - Front	2
	N.P.N.	Screw - 3/8 - 16 x 1 1/4	12
	N.P.N.	Flat Washer - 3/8	12
	N.P.N.	Nut - 3/8 - 16, Hex.	12
	N.P.N.	Lockwasher - 3/8	12
	N.P.N.	Cap Screw - 1/2 - 13 x 2 3/4	10
	N.P.N.	Nut - 1/2 - 13	10
	N.P.N.	Lockwasher - 1/2	10
	3B-24-1	Tie Bar - Front of Rear Bumper	1
	3B-24-3	Washer - Tie Bar Mtg.	10

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KEY	PART NUMBER	DESCRIPTION	QTY.
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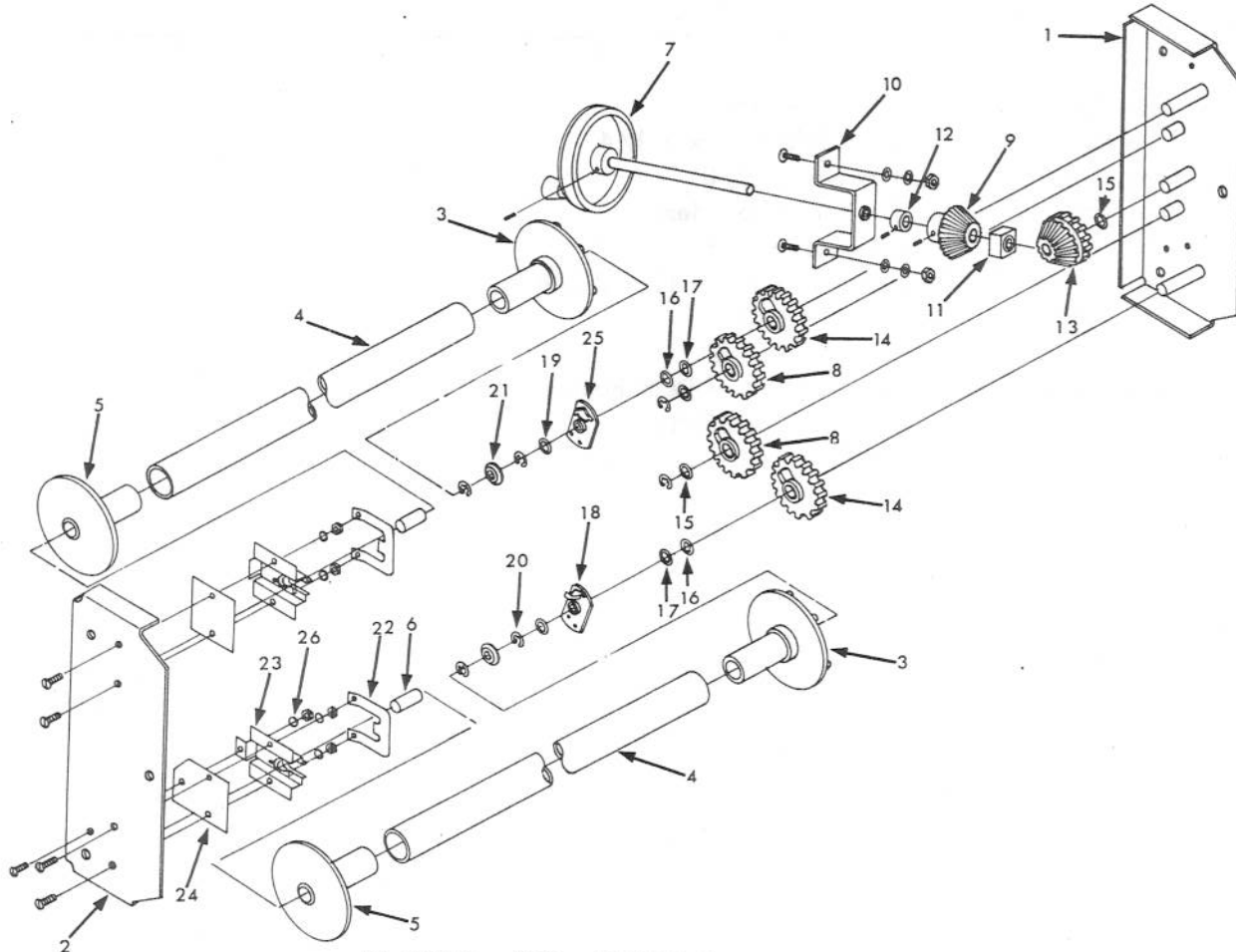


PLATE 3 - 126: DESTINATION SIGN BOX

Plate 3-126	DESTINATION SIGN BOX	3.2501	
3F-25-62	Destination Sign Box Assy. - Complete		1
3F-25-63	Door S/A		1
3F-25-64	Panel S/A - Sign Box Door		1
3C-25-25	Panel - Inspection Hole Cover		1
3F-25-16	End Plate - Roller Mtg., R.H.		1
3F-25-13	End Plate - Roller Mtg., L.H.		1
3C-25-20	Panel - Inner Light Mtg.		1
3C-25-21	Angle - Inner Panel Mtg.		1
3F-25-29	Spring Retainer S/A - Inspection Door		2
3C-25-2	Cable S/A - Door Retaining		1
			2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate		+ Effective Prior to Unit No. 10501	
3-126		++ Effective With Unit No. 10501	
		<u>DESTINATION SIGN BOX (Cont'd)</u>	3.2502
	3A-25-45	Hinge - Sign Box Door	1
	3C-25-10	Seal S/A - Sign Box	1
	3C-25-3	Destination Sign Mechanism Assy.	1
1	3C-25-29	Assy. Plate with Gears - Mech.	1
2	3C-25-40	Idler Plate - Complete	1
3	3C-25-50	Drive Flange	2
4	3C-25-53	Roller & Wire	2
5	3C-25-51	Idler Flange	2
6	3C-25-52	Pin - Idler Flange	2
7	3C-25-45	Crank & Shaft Assembly	1
8	3C-25-35	Idler Gear Assembly	2
9	3C-25-38	Spline & Bevel Gear Assembly	1
10	3C-25-46	Crank Support	1
11	3C-25-39	Bearing - Block	1
12	3C-25-59	Shaft Collar	1
13	3C-25-31	Bevel Gear Driver	1
14	3C-25-34	Gear - Drive	2
15	3C-25-60	Washer - Tension	3
16	3C-25-48	Washer - Check	2
17	3C-25-61	Washer - Shim	2
18	3C-25-36	Pawl - Lower	1
19	3C-25-49	Washer - Tension	2
20	3C-25-62	Retaining - Ring	2
21	3C-25-38	Bushing Assy.	2
22	3C-25-63	Roller Pin Retainer	2
23	3C-25-42	Spring Drag - Hsg.	2
24	3C-25-64	Hsg. - Plate	2
25	3C-25-37	Pawl - Upper	1
26	N.P.N.	Screw - Flat Hd. # 10 - 24 - including nut	5
	3C-25-17	Clip - Roller Retaining	2
	3C-25-18	Knob - Inspection Hole Cover	1
	3C-25-56	Glass Only	1
+	3F-25-23	Panel S/A - Sign Box Sealing, L.H.	1
++	3F-25-53	Panel S/A - Sign Box Sealing, L.H.	1
+	3F-25-25	Panel S/A - Sign Box Sealing, R.H.	1
++	3F-25-54	Panel S/A - Sign Box Sealing, R.H.	1
+	3C-25-19	Angle - Sign Box Mechanism Spacing	1
++	3F-25-59	Angle - Sign Box Mechanism Spacing	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
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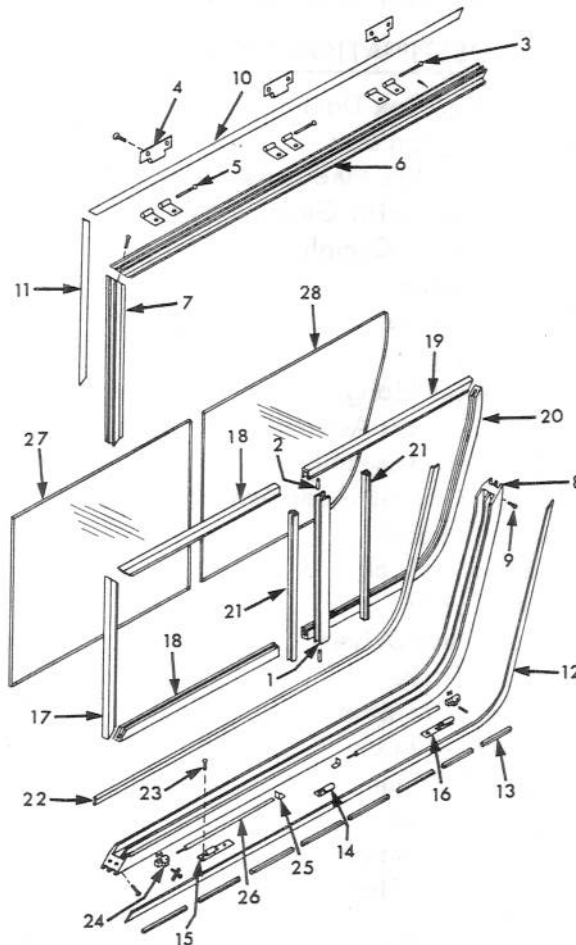


PLATE 3 - 168: #1 & #4 L.H. & R.H. SASH ASSEMBLY

Plate
3-168

SASH ASSEMBLY #1 & #4 L.H. & R.H.
(Single Glazed Stationary)

3.2701

	3C-27-337	Sash Assembly - #1 & #4 R.H. - Complete	1
	3C-27-336	Sash Assembly - #1 & #4 L.H. - Complete	1
	3F-27-135	Frame Assembly - R.H. - less glass	1
	3F-27-136	Frame Assembly - L.H. - less glass	1
1	3F-27-137	Center Mullion	1
2	3C-14-24	Screw - #10 - 24 x 7/8 Ph. Fl. Hd. Stn. Stl.	2
	3F-27-26	Hinge Assembly	3
3	3F-27-27	Hinge Leaf - Lower	6
4	3F-27-28	Hinge Leaf - Upper	3
5	3C-27-233	Hinge Pin	3
	3C-27-234	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6
	3F-27-29	Rivet - 3/16 x 1/2 Csk. Hd. Stn. Stl.	12

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-168		<u>SASH ASSEMBLY #1 & #4 L.H. & R.H. (Cont'd)</u> 3.2702	
	3F-27-138	Frame Rail - Top, R.H.	1
6	3F-27-139	Frame Rail - Top, L.H.	1
7	3F-27-32	Frame Rail - End	1
	3F-27-140	Frame Rail - Bottom, R.H.	1
8	3F-27-141	Frame Rail - Bottom, L.H.	1
9	3C-27-153	Screw - Corners, #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	6
10	3F-27-35	Rubber Seal - Top	1
11	3F-27-36	Rubber Seal - End	1
12	3F-27-37	Rubber Seal - Bottom	1
13	3F-27-38	Spacers - Nylon	8
14	3F-27-39	Keeper - Release Bar	1
15	3F-27-40	Keeper - Release Bar	1
16	3F-27-41	Keeper - Release Bar	1
17	3F-27-306	Glazing Rubber - End	1
18	3F-27-307	Glazing Rubber - Top & Bottom	2
19	3F-27-308	Glazing Rubber - Top	1
20	3F-27-309	Glazing Rubber - Bottom, Curved	1
21	3F-27-310	Glazing Rubber - Center Mullion	2
	3F-27-147	Filler Strip - R.H.	1
22	3F-27-148	Filler Strip - L.H.	1
23	3F-27-46	Rivet - For Filler Strips & Keepers Alum.	8
24	3F-27-47	Secondary Release Mechanism	2
25	3F-27-48	Angle - Stop	2
26	3F-27-49	Tube	2
	3F-27-50	Screw - For Stop Angle, #6 - 32 x 3/8 Ph. Rd. Hd. Stn. Stl.	2
	3F-27-51	Screw - For Secondary Release Mechanism - #6 - 32 x 5/8 Ph. Fl. Hd. Stn. Stl.	4
27	3F-27-311	Glass	1
28	3F-27-312	Glass - L.H.	1
	3F-27-313	Glass - R.H.	1



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KEY

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QTY.

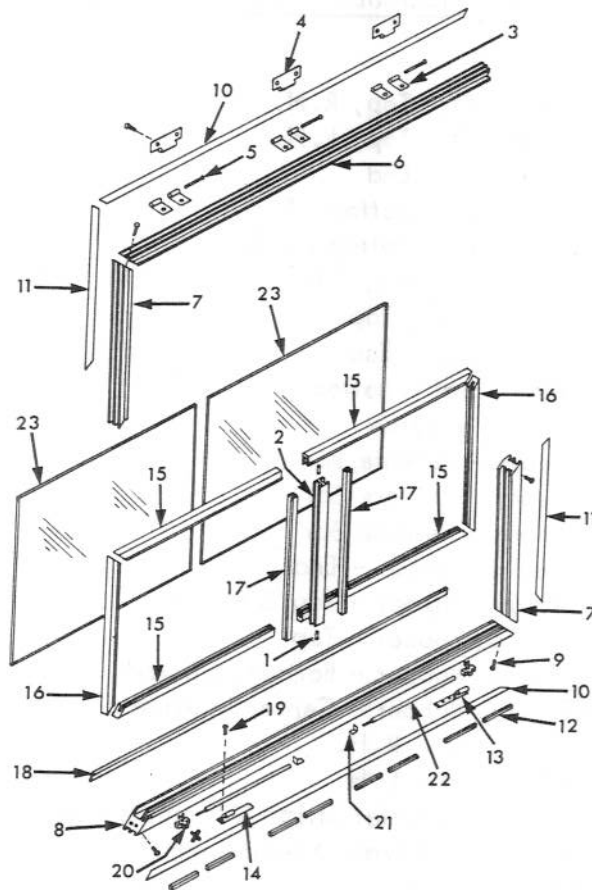


PLATE 3 - 169: #2 L.H. & R.H. SASH ASSEMBLY

Plate
3-169

SASH ASSEMBLY #2 L.H. & R.H.
(Single Glazed Stationary)

3.2703

KEY	PART NUMBER	DESCRIPTION	QTY.
	3F-27-277	Sash Assembly - #2 L.H. & R.H.	2
	3F-27-161	Frame Assembly - less glass	1
1	3F-27-137	Center Mullion	1
2	3C-14-24	Screw - #10 - 24 x 7/8 Ph. Fl. Hd. Stn. Stl.	1
	3F-27-26	Hinge Assembly	2
3	3F-27-27	Hinge Leaf - Lower	3
4	3F-27-28	Hinge Leaf - Upper	6
5	3C-27-233	Hinge Pin	3
	3C-27-234	Screw - For Hinge, #10 - 24 x 3/8, Ph. Tr. Hd. Stn. Stl.	3
	3F-27-29	Rivets - 3/16 x 1/2 Csk. Hd. Stn. Stl.	6
6	3F-27-162	Frame Rail - Top	12
7	3F-27-32	Frame Rail - Side	1
8	3F-27-163	Frame Rail - Bottom	2
9	3C-27-153	Screw - Corner, #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	1
10	3F-27-67	Rubber Seal - Top & Bottom	8
			2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-169		<u>SASH ASSEMBLY #2 L.H. & R.H. (Cont'd)</u> 3.2704	
11	3F-27-36	Rubber Seal - Sides	2
12	3F-27-38	Spacers - Nylon	8
13	3F-27-40	Keeper	1
14	3F-27-41	Keeper	1
15	3F-27-314	Glazing Rubber - Top & Bottom	4
16	3F-27-306	Glazing Rubber - Sides	2
17	3F-27-310	Glazing Rubber - Center Mullion	2
18	3M-27-165	Filler Strip - Bottom	1
19	3F-27-46	Rivet - For Filler Strip & Keepers, 5/32 x 7/16 Rd. Hd. Alum.	6
20	3F-27-47	Secondary Release Mechanism	2
21	3F-27-48	Angle - Stop	2
22	3F-27-49	Tube	2
	3F-27-50	Screw - For Stop Angle, #6 - 32 x 3/8 Ph. Rd. Hd. Stn. Stl.	2
	3F-27-51	Screw - For Secondary Release Mechanism, #6 - 32 x 5/8 Ph. Fl. Hd. Stn. Stl.	4
23	3F-27-315	Glass	2



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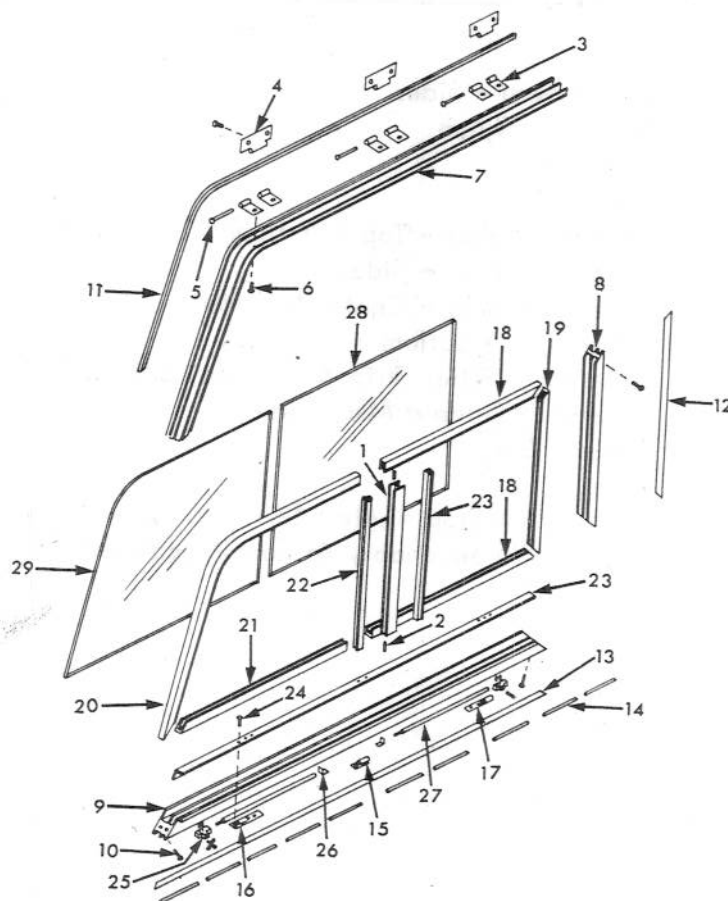


PLATE 3 - 170: #3 & #5 L.H. & R.H. SASH ASSEMBLY

Plate 3-170	<u>SASH ASSEMBLY #3 & #5 L.H. & R.H. (W/O LAV.) 3.2705</u> (Single Glazed Stationary)		
	3C-27-339	Sash Assembly - R.H. - Complete	2
	3C-27-338	Sash Assembly - L.H. - Complete	2
	3F-27-153	Frame Assembly - R.H. - less glass	1
	3F-27-194	Frame Assembly - L.H. - less glass	1
1	3F-27-137	Center Mullion	1
2	3C-14-24	Screw - #10 - 24 x 7/8 Ph. Fl. Hd. Stn. Stl.	2
	3F-27-26	Hinge Assembly	3
3	3F-27-27	Hinge Leaf - Lower	6
4	3F-27-28	Hinge Leaf - Upper	3
5	3C-27-233	Hinge Pin	3
	3C-27-234	Screw - For Hinge, #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6
6	3F-27-29	Rivet - For Hinge, 3/16 x 1/2 Csk. Hd. Stn. Stl.	12

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate			
3-170		<u>SASH ASSEMBLY #3 & #5 L.H. & R.H. (W/O LAV.) (Cont'd)</u>	
		3.2706	
	3F-27-154	Frame Rail - Top, R.H.	1
7	3F-27-195	Frame Rail - Top, L.H.	1
8	3F-27-32	Frame Rail - Side	1
	3F-27-155	Frame Rail - Bottom, R.H.	1
9	3F-27-196	Frame Rail - Bottom, L.H.	1
10	3C-27-153	Screw - Corner, #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	6
	3F-27-75	Rubber Seal - Top, R.H.	1
11	3F-27-86	Rubber Seal - Top, L.H.	1
12	3F-27-36	Rubber Seal - Side	1
	3F-27-76	Rubber Seal - Bottom, R.H.	1
13	3F-27-87	Rubber Seal - Bottom, L.H.	1
14	3F-27-38	Spacer - Nylon	10
15	3F-27-39	Keeper - Release Bar	1
16	3F-27-40	Keeper - Release Bar	1
17	3F-27-41	Keeper - Release Bar	1
18	3F-27-307	Glazing Rubber - Top & Bottom	2
19	3F-27-306	Glazing Rubber - Side	1
20	3F-27-316	Glazing Rubber - Top	1
21	3F-27-317	Glazing Rubber - Bottom	1
22	3F-27-310	Glazing Rubber - Center Mullion	2
	3F-27-158	Filler Strip - R.H.	1
23	3F-27-197	Filler Strip - L.H.	1
24	3F-27-46	Rivet - For Filler Strips & Keepers - 5/32 x 7/16 Rd. Hd. Alum.	8
25	3F-27-46	Secondary Release Mechanism	2
26	3F-27-48	Angle - Stop	2
27	3F-27-49	Tube	2
	3F-27-50	Screw - For Stop Angle, #6 - 32 x 3/8 Ph. Rd. Hd. Stn. Stl.	2
	3F-27-51	Screw - For Secondary Release Mechanism, #6 - 32 x 5/8 Ph. Fl. Hd. Stn. Stl.	4
28	3F-27-311	Glass	1
29	3F-27-318	Glass - L.H.	1
	3F-27-319	Glass - R.H.	1



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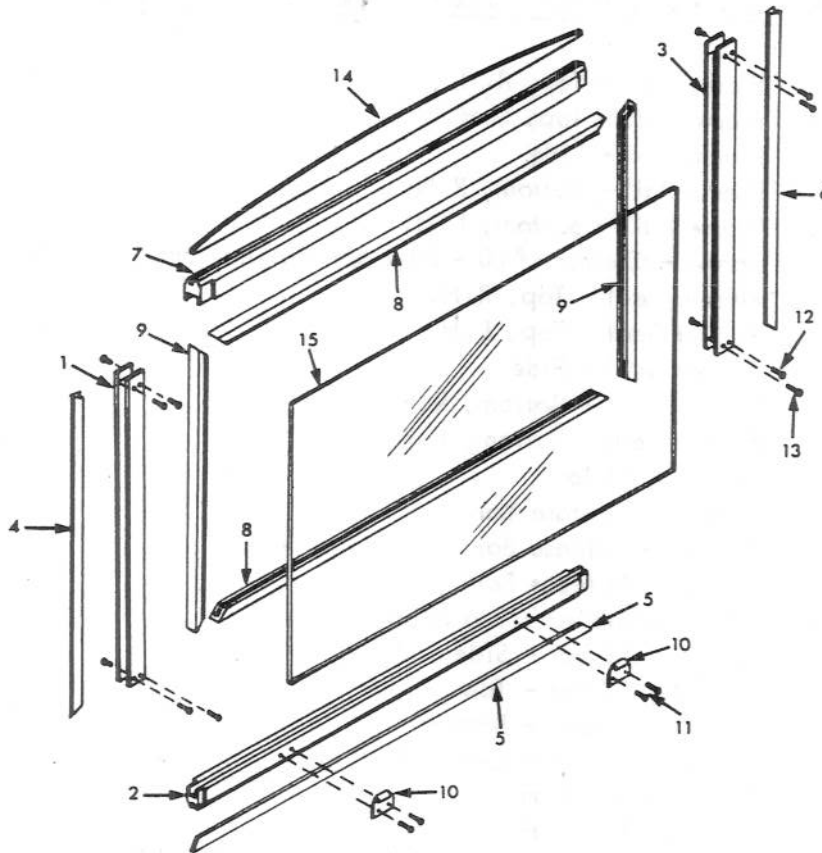


PLATE 3 - 173: REAR CENTER WINDOW ASSEMBLY

Plate
3-173

* Effective Prior to Unit No. 11395

** Effective With Unit No. 11395

REAR CENTER WINDOW ASSEMBLY
(Single Glazed)

3.2707

*	3F-27-284	Rear Center Window Assy. - Complete	1
**	3F-27-564	Rear Center Window Assy. - Complete	1
1	3F-27-55	Side Rail - R.H.	1
2*	3F-27-56	Bottom Rail	1
2**	3F-27-565	Bottom Rail	1
3	3F-27-57	Side Rail - L.H.	1
4	3C-27-301	Rubber Seal - Side	1
5	3C-27-302	Rubber Seal - Bottom	1
6	3C-27-303	Rubber Seal - Side	1
7	3F-27-58	Rail - Top	1
8	3F-27-326	Glazing Rubber - Top & Bottom	2
9	3F-27-327	Glazing Rubber - Side	2
10*	3C-27-167	Keeper	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-173		* Effective Prior to Unit No. 11395 ** Effective With Unit No. 11395 <u>REAR CENTER WINDOW ASSEMBLY (Cont'd)</u> (Single Glazed)	
10**	3C-27-167	Keeper	3
11*	3C-27-168	Screw - #10-24 x 1/2 Ph. Fl. Hd. Stn. Stl.	4
11**	3C-27-168	Screw - #10-24 x 1/2 Ph. Fl. Hd. Stn. Stl.	6
12	3F-27-60	Screw - #8 - 32 x 1/2 Ph. Fl. Hd. Stn. Stl.	8
13	3F-27-61	Screw - #8 - 32 x 1/2 Ph. Binding Hd. Stn. Stl.	4
14	3F-27-328	Retainer - Hinge	1
15	3F-27-329	Glass	1
	3F-27-631	Panel - Fibre Glass	1
	3F-27-124	Trim Panel	1
	3F-27-125	Trim Panel	1
	3F-27-602	Sash Seal	1
	3F-27-630	Spacer	1



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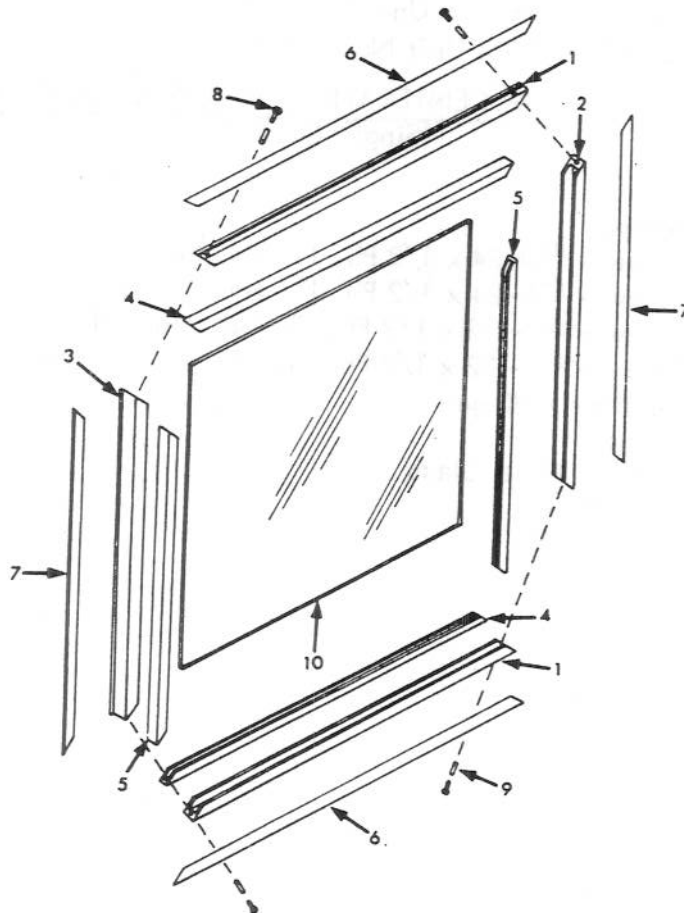


PLATE 3 - 174: ENTRANCE DOOR WINDOW ASSEMBLY

Plate 3-174		<u>ENTRANCE DOOR WINDOW ASSEMBLY</u> 3.2708 (Single Glazed)	
1	3F-27-263	Entrance Door Window Assembly - Complete	1
2	3C-27-172	Rail - Top & Bottom	2
3	3C-27-173	Rail - Side	1
4	3C-27-174	Rail - Side	1
5	3F-27-330	Glazing Rubber - Top & Bottom	2
6	3F-27-331	Glazing Rubber - Sides	2
7	3C-27-176	Rubber Seal - Top & Bottom	2
8	3C-27-177	Rubber Seal - Sides	2
9	3C-27-153	Screw - #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	4
10	3C-27-178	Alignment Pin	8
	3F-27-332	Glass	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
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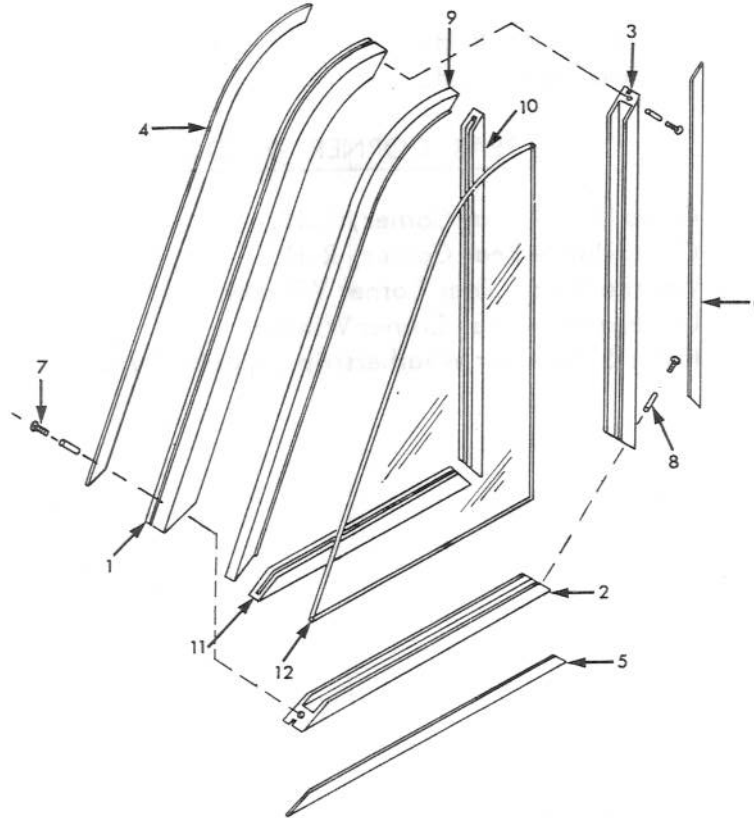


PLATE 3 - 175: FRONT SIDE TRIANGULAR WINDOWS

Plate	FRONT SIDE TRIANGULAR WINDOWS		3.2709
3-175	(Single Glazed)		
	3F-27-261	Front Side Window Assembly - R.H. Triangular	1
	3F-27-262	Front Side Window Assembly - L.H. Triangular	1
	3F-27-93	Side Rail - R.H., Curved	1
1	3F-27-94	Side Rail - L.H., Curved	1
	3F-27-95	Bottom Rail - R.H.	1
2	3F-27-96	Bottom Rail - L.H.	1
	3F-27-97	Side Rail - R.H.	1
3	3F-27-98	Side Rail - L.H.	1
4	3C-27-149	Rubber Seal - Side, Curved	1
5	3C-27-150	Rubber Seal - Bottom	1
6	3C-27-152	Rubber Seal - Side	1
7	3C-27-153	Screw - #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	3
8	3C-27-178	Alignment Pin	6
9	3F-27-301	Glazing Rubber - Side, Curved	1
10	3F-27-302	Glazing Rubber - Side, Straight	1
11	3F-27-303	Glazing Rubber - Bottom	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-175		<u>FRONT SIDE TRIANGULAR WINDOWS (Cont'd)</u> 3.2710	
12	3F-27-304	Glass Unit - R.H.	1
	3F-27-305	Glass Unit - L.H.	1
		<u>REAR CORNER WINDOWS</u>	
	3A-27-334	Glass Unit - Rear Corner, L.H.	1
	3A-27-335	Glass Unit - Rear Corner, R.H.	1
	3C-27-291	Weatherstrip - Rear Corner Window	2
	3C-27-292	U-Channel - Rear Corner Window	2
	3C-27-319	Filler Strip - For Weatherstrip (Specify Length)	A.R.



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>WINDSHIELD ASSEMBLY</u> 3.2711	
	3A-27-297	Windshield Assembly - L.H. Complete	1
	3A-27-300	Glass Only - L.H.	1
	3C-27-294	U-Channel - Sponge, 13/64"Dim (Specify Length)	A.R.
	3C-27-293	Weatherstrip - (Specify Length) Black	A.R.
	3C-27-319	Filler Strip - For Weatherstrip (Specify Length)	A.R.
	3A-27-298	Windshield Assembly - R.H. Complete	1
	3A-27-301	Glass Only - R.H.	1
	3C-27-294	U-Channel - Sponge, 13/64"Dim (Specify Length)	A.R.
	3C-27-293	Weatherstrip - (Specify Length) Black	A.R.
	3C-27-319	Filler Strip - For Weatherstrip (Specify Length)	A.R.
	3C-27-284	Weatherstrip - Grey	A.R.
		<u>ROOF LIGHTS</u>	
	3F-27-7	Roof Light - R.H., Double Glazed Acrylic	1
	3F-27-6	Roof Light - L.H., Double Glazed Acrylic	1
	3F-27-347	Roof Light - R.H., Royalex Insulated	1
	3F-27-348	Roof Light - L.H., Royalex Insulated	1
	3F-27-349	Roof Light - R.H., Single Glazed Acrylic	1
	3F-27-350	Roof Light - L.H., Single Glazed Acrylic	1
	3F-27-13	Glazing Rubber - R.H., Double Glazed & Royalex	1
	3F-27-12	Glazing Rubber - L.H., Double Glazed & Royalex	1
	3F-27-351	Glazing Rubber - R.H., Single Glazed	1
	3F-27-352	Glazing Rubber - L.H., Single Glazed	1
		<u>SECONDARY RELEASE MECHANISM</u>	
	3F-27-489	Lock & Cable Assy. - #1 & 4 L.H. & R.H.	4
	3F-27-456	Lock Assy. - R.H. Front & L.H. Rear	1
	3F-27-457	Lock Assy. - L.H. Front & R.H. Rear	1
	3F-27-500	Cable & Clevis Assy. (54 7/16")	1
	3F-27-487	Lock & Cable Assy. - #2 L.H. & R.H.	2
	3F-27-456	Lock Assy. - R.H. Front & L.H. Rear	1
	3F-27-457	Lock Assy. - L.H. Front & R.H. Rear	1
	3F-27-501	Cable & Clevis Assy. (49 13/16")	1
	3F-27-488	Lock & Cable Assy. - #3 & 5 L.H. & R.H.	4
	3F-27-456	Lock Assy. - R.H. Front & L.H. Rear	1
	3F-27-457	Lock Assy. - L.H. Front & R.H. Rear	1
	3F-27-502	Cable & Clevis Assy. (72 15/16")	1

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		* Effective Prior to Unit No. 11395 ** Effective With Unit No. 11395	
		<u>STATIONARY TRIM BARS</u> 3.2712	
	3F-27-102	Trim Bar - Front, # 1 R.H.	1
	3F-27-103	Trim Bar - Front, # 1 L.H.	1
	3F-27-104	Trim Bar - R.H. Offset, #2	1
	3F-27-105	Trim Bar - L.H. Offset, #2	1
	3F-27-106	Trim Bar - #3, 4 & 6 L.H. & R.H.	6
	3F-27-107	Trim Bar - #5 L.H. & R.H.	2
	3F-27-108	Trim Bar - Rear, #7 R.H.	1
	3F-27-109	Trim Bar - Rear, #7 L.H.	1
		<u>SIDE SASH RELEASE BARS - L.H. & R.H.</u>	
	3F-27-111	Sash Release Bar - #1 R.H.	1
	3F-27-112	Sash Release Bar - #1 L.H.	1
	3F-27-113	Sash Release Bar - #2 R.H.	1
	3F-27-114	Sash Release Bar - #2 L.H.	1
	3F-27-115	Sash Release Bar - #3 R.H.	1
	3F-27-116	Sash Release Bar - #3 L.H.	1
	3F-27-117	Sash Release Bar - #4 R.H.	1
	3F-27-118	Sash Release Bar - #4 L.H.	1
	3F-27-119	Sash Release Bar - #5 R.H., With Lavatory	1
	3F-27-120	Sash Release Bar - #5 L.H.	1
	3F-27-121	Sash Release Bar - #5 R.H., W/O Lavatory	1
	3F-27-555	Latch - Sash Release Bars (Included with Release Bars)	28
		<u>REAR CENTER WINDOW RELEASE BAR</u>	
*	3C-27-13	Release Bar Assy. - Rear Center Window	1
**	3F-27-560	Release Bar Assy. - Rear Center Window	1
*	3C-27-322	Catch Assy. - Release Bar	2
**	3C-27-322	Catch Assy. - Release Bar	3
	3C-27-323	Bracket	1
	3C-27-324	Wear Plate	1
	3C-27-325	Spring	1
	3C-27-326	Plunger	1
	3C-27-327	Lever	1
*	3C-27-14	Bar Only	1
**	3F-27-561	Bar Only	1



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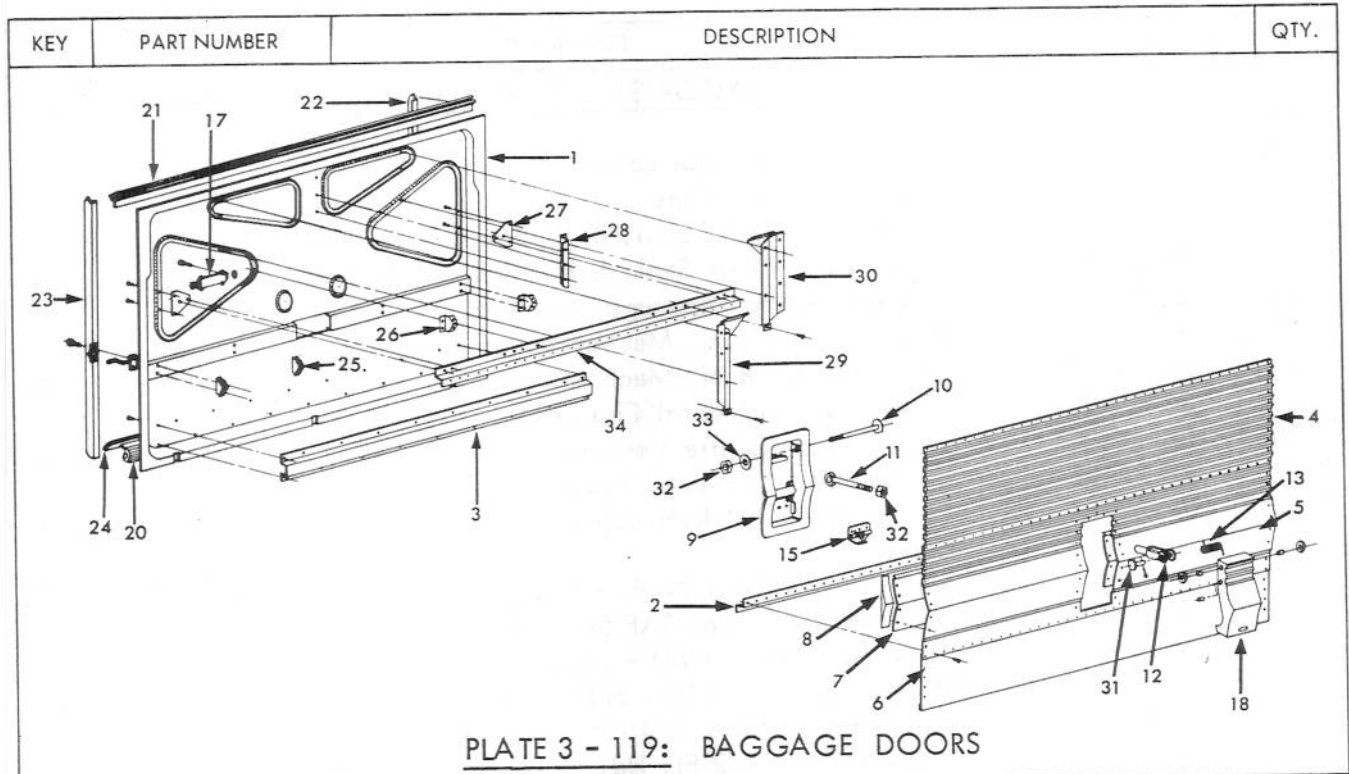


PLATE 3 - 119: BAGGAGE DOORS

Plate
3-119

Effective Prior to Unit No. 10151

BAGGAGE DOORS

3.2901

(W/O Vinyl Rub Rail)

	3F-29-28	Baggage Door Assy.	6
	3F-29-29	Bracket S/A - Mtg. Baggage Door Prop	2
	3F-29-10	Tapping Plate S/A	4
	3F-29-12	Z-Channel S/A - L.H. Vertical (viewing installed door)	1
	3F-29-14	Z-Channel S/A - R.H. Vertical (viewing installed door)	1
1	3F-29-16	Panel - Baggage Door Inner	1
2	3F-29-17	Z-Channel - Reinf. Center	1
3	3F-29-18	U-Channel - Reinf. Lower	1
4	3F-29-19	Panel - Outer Upper	1
5	3F-29-20	Panel - Outer Center	1
6	3F-29-21	Panel - Outer Lower	1
7	3C-29-175	Panel - Reinf. Rub Rail	2
8	3C-29-165	Casting - Closing Rub Rail	2
9	3C-29-168	Box - Door Handle	1
10	3C-29-9	Pin & Washer S/A - Lock Mech. Hinge	1
11	3C-29-55	Rod - Connecting Handle	1
12	3C-29-60	Yoke - Handle Attaching	1
13	3A-29-16	Spring - Handle	1
14	3C-29-46	Rod - Door Locking	1
15	3C-29-178	Hinge Bracket - Seal Retaining	1
	3C-29-80	Clamp - Rod Guide	4
17	3C-29-169	Bracket - Rod Retaining in Box	1
18	3C-29-177	Handle S/A - Door Control	1
	3C-29-85	Bearing - Nylon	2

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Plate		BAGGAGE DOORS (Cont'd)	3.2902
3-119			
20	3C-29-110	Seal - Baggage Door Lower	1
21	3C-29-107	Retainer - Door Hinge	1
22	3F-29-22	Angle - Door Side Seal, R.H. Front, L.H. Rear	1
23	3F-29-23	Angle - Door Side Seal, L.H. Front, R.H. Rear	1
24	3F-29-45	Extrusion - Mtg. Baggage Door Seal	1
25	3C-29-203	Bracket S/A - L.H. Mechanism	2
26	3C-29-205	Bracket S/A - R.H. Mechanism	2
27	3C-29-25	Plate - On Horizontal Channel	2
28	3C-29-35	Z-Channel - Centre Vertical	1
29	3F-29-12	Z-Channel S/A - L.H. Upper	1
30	3F-29-14	Z-Channel S/A - R.H. Upper	1
31	3C-29-61	Clevis Pin	1
32	N.P.N.	Nut - 5/16 x 24 U.N.F. - Hex.	2
33	N.P.N.	Flat Washer - 5/16, SAE Stl. Cad. Pl.	1
	N.P.N.	Nylon Bearing - 6N8D - Outer	2
	N.P.N.	Nylon Bearing - 5/16 - 5N7D - Inner	1
	N.P.N.	Cotter Pin - 3/32 x 3/4, Stl. Cad. Pl.	1
	N.P.N.	Screw - #10 x 1/2 Fl. Hd.	4
34	3C-29-162	Z-Channel - Horizontal Centre	1



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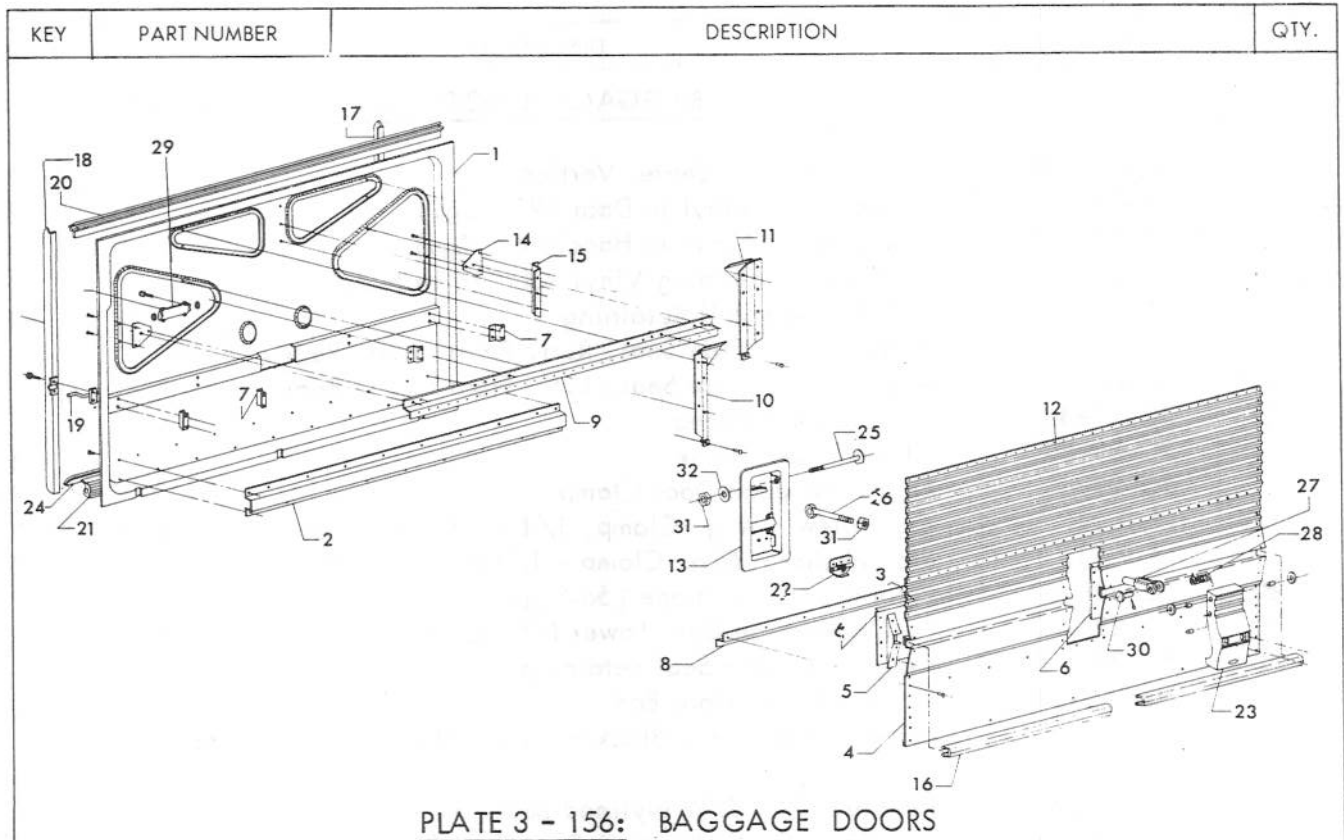


PLATE 3 - 156: BAGGAGE DOORS

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-156		Effective Unit No. 10151 thru 10500	
		<u>BAGGAGE DOORS</u>	3.2904
		(W/ Vinyl Rub Rail)	
		Baggage Door Assy.	6
		Inner Panel S/A - Riveted	1
1	3F-29-79	Panel - Baggage Door Inner	1
2	3F-29-100	U-Channel - Reinforcing Lower	1
	3F-29-16	Exterior Panel S/A - Complete	1
	3F-29-18	Panel S/A - Less Upper Panel	1
	3F-29-101	Panel S/A - Lower & Center	1
3	3F-29-102	Panel - Outer Center	1
4	3F-29-103	Panel - Lower	1
5	3F-29-81	Casting - Closing Rub Rail	4
	3F-29-82	Panel S/A - Reinforcing Behind Rub Rail	2
	3F-29-32	Panel - Reinforcing Rub Rail	2
6	3F-29-104	Bracket S/A - Mtg. Locking Rod	4
7	3F-29-83	Z-Channel - Reinforcing Center	1
8	3F-29-86	Z-Channel S/A - Reinforcing Baggage Door Upper	1
	3F-29-17	Z-Channel - Horizontal Center	1
9	3F-29-105	Z-Channel S/A - L.H. Upper	1
10	3C-29-162	Z-Channel S/A - R.H. Upper	1
11	3F-29-12	Panel - Outer Upper	1
12	3F-29-14	Box - Baggage Door Handle	1
13	3F-29-19	Gusset - On Upper Z-Channel	2
14	3F-29-35		
	3F-29-25		

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-156		<u>BAGGAGE DOORS (Cont'd)</u> 3.2905	
15	3C-29-35	Z-Channel - Center Vertical	1
16	3F-29-84	Rub Rail - Vinyl In Door (25" Lg.)	2
	3F-29-88	Rub Rail - Vinyl In Handle (4" Lg.)	1
	3F-29-80	Spring - Retaining Vinyl Rub Rail in Handle	2
	3F-29-85	Clip - Rub Rail Retaining	4
17	3F-29-22	Angle - Door Side Seal, R.H. Front, L.H. Rear	1
18	3F-29-23	Angle - Door Side Seal, L.H. Front, R.H. Rear	1
19	3C-29-46	Rod - Door Locking	1
	3C-29-80	Clamp - Rod Guide	4
	3C-29-81	Shim - Baggage Door Clamp	4
	N.P.N.	Cap Screw - Mtg. Clamp, 1/4 - 20 x 3/4, Hex. Stl. Cad. Pl.	12
	N.P.N.	Star Washer - Mtg. Clamp - 1/4 Stl. Cad. Pl.	12
20	3C-29-107	Retainer - Door Hinge (56" Lg.)	1
21	3C-29-110	Seal - Baggage Door Lower (58" Lg.)	1
22	3C-29-178	Hinge Bracket - Seal Retaining	1
	3C-29-121	Block - Fibre, Door End	2
	N.P.N.	Screw - Mtg. Fibre Block - #10 - 24 x 1/2 Ph. Fl. Hd. Cad. Pl.	24
23	3F-29-69	Handle S/A - C/W Nylined Bearing	1
24	3C-29-112	Retainer - Lower Baggage Door Seal (54 3/4" Lg.)	1
25	3C-29-9	Pin & Washer S/A - Lock Mechanism	1
26	3C-29-55	Rod - Connecting Handle	1
27	3C-29-60	Yoke - Handle Attaching	1
28	3A-29-16	Spring - Handle	1
	3C-29-85	Bearing - Nylon, Control Box	2
29	3C-29-169	Bracket - Rod Retaining In Box	1
	N.P.N.	Cotter Pin - 3/32 x 3/4 Stl. Cad. Pl.	1
30	3C-29-61	Clevis Pin	1
31	N.P.N.	Nut - Pin & Rod - 5/16 - 18 N.F. Hex. Hd. Cad. Pl.	2
32	N.P.N.	Flat Washer - Pin, 5/16, Stl. Cad. Pl.	1
	N.P.N.	Nut - Retaining 3C-29-169 Bracket - 1/4 - 20, Hex. Hd. Stl. Cad. Pl.	4

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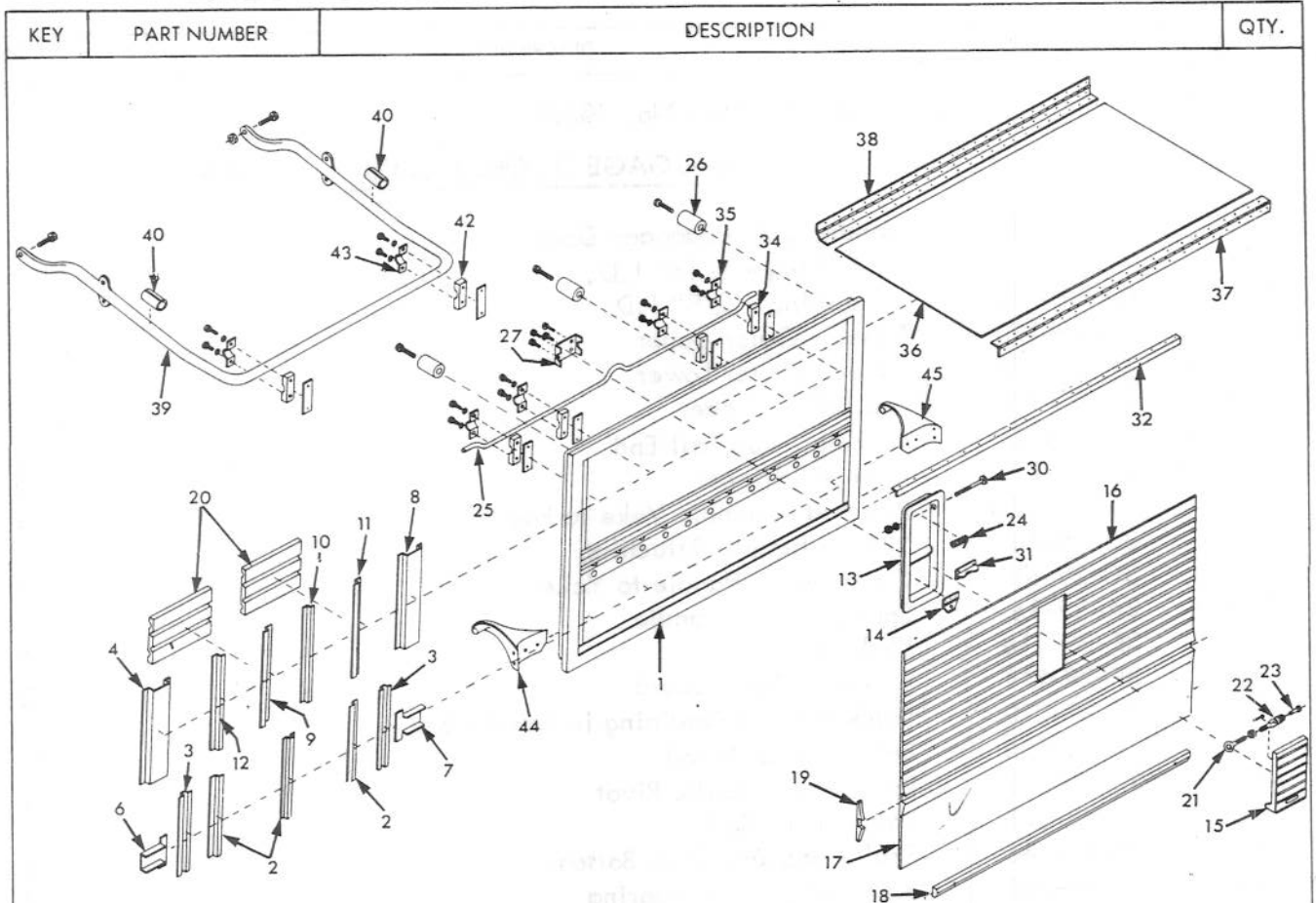


PLATE 3-208: BAGGAGE DOORS

		Effective With Unit No. 10501		
		<u>BAGGAGE DOORS</u>	3.2907	
		Baggage Door Assy. (Pantograph Type)		6
		Frame S/A - Complete		1
1	3F-29-112	Frame S/A - Welded		1
2	3F-29-126	Z-Channel - Frame Stiffener, Lower		3
3	3F-29-127	Hat Channel S/A - Frame Stiffener		2
4	3F-29-132	Z-Channel S/A - L.H. Front & R.H. Rear		1
	3F-29-134	Tapping Block		2
6	3F-29-136	Bracket - Mtg. Lock Casting, L.H. Front & R.H. Rear		1
7	3F-29-137	Bracket - Mtg. Lock Casting, R.H. Front & L.H. Rear		1
8	3F-29-138	Z-Channel S/A - R.H. Front & L.H. Rear		1
9	3F-29-145	Z-Channel - L.H. Front & R.H. Rear of Handle Box		1
10	3F-29-146	Z-Channel - R.H. Front & L.H. Rear of Handle Box		1
11	3F-29-142	Z-Channel S/A - Between Center & Rear		1
12	3F-29-147	Z-Channel S/A - Between Center & Front		1
	3F-29-150	Box S/A - Door Handle		1
13	3F-29-151	Box S/A - Spotwelded		1
14	3C-29-178	Hinge - Customs Seal Attaching		1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-208		Effective With Unit No. 10501	
		<u>BAGGAGE DOORS (Cont'd)</u> 3.2908	
15	3F-29-160	Handle S/A - Baggage Door	1
	4C-15-6	Bushing - 5/16" I.D.	1
	3A-10-186	Bushing - 3/8" I.D.	2
16	3F-29-170	Panel - Outer Upper	1
17	3F-29-171	Panel - Outer Lower	1
18	3F-20-126	Rub Rail - Rubber	1
19	3F-29-32	Casting - Rub Rail End	1
20	3F-29-172	Plate - Stiffener	2
21	3M-29-108	Eye Bolt - Handle Yoke to Rod	2
22	3C-29-60	Yoke - Handle Attaching	1
23	3C-29-61	Clevis Pin - Handle to Yoke	1
24	3A-29-16	Spring - Door Handle	1
25	3F-29-216	Lock Rod	1
26	3F-29-219	Bumper - Door Guard	3
27	3F-29-220	Bracket - Rod Retaining in Handle Box	1
	3F-29-306	Bearing - Lock Rod	2
30	3M-29-90	Rod - Door Handle Pivot	1
31	3F-29-221	Stop - Lock Rod	1
32	3F-29-246	Seal - Baggage Door Bottom	1
34	3F-29-258	Block - Lock Rod Bearing	4
35	3F-29-257	Cap - Lock Rod Bearing	4
	3F-29-267	Shim - Rub Rail End Casting	2
	3F-29-268	Filler Strip - Rub Rail	2
	3F-29-309	Plug - Rub Rail End	2
36	3F-29-173	Hinge Panel S/A - Bagg. Door	6
37	3F-29-178	Hinge Section - Mtg. Panel to Door	1
38	3F-29-179	Hinge Section - Mtg. Panel to Body	1
39	3F-29-189	Tube S/A - Door Hinge	6
40	3F-29-200	Tube - Nylon, Hinge Tube Protecting	2
	3F-29-353	Spring - Hinge Tube Catch	12
	3F-29-351	Bracket S/A - Mtg. Spring Catch	12
	3F-29-354	Plate - Spring Retaining on Bracket	12
42	3F-29-186	Block - Hinge Tube Bearing	2
43	3F-29-187	Cap - Hinge Tube Bearing	2
44	3F-29-107	Casting - Door Lock, L.H. Front & R.H. Rear	6
45	3F-29-108	Casting - Door Lock, R.H. Front & L.H. Rear	6
	3F-29-282	Seal S/A - Baggage Door Top	6



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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 10501 ** Effective With Unit No. 10501	
		<u>BAGGAGE DOORS (Cont'd)</u>	
*	3C-29-189	Rubber Hinge	1
	3M-29-226	Bracket S/A - Mtg. Baggage Door Spring to Floor	12
*	3F-29-1	Spring - Baggage Door	12
*	3F-29-2	Cable Assy.	12
*	N.P.N.	Clevis Pin - 1/4 x 1/2, B-1679 S.N.	12
*	N.P.N.	Circlip - Retaining Clevis Pin, 5100-25 Tru-Arc	12
*	3F-29-63	Cover S/A - Spring, Front of Front & Rear of Rear Baggage Compartments	4
*	3F-29-25	Cover Plate - Spring, Rear of Front, Front of Rear & Center Baggage Compartments, L.H.	4
*	3F-29-26	Cover Plate - Spring, Rear of Front, Front of Rear & Center Baggage Compartments, R.H.	6
*	3F-29-73	Bracket S/A - Pulley Swivel Mtg., L.H. Front & R.H. Rear	6
*	3F-29-74	Bracket S/A - Welded	1
*	3M-29-249	Roll Pin	1
*	3M-29-250	Shaft	1
*	3F-29-71	Guard - Cable Retaining on Pulley	1
	3F-29-65	Pulley	1
*	N.P.N.	Nut - Pulley & Guard Retaining, 1/4 - 28 N.F. Esna Locknut	1
*	N.P.N.	Nut - Shaft Retaining, 3/8 - 24 N.F. Esna Locknut	1
*	3F-29-75	Bracket S/A - Pulley Swivel Mtg., L.H. Rear & R.H. Front	6
*	3F-29-78	Bracket S/A - Welded	1
*	3M-29-249	Roll Pin	1
*	3M-29-250	Shaft	1
*	3F-29-71	Guard - Cable Retaining	1
	3F-29-65	Pulley	1
*	N.P.N.	Nut - Pulley & Guard Retaining, 1/4 - 28 N.F. Esna Locknut	1
*	N.P.N.	Nut - Shaft Retaining, 3/8 - 24 N.F. Esna Locknut	1
*	3F-29-48	Prop Assy. - Baggage Door, L.H. Front & R.H. Rear (W/Catch)	6
*	3F-29-47	Prop Assy. - Baggage Door, L.H. Rear & R.H. Front	6
	3M-29-285	Decal - Baggage Door Loading Instructions	6
*	3F-29-38	Seal S/A - Vertical, R.H. Front & L.H. Rear	6
*	3F-29-41	Seal Only - 34" Rubber	1
*	3C-29-91	Filler Block	1
*	3F-29-42	Seal S/A - Vertical, L.H. Front & R.H. Rear	6
*	3F-29-41	Seal Only - 34" Rubber	1
*	3C-29-91	Filler Block	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 10501	
		** Effective With Unit No. 10501	
		<u>BAGGAGE DOOR (Cont'd)</u>	
**	3F-29-278	Seal S/A - Vertical, L.H. Front & R.H. Rear	6
**	3F-29-250	Retainer - Vertical Seal	1
**	3F-29-279	Seal S/A - Rubber	1
**	3F-29-248	Seal Only - Vertical	1
**	3F-29-284	Filler Block	1
**	3F-29-280	Seal S/A - Vertical, R.H. Front & L.H. Rear	6
**	3F-29-281	Retainer - Vertical Seal	1
**	3F-29-279	Seal S/A - Rubber	1
**	3F-29-248	Seal Only	1
**	3F-29-284	Filler Block	1
**	3F-29-203	Bracket - Mtg. Lower Striker Plate, Front Compt. L.H. Front & R.H. Rear Center Compt. - R.H. Rear	3
**	3F-29-204	Bracket S/A - Mtg. Lower Striker Plate, Center Compt. - L.H. Front Rear Compt. - L.H. Front	2
**	3F-29-207	Bracket - Mtg. Lower Striker Plate, Front Compt. - R.H. Front & L.H. Rear Center Compt. - L.H. Rear	3
**	3F-29-208	Bracket - Mtg. Lower Striker Plate, Center Compt. - R.H. Front Rear Compt. - R.H. Front	2
**	3F-29-209	Bracket S/A - Mtg. Lower Striker Plate, Rear Compt. - R.H. Rear	1
**	3F-29-210	Bracket S/A - Mtg. Lower Striker Plate, Rear Compt. - L.H. Rear	1
**	3F-29-109	Striker Plate - Bagg. Door Lower, R.H. Front & L.H. Rear	6
**	3F-29-110	Striker Plate - Bagg. Door Lower, L.H. Front & R.H. Rear	6
**	3F-29-223	Friction Gasket - Lower Striker Plates	12
**	3M-29-295	Striker Plate S/A - Bagg. Door Upper, R.H. Front & L.H. Rear	6
**	3C-29-191	Rubber Bumper Only	1
**	3M-29-294	Striker Plate S/A - Bagg. Door Upper, L.H. Front & R.H. Rear	6
**	3C-29-191	Rubber Bumper Only	1
**	3F-29-224	Friction Gasket - Upper Striker Plate	12
**	3F-29-211	Bracket - Mtg. Upper Striker Plate, L.H. Front & R.H. Rear	4
**	3F-29-212	Bracket - Mtg. Upper Striker Plate, R.H. Front & L.H. Rear	4
**	3F-29-213	Shoulder Bolt - Hinge Tube Pivot	12
**	N.P.N.	Nut - Shoulder Bolt Lock, 52NE-064 Esna	12



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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 10501	
		** Effective With Unit No. 10501	
		+ Effective Prior to Unit No. 11451	
		++ Effective With Unit No. 11451	
		x Effective Prior to Unit No. 11651	
		xx Effective With Unit No. 11651	
		<u>BAGGAGE DOORS (Cont'd)</u>	
**	3M-29-178	Cable - Baggage Door to Spring	12
	3F-29-65	Pulley - Baggage Door Cable	12
**	3F-29-222	Spring - Baggage Door	12
**	3F-29-230	Spring Guard S/A - Front Compt. R.H. Rear Center Compt. - L.H. Front & R.H. Rear Rear Compt. - L.H. Front	4
**	3F-29-225	Spring Guard S/A - Front Compt. - L.H. Rear Center Compt. - R.H. Front & L.H. Rear Rear Compt. - R.H. Front	4
**x	3F-29-232	Spring Guard S/A - Front Compt. - L.H. Front	1
xx	3F-29-363	Spring Guard S/A - Front Compt. - L.H. Front	1
xx	3F-29-366	Bracket - Mtg. L.H. Front Spring Guard	1
**	3F-29-236	Spring Guard S/A - Front Compt. - R.H. Front	1
**+	3F-29-239	Spring Guard S/A - Rear Compt. - L.H. Rear	1
**+	3F-29-243	Spring Guard S/A - Rear Compt. - R.H. Rear	1
++	3F-29-342	Spring Guard S/A - Rear Compt. - L.H. Rear	1
++	3F-29-346	Spring Guard S/A - Rear Compt. - R.H. Rear	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
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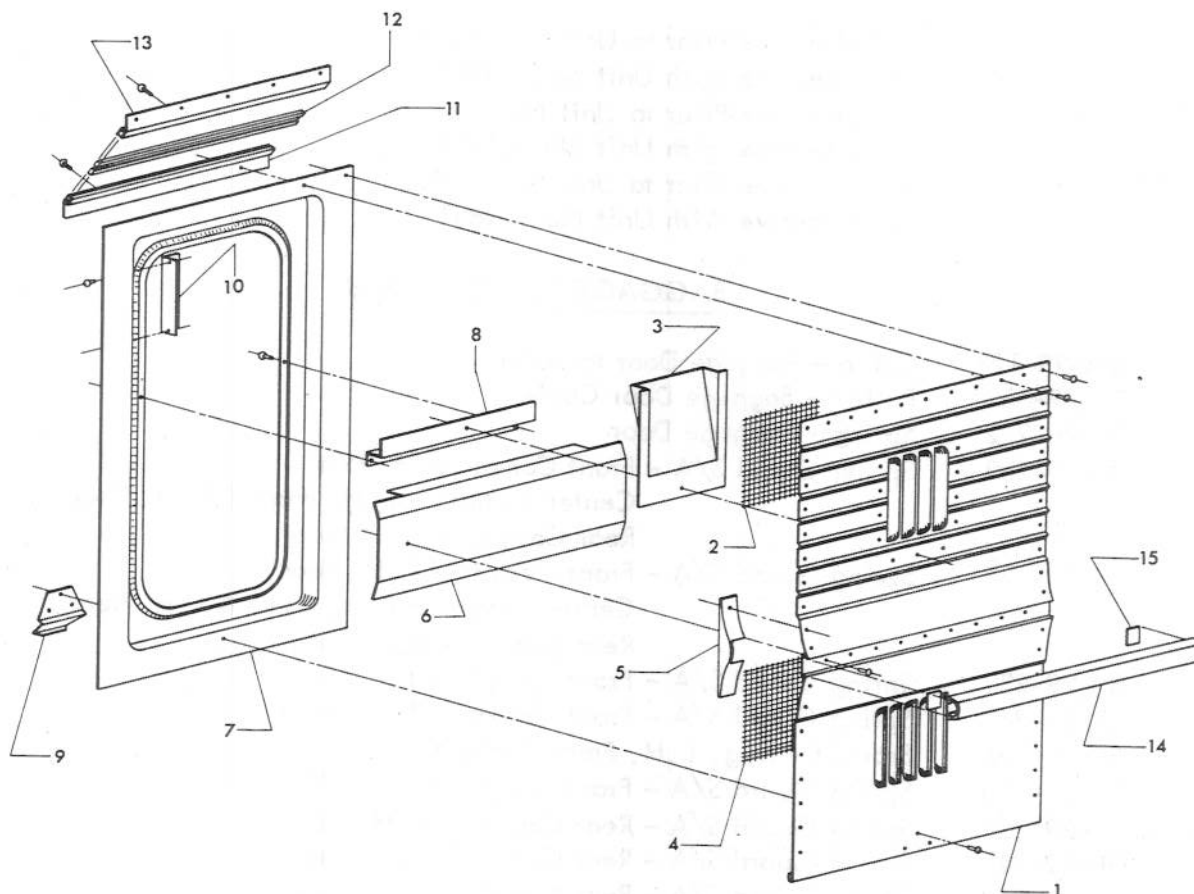


PLATE 3 - 157: BATTERY DOOR

Plate	<u>BATTERY DOOR</u>		3.3001
3-157			
	3F-30-1	Battery Door Assy. (Effective Prior to Unit No. 10151)	1
	3F-30-2	Panel S/A - Exterior	1
	3C-30-27	Screen Only - Small	1
	3C-30-28	Screen Only - Large	1
	3F-30-4	Panel - Inner	1
	3C-30-16	Z-Channel - Crossmember Reinf.	1
	3B-30-9	Pocket - Air Deflector	1
	3F-30-5	Bracket - Door Catch	1
	3C-30-24	V-Panel - Reinf.	1
	3C-29-165	Casting - Rub Rail Reinf.	1
	3F-30-6	Hinge Only - Stn. Stl.	2
	3C-30-15	Bracket - Door Prop Mtg.	1
	3F-30-8	Battery Door Assy. (Effective Unit No. 10151 Thru 10502)	1
1	3F-30-15	Panel S/A - Exterior	1
	3F-30-20	Panel S/A - Upper	1
2	3C-30-27	Screen Only - Small	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-157		* Effective Prior to Unit No. 10840 ** Effective With Unit No. 10840 <u>BATTERY DOOR (Cont'd)</u> 3.3002	
3	3B-30-9	Pocket - Air Deflector	1
	3F-30-21	Panel S/A - Lower	1
4	3C-30-28	Screen Only - Large	1
5	3F-29-32	Casting - Rub Rail Reinf.	2
6	3F-30-18	Panel - Reinf.	1
7	3F-30-9	Panel - Inner	1
8	3C-30-16	Z-Channel - Crossmember Reinf.	1
9	3F-30-5	Bracket - Battery Door Catch	1
10	3C-30-15	Bracket - Door Prop Mtg.	1
11	3F-30-12	Retainer - Hinge (On Door)	1
12	3F-30-13	Hinge - Rubber	1
13	3F-30-14	Retainer - Hinge (On Body)	1
14	3F-30-19	Rub Rail - Vinyl	1
15	3F-29-85	Plate - Vinyl Retaining	2
*	3C-30-17	Prop S/A - Battery Door	1
*	3C-30-18	Arm S/A - Door End	1
*	3C-30-21	Arm - Door Post End	1
*	3C-30-22	Hat Channel - Mtg. Prop to Door Post	1
*	3C-30-23	Angle - Mtg. Prop to Door	1
	3C-30-13	Catch & Spring S/A - Battery Door	1
	3B-20-23	Strip - Reinf. Spring Catch	1
**	3F-30-28	Lock Assy. - Battery Door Prop.	1
**	3F-30-29	Bracket S/A	1
**	3F-30-32	Shaft S/A - Locking	1
**	3F-30-26	Spring - Lock	1
**	3F-31-78	Washer - Spring	2
**	3F-30-35	Bracket - Prop Rod Mtg. to Door	1
**	3F-30-36	Prop Rod S/A	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		BATTERY DOOR (Cont'd)	
		<u>Effective With Unit No. 10503</u>	
	3F-30-39	Battery Door Assy.	1
	3F-30-40	Panel S/A - Exterior	1
	3F-30-41	Panel - Upper	1
	3F-30-27	Screen Only - Small	1
	3F-30-23	Panel S/A - Lower	1
	3C-30-28	Screen Only - Large	1
	3F-29-32	Casting - Rub Rail Reinf.	2
	3F-30-44	Panel S/A - Inner	1
	3F-30-45	Panel Only	1
	3C-30-15	Bracket - Door Prop Mtg.	1
	3C-30-16	Z-Channel - Crossmember Reinf.	1
	3F-30-5	Bracket - Battery Door Catch	1
	3F-30-12	Retainer - Hinge (On Door)	1
	3F-30-13	Hinge - Rubber	1
	3F-30-14	Retainer - Hinge (On Body)	1
	3F-20-127	Rub Rail	1
	3F-30-144	End Plug - Rub Rail	2

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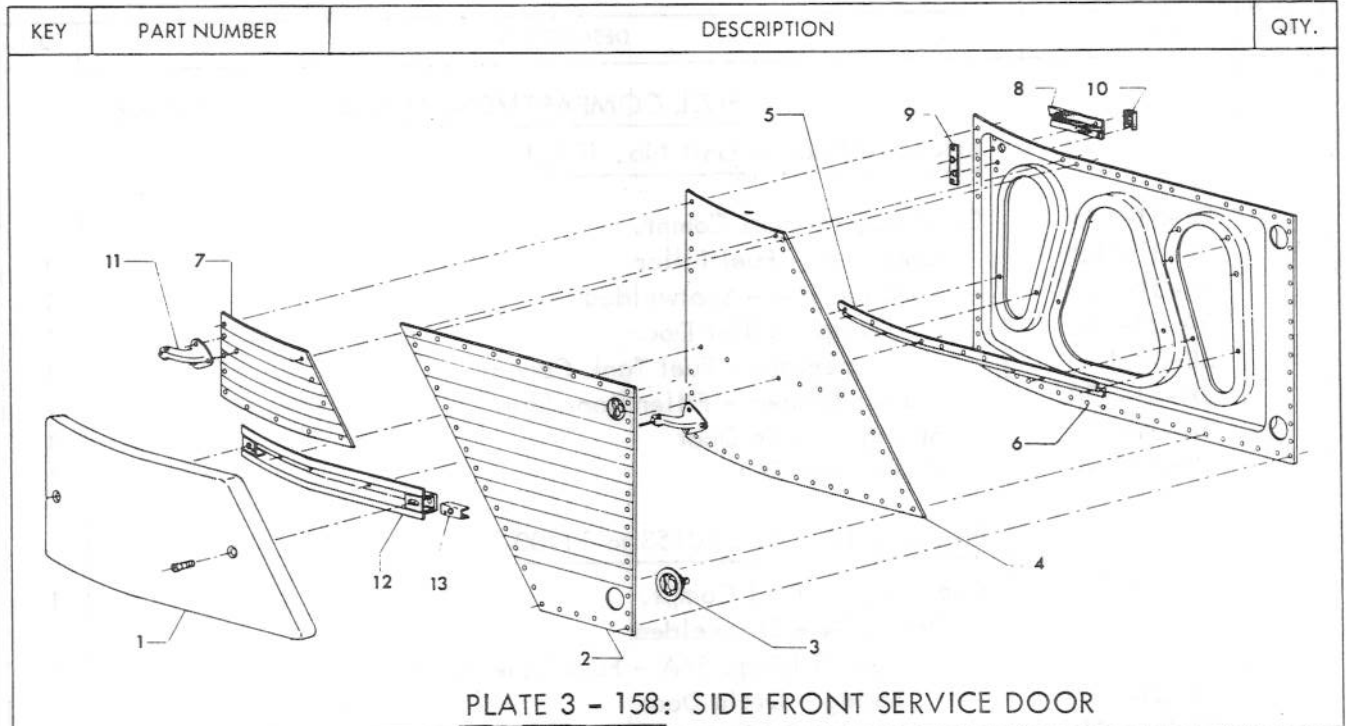


Plate		SIDE FRONT SERVICE DOOR	3.3101	
3-158				
	3F-31-2	Door Assy. - Front L.H. Side		1
1	3F-21-11	Bumperette S/A		1
2	3F-31-3	Panel - Outer, Stn. Stl.		1
3	3F-31-5	Cup - Dzus Stud Fastening		2
4	3A-31-78	Panel - Outer, Aluminum		1
5	3A-31-79	Z-Channel - Reinf.		1
6	3A-31-86	Panel - Inner		1
7	3C-31-185	Panel - Outer, Upper, Beaded		1
8	3A-31-89	Strap - Door Stop		1
9	3A-31-84	Plate - Tapping, For Door Strap		1
10	3A-31-90	Clip - Mtg. Door Strap		1
11	3C-31-52	Hinge Section - On Door		2
	3F-31-257	Hat Channel S/A - Bumperette Mtg.		1
12	3F-31-258	Hat Channel Only		1
13	3C-21-39	U-Channel & Nut S/A - Tapping		2
	3A-31-38	Hinge Section - On Body		2
	N.P.N.	Bushing Only - 6N8D		1
	3A-31-454	Bracket S/A - Door Locking		2
	3F-33-42	Spring - Door Locking		1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		FUEL COMPARTMENT DOOR 3.3102	
		<u>Effective Prior to Unit No. 10151</u>	
	3F-31-175	Door Assy. - Fuel Compt.	1
	3F-31-188	Door S/A - Fuel Filler	1
	3F-31-190	Door S/A - Spotwelded	1
	3A-31-132	Spring - Filler Door	1
	3B-31-1	Nameplate - Fuel Tank Capacity	1
	3A-31-158	Rubber Bumper - Filler Door Stop	2
	3A-31-117	Spring - Drain Door	1
	3F-31-348	Drain Door S/A	1
		<u>Effective Unit No. 10153 to 11100</u>	
	3F-31-423	Door Assy. - Fuel Compt.	1
	3F-31-344	Door S/A - Spotwelded	1
	3F-31-416	Door & Hinge S/A - Fuel Tank Drain	1
	3A-31-117	Spring - Drain Door	1
	3F-20-131	Rub Rail - Rubber	1
	3F-20-144	Plug - Rub Rail	2
	3F-31-188	Door S/A - Fuel Tank Filler	1
	3F-31-190	Door S/A - Spotwelded	1
	3A-31-132	Spring - Filler Door	1
	3B-33-1	Nameplate - Fuel Capacity	1
	3F-33-5	Nameplate - Auxiliary Fuel Tank Capacity (Opt.)	1
	3A-31-158	Rubber Bumper - Door Stop	2
		<u>Effective Unit No. 11101 to 12151</u>	
	3F-31-488	Door Assy. - Fuel Compt.	1
	3F-31-489	Door S/A - Riveted	1
	3F-31-490	Door S/A - Welded	1
	3F-31-511	Panel - Upper, Top of Door	1
	3F-31-512	Panel - Vertical, Rear	1
	3F-31-513	Panel - Vertical, Front	1
	3F-31-514	Panel - Above Rub Rail	1
	3F-31-526	Panel - Below Rub Rail	1
	3F-29-323	Casting - Front & Rear of Rub Rail	2
	3F-31-515	Plate & Stud S/A - Door Locating	2
	3F-31-518	Shim - Door Locating Stud	2
	19-12-43	Rubber Bumper	4
	3F-20-131	Rub Rail - Rubber	1
	3F-31-519	Door S/A - Fuel Filler	1
	3F-31-520	Door S/A - Spotwelded	1
	3A-31-132	Spring - Filler Door	1
	3B-33-1	Nameplate - Fuel Capacity	1
	3F-33-5	Nameplate - Auxiliary Fuel Tank Capacity (Opt.)	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>FUEL COMPARTMENT DOOR</u>	
		<u>Effective With Unit No. 12151</u>	
	3F-31-601	Door Assy. - Fuel Compt.	1
	3F-31-602	Door S/A - Riveted	1
	3F-31-603	Door S/A - Welded	1
	3F-31-610	Panel - Upper, Top of Door	1
	3F-31-612	Panel - Above Rub Rail	1
	3F-31-526	Panel - Below Rub Rail	1
	3F-29-323	Casting - Front & Rear of Rub Rail	2
	3F-31-515	Plate & Stud S/A - Door Locating	2
	3F-31-518	Shim - Door Locating Stud	2
	3F-20-131	Rub Rail - Rubber	1
	3F-31-613	Door S/A - Fuel Filler	1
	3F-31-614	Door S/A - Spotwelded	1
	3F-31-560	Spring - Filler Door	1
	3F-33-78	Nameplate - Fuel Capacity (w/o Aux. Tank)	1
	3F-33-77	Nameplate - Fuel Capacity (w/Aux. Tank)	1
	3F-31-620	Guard S/A - Fuel Spillage	1
	3F-31-621	Guard S/A - Spotwelded	1
	19-12-43	Bumper	1

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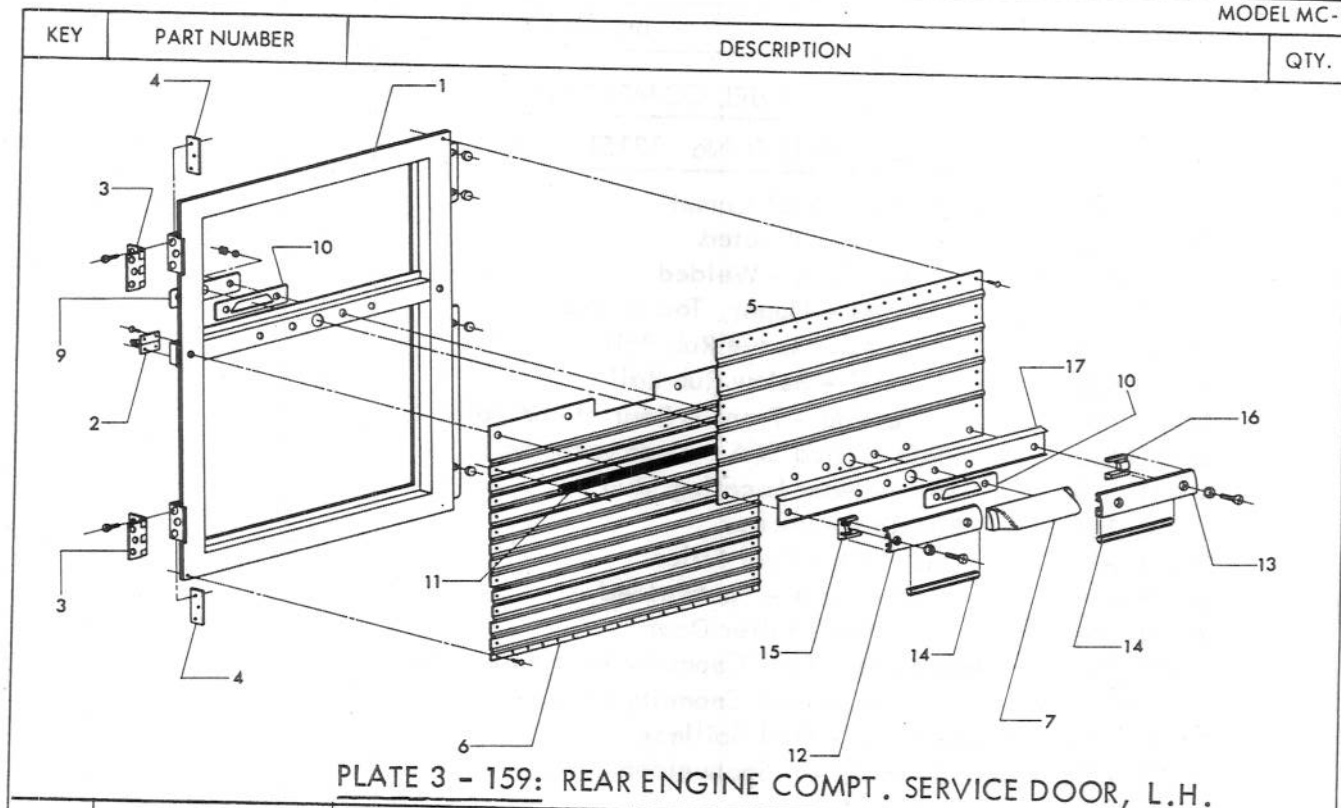


PLATE 3 - 159: REAR ENGINE COMPT. SERVICE DOOR, L.H.

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-159		REAR ENGINE SERVICE DOOR, L.H. (Effective Prior to Unit No. 10501)	3.3103
1	3F-31-45	Door Assy. - Rear Engine, L.H.	1
2	3F-31-46	Frame S/A - Welded	1
3	3F-31-58	Bracket S/A - Prop Rod Mtg.	1
4	3F-31-487	Hinge - Mtg. Door	2
5	3F-31-525	Plate - Hinge Tapping	2
6	3F-31-341	Panel S/A - Outer	1
7	3F-31-64	Panel - Upper	1
8	3F-31-65	Panel - Lower	1
9	7F-7-11	Casting S/A - Outer, License Plate Lamp	1
10	7F-7-82	Lens Only	1
11	7C-7-83	Stud - Casting Mtg.	2
12	7C-7-79	Casting - Inner, License Plate Lamp	1
13	7C-7-80	Gasket - Lamp Casting	2
14	N.P.N.	Jam Nut - 1/4 - 20	2
15	N.P.N.	Nut - 1/4 - 20 Hex.	2
16	N.P.N.	Star Washer - 1/4	2
17	3B-31-86	Molding - License Plate Mtg.	A.R.
	3F-20-70	Molding - Outer on Outer Panel	1
	3F-20-71	Molding - Inner on Outer Panel	1
	N.P.N.	Filler Strip - Extr. 3C-20-1	A.R.
	3F-20-40	Plug - Molding, Outer End	1
	3F-20-41	Plug - Molding, Inner End	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-159		<u>REAR ENGINE SERVICE DOOR, L.H. (Cont'd)</u> 3.3104 (Effective Prior to Unit No. 10501)	
17	3F-20-49	Seal - Rubber, Between Molding & Panel	1
	3F-31-267	Rod S/A - Door Prop	1
	3C-31-114	Washer - Nylon, Door Prop Rod	1
	N.P.N.	Cotter Pin - 3/32 x 7/8	1
	3C-31-292	Rubber Bumper	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
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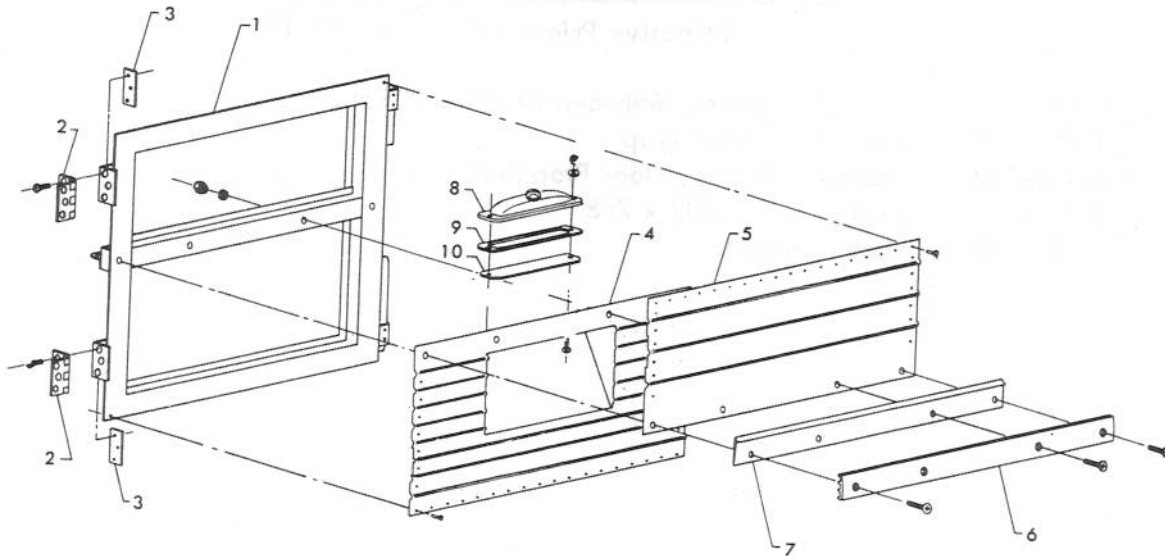


PLATE 3 - 216: REAR ENGINE SERVICE DOOR, L.H.

Plate
3-216

REAR ENGINE SERVICE DOOR, L.H.

(Effective With Unit No. 10501)

1	3F-31-382	Door Assy. - Rear Engine Service, L.H.	1
2	3F-31-46	Frame S/A - Welded	1
3	3F-31-525	Plate - Hinge Tapping	2
4	3F-31-487	Hinge - Door Mtg.	2
5	3F-31-468	Panel S/A - Lower Exterior	1
6	3F-31-470	Panel - Upper Exterior	1
7	3F-20-120	Molding - Belt Rail	1
	3F-20-122	Seal - Belt Rail Molding	1
	3F-20-40	Plug - Molding Outer End	1
	3F-20-41	Plug - Molding Inner End	1
8	7C-7-141	Shield S/A - License Plate Light	1
9	7C-7-143	Gasket - License Plate Light Lens	1
10	7C-7-142	Lens - License Plate Light	1
	3M-31-885	Rubber Bumper - Engine Door Stop	3
	3F-31-267	Rod S/A - Door Prop	1
	3C-31-114	Washer - Nylon, Door Prop Rod	1
	3C-31-292	Rubber Bumper	2
	7F-7-101	Socket Assy. - License Plate Light, L.H.	1

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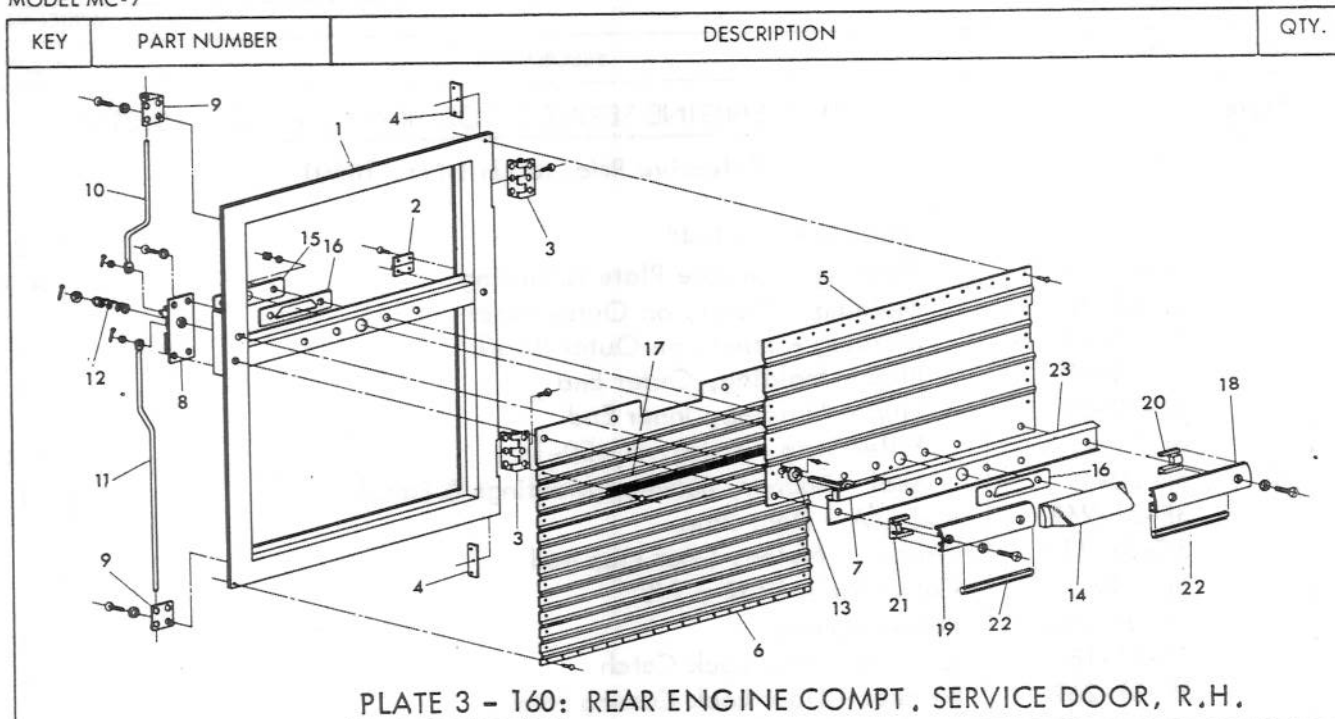


Plate	Part Number	Description	QTY.
3-160		REAR ENGINE SERVICE DOOR, R.H. (Effective Prior to Unit No. 10501)	3.3105
		Door Assy. - Rear Engine Service, R.H.	1
1	3F-31-72	Frame S/A - Welded	1
2	3F-31-68	Bracket S/A - Prop Rod Mtg.	1
3	3F-31-58	Hinge - Mtg. Door	2
4	3F-31-487	Plate - Hinge Tapping	2
	3F-31-525	Panel S/A - Outer	1
5	3F-31-338	Panel - Upper	1
6	3F-31-73	Panel - Lower	1
7	3F-31-74	Handle S/A - Door Locking	1
8	3F-31-326	Lock Mechanism	1
9	3M-31-498	Bracket S/A - Rod Guide	2
10	3M-31-499	Rod - Locking, Upper	1
11	3F-31-28	Rod - Locking, Lower	1
	3F-31-29	Cotter Pin - Lock Handle, 3/32 x 1/2	1
12	N.P.N.	Spring - Handle	1
	3F-31-30	Washer - Spring Retaining	1
	3F-31-78	Wear Washer - Handle Cut-Out	1
13	3F-31-478	Casting S/A - Outer, License Plate Lamp	1
14	7F-7-11	Lens Only	1
	7F-7-82	Stud - Casting Mtg.	2
	7C-7-83	Casting - Inner, License Plate Lamp	1
15	7C-7-79	Gasket - Lamp Casting	2
16	7C-7-80	Jam Nut - 1/4 - 20	2
	N.P.N.	Nut - 1/4 - 20 Hex.	2
	N.P.N.		



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-160		REAR ENGINE SERIVE DOOR, R.H. (Cont'd) 3.3106 (Effective Prior to Unit No. 10501)	
	N.P.N.	Star Washer - 1/4"	2
17	3B-31-86	Molding - License Plate Mounting	A.R.
18	3F-20-68	Molding - Outer, on Outer Panel	1
19	3F-20-69	Molding - Inner, on Outer Panel	1
20	3F-20-42	Plug - Molding, Outer End	1
21	3F-20-39	Plug - Molding, Inner End	1
22	N.P.N.	Filler Strip - Extr. 3C-20-1	A.R.
23	3F-20-49	Seal - Rubber, Between Moldings & Panel	1
	3F-31-267	Rod S/A - Door Prop	1
	3C-31-114	Washer - Nylon, Door Prop Rod	1
	N.P.N.	Cotter Pin - 3/32 x 7/8"	1
	3C-31-292	Rubber Bumper	2
	3F-31-18	Casting - Door Lock Catch	2
	3F-31-269	Bracket - Door Lock Casting Mtg.	1
	3F-31-270	Angle - Door Stop	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
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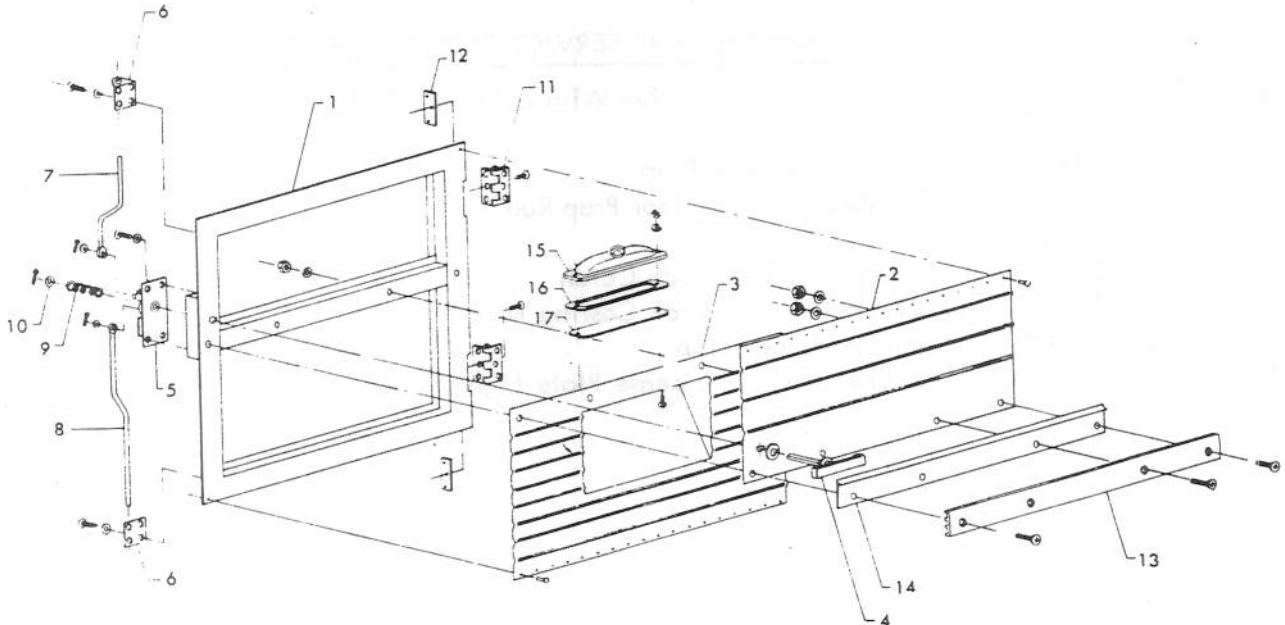


PLATE 3 - 217: REAR ENGINE SERVICE DOOR, R.H.

Plate 3-217		REAR ENGINE SERVICE DOOR, R.H. (Effective With Unit No. 10501)	
		Door Assy. - Rear Engine Service, R.H.	1
1	3F-31-389	Frame S/A - Welded	1
2	3F-31-476	Panel - Upper Exterior	1
3	3F-31-475	Panel S/A - Lower Exterior	1
4	3F-31-455	Handle S/A - Door Locking	1
5	3M-31-498	Lock Mechanism	1
6	3M-31-499	Bracket S/A - Rod Guide	2
	3M-31-501	Bushing Only - Rod Guide	1
7	3F-31-28	Rod - Locking Upper	1
8	3F-31-29	Rod - Locking Lower	1
9	3F-31-30	Spring - Handle	1
10	3F-31-78	Washer - Spring Retaining	1
	3F-31-478	Wear Washer - Handle Cut-Out	1
11	3F-31-487	Hinge - Door Mtg.	2
12	3F-31-525	Plate - Hinge Tapping	2
13	3F-20-121	Molding - Belt Rail	1
14	3F-20-122	Seal - Belt Rail Molding	1
	3F-20-42	Plug - Molding Outer End	1
	3F-20-39	Plug - Molding Inner End	1
15	7C-7-141	Shield S/A - License Plate Light	1
16	7C-7-143	Gasket - License Plate Light Lens	1
17	7C-7-142	Lens - License Plate Light	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-217		<u>REAR ENGINE SERVICE DOOR, R.H. (Cont'd)</u> (Effective With Unit No. 10501)	
	3F-31-267	Rod S/A - Door Prop	1
	3C-31-114	Washer - Nylon Door Prop Rod	1
	3C-31-292	Rubber Bumper	2
	3F-31-18	Casting - Door Lock Catch	2
	3F-31-269	Bracket - Door Lock Casting Mtg.	2
	3F-31-270	Angle - Door Stop	1
	7F-7-102	Socket Assy. - License Plate Light, R.H.	1

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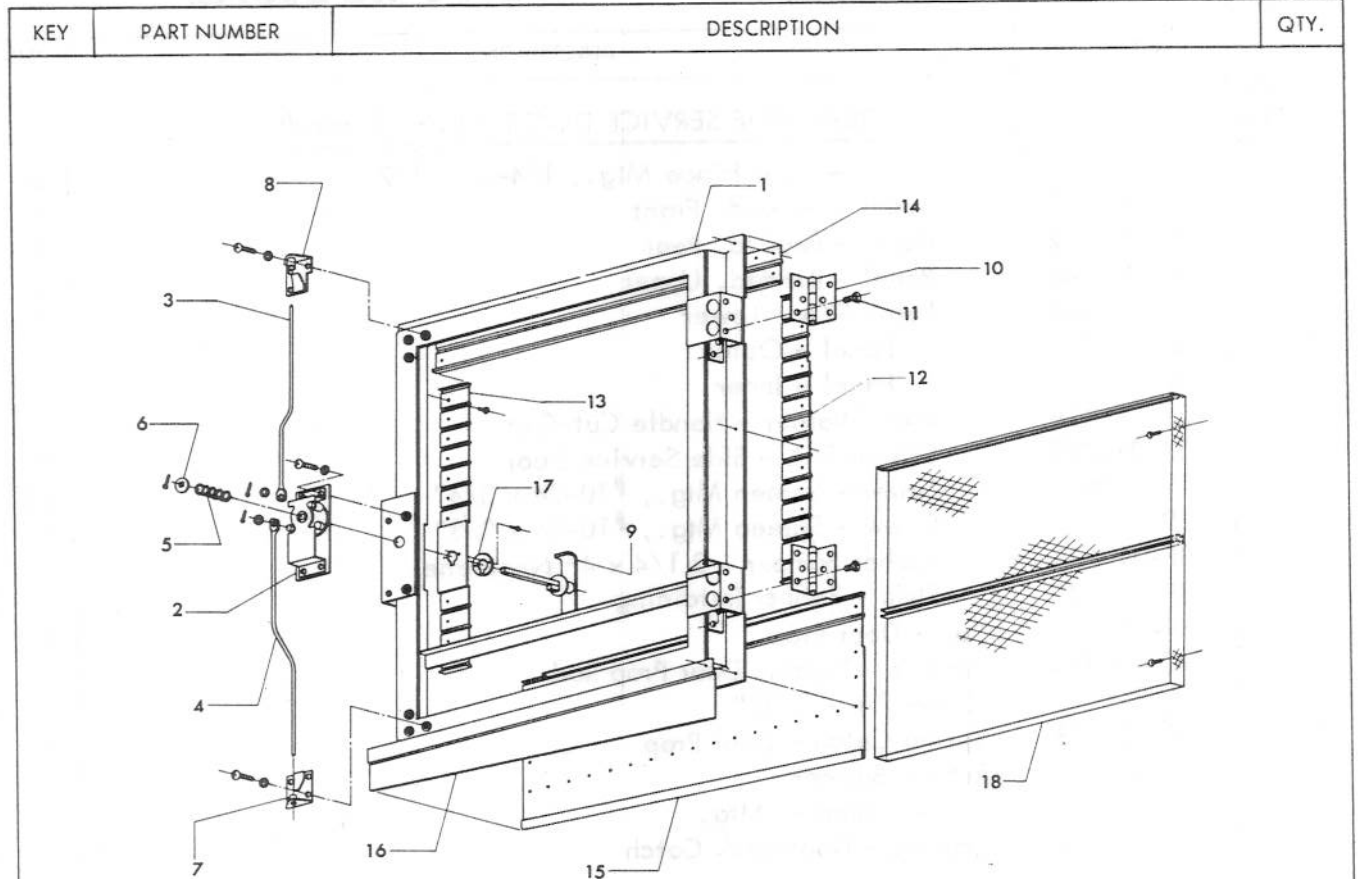


PLATE 3 - 166: REAR SIDE SERVICE DOOR - L.H.

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-166		<u>REAR SIDE SERVICE DOOR - L.H.</u>	
	3F-31-81	Door Assy. - L.H. Side Service	1
1	3F-31-82	Frame S/A	1
	3F-31-95	Bracket S/A - Hinge Mtg., Lower	1
	3F-31-98	Bracket S/A - Lock Mechanism Mtg.	1
2	3M-31-498	Lock Mechanism	1
	19-1-134	Screw - 1/4-20 x 3/4"	11
	19-2-49	Star Washer - 1/4"	11
3	3F-31-22	Rod - Locking Upper	1
4	3F-31-23	Rod - Locking Lower	1
	19-7-5	Cotter Pin - Handle	1
5	3F-31-30	Spring - Handle	1
6	3F-31-78	Washer - Handle Spring Retaining	1
7	3M-31-499	Bracket S/A - Lower Rod Guide	1
8	3F-31-275	Bracket S/A - Upper Rod Guide	1
9	3F-31-457	Handle S/A - Door Locking	1
10	3F-31-487	Hinge - Door Mtg.	2
	3F-31-525	Plate - Tapping, For Door Hinge	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate			
3-166		<u>REAR SIDE SERVICE DOOR - L.H. (Cont'd)</u>	
11	19-1-19	Screw - Door Hinge Mtg., 1/4-20 x 1/2"	6
12	3F-31-111	Panel - Beaded, Front	1
13	3F-31-112	Panel - Beaded, Rear	1
14	3F-31-467	Panel - Beaded, Upper	1
	3F-31-366	Panel S/A - Lower	1
15	3F-31-114	Panel - Outer	1
16	3F-31-115	Panel - Inner	1
17	3F-31-478	Wear Washer - Handle Cut-Out	1
18	3F-31-353	Screen S/A - Side Service Door	1
	19-1-98	Screw - Screen Mtg., #10-24 x 3/4"	11
	19-1-97	Screw - Screen Mtg., #10-24 x 3/8"	3
	3F-31-528	Rubber Bumper - 2 1/4 x 4" Neoprene	1
	3F-31-527	Strip - Rubber Retaining	1
	3F-31-268	Rod - Door Prop	1
	3C-31-114	Washer - Nylon, Door Prop Rod	2
	19-7-6	Cotter Pin - 3/32"	1
	3F-31-138	Spring Catch - Door Prop	1
	3C-22-8	Rubber Bumper	1
	3F-31-266	Angle - Bumper Mtg.	1
	3F-31-312	Casting - Door Lock Catch	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR SIDE SERVICE DOOR - R.H.</u>	
	3F-31-107	Door Assy. - R.H. Side Service	1
	3F-31-117	Frame S/A	1
	3F-31-125	Bracket S/A - Hinge Mtg., Lower	1
	3F-31-127	Bracket S/A - Lock Mechanism Mtg.	1
	3M-31-498	Lock Mechanism	1
	19-1-134	Screw - 1/4-20 x 3/4"	11
	19-2-49	Star Washer - 1/4"	11
	3F-31-22	Rod - Locking Upper	1
	3F-31-23	Rod - Locking Lower	1
	19-7-5	Cotter Pin - Handle	1
	3F-31-30	Spring - Handle	1
	3F-31-78	Washer - Handle Spring Retaining	1
	3M-31-499	Bracket S/A - Lower Rod Guide	1
	3F-31-277	Bracket S/A - Upper Rod Guide	1
	3F-31-457	Handle S/A - Door Locking	1
	3F-31-487	Hinge - Door Mtg.	2
	3F-31-525	Plate - Tapping, For Door Hinge	2
	19-1-19	Screw - Door Hinge Mtg., 1/4-20 x 1/2"	6
	3F-31-134	Panel - Beaded Front	1
	3F-31-131	Panel - Beaded Rear	1
	3F-31-467	Panel - Beaded Upper	1
	3F-31-367	Panel S/A - Lower	1
	3F-31-132	Panel - Outer	1
	3F-31-133	Panel - Inner	1
	3F-31-478	Wear Washer - Handle Cut-Out	1
	3F-31-353	Screen S/A - Side Service Door	1
	19-1-98	Screw - Screen Mtg., #10-24 x 3/4"	11
	19-1-97	Screw - Screen Mtg., #10-24 x 3/8"	3
	3F-31-528	Rubber Bumper - 2 1/4 x 4" Neoprene	1
	3F-31-527	Strip - Rubber Retaining	1
	3F-31-268	Rod - Door Prop	1
	3C-31-114	Washer - Nylon, Door Prop Rod	2
	19-7-6	Cotter Pin - 3/32"	1
	3F-31-138	Spring Catch - Door Prop	1
	3C-22-8	Rubber Bumper	1
	3F-31-266	Angle - Bumper Mtg.	1
	3F-31-312	Casting - Door Lock Catch	1

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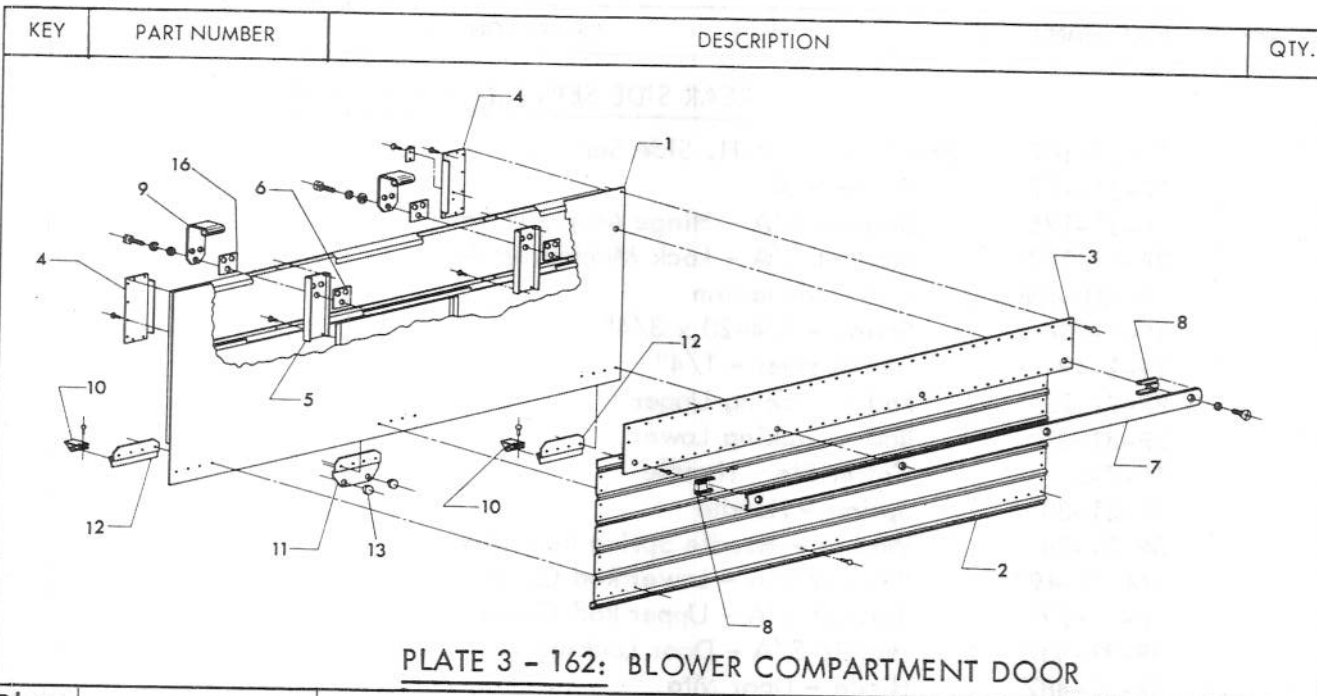


PLATE 3 - 162: BLOWER COMPARTMENT DOOR

Plate	Part Number	Description	QTY.
3-162		BLOWER COMPARTMENT DOOR (Effective Prior to Unit No. 10801)	3.3110
		Door Assy. - Blower Compartment	1
1	3F-31-19	Frame S/A	1
2	3B-31-141	Panel - Outer Lower	1
3	3A-31-434	Panel - Outer Upper	1
4	3B-31-137	Plate - Lock Hinge Mtg.	1
5	3B-31-136	U-Channel - Door Hinge Mtg.	2
6	3B-31-142	Plate & Nut S/A - Door Hinge Mtg.	2
7	3F-20-80	Molding - Blower Door	2
8	3F-20-43	Plug - Molding End	1
9	3B-31-156	Hinge S/A - Blower Door, Complete	2
	3B-31-157	Hinge S/A - Welded	2
	19-5-7	Bushing - 6N8D	2
10	3A-31-425	Striker - Door Catch	4
11	3F-31-20	Plate - Center Lower, Motor Door Stop	2
12	3C-31-285	Angle - Door Striker Mtg.	1
13	3C-31-292	Bumper - Rubber	2
16	3F-31-359	Plate - Blower Door Hinge	2
	3F-20-37	Washer - Nylon, Mtg. Mldg.	2
	3C-31-228	Angle - Prop Mtg. on Door	4
	3C-31-231	Rod Assy. - Blower Door Prop	1
	3F-31-379	Hat Channel Assy. - Retaining Spring & Catch	1
	3A-31-426	Spring & Catch Assy. - Blower Door	2
	3A-31-429	Plate - Reinf. Spring & Catch	2
	3A-31-430	Tapping Plate - Spring & Catch	2
	3A-31-284	Shoulder Bolt - Door Mtg.	2
	3F-31-484	Rubber Seal - Blower Door Sides	2
	3F-31-483	Rubber Seal - Blower Door Bottom	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-162		<u>BLOWER COMPARTMENT DOOR (Cont'd)</u> 3.3111 (Effective Prior to Unit No. 10801)	
	3A-31-429	Shim - For Blower Door Lock	2
	3C-31-228	Angle - Prop. Mtg. Blower Door	1
	3C-31-430	Plate - Blower Door Lock Tapping	2

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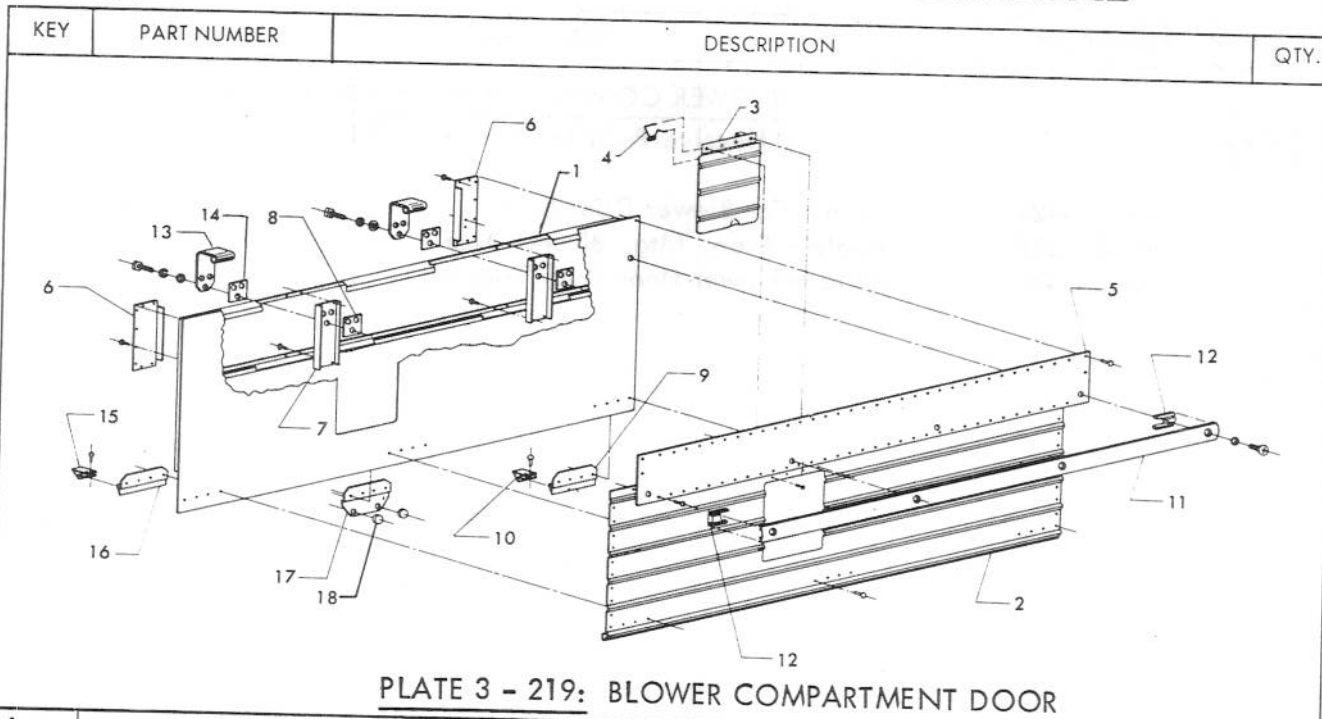


PLATE 3 - 219: BLOWER COMPARTMENT DOOR

Plate	Part Number	Description	QTY.
3-219		BLOWER COMPARTMENT DOOR	
		(Effective Unit No. 10801 Thru 11100)	
1	3F-31-439	Door Assy. - Blower Compt.	1
2	3F-31-451	Frame S/A - Spotwelded	1
3	3F-31-440	Panel S/A - Outer Lower	1
4	3F-31-432	Door S/A - Blower Gear Box Filler	1
5	3A-31-132	Spring - Filler Door	1
6	3A-31-434	Panel - Outer Upper	1
7	3B-31-137	Plate - Lock, Hinge Mtg.	2
8	3B-31-136	U-Channel - Hinge Mtg.	2
9	3B-31-142	Plate & Nut S/A - Hinge Mtg.	2
10	3F-31-450	Bracket - Mtg. Filler Door Spring Catch	1
	3F-31-434	Spring Catch - Filler Door	1
	3F-31-438	Seal - Filler Door Opening	1
	3F-31-454	Shim - Spring Catch	1
11	3F-20-80	Molding - Blower Door	A.R.
12	3F-20-43	Plug - Molding End	1
	3F-20-37	Washer - Nylon, Molding Mtg.	2
13	3B-31-156	Hinge S/A - Blower Door	4
	3B-31-157	Hinge S/A - Welded	2
	19-5-7	Bushing - 6N8D	1
14	3F-31-359	Plate - Shim, Blower Door Hinge	1
15	3A-31-425	Striker - Door Catch	2
16	3C-31-285	Angle - Striker Mtg.	2
17	3F-31-20	Plate - Center Lower, Engine Door Stop	2
18	3C-31-292	Rubber Bumper - Eng. Service Door Stop	1
	3C-31-228	Angle - Blower Door Prop Mtg.	2
			1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		BLOWER COMPARTMENT DOOR (Cont'd) 3.3111 (Effective Unit No. 10801 Thru 11100)	
	3C-31-231	Rod Assy. - Blower Door Prop	1
	3F-31-379	Hat Channel Assy. - Retaining Spring & Catch	2
	3A-31-426	Spring & Catch Assy. - Blower Door	2
	3A-31-429	Plate - Reinf. Spring & Catch	2
	3A-31-430	Tapping Plate - Spring & Catch	2
	3A-31-284	Shoulder Bolt - Door Mtg.	2
	3F-31-484	Rubber Seal - Blower Door Sides	2
	3F-31-483	Rubber Seal - Blower Door Bottom	1

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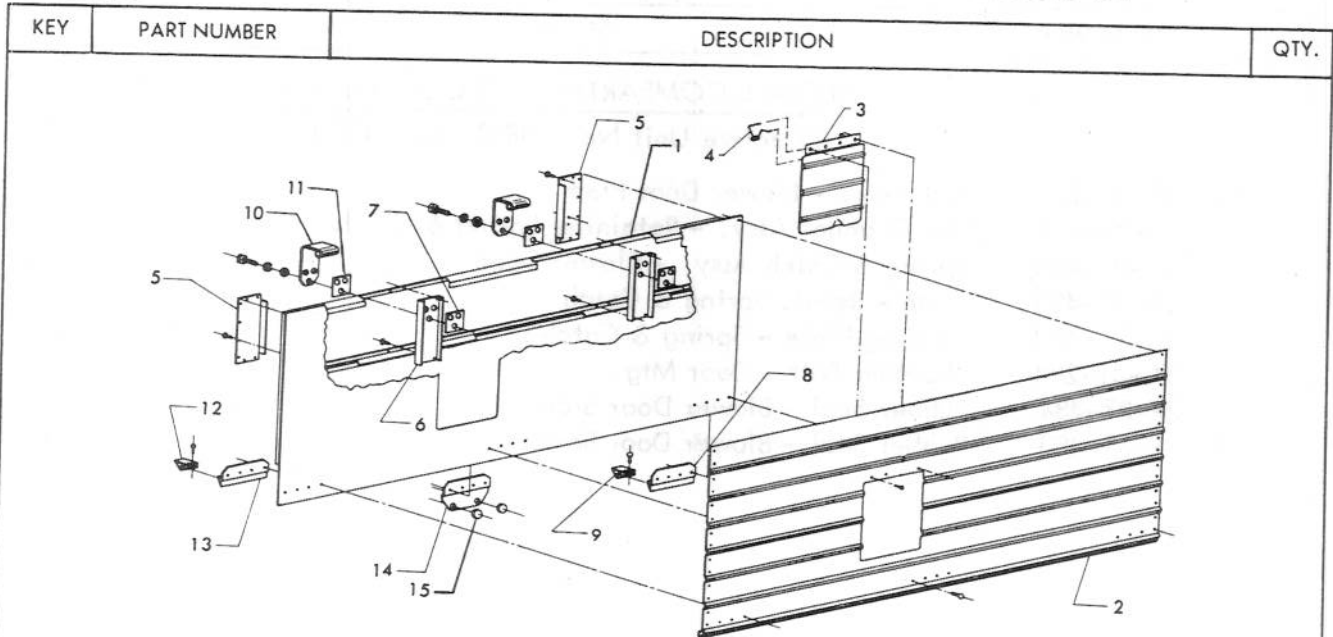


PLATE 3-220: BLOWER COMPARTMENT DOOR

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-220		BLOWER COMPARTMENT DOOR (Effective Unit No. 11101 Thru 11650)	
1	3F-31-529	Door Assy. - Blower Compt.	1
2	3F-31-530	Frame S/A - Spotwelded	1
	3F-31-532	Panel S/A - Exterior	1
	3F-31-533	Panel Only	1
	3F-31-442	Retainer - Door Seal	1
3	3F-31-432	Door S/A - Blower Gearbox Filler	1
4	3A-31-132	Spring - Filler Door	1
5	3B-31-137	Plate - Lock, Hinge Mtg.	2
6	3B-31-136	U-Channel - Hinge Mtg.	2
7	3B-31-142	Plate & Nut S/A - Hinge Mtg.	2
8	3F-31-450	Bracket - Mtg. Filler Door Spring Catch	1
9	3F-31-434	Spring Catch - Filler Door	1
	3F-31-438	Seal - Filler Door Opening	1
	3F-31-454	Shim - Filler Door Spring Catch	1
10	3B-31-156	Hinge S/A - Blower Door	A.R.
	3B-31-157	Hinge S/A - Welded	2
	19-5-7	Bushing - 6N8D	1
11	3F-31-359	Plate - Shim, Blower Door Hinge	1
12	3A-31-425	Striker - Door Catch	2
13	3C-31-285	Angle - Striker Mtg.	2
14	3F-31-20	Plate - Center Lower, Engine Door Stop	2
15	3C-31-292	Rubber Bumper	1
	3C-31-228	Angle - Prop Mtg. on Door	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
BLOWER COMPARTMENT DOOR (Cont'd) (Effective Unit No. 11101 Thru 11650)			
	3C-31-231	Rod Assy. - Blower Door Prop	1
	3F-31-379	Hat Channel Assy. - Retaining Spring & Catch	2
	3A-31-426	Spring & Catch Assy. - Blower Door	2
	3A-31-429	Plate - Reinf. Spring & Catch	2
	3A-31-430	Tapping Plate - Spring & Catch	2
	3A-31-284	Shoulder Bolt - Door Mtg.	2
	3F-31-484	Rubber Seal - Blower Door Sides	2
	3F-31-483	Rubber Seal - Blower Door Bottom	1
BLOWER COMPARTMENT DOOR (Effective With Unit No. 11651)			
	3F-31-594	Door Assy. - Blower Compt.	1
	3F-31-595	Frame & Inner Panel S/A	1
	3F-31-596	Panel Only - Inner	1
	3F-31-597	Panel - Exterior	1
	19-13-75	Rivet - Corner Brackets	16
	3B-31-137	Plate - Lock, Hinge Mtg.	2
	3B-31-136	U-Channel - Hinge Mtg.	2
	3B-31-142	Plate & Nut S/A - Hinge Mtg.	2
	3B-31-156	Hinge S/A - Blower Door	2
	3B-31-157	Hinge S/A - Welded	1
	19-5-7	Bushing	2
	3F-31-359	Plate - Shim, Blower Door Hinge	2
	3A-31-425	Striker - Door Catch	2
	3C-31-285	Angle - Striker Mtg.	2
	3F-31-20	Plate - Center Lower, Engine Door Stop	1
	3C-31-292	Rubber Bumper - Door Stop	2
	3C-31-228	Angle - Prop Mtg. on Door	1
	3C-31-231	Rod Assy. - Blower Door Prop	1
	3F-31-379	Hat Channel Assy. - Retaining Spring & Catch	2
	3A-31-426	Spring & Catch Assy. - Blower Door	2
	3A-31-429	Plate - Reinf. Spring & Catch	2
	3A-31-430	Tapping Plate - Spring & Catch	2
	3A-31-284	Shoulder Bolt - Door Mtg.	2
	3F-31-484	Rubber Seal - Blower Door Sides	2
	3F-31-483	Rubber Seal - Blower Door Upper & Lower	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 11101 ** Effective With Unit No. 11101	
		<u>RADIATOR DOORS</u> 3.3112	
*	3F-31-12	Door Assy. - L.H. Radiator	1
	3F-31-13	Panel - Inner	1
	3F-31-14	Panel - Outer, Lower	1
	3B-31-115	Panel - Outer, Upper	1
	3B-31-116	Hinge - 1" Open x 26 1/8"	1
	N.P.N.	Stud - AJ 6 1/2 - 50 Dzus	1
	N.P.N.	Grommet - GA 6 1/2 - 375 Dzus	4
	3F-20-23	Molding	4
*	3F-31-15	Door Assy. - R.H. Radiator	1
	3F-31-16	Panel - Inner	1
	3F-31-17	Panel - Outer, Lower	1
	3B-31-122	Panel - Outer, Upper	1
	3B-31-123	Stud - AJ 6 1/2 - 50 Dzus	1
	N.P.N.	Grommet - GA 6 1/2 - 375 Dzus	4
	3F-20-22	Molding	4
**	3F-31-534	Door Assy. - L.H. Radiator	1
**	3F-31-538	Door Assy. - R.H. Radiator	1

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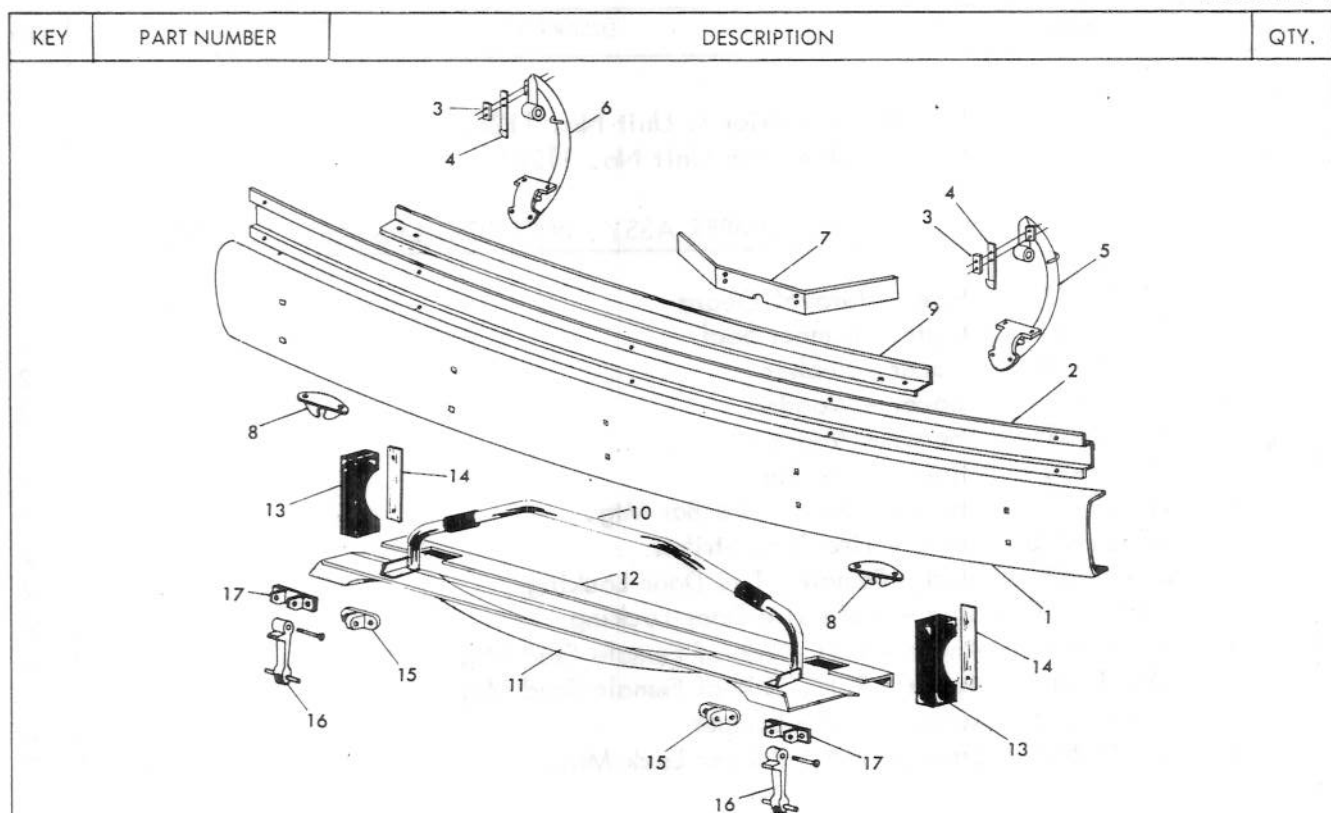


PLATE 3 - 99: FRONT BUMPER ASSEMBLY

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-99		* Effective Prior to Unit No. 11261 ** Effective With Unit No. 11261	
		<u>FRONT BUMPER ASSY. W/O FOG LITES</u>	3.3113
*	3F-31-31	Bumper Assy. (w/o Fog Lite Holes)	1
**	3F-31-561	Bumper Assy. (w/o Fog Lite Holes)	1
	3F-31-32	Bumper S/A (w/o Fog Lite Holes)	1
1	3F-31-33	Bumper Only	1
2	3F-31-34	Hat Channel S/A - Bumper Mtg.	1
3	3C-31-11	Plate - Catch Mtg.	2
4	3C-31-12	Spring & Catch S/A - Bumper Locking Open	2
5	3F-31-37	Hinge Arm S/A - L.H.	1
6	3F-31-39	Hinge Arm S/A - R.H.	1
7	3C-31-24	Band - Tire Retaining	1
*	3C-31-187	Angle - Bumper Locking	2
*	3C-31-104	Bracket S/A - Lock Stud Retaining	2
8**	3F-31-554	Bracket - Bumper Lock Catch	2
9	3F-31-374	Angle S/A - Closing Top of Bumper	1
	3A-21-69	Shoulder Bolt - Door Hinge	2
	3C-21-61	Tire Bar Assy.	1
10	3C-21-17	Tire Bar S/A - Welded	1
	3C-21-16	Rubber Bumper - 1½ x 3¼ Hose	2

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KEY	PART NUMBER	DESCRIPTION	QTY..
Plate 3-99		* Effective Prior to Unit No. 11261 ** Effective With Unit No. 11261 <u>FRONT BUMPER ASSY. W/O FOG LIGHTS</u> 3.3113	
11	3F-31-370	Panel - Gravel Guard	1
12	3C-21-6	Angle - Bumper Seal	1
13	3A-21-60	Spacer - Rubber	1
14 *	3F-21-7	Spacer - Wooden	2
14 **	3F-21-31	Spacer - Wooden	2
15	3C-21-27	Hinge - Tire Bar	2
	3A-21-67	Shoulder Bolt - Tire Bar Mtg.	2
	3C-31-203	Plate - Tire Door Striker	2
*	3C-31-29	Stud - Female, Tire Door Locking	2
*	3A-31-190	Stud - Male Tire Door Locking	2
*	3B-21-10	Angle - L.H. Side of Female Stud Mtg.	2
*	3B-21-11	Angle - R.H. Side of Female Stud Mtg.	2
16**	3F-31-558	Rubber Lock - Bumper	2
17**	3F-31-555	Bracket S/A - Rubber Lock Mtg.	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
	* Effective Prior to Unit No. 10801 ** Effective With Unit No. 10801		
		<u>REGULATOR DOOR</u> 3.3115	
	3F-35-48	Door Assy. - Voltage Regulator (L.H. Exterior Side)	1
	3F-35-49	Door S/A - Spotwelded	1
	3C-35-77	Hinge	1
	3A-31-132	Spring	1
	7F-4-2	Panel - Regulator Cover in Bagg. Compt.	1
		<u>RADIATOR FILLER DOOR</u>	
*	3F-35-94	Door S/A - Rad. Filler	1
	3F-35-112	Door S/A - Less Frame	1
	3F-35-98	Panel S/A - Inner	1
	3F-35-100	Panel - Outer	1
	3A-35-433	Spring - Filler Door	1
**	3F-35-366	Door & Frame S/A - Rad. Filler	1
		<u>TRAILING WHEEL SERVICE DOOR</u>	
		(Effective Prior To Unit No. 10140)	
	3F-31-141	Door Assy. - L.H. Rear Trailing Wheel Service	1
	3F-31-142	Frame S/A	1
	3F-31-161	Panel - Outer	1
	3F-31-152	Panel - Inner	1
	3F-23-1	Fender Section	1
	3F-31-154	Retainer - Door Hinge	1
	3F-31-140	Cup - Door Fastening	1
	3F-31-155	Door Assy. - R.H. Rear Trailing Wheel Service	1
	3F-31-156	Frame S/A	1
	3F-31-160	Panel - Outer	1
	3F-31-152	Panel - Inner	1
	3F-23-2	Fender Section	1
	3F-31-154	Retainer - Door Hinge	1
	3F-31-140	Cup - Door Fastening	1
	3F-31-193	Tube S/A - L.H. Trailing Wheel Service Door Retaining	1
	3F-31-197	Tube S/A - R.H. Trailing Wheel Service Door Retaining	1
	3F-29-46	Hinge - Rubber (58" Lg.)	2

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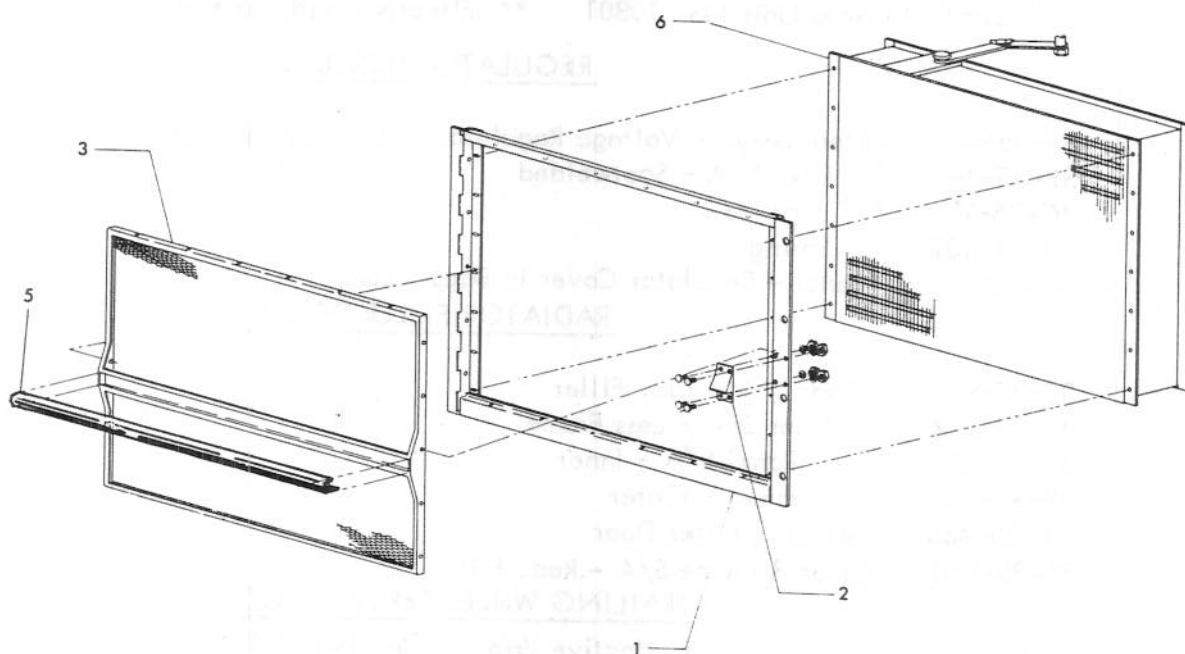


PLATE 3 - 163: CONDENSER DOOR

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-163 CONDENSER DOOR 3.3116 (Effective Prior to Unit No. 10151) Condenser Door Assy. Screen & Frame S/A Bar - Reinf. Door Screen Frame S/A - Cond. Door Handle S/A - Door Opening			
	3F-31-6	Condenser Door Assy.	1
	3F-31-7	Screen & Frame S/A	1
	3B-31-26	Bar - Reinf. Door Screen	2
	3B-31-16	Frame S/A - Cond. Door	1
	3C-31-252	Handle S/A - Door Opening	1
CONDENSER DOOR (Effective With Unit No. 10151) Condenser Door Assy. Frame S/A Frame S/A - Welded Handle S/A Rivet - Handle Mtg. Stud - Door Locking Grommet - Door Locking Screen & Frame S/A Screen & Frame S/A - Riveted Screen & Frame S/A - Spotwelded U-Channel - Rub Rail Mtg. Rivet - U-Channel Mtg. Rub Rail - Cond. Door End Plug - Rub Rail Screw - Rub Rail Mtg. Screw - Mtg. Screen to Door Frame Refer to Group 16.04			
1	3F-31-564	Condenser Door Assy.	1
1	3F-31-565	Frame S/A	1
2	3F-31-566	Frame S/A - Welded	1
2	3F-31-292	Handle S/A	1
	19-13-75	Rivet - Handle Mtg.	4
	19-5-2	Stud - Door Locking	4
	19-12-44	Grommet - Door Locking	4
3	3F-31-571	Screen & Frame S/A	1
3	3F-31-572	Screen & Frame S/A - Riveted	1
	3F-31-573	Screen & Frame S/A - Spotwelded	1
	3F-31-582	U-Channel - Rub Rail Mtg.	1
	19-13-112	Rivet - U-Channel Mtg.	3
5	3F-20-159	Rub Rail - Cond. Door	1
	3F-20-144	End Plug - Rub Rail	2
	19-1-61	Screw - Rub Rail Mtg.	2
6	19-1-98	Screw - Mtg. Screen to Door Frame	10



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-109		<u>ENTRANCE DOOR</u> 3.3201	
		<u>Effective Prior to Unit No. 11852</u>	
	3F-32-1	Entrance Door Assy.	1
	3F-32-2	Panel S/A - Lower Outer on Entrance Door	1
1	3C-32-23	Panel - Lower Front	1
2	3F-32-3	Panel - Beaded, Lower Rear	1
3	3A-32-131	Angle - Fastening Lower Mldg.	1
4	3C-32-24	Panel - Beaded, Lower Front	1
5	3C-32-33	Frame S/A - Window	1
6	3B-32-37	Channel S/A - Mtg. Air Lock Catch on Entrance Door	1
7	3A-32-134	Channel - Front Centre Entrance Door Box	1
	3B-32-41	Channel S/A - Front of Entrance Door Below Hinge Mtg. Box	1
8	3B-32-42	Channel - Only	1
9	3B-32-43	Angle - Upper	1
10	3B-32-44	Angle - Lower	1
11	3C-32-3	Cap - Between Glass & Door Frame - Front Vertical	1
	3C-32-35	Wedge - Upper Entrance Door Window	1
	3C-32-36	Wedge - Lower Entrance Door Window	1
12	3A-32-28	Plate S/A - Top Box Outer Panel Spacer	1
13	3B-32-29	Box S/A - Complete Top Door Hinge Mtg.	1
14	3F-32-12	Hinge S/A - Lower	1
	3F-32-4	Panel S/A - Inner Panel on Entrance Door, With Vinyl	1
15	3C-32-26	Panel Only - Less Vinyl	1
16	N.P.N.	Vinyl Only	1
17	3C-32-31	Track - Molding Retaining	4
18	3F-32-5	Panel - Melamine, Upper	1
19	3F-32-6	Panel - Melamine, Centre Upper & Lower	2
20	3F-32-7	Panel - Melamine, Bottom	1
21	3F-32-15	Hat Channel S/A - Bumperette Mtg.	1
22	3C-20-33	Molding - Rear Side of Entrance Door	1
23	3F-32-40	Seal - Rubber, on Bottom of Entrance Door	1
24	3F-21-12	Bumperette S/A - Lower Panel Entrance Door	1
25	3B-32-71	Strip - Mtg. Rubber Seal on Lower Entrance Door	1
26	3C-20-25	Molding - Centre Entrance Door Exterior	1
27	3A-32-31	Z-Channel - Centre Rib Lower Entrance Door	1
28	3B-32-45	Box S/A - Lower Hinge Mtg. on Entrance Door	1
29	3C-32-6	Z-Channel S/A - Centre Rib Upper Horizontal	1
30	3C-32-5	Angle - Tapping	3
31	3C-20-34	Angle - Finishing Inside Bottom of Entrance Door	1
32	3C-32-28	Molding - Upper	1
33	3C-32-37	Molding - Centre Upper	1
34	3C-32-38	Molding - Centre Lower	1
35	3C-32-39	Molding - Bottom	1
	3C-20-26	Plate - Centre Mldg. Tapping Rear & Front	2

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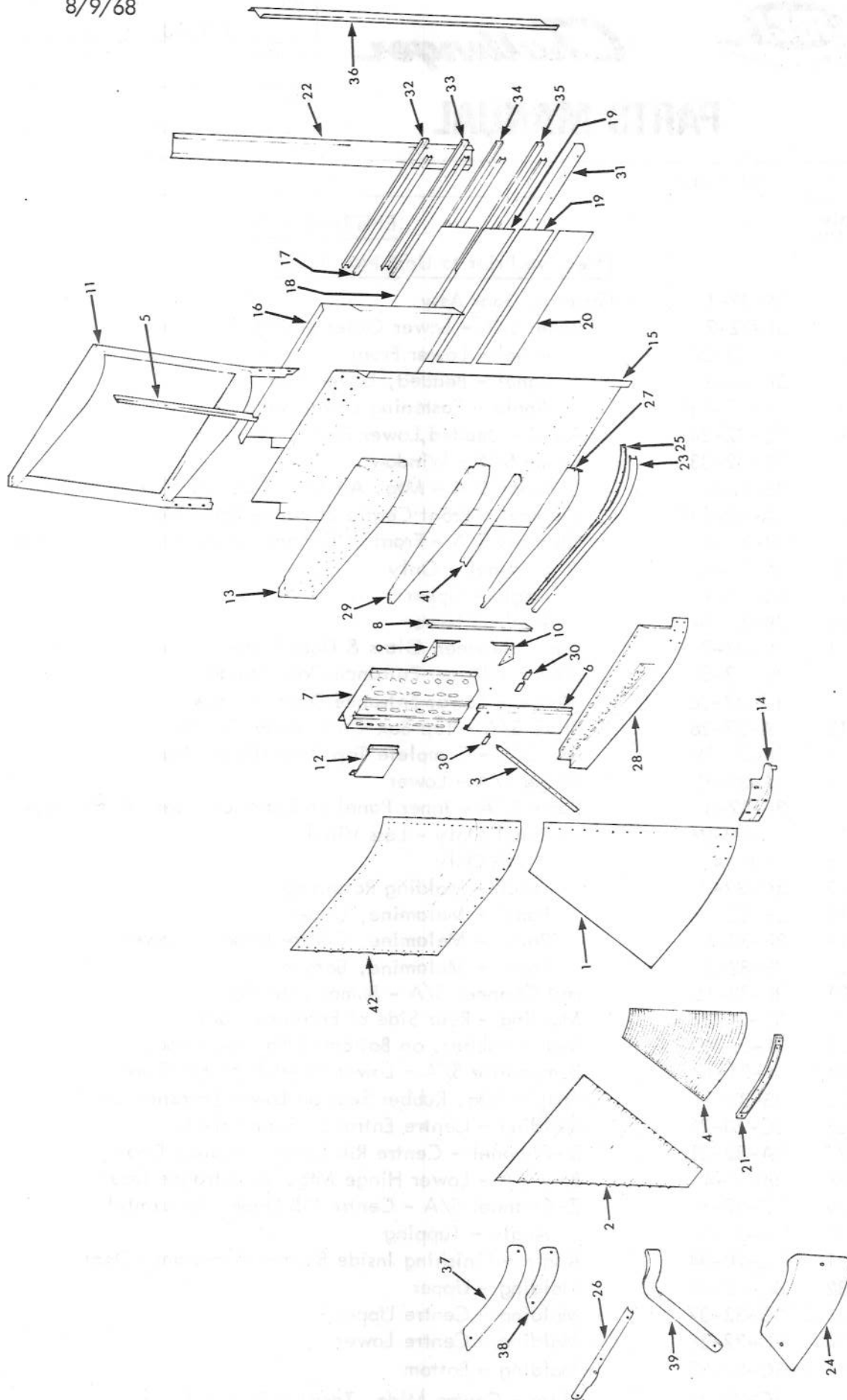


PLATE 3 - 109: ENTRANCE DOOR



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-109		<u>Effective Prior to Unit No. 11852</u>	
		<u>ENTRANCE DOOR (Cont'd)</u> 3.3203	
	3C-20-27	Plate - Centre Mldg. Tapping Centre	1
36	3C-20-41	Cap S/A - Front of Entrance Door	1
	3C-35-164	Plate - Shim on Front Beaded Panel Front	7
37	3C-20-94	Molding S/A - Long Horiz. Entrance Door	1
38	3C-20-96	Molding S/A - Short Horiz. Entrance Door	1
39	3C-20-64	Molding S/A - Vertical, Entrance Door	1
	3A-20-102	Spacer - Front Molding	3
41	3C-32-43	Angle - Reinf. Between Centre & Lower Entrance Door Ribs	1
42	3B-32-69	Panel - Beaded Upper Outer on Entrance Door	1
	3F-32-24	Gusset S/A - Lower Entrance Door Brace	1
	3F-32-26	Gusset S/A - Upper Entrance Door Brace	1
	3F-32-29	U-Channel - Cross Brace, Reinforcing Entrance Door	1

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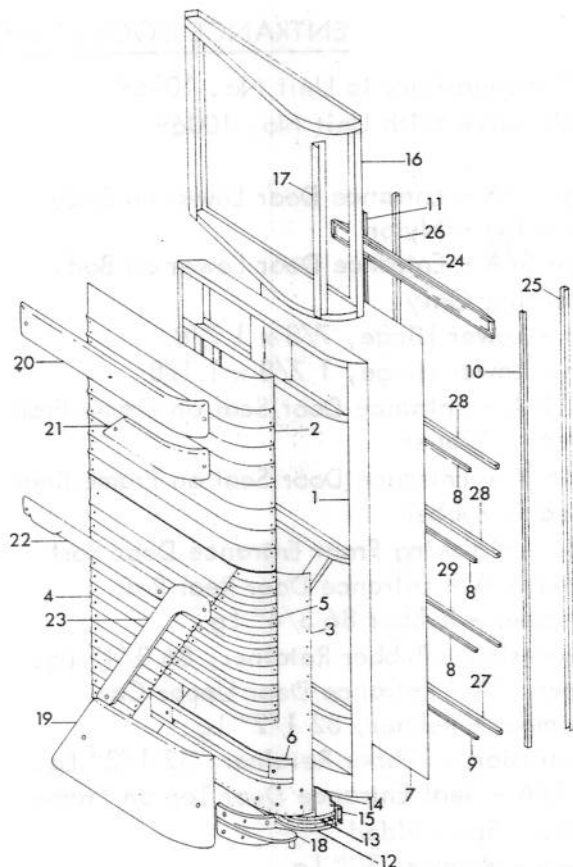
KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-224		ENTRANCE DOOR	
		<u>Effective With Unit No. 11852</u>	
		Entrance Door Assy.	1
1	3F-32-153	Door S/A - Less Sash Frame	1
2	3F-32-154	Frame S/A - Welded	1
3	3F-32-155	Panel - Beaded, Upper Outer	1
4	3F-32-128	Panel - Lower Front	1
5	3C-32-23	Panel - Beaded, Lower Rear	1
6	3F-32-3	Angle - Fastening Lower Mldg. (Used Prior to 12151)	1
7	3A-32-131	Panel - Beaded, Lower Front	1
8	3C-32-24	Hat Channel S/A - Bumperette Mtg.	1
9	3F-32-15	Plate - Center Molding Tapping, 14 Ga.	3
10	3C-20-26	Plate - Center Molding Tapping, 18 Ga.	1
11	3C-20-27	Spacer - Mtg. Moldings	3
12	3A-20-102	Panel S/A - Inner, c/w Vinyl & Melamine	1
13	3F-32-97	Panel Only - Aluminum	1
14	3F-32-98	Vinyl - Top	1
15	3F-32-99	Panel - Melamine, Upper & Center	2
16	3F-32-100	Panel - Melamine, Lower	1
17	3F-32-101	Shim - Front Vertical	1
18	3F-32-102	Shim - Rear Vertical	1
19	3F-32-104	Shim - Upper Vertical	1
20	3F-32-103	Shim - Lower Vertical	1
21	3F-32-105	Nameplate - "Challenger"	1
22	3A-33-8	Track - Molding Retaining, Upper, Center Upper & Center Lower	3
23	3F-32-106	Track - Molding Retaining, Lower	1
24	3F-32-107	Track - Molding Retaining, Front Vertical	1
25	3F-32-108	Track - Molding Retaining, Rear Vertical	1
26	3F-32-144	Seal - Entrance Door Lower	1
27	3C-32-54	Strip - Mtg. Lower Seal	1
28	3B-32-71	Seal - Front Lower Corner	1
29	3F-32-134	Strip - Lower Corner Seal Retaining	1
30	3F-32-135	Frame S/A - Sash Retaining	1
31	3F-32-109	Frame S/A - Welded	1
32	3F-32-110	Cap - Between Sash & Door Frame	1
33	3C-32-3	Hinge S/A - Lower Ent. Door	1
34	3F-32-12	Bumperette S/A - Lower on Ent. Door	1
35	3F-21-12	Molding S/A - Horiz. Ext. Long	1
36	3F-20-160	Molding S/A - Horiz. Ext. Short	1
37	3C-20-96	Molding - Horiz. Ext. Center	1
38	3C-20-25	Molding - Diag. Ext.	1
39	3C-20-64	Molding - Inner Upper	1
40	3F-32-118	Molding - Inner Front Vertical	1
41	3F-32-119	Molding - Inner Rear Vertical	1
42	3F-32-120	Molding - Inner Lower Horiz.	1
43	3F-32-121		1



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KEY	PART NUMBER	DESCRIPTION	QTY.
			
PLATE 3 -224: ENTRANCE DOOR			
Plate 3-224	<u>ENTRANCE DOOR (Cont'd)</u>		
	<u>Effective With Unit No. 11852</u>		
28	3F-32-122	Molding - Inner Upper & Center Upper	2
29	3F-32-145	Molding - Inner Center Lower	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>ENTRANCE DOOR (Cont'd)</u>	
		* Effective Prior to Unit No. 10069	
		** Effective With Unit No. 10069	
*	3A-32-81	Hinge S/A - Entrance Door Lower on Body	1
*	3A-32-84	Bushing - Nylon	1
**	3F-32-9	Hinge S/A - Entrance Door Lower on Body	1
**	3F-32-22	Bearing Only	1
	3C-32-11	Shim - Lower Hinge, 7/8 x 1 7/8	2
	3C-32-12	Shim - Lower Hinge, 1 7/8 x 1 1/8	1
	3F-32-50	Seal S/A - Entrance Door Seal on Frame Front	1
	3F-32-42	Seal - Rubber	1
	3F-32-51	Seal S/A - Entrance Door Seal on Frame Rear	1
	3F-32-42	Seal - Rubber	1
	3C-32-20	Angle - Finishing Front Entrance Door Post	1
	3C-32-15	Bumper S/A - Entrance Door Rear Post	1
	3C-32-9	Bumper - Rubber 86 3/4" Lg.	1
	3C-32-45	Extrusion - Rubber Retainer, 86 3/4" Lg.	1
	3C-32-16	Bumper S/A - Entrance Door Upper Cap	1
	3C-32-13	Bumper - Rubber, 32 1/2" Lg.	1
	3C-32-14	Extrusion - Rubber Retainer, 32 1/2" Lg.	1
	3F-32-52	Cap S/A - Seal Entrance Door Top on Frame	1
	3C-32-18	Cap - Spotwelded	1
	3F-32-43	Seal - Rubber, 30" Lg.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		EXTERIOR MISCELLANEOUS 3.3301	
	3C-33-3	Decal - "Warning Do Not Leave Any Loose Objects in Blower Compartment"	2
	3F-33-82	Decal - Rad. Fill Door	1
	3F-33-5	Nameplate - Auxiliary Tank	1
	3F-33-14	Canvas Bag - Tire Chains	1
	3F-33-15	Instruction Plate - Tr. Axle Control Valve, R.H.	1
	3F-33-16	Instruction Plate - Tr. Axle Control Valve, L.H.	1
	3F-33-18	Canvas Bag - Tr. Axle Hold-Up Chain	1
	3F-33-24	Instruction Plate - In-Station Lighting & Heater Plugs	2
	3F-33-13	Tire Chain - Rear Drive Wheels	2
	3B-33-1	Nameplate - Fuel Filler Door	1
	3C-33-26	Nameplate - Brake Tank Auxiliary Fill - On Angle in Tool Compt.	1
	3F-33-3	Reflector - L.H. & R.H. Front Side (Amber)	2
	3C-33-39	Lens - Amber	1
	3F-33-2	Reflector - L.H. & R.H. Rear Side (Red)	2
	3C-33-40	Lens - Red	1
	3A-33-8	Nameplate - Challenger (Exterior)	1
	3A-33-9	Nameplate - Courier (Exterior)	1
	3F-33-12	Chain - Tr. Wheel Hold-Up	2
	3F-33-48	Angle - Run Up Block Stop	1
	3F-15-131	Bracket - Card Table Storing, Rear	1
	3F-15-127	Bracket - Card Table Storing, Front	1

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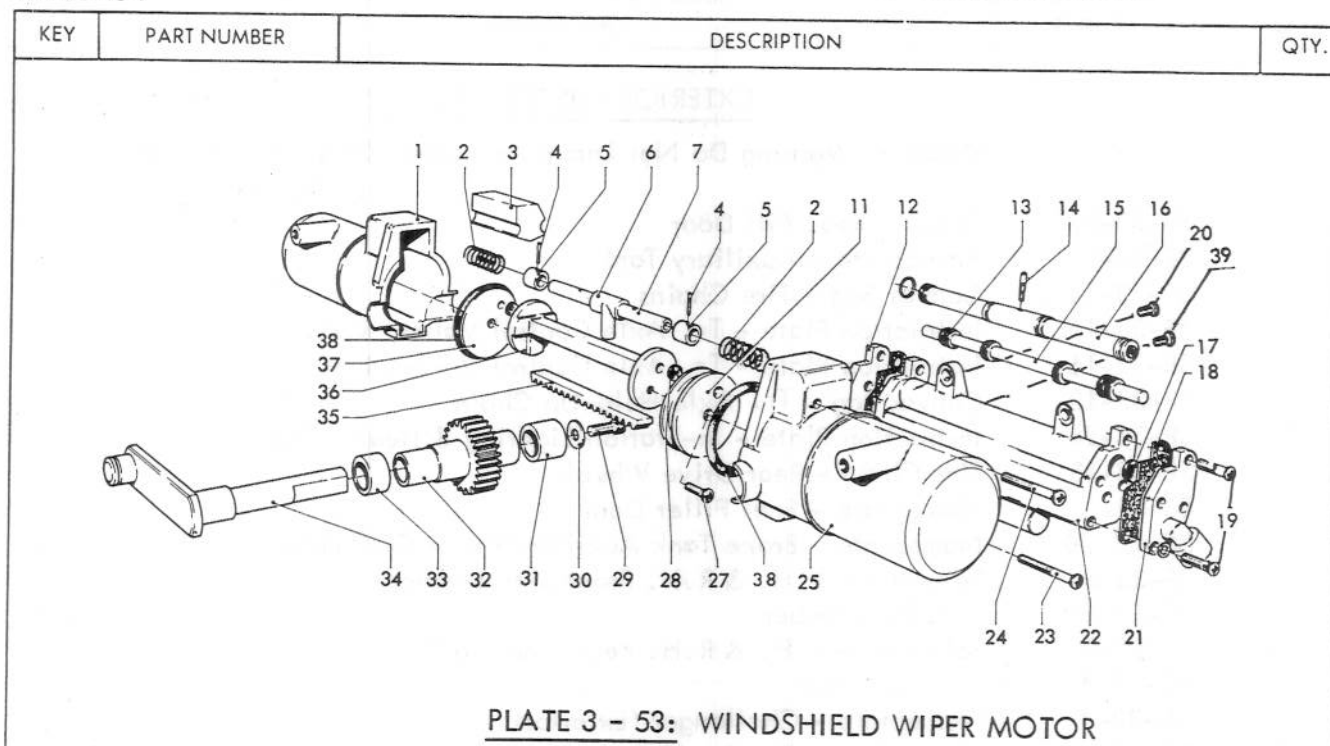


PLATE 3 - 53: WINDSHIELD WIPER MOTOR

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-53	<u>WINDSHIELD WIPER ASSEMBLIES</u> 3.3401		
	3C-34-56	Windshield Wiper & Motor Assembly - L.H. - C/W Linkage	1
	3C-34-57	Windshield Wiper & Motor Assembly - R.H. - C/W Linkage	1
	3C-34-54	Wiper Motor Assembly - Less Linkage - L.H.	1
	3C-34-55	Wiper Motor Assembly - Less Linkage - R.H.	1
(Following parts are used on both L.H. & R.H. motor assemblies)			
25	3B-34-7	Body Assembly - L.H.	2
1	3B-34-8	Body Assembly - R.H.	2
3	3B-34-33	Bearing Block	2
24	3B-34-37	Screw - Body Halves Attach.	2
23	3B-34-38	Screw - Body Halves Attach.	2
	3C-34-60	Piston Rack Assembly	2
37	3B-34-9	Piston Rack	2
7	3C-34-64	Reverser Rod	2
5	3C-34-61	Reverser Stops	4
6	3B-34-12	Reverser Tee	2
2	3C-34-62	Spring	2
35	3B-34-15	Gear Rack	2
38	3B-34-19	"O" Ring	4
27	3B-34-20	Screw - Piston Retaining	4
37	3C-34-63	Piston Retainer	4
& 11			
32	3B-34-22	Gear & Sleeve Assembly	2
22	3B-34-50	Valve Assembly	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-53		<u>WINDSHIELD WIPER ASSEMBLIES (Cont'd)</u> 3.3402	
	3B-34-54	Secondary Rod Assembly	2
15	3B-34-24	Secondary Rod	2
13	3B-34-25	"O" Rings	20
	3B-34-52	Primary Rod Assembly	2
6	3B-34-26	Primary Rod	2
13	3B-34-25	"O" Rings	20
18	3B-34-27	Gasket	4
14	3B-34-28	Valve Pin	2
12	3B-34-29	Parking End Plate - R.H.	2
	3B-34-30	Parking End Plate - L.H.	2
19	3B-34-31	Screw - Valve End Plates	16
17	3B-34-32	Rubber Disc - Valve	4
3	3B-34-33	Bearing Block	2
	3B-34-46	Shaft and Gear Assembly	2
34	3B-34-42	Transmission Shaft	2
33	3B-34-45	Bearing - Front	2
32	3B-34-22	Gear Sleeve Assembly	2
31	3B-34-34	Bearing - Rear	2
30	3B-34-44	Back-Up Washer	2
29	3B-34-43	Allen Screw - Trans. Shaft	2
	3B-34-36	Valve Body Seal	4
20	3B-34-37	Screw - Valve Attach. - Long	4
39	3B-34-40	Screw - Valve Attach. - Short	4
	3C-34-5	Fitting - Wiper Motor Exhaust	2

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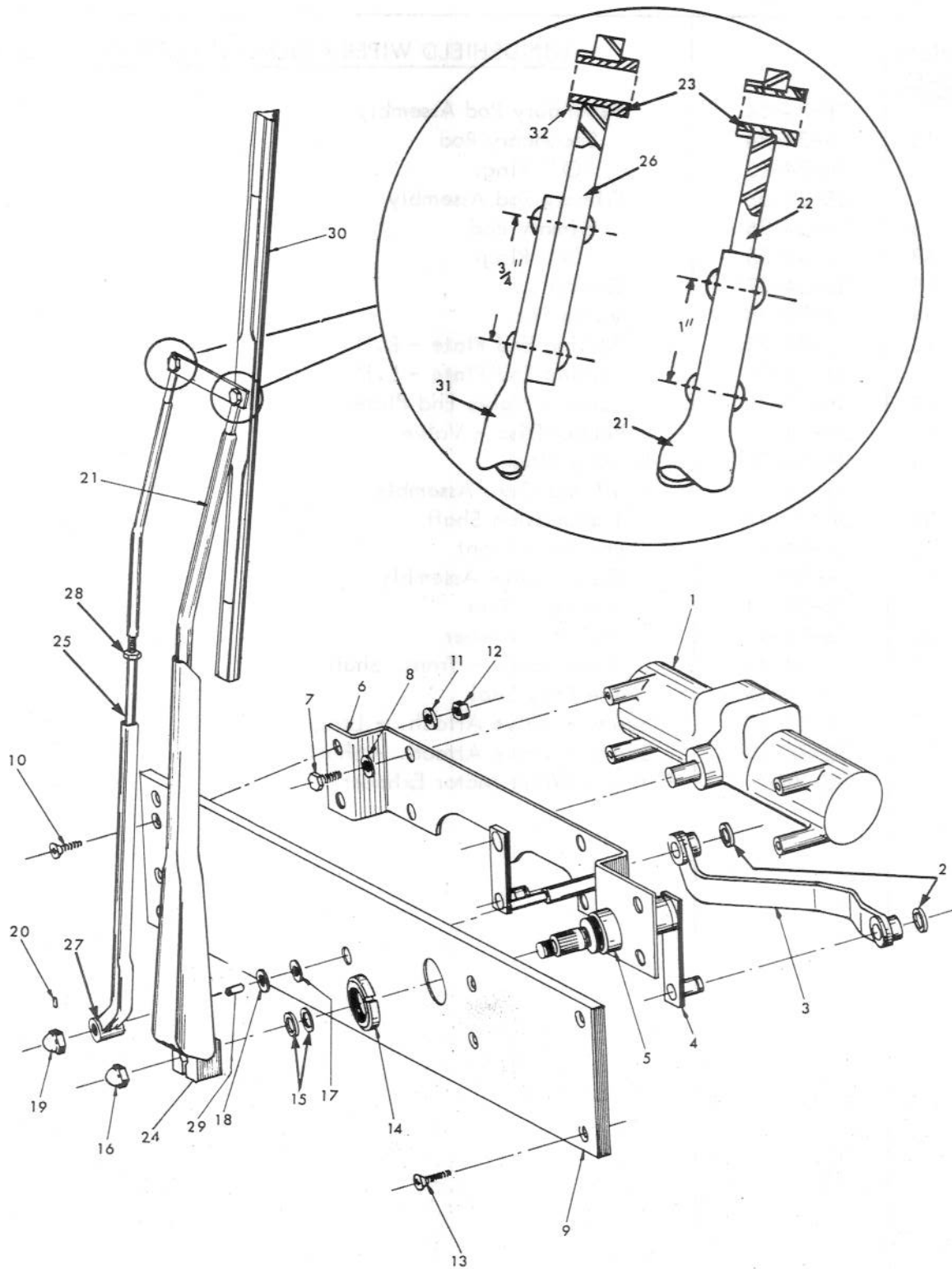


PLATE 3 - 54: WIPER MOUNTING & LINKAGE



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3 - 54		<u>WINDSHIELD WIPER & LINKAGE</u> 3.3404	
1	3C-34-54	Wiper Motor - Less Linkage - L.H.	1
1	3C-34-55	Wiper Motor - Less Linkage - R.H.	1
2	3C-34-65	Snap Ring	2
3	3B-34-69	Link Assy. - L.H.	1
3	3B-34-70	Link Assy. - R.H.	1
	3F-34-57	Bushing Only	2
4	3C-34-4	Idler Shaft Assy. - Wiper Arm	2
5	3B-34-55	Collar - Spanner Lock Nut Retaining	2
6	3C-34-6	Motor Mounting Bracket - L.H.	1
6	3C-34-7	Motor Mounting Bracket - R.H.	1
	3C-34-27	Bearing - Plain Oilite Idler Shaft Assembly	2
	3C-34-28	Bearing - Flange Oilite Idler Shaft Assembly	2
	3C-34-29	V-Packing - Plain Oilite Bearing	2
7	3B-34-73	Bolt - Motor Mtg.	8
8	3B-34-74	Lockwasher	8
9	3B-34-67	Panel - Mtg. L.H. Motor Bracket	1
9	3B-34-68	Panel - Mtg. R.H. Motor Bracket	1
10	N.P.N.	Screw - Bracket to Panel, Ph. F.H. Mach. 1/4 x 1 N.C.	8
11	N.P.N.	Lockwasher - 1/4	8
12	N.P.N.	Nut - 1/4 x 1 N.C.	8
13	N.P.N.	Screw - Panel to Coach Body, Ph. F.H. Mach. 1/4 x 1 N.C.	8
14	3B-34-80	Spanner Lock Nut	2
15	N.P.N.	Snap Ring - Idler Shaft	4
16	3B-34-75	Acorn Nut	2
17	3B-34-76	Spring Washer	2
18	3B-34-77	Washer	2
19	3B-34-78	Cap Nut	2
20	3B-34-79	Set Screw - Cap Nut	2
21	3B-34-57	Wiper Arm Assy.	2
22	3C-34-73	Tip & Bushing S/A - Wiper Arm	2
23	3B-34-96	Bushing Only	2
32	3B-34-102	Retainer - Bushing	2
	3B-34-98	Spring - Wiper Arm	2
24	3C-34-74	Head - Wiper Arm Mounting	2
	3B-34-99	Bushing - Arm Head	2
	3B-34-95	Sleeve - Arm Head	2
25	3B-34-63	Idler Arm Assy. - L.H.	1
25	3B-34-64	Idler Arm Assy. - R.H.	1
	3C-34-71	Extension & Tip S/A	2
26	3C-34-72	Tip & Bushing S/A	2
23	3B-34-96	Bushing Only	2
32	3B-34-102	Retainer - Bushing	2
	3C-34-69	Head & Channel - L.H.	2
	3C-34-70	Head & Channel - R.H.	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-54		<u>WINDSHIELD WIPER & LINKAGE (Cont'd)</u> 3.3405	
27	3C-34-66	Head Only - L.H.	1
27	3C-34-67	Head Only - R.H.	1
28	3C-34-68	Lock Nut	2
29	3B-34-101	Sleeve - Idler Arm Head	2
30	3B-34-72	Wiper Blade	2
	3B-34-100	Refill Only	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 3 - 204: WINDSHIELD WIPER CONTROL VALVE			

Plate	WINDSHIELD WIPER CONTROL VALVE			3.3406
3-204	Valve Assy. - Wiper Control (Part of Wiper Kit)			2
1	3M-34-74	Body		1
2	3M-34-58	Cam Rod Assy.		1
3	3B-34-92	Cover Cap		1
4	3B-34-91	Stem Assy. - Parking Valve		1
5	3M-34-59	"O" Ring - Small		1
6	3B-34-90	Coil Spring		1
7	3B-34-88	Valve Seat Assy.		1
8	3B-34-87	Retainer - "O" Ring		1
9	3M-34-60	"O" Ring - Large		1
10	3M-34-61	Coil Spring - Pressure Regulating		1
11	3B-34-85	Ram - Pressure Regulating		1
12	3B-34-84	Guide Washer		1
13	3B-34-82	Nut - Hex.		1
14	3B-34-81	Knob - Plastic		1
15	3B-34-83	Screw - Self-Tapping		4
16	3M-34-63	Coil Spring - Knob		1

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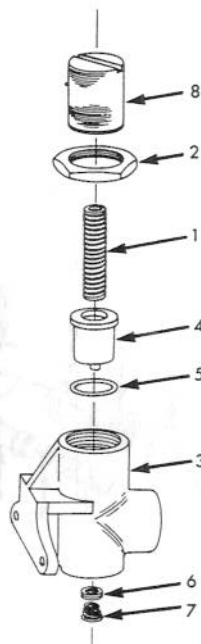


PLATE 3 - 30: PRESSURE REGULATING VALVE

Plate 3-30		PRESSURE REGULATING VALVE 3.3407 (Effective Prior to Coach Unit No. 10098)	
		Pressure Regulating Valve - Windshield Wiper Air Line	1
1	3C-34-37	Spring	1
2	3C-34-39	Jam Nut	1
3	3C-34-40	Body	1
4	3C-34-41	Piston	1
5	3C-34-42	"O" Ring	1
6	3C-34-43	Seal Assy.	1
7	3C-34-44	Spring	1
8	3C-34-88	Screw - Adjusting	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 12 - 16: PRESSURE REGULATING VALVE			

Plate 12-16	PRESSURE REGULATING VALVE (Effective With Coach Unit No. 10098)		
		Valve Assy. - Windshield Wiper Pres. Reg.	1
1	4F-22-6	Cap Screw	1
2	12F-4-10	Jam Nut	1
3	12F-4-11	Cover	1
4	12F-4-7	Spring Button	1
5	12F-4-4	Spring - Outer	1
6	12F-4-5	Plate	1
7*	12F-4-6	Diaphragm	1
8	12F-4-12	Plate	1
9*	12F-4-13	Spring	1
10	12F-4-14	Body	1
11	12F-4-15	Screen	1
12*	12F-4-16	Poppet Stem	1
13*	12F-4-17	Spring	1
14*	12F-4-18	Gasket	1
15	12F-4-19	Cap	1
16	12F-4-20	Cap Screw	6
	12F-4-8	Mtg. Bracket	1
*	12F-4-9	Repair Kit - Includes Items Marked *	
	12F-4-33		



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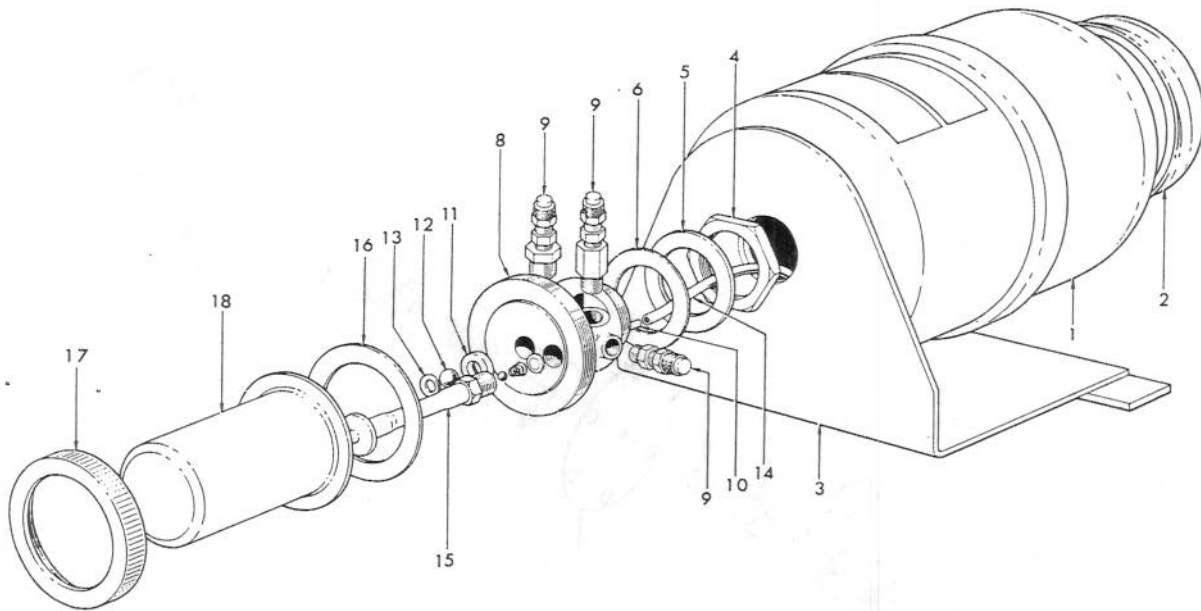


PLATE 3 - 121: WINDSHIELD WASHER ASSY.

Plate
3-121

WINDSHIELD WASHER ASSY. (External Pump)

3.3408

1	3C-34-75	Washer Kit Assy.	1
2	3C-34-76	Washer Reservoir	1
3	3C-34-77	Bottle Cap Assy.	1
4	3C-34-78	Mtg. Bracket Assy.	1
5	3C-34-79	Hex. Nut	1
6	3C-34-80	Washer	1
7	3C-34-81	Gasket	1
8	3C-34-82	Check Valve Assy.	1
9	3C-34-89	Body	1
10	3C-34-90	Valve Assy. - Intake	1
11	3C-34-91	Connector - Plastic Tubing	3
12	3C-34-92	Hose Fitting	1
13	3C-34-93	Valve Assy. - Vent	1
14	3C-34-94	Valve Seat	1
15	3C-34-95	Nylon Ball	1
16	3C-34-96	Retaining Ring	1
17	3C-34-97	Rubber Hose	1
18	3C-34-98	Check Valve & Filter Assy.	1
19	3C-34-83	Gasket	1
20	3C-34-84	Collar	1
21	3C-34-85	Pressure Tank	1

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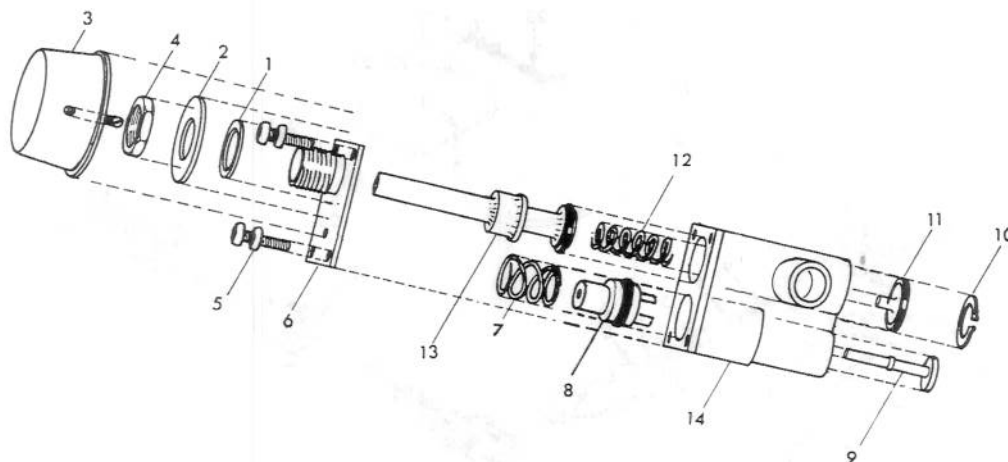


PLATE 3 - 108: WINDSHIELD WASHER CONTROL VALVE

Plate 3-108		WINDSHIELD WASHER CONTROL VALVE (Washer with External Pump)	3.3409	
	3C-34-50	Valve Assembly - Windshield Washer		1
1	3C-34-107	Spacer		1
2	3C-34-108	Washer		1
3	3C-34-106	Plastic Knob		1
4	3B-34-82	Nut - 7/16 - 28 Hex.		1
5	3B-34-83	Screw - #6 - 32 x 5/16 Self-Tapping		4
6	3C-34-105	Cover Cap - Machined		1
7	3C-34-104	Spring		1
8	3B-34-87	"O" Ring Retainer Assembly		1
9	3B-34-88	Valve Seat Assembly		1
10	3C-34-103	Ring - Internal Retaining		1
11	3C-34-102	Spring - Retainer Assembly		1
12	3C-34-101	Spring		1
13	3C-34-100	Control Rod Assembly		1
14	3C-34-99	Body Assembly		1



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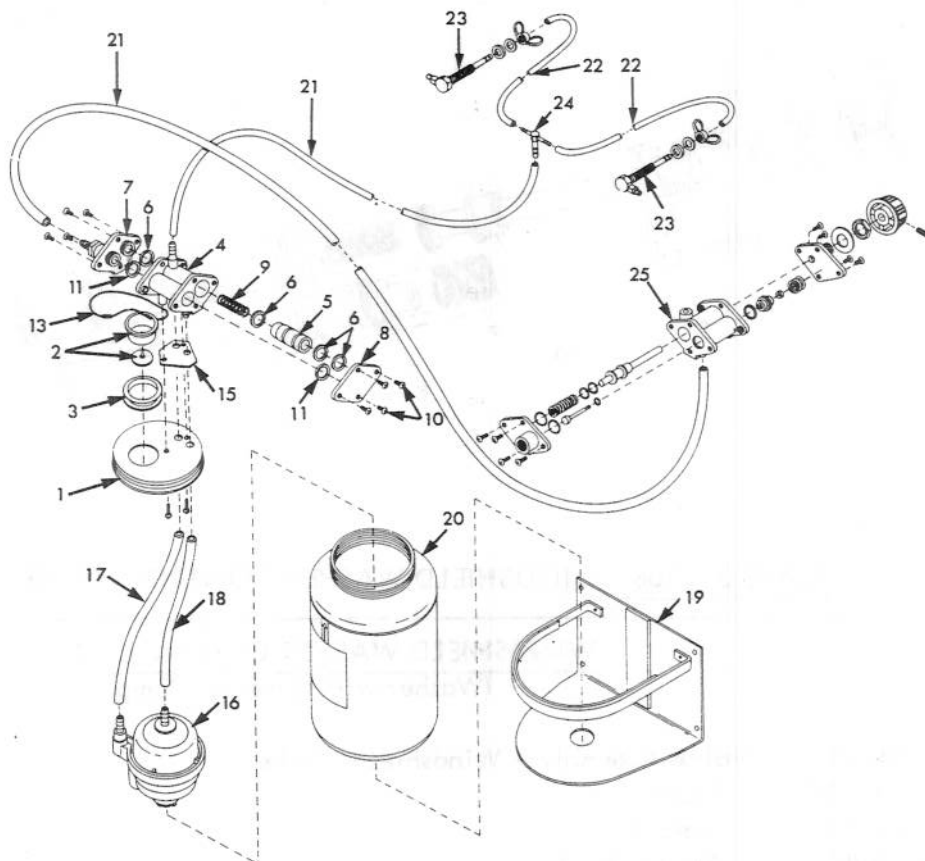


PLATE 3 - 205: WINDSHIELD WASHERS

Plate	3-205	WINDSHIELD WASHERS (Internal Pump)	3.3410	
		Windshield Washer Kit		1
		Pump Assy. - Windshield Washer		1
		Cover Assy. - Washer Pump		1
1	3F-34-10	Cover Only		1
2	3F-34-11	Filler Plug S/A		1
3	3F-34-12	Grommet		1
	3F-34-13	Valve Assy. - Top of Reservoir		1
4	3F-34-14	Valve Body		1
	3F-34-15	Spool Assy. - Valve		1
5	3F-34-16	Spool only		1
6	3F-34-17	"O" Ring		1
7	3F-34-18	End Plate - with Nipple		4
				1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-205		<u>WINDSHIELD WASHERS (Cont'd)</u> 3.3411	
8	3F-34-19	End Plate - Plain	1
9	3F-34-20	Spring	1
10	3F-34-21	Screw	10
11	3F-34-22	"O" Ring (Small)	2
	3F-34-23	Hose Fitting	1
13	3F-34-24	Chain - Filler Plug	1
	3F-34-25	Washer	2
15	3F-34-26	Gasket	1
16	3F-34-27	Diaphragm Chamber Assy.	1
17	3F-34-28	Hose - 8"	1
18	3F-34-29	Hose - 7"	1
19	3F-34-6	Bracket Assy. - Reservoir Mtg.	1
20	3C-34-12	Reservoir - Washer	1
21	3C-34-17	Rubber Hose - 12'	1
22	3F-34-4	Rubber Hose - 6'	1
23	3F-34-7	Nozzle S/A	2
24	3C-34-21	Tee-Hose	1
	3F-34-5	Label	1
25		Valve - Washer Control (See following page)	1



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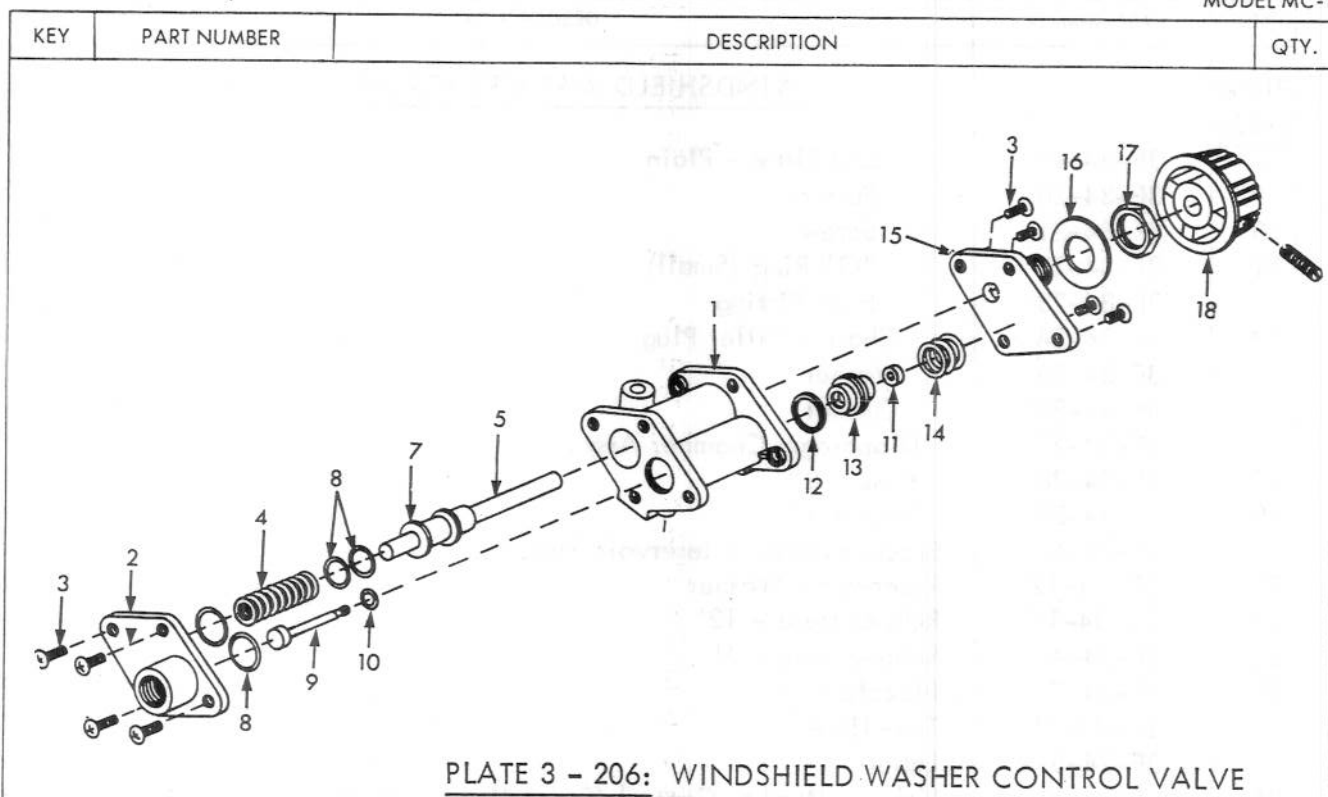


PLATE 3 - 206: WINDSHIELD WASHER CONTROL VALVE

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-206		WINDSHIELD WASHER CONTROL VALVE 3.3412 (Washer with Internal Pump)	
	3F-34-30	Control Valve	1
1	3F-34-31	Body S/A - Valve	1
2	3F-34-19	End Plate	1
3	3F-34-21	Screw	8
4	3F-34-32	Spring	1
	3F-34-33	Rod S/A - Plunger	1
5	3F-34-34	Rod Only	1
	3F-34-35	Retaining Ring	1
	3F-34-36	Spool Assy. - Valve	1
7	3F-34-37	Spool Only	1
8	3F-34-17	"O" Ring	3
	3B-34-88	Valve Seat S/A	1
9	3F-34-38	Valve Stem	1
10	3F-34-39	"O" Ring	1
	3F-34-40	Retainer S/A - "O" Ring	1
11	3F-34-41	Retainer Only	1
12	3M-34-60	"O" Ring	1
13	3F-34-42	Sleeve	1
14	3F-34-43	Spring	1
15	3F-34-44	End Plate	1
16	3C-34-108	Washer	1
17	3B-34-82	Nut	1
18	3F-34-45	Knob	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-167	* Effective Prior to Unit No. 10801, ** Effective With Unit No. 10801 x Effective Prior to Unit No. 11101, xx Effective With Unit No. 11101 + Effective Prior to Unit No. 11651, ++ Effective With Unit No. 11651		
	<u>EXTERIOR WINDOW CAPS</u> 3.3501		
1	3C-35-197	Frame S/A - Driver's Window, C/W Seal	1
	3A-35-329	Cap S/A	1
	3C-35-198	Trim Seal S/A	1
	3C-35-188	Strip - Fastening Trim Seal	1
	3F-35-33	Cap S/A - L.H. Windshield	1
	3F-35-35	Cap S/A - R.H. Windshield	1
2	3A-35-4	Cap - L.H. Windshield Vertical Post	1
3	3A-35-10	Cap - R.H. Windshield Vertical Post	1
4	3F-35-44	Cap S/A - L.H. Triangular Window	1
5	3F-35-42	Cap S/A - R.H. Triangular Window	1
	3B-35-2	Cap S/A - #1 & #4 R.H. Side Window Frame	2
	3B-35-1	Cap S/A - #1 & #4 L.H. Side Window Frame	2
	3A-35-28	Cap S/A - #3 & #5 R.H. Side Window Frame	2
	3A-35-157	Cap S/A - #3 & #5 L.H. Side Window Frame	2
	3F-35-37	Cap S/A - #2 R.H. & L.H. Side Window Frame	2
6	3A-35-34	Cap - Between Side Sash Sections	6
7	3B-35-24	Cap - L.H. Rear of Side Sash #3	1
8	3B-35-25	Cap - R.H. Rear of Side Sash #3	1
9x	3F-35-114	Cap S/A - L.H. Rear Side	1
9xx	3F-35-433	Cap - L.H. Rear Side	1
10*	3F-35-226	Cap S/A - R.H. Rear Side (w/o Sight Gauge Hole)	1
*	3F-35-225	Panel Only - Outer	1
*	3F-35-94	Door & Frame S/A - Rad. Filler	1
10**x	3F-35-363	Cap S/A - R.H. Rear Side (w/o Sight Gauge Hole)	1
**x	3F-35-364	Cap S/A - Spotwelded	1
**	3F-35-366	Door & Frame S/A - Rad. Filler	1
10xx	3F-35-431	Cap S/A - R.H. Rear Side (w/o Sight Gauge Hole)	1
xx	3F-35-432	Cap Only	1
**	3F-35-366	Door & Frame S/A - Rad. Filler	1
10*	3F-35-89	Cap S/A - R.H. Rear Side (w/Sight Gauge Hole)	1
*	3F-35-90	Panel Only - Outer	1
*	3F-35-94	Door & Frame S/A - Rad. Filler	1
10**x	3F-35-382	Cap S/A - R.H. Rear Side (w/sight Gauge Hole)	1
**x	3F-35-373	Cap S/A - Spotwelded	1
**	3F-35-366	Door & Frame S/A - Rad. Filler	1
10x	3F-35-434	Cap S/A - R.H. Rear Side (w/Sight Gauge Hole)	1
x	3F-35-435	Cap Only	1
**	3F-35-366	Door & Frame S/A - Rad. Filler	1
*	3F-35-102	Cap - R.H. Rear Side Lining	1
**+	3F-35-377	Cap - R.H. Rear Side Lining	1
++	3F-35-500	Cap - R.H. Rear Side Lining	1

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Plate 3-167		* Effective Prior to Unit # 11101 ** Effective With Unit # 11101 <u>EXTERIOR WINDOW CAPS (Cont'd)</u> 3.3502	
11	3C-35-210	Cap - L.H. Rear Center Window Post	1
12	3C-35-211	Cap - R.H. Rear Center Window Post	1
		<u>EXTERIOR PANELS</u>	
13	3F-35-386	Panel - #1 R.H., Front to Rear	1
14	3F-35-480	Panel - #2 R.H., Front to Rear	1
15	3F-35-8	Panel - #3 R.H., Front to Rear	1
16	3F-35-9	Panel - #4 R.H., Front to Rear	1
17	3F-35-183	Panel - #5 R.H., Front to Rear (W/O Lav.)	1
17	3F-35-184	Panel - #5 R.H., Front to Rear (With Lav.)	1
18	3F-35-11	Panel - #1 L.H., Front to Rear (W/O In-Station Heating)	1
18	3F-35-222	Panel - #1 L.H., Front to Rear (W/In-Station Heating)	1
19	3F-35-482	Panel - #2 L.H., Front to Rear	1
20	3F-35-15	Panel - #3 L.H., Front to Rear	1
21	3F-35-16	Panel - #4 L.H., Front to Rear	1
22	3F-35-182	Panel - #5 L.H., Front to Rear	1
*	3F-35-107	Frame S/A - Rear Air Intake Drip Molding	1
**	3F-35-452	Frame S/A - Rear Air Intake Drip Molding	1
23	3C-35-104	Panel - Below Driver's Window	1
24	3C-35-178	Panel S/A - Beaded, Above Front Side Service Door	1
	3A-35-104	Panel - Inner, Above Front Side Service Door	1
25	3C-35-192	Panel - Upper, Under Windshield	1
26	3C-35-162	Panel S/A - Headlight	1
	3C-35-158	Panel Only	1
	3C-35-159	Ring - Finishing Head Lamp Opening	2
	3C-35-206	Panel - Dished, Headlight Mtg. L.H.	1
	3C-35-207	Panel - Dished, Headlight Mtg. R.H.	1
	3C-35-17	Panel S/A - Foglight - L.H.	1
	3C-35-21	Panel S/A - Foglight - R.H.	1
27*	3F-35-53	Screen & Frame S/A - L.H. Rad.	1
27**	3F-35-442	Screen & Frame S/A - L.H. Rad.	1
28*	3F-35-57	Screen & Frame S/A - R.H. Rad.	1
28**	3F-35-447	Screen & Frame S/A - R.H. Rad.	1
29*	3F-35-105	Panel - Front Below L.H. Rad. Screen	1
30*	3F-35-78	Panel - Rear Below L.H. Rad. Screen	1
**	3F-35-457	Panel - Below L.H. Rad. Screen	1
31*	3F-35-104	Panel - Front Below R.H. Rad. Screen	1
32*	3F-35-79	Panel - Rear Below R.H. Rad. Screen	1
**	3F-35-456	Panel - Below R.H. Rad. Screen	1
**	3F-35-478	Angle - Mtg. Rad. Screens, 1 1/4 x 3"	6



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PARTS MANUAL

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SECTION	3 - BODY		
GROUP	3.35		
MODEL MC-7			

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate	* Effective Prior to Unit No. 11101 ** Effective With Unit No. 11101		
3-167	EXTERIOR PANELS (Cont'd) 3.3503		
33*	3F-35-74	Panel - Rear of L.H. Eng. Service Door (w/Tach. & Reg. Hole)	1
33*	3F-35-134	Panel - Rear of L.H. Eng. Service Door (w/o Tach; w/Reg. Hole)	1
33**	3F-35-476	Panel - Rear of L.H. Eng. Service Door (w/o Tach; w/o Reg. Hole)	1
*	3C-35-205	Box Assy. - Voltage Regulator (L.H. Exterior Side)	1
*	3C-35-202	Box Assy. - Reg. Box Insulation Retain.	1
34	3F-35-120	Panel - Rear of R.H. Rear Side Service Door	1
35	3F-35-121	Panel - Plain, Behind L.H. Rear Side Bumperette	1
36	3F-35-122	Panel - Plain, Behind R.H. Rear Side Bumperette	1
37	3F-35-106	Panel - Front Above L.H. Front Side Service Door	1
38	3F-35-68	Panel - Upper Front of L.H. Front Wheelhousing	1
39	3F-35-393	Panel - Front of R.H. Front Wheelhousing, Upper	1
39	3F-35-394	Panel - Front of R.H. Front Wheelhousing, Lower	1
40	3F-35-198	Panel - Rear of L.H. Front Side Service Door	1
41	3F-35-389	Panel - Rear of L.H. Front Wheelhousing, Upper	1
41	3F-35-390	Panel - Rear of L.H. Front Wheelhousing, Lower	1
42	3F-35-403	Panel - Rear of R.H. Front Wheelhousing, Upper	1
42	3F-35-404	Panel - Rear of R.H. Front Wheelhousing, Lower	1
43	3F-35-67	Panel - Above Condenser Door	1
	Effective Prior to Unit No. 10151		
44	3F-35-115	Panel - Rear of Condenser Door	1
45	3F-35-117	Panel - Between Baggage Doors	4
46	3F-35-66	Panel - Above Battery Door	1
47	3F-35-118	Panel - Rear of Battery Door	1
	3C-29-165	Casting - Rub Rail Reinf. ✓	10
	Effective Unit No. 10151 to 10503		
44	3F-35-208	Panel S/A - Rear of Condenser Door	1
	3F-35-209	Panel Only - Upper	1
	3F-35-210	Panel Only - Lower	1
	3F-29-323	Casting - Reinf. Rub Rail Ends	2
	3F-35-212	Panel - Inner Reinf.	1
	3F-35-211	Rub Rail - Vinyl	1
	3F-29-85	Clip - Rub Rail Retaining	2
45	3F-35-204	Panel S/A - Between Baggage Doors	4
	3F-35-205	Panel Only - Upper	1
	3F-35-206	Panel Only - Lower	1
	3F-29-31	Casting - Reinf. Rub Rail	1
	3F-35-207	Rub Rail - Vinyl	1
	3F-29-80	Spring - Retaining Rub Rail	1
46	3F-35-197	Panel - Above Battery Door	1
47	3F-35-199	Panel S/A - Rear of Battery Door	1
	3F-35-200	Panel Only - Upper	1
	3F-35-201	Panel Only - Lower	1
	3F-29-323	Casting - Reinf. Rub Rail	2
	3F-35-203	Panel - Inner Reinf.	1
	3F-35-202	Rub Rail - Vinyl	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		** Effective With Unit No. 10503 + Effective Prior to Unit No. 11101 ++ Effective With Unit No. 11101 x Effective Prior to Unit No. 11651 xx Effective With Unit No. 11651	
		<u>EXTERIOR PANELS (Cont'd)</u> 3.3504	
	3F-29-85	Clip - Rub Rail Retaining	2
44**x	3F-35-351	Panel S/A - Rear of Condenser Door	1
44xx	3F-35-491	Panel S/A - Rear of Condenser Door	1
**x	3F-35-209	Panel Only - Upper	1
xx	3F-35-492	Panel Only - Upper	1
**x	3F-35-352	Panel Only - Lower	1
xx	3F-35-493	Panel Only - Lower	1
**	3F-29-323	Casting - Reinf. Rub Rail Ends	2
**	3F-20-130	Rub Rail - Rubber	1
**	3F-20-144	Plug - Rub Rail End	2
45	3F-35-353	Panel S/A - Between Baggage Doors	4
	3F-35-205	Panel Only - Upper	1
	3F-35-354	Panel Only - Lower	1
	3F-29-31	Casting - Reinf. Rub Rail	1
	3F-20-129	Rub Rail - Rubber	1
46	3F-35-197	Panel - Above Battery Door	1
47**x	3F-35-355	Panel S/A - Rear of Battery Door	1
xx	3F-35-499	Panel S/A - Rear of Battery Door	1
**x	3F-35-200	Panel Only - Upper	1
xx	3F-35-495	Panel Only - Upper	1
**x	3F-35-356	Panel Only - Lower	1
xx	3F-35-496	Panel Only - Lower	1
**	3F-29-323	Casting - Reinf. Rub Rail Ends	2
**	3F-20-128	Rub Rail - Rubber	1
**	3F-20-144	Plug - Rub Rail End	2
48	3F-35-391	Panel - Front of L.H. Rear Wheelhousing, Upper	1
48	3F-35-392	Panel - Front of L.H. Rear Wheelhousing, Lower	1
49	3F-35-395	Panel - Front of R.H. Rear Wheelhousing, Upper	1
49	3F-35-396	Panel - Front of R.H. Rear Wheelhousing, Lower	1
52	3F-35-419	Panel - Below Rear Center Window	1
53	3F-35-72	Panel - L.H. Below Radiator Door	1
54	3F-35-73	Panel - R.H. Below Radiator Door	1
55	3F-35-70	Panel - Rear Lower Corner L.H.	1
56	3F-35-71	Panel - Rear Lower Corner R.H.	1
57+	3F-35-141	Panel S/A - L.H. Between Drive and Trailing Wheels	1
57++	3F-35-420	Panel S/A - L.H. Between Drive and Trailing Wheels	1



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GROUP	3.35		
MODEL MC-7			

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-167	x Effective Prior to Coach Unit No. 10151; xx Effective With Unit No. 10151 * Effective Prior to Coach Unit No. 10501; ** Effective With Unit No. 10501 + Effective Prior to Coach Unit No. 11101; ++ Effective With Unit No. 11101		
		EXTERIOR PANELS (Cont'd)	
58+	3F-35-147	Panel S/A - R.H. Between Drive and Trailing Wheels	1
58++	3F-35-425	Panel S/A - R.H. Between Drive and Trailing Wheels	1
59	3F-35-151	Panel S/A - L.H. Front of Rear Side Service Door	1
	3F-35-152	Panel S/A - Less Bellows Valve Door	1
	3F-31-304	Rubber Bumper - Door Stop	1
	3F-35-162	Door S/A - Trailing Axle Bellows Valve	1
60	3F-35-167	Panel S/A - R.H. Front of Rear Side Service Door	1
	3F-35-168	Panel S/A - Less Bellows Valve Door	1
	3F-31-304	Rubber Bumper - Door Stop	1
	3F-35-176	Door S/A - Trailing Axle Bellows Valve	1
65*	3C-35-65	Panel S/A - Dest. Sign Box	1
66*	3F-35-20	Panel S/A - Front Corner Roof, L.H.	1
67*	3F-35-22	Panel S/A - Front Corner Roof, R.H.	1
68*	3F-35-26	Panel - Front Below Roof Lights, L.H.	1
69	3F-35-123	Panel - Front Below Roof Lights, Center	1
70*	3F-35-25	Panel - Front Below Roof Lights, R.H.	1
**	3F-35-271	Panel - Front Below Roof Lights, L.H.	1
**	3F-35-272	Panel - Front Below Roof Lights, R.H.	1
71*	3F-35-28	Panel Assy. - Front Roof, C/W Air Exhaust Mech.	1
*	3F-35-29	Panel Only - Louvered (see group 3.07 for air exhaust parts)	1
**	3F-35-264	Panel Assy. - Front Roof, C/W Air Exhaust Mech.	1
**	3F-35-360	Panel S/A Only (see group 3.07 for air exhaust parts)	1
72x	3F-35-24	Panel - #1 Behind Roof Lights	1
xx	3F-35-188	Panel - #1 Behind Roof Lights	1
73x	3F-35-114	Panel - #2 Behind Roof Lights	1
xx	3F-35-189	Panel - #2 & 4 Behind Roof Lights	2
74x	3B-35-115	Panel - #3 Behind Roof Lights	1
75x	3B-35-116	Panel - #4 Behind Roof Lights	1
76x	3B-35-117	Panel - #5 Behind Roof Lights	1
xx	3F-35-190	Panel - #3, 5, 6 & 7 Behind Roof Lights	4
77*	3C-35-100	Panel - Front of Rear Center Window	1
77**	3F-35-244	Panel - Front of Rear Center Window	1
78*	3C-35-41	Panel S/A - Rear Corner Roof, L.H.	1
78**	3F-35-245	Panel S/A - Rear Corner Roof, L.H.	1
79*	3C-35-42	Panel S/A - Rear Corner Roof, R.H.	1
79**	3F-35-246	Panel S/A - Rear Corner Roof, R.H.	1
	3F-35-27	Strip - Finishing Sides at Roof Lights	2
85		Refer to Group 3.32 Entrance Door.	
86		Refer to Group 3.31 Service Doors	



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GROUP	3.36		
MODEL MC-7			

KEY	PART NUMBER	DESCRIPTION	QTY.
* Effective Prior to Unit No. 11476		** Effective With Unit No. 11476	
+ Effective Prior to Unit No. 11101		++ Effective With Unit No. 11101	
x Effective Prior to Unit No. 10501		xx Effective With Unit No. 10501	
UNDERBODY PANELS			3.3601
<u>Tire Compartment Panels</u>			
	3F-36-78	Panel - Tire Compt. Floor, L.H.	1
	3F-36-79	Panel - Tire Compt. Floor, R.H.	1
	3F-36-44	Panel S/A - Tire Compt. Floor, Center	1
	3F-36-84	Panel S/A - Less Inspection Door	1
	3F-36-45	Panel Only - Floor	1
	3C-36-39	Strip S/A - Door Guide	2
	3C-36-34	Panel - Inspection Door	1
	3F-36-80	Panel - Tire Compt. Wall, Rear Center	1
	3C-36-95	Bracket S/A - Windshield Washer Mtg.	1
	3C-36-122	Pocket - Tire Floor	2
<u>Wheel Housing Panels</u>			
*	3F-36-83	Panel - Front of Front Wheel Housing, R.H.	1
**	3F-36-104	Panel - Front of Front Wheel Housing, R.H.	1
*	3F-36-61	Panel - Front of Front Wheel Housing, L.H.	1
**	3F-36-105	Panel - Front of Front Wheel Housing, L.H.	1
x	3B-16-51	Panel S/A - Enclosing Ent. Door Air Lock Cylinder	1
xx	3F-16-286	Panel S/A - Enclosing Ent. Door Air Lock Cylinder	1
	3A-36-15	Panel - Underlining at Front Bogie, Front	1
	3A-36-16	Panel - Underlining at Front Bogie, Center	1
	3C-36-85	Panel S/A - Underlining at Front Bogie, Rear	1
x	3F-36-46	Panel - Front Bulkhead	1
xx	3F-36-106	Panel - Front Bulkhead	1
	3F-59-300	Hat Channel - Front Air Tanks Mtg.	2
x	3F-36-47	Panel - Rear Bulkhead	1
xx	3F-36-107	Panel - Rear Bulkhead	1
	3F-59-300	Hat Channel - Front Air Tanks Mtg.	2
	3F-36-47	Panel - Rear Bulkhead	1
	3F-59-301	Hat Channel - Rear Air Tank Mtg.	1
	3F-36-68	Panel S/A - Underlining at Rear Bogie, Front	1
	3F-36-66	Panel S/A - Underlining at Rear Bogie, Center	1
	3B-36-140	Panel S/A - Underlining at Rear Bogie, Rear	1
	3F-36-87	Panel S/A - Insulating at Rear Bogie, L.H. Outer	1
	3F-36-90	Panel S/A - Insulating at Rear Bogie, R.H. Outer	1
	3F-36-101	Panel - Closing Over Front Air Beam, L.H. & R.H.	2
	3F-36-57	Channel - Insulation Retaining Around Insp. Hole	1
+	3F-36-72	Panel - Closing filler frame between drive & trailing wheels L.H.	1
++	3F-36-102	Panel - Closing filler frame between drive & trailing wheels L.H.	1
+	3F-36-73	Panel - Closing filler frame between drive & trailing wheels R.H.	1
++	3F-36-103	Panel - Closing filler frame between drive & trailing wheels R.H.	1
	11F-4-4	Dust Guard Assy. - Drag Link	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		x Effective Prior to Unit No. 11476 xx Effective With Unit No. 11476 * Effective Prior to Unit No. 11651 ** Effective With Unit No. 11651 + Effective Prior to Unit No. 12151 ++ Effective With Unit No. 12151	
		<u>UNDERBODY PANELS (Cont'd)</u> 3.3602	
		<u>Panels Front of Baggage Compartment</u>	
	3F-36-6	Panel - Rear Wall Fuel Compt.	1
	3B-36-3	Panel - C/W Ins., Inner Closing Above Fuel Compt.	1
*	3F-36-16	Panel - Closing, Front Vertical Above Fuel Compt.	1
**	3F-36-146	Panel - Closing, Front Vertical Above Fuel Compt.	1
	3F-36-95	Panel - Closing Opening on Rear Upper Panel	1
*	3F-36-17	Panel - Closing, Center Vertical Above Fuel Compt.	1
*	3F-36-15	Panel - Closing, Rear Vertical Above Fuel Compt.	1
**+	3F-36-145	Panel - Closing, Rear Vertical Above Fuel Compt.	1
++	3F-36-166	Panel - Closing, Rear Vertical Above Fuel Compt.	1
	9F-6-14	Panel S/A - C/W Belting, Rear Inside Fuel Compt.	1
	9F-6-17	Panel S/A - C/W Belting, Front Inside Fuel Compt.	1
x	9F-6-21	Angle - Upper, Outer, Front of Fuel Compt.	1
x	9F-6-16	Angle - Lower, Outer, Front of Fuel Compt.	1
xx+	9F-6-150	Panel - Outer, Front of Fuel Compt.	1
++	3F-36-178	Panel - Outer, Front of Fuel Compt.	1
+	3F-36-1	Panel - Fuel Compt. Floor	1
++	3F-36-164	Panel - Fuel Compt. Floor	1
+	3F-36-156	Panel - Cond. & C/H Compt. Floor	1
++	3F-36-165	Panel - Cond. & C/H Compt. Floor	1
+	3F-36-65	Cup - Closing Hole in Floor for Aux. Tank	1
++	3F-36-170	Cup - Closing Hole in Floor for Aux. Tank	1
+	3F-36-157	Panel - Battery Compt. Floor	1
++	3F-36-169	Panel - Battery Compt. Floor	1
+	16F-12-4	Panel - Wall, Between Cond. & Fuel Compt.	1
++	16F-12-171	Panel - Wall, Between Cond. & Fuel Compt.	1
	3F-36-56	Panel - Closing Rear of Battery Compt.	1
	3B-61-93	Hat Channel - Reinf. Closing Panel	2
*	3F-36-3	Panel - Closing Top of Battery Compt.	1
**	3F-36-140	Panel - Closing Top of Battery Compt.	1
*	3F-36-5	Panel - Closing Top of Cond. Compt.	1
**	3F-36-138	Panel - Closing Top of Cond. Compt.	1
**	3F-36-141	Panel - Closing Above C/H Compt. L.H.	1
**	3F-36-142	Panel - Closing Above C/H Compt. R.H.	1
	16B-12-9	Panel - Wall, Between Cond. & C/H Compt.	1
	16C-12-23	Panel - Wall, Rear of Cond. Compt.	1
	3F-36-7	Panel - Front Wall, C/H Compt.	1
	16C-12-32	Post - Cond. Compt. Rear Wall Mtg.	1
	16C-12-26	Cover - Cond. Compt. Rear Wall	1



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GROUP	3.36		
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KEY	PART NUMBER	DESCRIPTION	QTY.
x	Effective Prior to Unit No. 10151		
*	Effective Prior to Unit No. 11651		
xx	Effective With Unit No. 10151		
**	Effective With Unit No. 11651		
<u>UNDERBODY PANELS (Cont'd)</u>			3.3603
<u>Baggage Compartment Panels</u>			
	3F-36-48	Panel - Front Baggage Compartment Floor (W/O Aux. Tank)	1
	3F-36-64	Panel - Front Baggage Compartment Floor (W/Aux. Tank)	1
	3F-36-49	Panel - Center Baggage Compartment Floor	1
	3F-36-50	Panel - Rear Baggage Compartment Floor	1
x	3F-36-36	Panel - Air Duct Frame Closing, R.H. Outer	1
x	3F-36-37	Panel - Air Duct Frame Closing, L.H. Outer	1
x	3F-36-38	Panel - Air Duct Frame Closing, L.H. & R.H. Center	2
x	3F-36-40	Panel - Air Duct Frame Closing, L.H. Inner	1
xx	3F-59-446	Panel - Air Duct Frame Closing	2
*	3F-36-52	Post - Battery Disconnect Switch Mounting	1
*	3F-17-114	Panel - Closing Under Heater Duct, R.H.	1
**	3F-36-152	Panel S/A - Closing Heater Duct, R.H.	1
**	3F-36-159	Plate - Access Hole Closing	1
*	3F-17-115	Panel - Closing Under Heater Duct, L.H.	1
**	3F-36-147	Panel S/A - Closing Under Heater Duct, L.H.	1
*	3F-36-58	Panel - Plywood, Front of Front Baggage Compartment, L.H.	1
*	3F-36-59	Panel - Plywood, Front of Front Baggage Compartment, R.H.	1
*	3F-36-60	Panel - Plywood, Rear of Battery Compartment	1
**	3F-36-154	Panel - Plywood, Rear of Battery Compartment	1
*	3F-36-76	Angle - Panel Attaching, 1 1/2 x 6 3/16	2
*	3F-36-77	Angle - Panel Attaching, 1 1/2 x 5 5/16	1
**	3F-36-155	Angle - Panel Attaching, 1 1/2 x 13	1
	3F-44-22	Panel S/A - Between Front & Center Baggage Compartment	1
	3F-44-24	Panel S/A - Between Center & Rear Baggage Compartment	1
**	3F-36-143	Panel - Closing Top Front of Front Baggage Compartment, R.H.	1
**	3F-36-144	Panel - Closing Top Front of Front Baggage Compartment, L.H.	1
<u>Control Duct Panels</u>			
*	3F-36-54	Panel - Closing Under Control Duct #1 From Front	1
**	3F-36-139	Panel - Closing Under Control Duct #1 From Front	1
	3F-36-55	Panel S/A - Closing Under Control Duct #2 From Front	1
	3F-36-53	Panel - Closing Under Control Duct #3 From Front	1
	3F-36-34	Panel - Closing Under Control Duct #5, In Engine Compartment	1
	3F-36-51	Panel - Closing Under Control Duct #4	1
	3F-36-25	Door S/A - Water Valve Cover	1
<u>Engine Compartment Panels</u>			
	3F-36-29	Panel S/A - L.H. Engine Floor (Muffler Hsg.)	1
	3F-36-13	Panel - R.H. Engine Floor, Center	1
	3F-36-14	Panel - R.H. Engine Floor, Rear (W/Lav.)	1
	3F-36-86	Panel - R.H. Engine Floor, Rear (W/O Lav.)	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 11651 ** Effective With Unit No. 11651	
		<u>REAR LINING PANELS</u> 3.3701	
	3C-37-70	Panel S/A - L.H. Rad. Compt. Upper Compl.	1
	3B-37-65	Seal Only - Rubber	1
	3C-37-73	Panel S/A - R.H. Rad. Compt. Upper Compl.	1
	3B-37-65	Seal Only - Rubber	1
	3C-37-76	Panel S/A - L.H. Rad. Compt. Floor Compl.	1
	3C-37-77	Panel Only	1
	3B-37-26	Seal S/A - Rad.	1
	3B-37-22	Hat Channel - Rad. Mtg. Large	1
	3B-37-24	Hat Channel - Air Cleaner Mtg. Small	1
*	3C-37-78	Panel S/A - R.H. Rad. Compt. Floor Compl.	1
**	3F-37-28	Panel S/A - R.H. Rad. Compt. Floor Compl.	1
*	3C-37-79	Panel Only	1
**	3F-37-27	Panel Only	1
	3B-37-18	Seal S/A - Rad.	1
	3B-37-32	Hat Channel - Rad. Mtg.	1
*	6F-10-20	Tapping Plate - Mtg. Air Filter Bracket	1
**	3F-37-42	Tapping Plate - Mtg. Air Filter Bracket	1
*	3F-37-2	Panel - Blower Compt. Floor	1
**	3F-77-127	Panel - Blower Compt. Floor	1
	3C-37-68	Panel S/A - Blower Compt. Front Wall	1
	3F-37-7	Panel - Seat Under Lining (W/O Lav.)	1
	3F-37-6	Panel - Seat Under Lining (With Lav.)	1
	3F-37-3	Panel - Under Passenger Floor in Eng. Compt.	1
	3F-37-4	Panel - Closing R.H. Rear of Kick Panel	1
	3F-37-5	Panel - Closing L.H. Rear of Kick Panel	1
	3B-37-103	Panel S/A - Front of Rear Window, L.H.	1
	3B-37-100	Panel S/A - Front of Rear Window, R.H.	1
	3B-37-94	Panel S/A - Front of Rear Window, Center	1
		<u>WHEEL HOUSINGS</u> 3.6001	
	3F-60-5	Wheel Housing - Fibreglass, Front Wheels	2
	3F-60-7	Wheel Housing - L.H. Trailing Wheel	1
	3F-60-8	Wheel Housing - R.H. Trailing Wheel	1
	3F-60-9	Wheel Housing S/A - Rear Drive Wheels	2
	3F-60-5	Wheel Housing Only	1
	3F-60-10	Panel - Protective	1
		<u>BATTERY CARRIER FRAME</u> 3.6101	
	3F-61-6	Battery Carrier Frame - Fixed	1
	3F-61-15	Frame S/A - Welded	1
	3C-61-13	Wear Plate - Nylon	2
	N.P.N.	Rivet - 3/16" x 1" F.H. Csk. Cl. Anod. Alum.	4



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GROUP	3.61		
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KEY	PART NUMBER	DESCRIPTION	QTY.
		BATTERY CARRIER FRAME (Cont'd)	3.6102
	3B-61-90	Roller - Nylon	2
	3B-61-88	Shoulder Bolt	2
	N.P.N.	Nut - 3/8 - 24	2
	N.P.N.	Flat Washer - 3/8	2
	3F-61-11	Plate - Catch Retain.	1
	3F-61-12	Spring & Catch S/A - Compl.	1
	3F-61-13	Spring - Only	1
	3F-61-14	Catch - Only	1
	N.P.N.	Rivet - 3/16" & 3/8" O.H. S.S. Semi-Tubular	2
	3F-61-1	Battery Carrier Frame - Sliding	1
	3F-61-2	Frame S/A - Welded	1
	3F-61-3	Channel & Plate S/A - Outer End	1
	3B-61-103	Rollers	4
	3B-61-88	Shoulder Bolt - Roller Mtg.	4
	N.P.N.	Nut - 3/8 - 24 Hex.	4
	N.P.N.	Flat Washer - 3/8"	3
	3B-61-109	Angle - Rear Stop	1
	N.P.N.	Bolt - 1/4 - 20 x 3/4 Hex.	3
	N.P.N.	Flat Washer - 1/4"	3
	N.P.N.	Lockwasher - 1/4"	3
	N.P.N.	Nut - 1/4 - 20 Hex.	3
	3F-61-2	Tray - Battery	2
	3F-61-25	Clamp - Battery Holdown	4



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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 10501	
		** Effective With Unit No. 10501	
		<u>FRONT UPPER FRAME</u>	
	3F-75-31	Frame S/A - Below Roof Line	1
1*	3F-75-6	Hat Channel - R.H. Roof	1
1**	3F-75-64	Hat Channel - R.H. Roof	1
2*	3F-75-5	Hat Channel - L.H. Roof	1
2**	3F-75-63	Hat Channel - L.H. Roof	1
3*	3C-75-19	Brace - L.H. Side Roof Bow	1
3**	3F-75-74	Brace - L.H. Side Roof Bow	1
**	3F-75-80	Brace - L.H. & R.H. Center Roof Support	2
4*	3C-75-20	Brace - R.H. Side Roof Bow	1
4**	3F-75-75	Brace - R.H. Side Roof Bow	1
5*	3F-75-7	Brace - Center Roof Bow	1
5**	3F-75-49	Brace - Center Roof Bow	1
**	3F-75-54	Tube - L.H. Front Corner Roof Brace	1
**	3F-75-55	Tube - R.H. Front Corner Roof Brace	1
6*	3A-75-156	Plate - L.H. Side of Sign Box	1
6**	3F-75-68	Plate S/A - L.H. Side of Sign Box	1
7*	3A-75-157	Plate - R.H. Side of Sign Box	1
7**	3F-75-71	Plate S/A - R.H. Side of Sign Box	1
8	3A-75-112	Rail - L.H. Above Windshield & Dr. Window	1
9	3A-75-113	Rail - R.H. Above Windshield	1
10	3A-75-114	Rail - R.H. Above Ent. Door	1
11	3A-75-163	Plate - L.H. Above Dr. Window to Sign Box	1
12	3A-75-164	Plate - R.H. Above Ent. Door to Sign Box	1
13*	3C-75-5	Z-Channel - Above Sign Box	1
13**	3F-75-56	Z-Channel S/A - Above Sign Box	1
14*	3C-75-6	Bracket S/A - Door Lock Mtg. Center	1
14**	3F-75-59	Bracket S/A - Door Lock Mtg. Center	1
15*	3C-75-15	Bracket S/A - Door Lock Mtg. L.H.	1
15**	3F-75-59	Bracket S/A - Door Lock Mtg. L.H.	1
16*	3C-75-56	Bracket S/A - Door Lock Mtg. R.H.	1
16**	3F-75-61	Bracket S/A - Door Lock Mtg. R.H.	1
17	3F-75-2	Plate S/A - Below Sign Box	1
18	3A-75-102	Post - Front of Dr. Window	1
19	3A-75-169	Gusset - Windshield Corner	4
20	3A-75-106	Post S/A - Center Windshield	1
22	3A-75-154	Channel - Closing Sign Box, L.H.	1
23	3A-75-155	Channel - Closing Sign Box, R.H.	1
24	3A-75-94	Sill S/A - Dr. Window	1
25	3A-75-92	U-Channel - Below Dr. Window	1
26	3F-75-9	Dashboard Assy.	1
27	3A-75-38	Post S/A - Front of Entrance Door	1
28	3C-75-13	Plate S/A - Upper Entrance Door Hinge Mtg.	1

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<u>FRONT UPPER FRAME (Cont'd)</u>			
29	16C-10-37	Bracket - Dr. Heater Valve Mtg.	1
	3C-75-2	Truss Assy. - Below Windshield	1
35	3C-75-33	Channel - Lower Belt Rail, L.H.	1
36	3C-75-34	Channel - Lower Belt Rail, R.H.	1
37	3C-75-35	U-Channel - Lower Belt Rail (W/Vent Holes)	1
38	3C-75-36	Channel - R.H. Center Lower Rail	1
39	3C-75-37	U-Channel - L.H. Center Rail	1
40	3C-75-38	U-Channel - R.H. Center Rail	1
41	3C-75-46	U-Channel - R.H. Upper Section W/Drain Hole	1
42	3C-75-41	U-Channel - R.H. Lower Section W/Drain Hole	1
43	3C-75-42	U-Channel - L.H. Lower Section	2
44	3C-75-44	Plate - Reinf. Entrance Door Lock Release	1
45	3A-75-6	Channel S/A - L.H. Top Rail	1
46	3A-75-7	Channel S/A - R.H. Top Rail	1
47	3A-75-12	Post S/A - Below Dr. Window	1
48	3A-75-16	Z-Channel - Reinf. Entrance Door Lock Mtg.	1
49	3A-75-223	Tapping Plate - Medallion Mtg.	4
50	3B-75-49	Frame S/A - L.H. Wiper Mtg.	1
51	3C-75-48	Channel S/A - Vert. Upper Section	3
52	3B-75-59	Frame S/A - R.H. Wiper Mtg.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
<u>FRONT LOWER FRAME</u>			
1	3B-41-1	Post S/A - R.H. Front of Front Wheelhousing	1
2	3A-41-1	Post S/A - L.H. Front of Front Wheelhousing	1
3	3A-59-26	Bow & Plate S/A - L.H. Front of Front Wheelhousing	1
4	3A-59-25	Bow & Plate S/A - R.H. Front of Front Wheelhousing	1
5	3F-59-72	Post S/A - L.H. Rear of Front Wheelhousing	1
6	3F-59-68	Post S/A - R.H. Rear of Front Wheelhousing	1
7	3A-59-20	Belt Rail S/A - L.H. Front of Front Wheelhousing	1
8	3A-59-19	Rail - Horiz., R.H. Front of Front Wheelhousing	1
9	3F-59-67	Rail - Horiz., R.H. Rear of Front Wheelhousing	1
10	3F-59-54	Rail - Above Front Wheelhousing	2
11	3A-59-108	Gusset - Front of Front Wheelhousing	2
12	3C-59-87	Gusset - R.H. Rear of Front Wheelhousing	1
13	3C-59-86	Gusset - L.H. Rear of Front Wheelhousing	1
14	3C-53-29	Bracket - Mtg. High Pressure Safety Switch	1
15	3C-51-22	Shield - L.H. Air Horn Opening	1
16	3A-51-6	Plate - Ent. Door Hinge Mtg.	1
17	3F-59-178	Angle S/A - Wheelhousing Mtg., L.H. Front & R.H. Rear of Front	2
18	3F-59-176	Angle S/A - Wheelhousing Mtg., L.H. Rear & R.H. Front of Front	2
19	3A-52-20	U-Channel - Vert., Below Belt Rail	1
20	3A-59-35	U-Channel - Horiz., Below Belt Rail	1
21	3A-40-21	Channel - Bumper Mtg., R.H. Outer	1
22	3A-40-23	U-Channel - Bumper Mtg., R.H. Inner	1
23	3A-40-20	Channel - Bumper Mtg., L.H. Outer	1
24	3A-40-22	U-Channel - Bumper Mtg., L.H. Inner	1
25	3B-59-157	Bracket - Mtg. Ent. Door Air Lock	1
26	3C-53-2	Bracket S/A - Air Cylinder Anchor	1
27	3A-40-34	Angle - Mtg. Headlamp Panel	1
28	3A-52-61	Plate - Vert., Headlamp Truss to Dr. Floor	1
29	3C-59-19	Gusset - Diag. Post Reinf.	1
30	3A-52-71	Angle - Headlamp Truss to Dr. Floor	1
31	3C-59-15	Tube S/A - Diag. Post	1
32	3B-59-35	Channel S/A - Reinf. Ent. Door Post	1
33	3B-52-29	Channel S/A - Cross Shaft Mtg.	1
34	3C-51-45	U-Channel - R.H. Diag. Brace	1
35	3C-51-44	U-Channel - L.H. Diag. Brace	1
	3B-52-38	Frame Assy. - Stepwell Floor	1
40	3A-52-3	Angle - Rear Straight	1
41	3B-52-40	Angle - Rear Curved	1
42	3A-52-6	Angle - Modesty Panel Mtg.	1
43	3A-52-7	Angle - Front	1
44	3A-52-8	U-Channel - Front	1
45	3A-52-9	U-Channel - Side	1

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<u>ROOF FRAME (Cont'd)</u>			
46	3F-76-210	U-Channel - Light Housing Mtg., #12 R.H.	1
47	3F-76-211	Z-Channel - Center Roof, #1	1
48	3B-76-31	Z-Channel - Center Roof, #2	1
49	3B-76-32	Z-Channel - Center Roof, #3	1
50	3B-76-33	Z-Channel - Center Roof, #4	1
51	3B-76-34	Z-Channel - Center Roof, #5	1
52	3F-76-300	Hat Channel - Roof Bow, #1 L.H.	1
53	3F-76-299	Hat Channel - Roof Bow, #1 R.H.	1
54	3F-76-290	Hat Channel - Roof Bow, #2, 3, 4, 5 & 6 L.H.	5
55	3F-76-289	Hat Channel - Roof Bow, #2, 3, 4, 5 & 6 R.H.	5
56	3A-76-207	Z-Channel - Lower Short Roof Bow, #1 L.H.	1
57	3A-76-206	Z-Channel - Lower Short Roof Bow, #1 R.H.	1
58	3F-76-212	Z-Channel - Lower Short Roof Bow, #2, 3 & 4 L.H.	3
59	3F-76-213	Z-Channel - Lower Short Roof Bow, #2, 3 & 4 R.H.	3
60	3C-76-88	Z-Channel - Upper Short Roof Bow, #2, 3 & 4 L.H.	3
61	3C-76-86	Z-Channel - Upper Short Roof Bow, #2, 3 & 4 R.H.	3
62	3F-76-214	Roof Bow S/A - L.H. Double Main	1
63	3F-76-217	Roof Bow S/A - R.H. Double Main	1
64	3F-76-291	Z-Channel - Lower Short Roof Bow, #5 R.H.	1
65	3F-76-292	Z-Channel - Lower Short Roof Bow, #5 L.H.	1
66	3F-76-293	Z-Channel - Upper Short Roof Bow, #5 R.H.	1
67	3F-76-294	Z-Channel - Upper Short Roof Bow, #5 L.H.	1
68	3A-76-168	Z-Channel - Lower Short Roof Bow, #6 R.H.	1
69	3F-76-295	Z-Channel - Roof Bow, #7 R.H.	1
70	3F-76-296	Z-Channel - Roof Bow, #6 L.H.	1
	3F-76-229	Frame Assy. - Roof Lights	1
71	3F-76-319	Frame S/A - L.H. Roof Light	1
72	3F-76-320	Frame S/A - R.H. Roof Light	1
73	3F-76-243	Channel S/A - R.H. Top	1
74	3F-76-257	Channel S/A - L.H. Top	1
75	3F-76-37	Post S/A - Between Roof Lights	1
76	3F-76-222	Channel - Rear of Roof Lights, Outer	2
77	3F-76-220	Channel - Rear of Roof Lights, Outer Center	2
78	3F-76-224	Channel - Rear of Roof Lights, Inner Center	2
79	3F-76-260	Channel - Rear of Roof Lights, Center	1
80	3F-76-297	Hat Channel - L.H. Upper Rear	1
81	3F-76-298	Hat Channel - R.H. Upper Rear	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
<u>ROOF FRAME</u>			
1	3F-76-127	Channel S/A - L.H. Window Rail, #1	1
2	3F-76-129	Channel S/A - L.H. Window Rail, #2	1
3	3F-76-131	Channel S/A - L.H. Window Rail, #3	1
4	3F-76-133	Channel S/A - L.H. Window Rail, #4	1
5	3F-76-135	Channel S/A - R.H. Window Rail, #1	1
6	3F-76-137	Channel S/A - R.H. Window Rail, #2	1
7	3F-76-139	Channel S/A - R.H. Window Rail, #3	1
8	3F-76-141	Channel S/A - R.H. Window Rail, #4	1
9	3F-76-143	Hat Channel S/A - Lug. Rack Mtg., #1 L.H. & R.H.	2
10	3F-76-145	Hat Channel S/A - Lug. Rack Mtg., #2 L.H. & R.H.	2
11	3F-76-147	Hat Channel S/A - Lug. Rack Mtg., #3 L.H. & R.H.	2
12	3F-76-149	Hat Channel S/A - Lug. Rack Mtg., #4 L.H. & R.H.	2
13	3F-76-151	Hat Channel S/A - Lug. Rack Mtg., #5 L.H. & R.H.	2
14	3F-76-153	Hat Channel S/A - Lug. Rack Mtg., #6 L.H. & R.H.	2
15	3F-76-155	Hat Channel S/A - Lug. Rack Mtg., #7 L.H. & R.H.	2
16	3F-76-157	Hat Channel S/A - Lug. Rack Mtg., #8 L.H. & R.H.	2
17	3F-76-159	Hat Channel S/A - Lug. Rack Mtg., #9 L.H. & R.H.	2
18	3F-76-161	Hat Channel S/A - Lug. Rack Mtg., #10 L.H. & R.H.	2
19	3F-76-163	Hat Channel S/A - Lug. Rack Mtg., #11 L.H. & R.H.	2
20	3F-76-165	Hat Channel S/A - Lug. Rack Mtg., #12 L.H. & R.H.	2
21	3F-76-167	Hat Channel S/A - Lug. Rack Mtg., #13 L.H.	1
22	3F-76-169	Hat Channel S/A - Lug. Rack Mtg., #13 R.H.	1
23	3F-76-171	Hat Channel S/A - Lug. Rack Mtg., #14 R.H.	1
24	3F-76-175	Hat Channel S/A - Main Roof, #1 L.H. & R.H.	2
25	3F-76-178	Hat Channel S/A - Main Roof, #2 L.H. & R.H.	2
26	3F-76-181	Hat Channel S/A - Main Roof, #3 L.H. & R.H.	2
27	3F-76-184	Hat Channel S/A - Main Roof, #4 L.H. & R.H.	2
28	3F-76-187	Hat Channel S/A - Main Roof, #5 L.H. & R.H.	2
29	3F-76-190	Hat Channel S/A - Main Roof, #6 L.H. & R.H.	2
30	3F-76-193	Hat Channel S/A - Main Roof, #7 L.H. & R.H.	2
31	3F-76-183	Hat Channel S/A - Main Roof, #8 L.H. & R.H.	2
32	3F-76-196	U-Channel - Light Housing Mtg., #1 L.H. & R.H.	2
33	3F-76-197	U-Channel - Light Housing Mtg., #2 L.H. & R.H.	2
34	3F-76-198	U-Channel - Light Housing Mtg., #3 & #9 L.H. & R.H.	4
35	3F-76-199	U-Channel - Light Housing Mtg., #4 L.H.	1
36	3F-76-200	U-Channel - Light Housing Mtg., #4 R.H.	1
37	3F-76-201	U-Channel - Light Housing Mtg., #5 L.H. & R.H.	2
38	3F-76-202	U-Channel - Light Housing Mtg., #6 L.H.	1
39	3F-76-203	U-Channel - Light Housing Mtg., #6 R.H.	1
40	3F-76-204	U-Channel - Light Housing Mtg., #7 L.H. & R.H.	2
41	3F-76-205	U-Channel - Light Housing Mtg., #8 L.H. & R.H.	2
42	3F-76-206	U-Channel - Light Housing Mtg., #10 L.H.	1
43	3F-76-207	U-Channel - Light Housing Mtg., #10 R.H.	1
44	3F-76-208	U-Channel - Light Housing Mtg., #11 L.H. & R.H.	2
45	3F-76-209	U-Channel - Light Housing Mtg., #12 L.H.	1

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<u>SIDE UPPER FRAME (Cont'd)</u>			
40	3F-76-124	Brace S/A - L.H. Diag., #8	1
41	3F-76-118	Brace S/A - L.H. Diag., #5	1
42	3F-76-90	Post S/A - Rear of Ent. Door	1
43	3F-76-57	Post S/A - R.H. Diag., Rear of Triangular Window	1
44	3F-76-18	Post - R.H. Diag., Below Triangular Window	1
45	3F-76-60	Rail - R.H. Horiz., Below Triangular Window	1
46	3F-76-93	Post S/A - Main R.H. Double	1
47	3A-76-16	Rail - Below Windows, #1 R.H.	1
48	3A-76-20	Rail - Below Windows, #5 R.H.	1
49	3A-76-155	U-Channel - Front of Double Post, R.H. Diag.	1
50	3A-76-149	U-Channel - Rear of Double Post, R.H. Diag.	1
51	3F-76-21	Gusset - Reinf. Front of #3 R.H. Short Post	1
52	3F-76-22	Gusset - Reinf. Rear of #2 R.H. Long Post	1
53	3B-76-25	Gusset - Reinf. Front of #3 R.H. Long Post	1
54	3F-76-23	Gusset - Reinf. Rear of #3 R.H. Long Post	1
55	3F-76-24	Gusset - Reinf. Front of #6 R.H. Short Post	1
55	3F-76-316	(Effective Prior to Unit No. 10251) U-Channel - Reinf. Front of #6 R.H. Short Post	1
56	3F-76-55	(Effective With Unit No. 10251) Gusset - Reinf. Rear of #6 R.H. Short Post	1
57	3F-76-56	Gusset - Reinf. Front of Rear Cross Seat, R.H.	1
58	3F-76-19	Air Intake Bar S/A - R.H.	1
59	3A-76-376	Brace S/A - R.H. Diag., #1	1
60	3F-76-98	Brace S/A - R.H. Diag., #2	1
61	3F-76-174	Brace S/A - R.H. Diag., #3	1
62	3F-76-102	Brace S/A - R.H. Diag., #4	1
63	3F-76-106	Brace S/A - R.H. Diag., #6	1
64	3A-76-391	Gusset - Reinf. #7 R.H. Brace	1
65	3F-76-108	Brace S/A - R.H. Diag., #7	1
66	3F-76-110	Brace S/A - R.H. Diag., #8	1
67	3F-76-104	Brace S/A - R.H. Diag., #5	1
68	3F-76-112	Brace S/A - R.H. Diag., #9	1
69	3F-76-304	Channel - Horiz. Above Triangular Window, L.H.	1
70	3F-76-303	Channel - Horiz. Above Triangular Window, R.H.	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>SIDE UPPER FRAME</u>	
	3F-76-1	Frame Assy. - L.H. Side Upper (Includes all L.H. Parts)	1
	3F-76-17	Frame Assy. - R.H. Side Upper (Includes all R.H. Parts)	1
1	3F-76-61	Post S/A - Rear of Dr. Window	1
2	3F-76-2	Post S/A - L.H. Diag., Rear of Triangular Window	1
3	3F-76-4	Post - L.H. Diag., Below Triangular Window	1
4	3F-76-5	Rail - L.H. Horiz., Below Triangular Window	1
5	3F-76-63	Post S/A - Short, #1 L.H. & R.H.	2
6	3F-76-65	Post S/A - Short, #2 L.H. & R.H.	2
7	3F-76-67	Post S/A - Short, #3 L.H. & R.H.	2
8	3F-76-69	Post S/A - Short, #4 L.H. & R.H.	2
9	3F-76-71	Post S/A - Short, #5 L.H. & R.H.	2
10	3F-76-73	Post S/A - Short, #6 L.H. & R.H.	2
11	3F-76-6	Post S/A - Long Single, #1 L.H. & R.H.	2
12	3F-76-77	Post S/A - Long Single, #2 L.H. & R.H.	2
13	3F-76-80	Post S/A - Long Single, #3 L.H. & R.H.	2
14	3F-76-83	Post S/A - Main L.H. Double	1
15	3A-76-15	Rail - Below Windows, #1 L.H.	1
16	3F-76-7	Rail - Below Windows, #2 L.H. & R.H.	2
17	3A-76-18	Rail - Below Windows, #3 L.H. & #4 R.H.	2
18	3A-76-17	Rail - Below Windows, #4 L.H. & #3 R.H.	2
19	3A-76-19	Rail - Below Windows, #5 L.H.	2
20	3A-76-154	U-Channel - Front of Double Post, L.H. Diag.	1
21	3A-76-150	U-Channel - Rear of Double Post, L.H. Diag.	1
22	3F-76-8	Belt Rail - #1 L.H. & R.H.	2
23	3F-76-9	Belt Rail - #2, 3 & 4 L.H. & R.H.	6
24	3F-76-10	Gusset - Reinf. Front of #3 L.H. Short Post	1
25	3F-76-11	Gusset - Reinf. Rear of #2 L.H. Long Post	1
26	3F-76-12	Gusset - Reinf. L.H. & R.H. Front of Double Post	2
27	3B-76-24	Gusset - Reinf. Front of #3 L.H. Long Post	1
28	3F-76-13	Gusset - Reinf. Rear of #3 L.H. Long Post	1
29	3F-76-14	Gusset - Reinf. Front of #6 L.H. Short Post (Effective Prior to Unit No. 10251)	1
29	3F-76-315	U-Channel - Reinf. Front of #6 L.H. Short Post (Effective With Unit No. 10251)	1
30	3F-76-59	Gusset - Reinf. Front of Rear Cross Seat, L.H.	1
31	3F-76-15	Air Intake Box S/A - L.H. Front	1
32	3C-76-122	Air Intake Box S/A - L.H. Rear	1
33	3A-76-362	Brace S/A - L.H. Diag., #1	1
34	3F-76-114	Brace S/A - L.H. Diag., #2	1
35	3F-76-100	Brace S/A - L.H. Diag., #3	1
36	3F-76-116	Brace S/A - L.H. Diag., #4	1
37	3F-76-120	Brace S/A - L.H. Diag., #6	1
38	3A-76-392	Gusset - Reinf. #7 L.H. Brace	1
39	3F-76-122	Brace S/A - L.H. Diag., #7	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		x Effective Prior to Unit No. 10151 xx Effective With Unit No. 10151 * Effective Prior to Unit No. 11651 ** Effective With Unit No. 11651	
		<u>CENTER CONTROL DUCT</u>	
1*	3F-54-52	Channel S/A - Aisle Duct, #4 R.H.	1
1**	3F-54-171	Channel S/A - Aisle Duct, #4 R.H.	1
2*	3F-54-55	Channel S/A - Aisle Duct, #3 R.H.	1
2**	3F-54-175	Channel S/A - Aisle Duct, #3 R.H.	1
3x	3F-54-58	Channel S/A - Aisle Duct, #2 R.H.	1
3xx*	3F-54-133	Channel S/A - Aisle Duct, #2 R.H.	1
3**	3F-54-178	Channel S/A - Aisle Duct, #2 R.H.	1
4*	3F-54-62	Channel S/A - Rear Across Aisle Duct	1
4**	3F-54-181	Channel S/A - Rear Across Aisle Duct	1
5*	3F-54-37	Channel S/A - Aisle Duct, #4 L.H.	1
5**	3F-54-183	Channel S/A - Aisle Duct, #4 L.H.	1
6*	3F-54-44	Channel S/A - Aisle Duct, #3 L.H.	1
6**	3F-54-186	Channel S/A - Aisle Duct, #3 L.H.	1
7x	3F-54-48	Channel S/A - Aisle Duct, #2 L.H.	1
7xx*	3F-54-137	Channel S/A - Aisle Duct, #2 L.H.	1
7**	3F-54-189	Channel S/A - Aisle Duct, #2 L.H.	1
8x	3F-54-79	U-Channel - Center Aisle Cross Brace	1
9	3F-54-80	Z-Channel - Center Aisle Floor Mtg.	1
10	3F-54-81	U-Channel - Center Aisle Cross Brace	1
11	3F-54-82	Channel S/A - Center Aisle Cross Brace	1
12	3F-54-85	U-Channel - Center Aisle Cross Brace	6
13	3F-54-86	Channel S/A - Center Aisle Cross Brace	1
14	3F-54-90	Channel S/A - Center Aisle Cross Brace	1
15	3F-54-92	Channel S/A - Center Aisle Cross Brace	1
16	3F-54-94	Channel S/A - Center Aisle Cross Brace	1
17	3F-54-96	Z-Channel - Center Aisle Floor Mtg.	1
18	3F-54-97	Z-Channel - Center Aisle Floor Mtg.	1
19	3F-54-98	Z-Channel - Center Aisle Floor Mtg.	1
20	3F-54-99	Z-Channel - Center Aisle Floor Mtg.	1
21*	3F-54-100	Rail S/A - Lower Front, L.H.	1
21**	3F-54-202	Rail S/A - Lower Front, L.H.	1
22*	3F-54-103	Rail S/A - Lower Front, R.H.	1
22**	3F-54-204	Rail S/A - Lower Front, R.H.	1
23	3F-54-102	Rail - Lower Rear, L.H.	1
24	3F-54-105	Rail - Lower Rear, R.H.	1
**	3F-54-206	Z-Channel - Above C/H Compt. Center	1
**	3F-54-207	Z-Channel - Above C/H Compt. Rear	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
* Effective Prior to Unit No. 11651; ** Effective With Unit No. 11651			
<u>CENTER LOWER FRAME</u>			
1	3F-59-144	Skirt Rail S/A - L.H.	1
2	3F-59-140	Skirt Rail S/A - R.H.	1
3	3F-59-102	Rail S/A - Bagg. Compt. Skid, Long	3
4	3F-59-110	Rail S/A - Bagg. Compt. Skid; Short	1
5	3F-59-148	Gusset - Front of Short Skid Rail, Rectangular	1
6	3F-59-149	Gusset - Front of Short Skid Rail, Triangular	1
7	3F-59-114	Rail S/A - Cond. Compt. Skid	2
8	3F-59-391	Angle - Brace Below Cond. Compt., Inner	1
9	3F-59-392	Angle - Brace Below Cond. Compt., Outer	1
10	3F-59-393	U-Channel - Brace Below Cond. Compt., Outer	2
11	3F-59-394	U-Channel - Brace Below Cond. Compt., Inner	1
12	3F-59-101	Angle - Panel Mtg. Front Below Fuel Compt.	1
	3F-43-1	Truss Assy. - Fuel Compt.	1
13	3F-43-2	Channel S/A - Lower Cross Rail	1
14	3B-43-21	U-Channel S/A - L.H. Vert. Outer Post	1
15	3B-43-33	Z-Channel S/A - R.H. Vert. Inner	1
16	3B-43-30	Z-Channel S/A - Center Horiz. Lower	1
17	3B-43-96	Z-Channel S/A - L.H. Vert. Inner	1
18	3B-43-27	Z-Channel S/A - L.H. Horiz. Lower Inner	1
19	3B-43-24	Z-Channel S/A - L.H. Horiz. Lower Outer	1
20	3F-43-4	Post S/A - R.H. Side	1
21	3F-43-7	Channel S/A - Upper Rail	1
22	3A-43-43	Z-Channel - L.H. Vert. Center Post	1
23	3B-43-18	Z-Channel S/A - Center Horiz. Upper	1
24	3C-43-4	Z-Channel S/A - R.H. Vert. Center Post	1
25	3C-43-6	Z-Channel S/A - R.H. Vert. Outer Post	1
26	3F-59-76	U-Channel S/A - Horiz., Above Cond. Door	1
27	3F-59-80	U-Channel - Vert., Above Cond. Door	1
28*	3F-59-171	U-Channel S/A - L.H. Heat Duct Mtg.	1
**	3F-59-636	Angle - Horizontal, Front of L.H. Front Bagg. Door Post	1
29*	3F-59-483	U-Channel - Joining Upper & Lower Belt Rail	2
30*	3B-59-41	U-Channel S/A - Freon Lines Mtg.	1
30**	3F-59-607	Bracket S/A - Freon Lines Mtg.	1
31*	3F-59-165	U-Channel S/A - R.H. Heat Duct Mtg.	1
32*	3F-59-168	U-Channel S/A - Mtg. Panel Above Batt. Door	1
**	3F-59-637	Angle - Horizontal, Front of R.H. Front Bagg. Door Post	1
*	3F-44-1	Truss Assy. - Rear of Fuel Compt.	1
**	3F-44-50	Truss Assy. - Rear of Fuel Compt.	1
34*	3F-44-32	Truss S/A - Rear Above Fuel Compt.	1
34**	3F-44-51	Truss S/A - Rear Above Fuel Compt.	1
**	3F-44-53	Catch - Filter Lock	2
35*	3F-44-37	Bracket S/A - Filter Mtg., L.H.	1
*	3F-44-48	Bracket S/A - Filter Mtg., R.H.	1
36	3F-44-2	Post S/A - Rear of Batt. Door	1



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		x Effective Prior to Unit No. 10501	
		xx Effective With Unit No. 10501	
		* Effective Prior to Unit No. 11651	
		** Effective With Unit No. 11651	
		<u>CENTER LOWER FRAME (Cont'd)</u>	
37	3F-44-5	Post S/A - Cond. Door	1
38	3B-54-49	Brace S/A - R.H. Return Air Duct	1
39	3B-54-43	Brace S/A - L.H. Return Air Duct	1
40*	3F-59-355	Channel S/A - R.H. Return Air Duct	1
**	3F-59-618	Channel S/A - R.H. Return Air Duct, Front	1
**	3F-59-622	Channel S/A - R.H. Return Air Duct, Rear	1
41*	3F-59-357	Channel S/A - L.H. Return Air Duct	1
**	3F-59-614	Channel S/A - L.H. Return Air Duct, Front	1
**	3F-59-626	Channel S/A - L.H. Return Air Duct, Rear	1
	3F-54-25	Cross Channel S/A - Return Air Duct Channel Rear	1
42*	3F-59-95	Tee Flange - Panel Mtg. Front of Bagg. Compt.	1
43x	3F-59-398	Post S/A - Front of Front Bagg. Compt. L.H.	1
x	3F-59-399	Bracket Only - Prop Mtg.	1
43xx	3F-59-521	Post S/A - Front of Front Bagg. Compt. L.H.	1
44x	3F-59-400	Post S/A - Front of Front Bagg. Compt. R.H.	1
x	3F-59-401	Bracket Only - Prop Mtg.	1
44xx	3F-59-518	Post S/A - Front of Front Bagg. Compt. R.H.	1
45	3F-36-21	Pan S/A - Water Valve Lower Cover	1
46	3F-59-523	Panel S/A - Air Duct Closing, R.H.	1
47	3F-59-525	Panel S/A - Air Duct Closing, L.H.	1
48	3F-59-359	Frame S/A - Rear of Air Duct, L.H.	1
49	3F-59-360	Frame S/A - Rear of Air Duct, R.H.	1
	3F-44-8	Truss Assy. - Front Bagg. Compt.	1
50	3F-44-9	Post S/A - L.H. & R.H.	2
51	3F-44-31	Hat Channel - Mtg. Aux. Fuel Tank	1
52	3F-44-12	Tee Flange - Panel Mtg. Bottom	1
53	3F-44-13	Tee Flange - Panel Mtg. Top	2
54	3F-44-14	Tee Frame S/A - Top Center	1
55	3F-44-25	Angle - Control Duct Closing Panel Mtg.	2
56	3F-44-26	Hat Channel - Panel Reinf.	2
57	3F-44-22	Panel - Bagg. Compt. Dividing	1
58	3F-44-42	Bracket - Prop Mtg. on Trusses, L.H. Front & R.H. Rear	2
59	3F-44-43	Bracket - Prop Mtg. on Trusses, R.H. Front & L.H. Rear	2
60	3F-59-402	Bracket - Prop Mtg., L.H. Rear of Rear	1
61	3F-59-403	Bracket - Prop Mtg., R.H. Rear of Rear	1
	3F-44-17	Truss Assy. - Rear Bagg. Compt.	1
62	3F-44-18	Post S/A - L.H. & R.H.	1
63	3F-44-12	Tee Flange - Panel Mtg. Bottom	1
64	3F-44-13	Tee Flange - Panel Mtg. Top	2
65	3F-44-20	Tee Frame S/A - Top Center	1
66	3F-44-25	Angle - Control Duct Closing Panel Mtg.	2
67	3F-44-26	Hat Channel - Panel Reinf.	1

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		x Effective Prior to Unit No. 10151 xx Effective With Unit No. 10151 * Effective Prior to Unit No. 11651 ** Effective With Unit No. 11651	
		<u>CENTER LOWER FRAME (Cont'd)</u>	
68	3F-44-24	Panel - Bagg. Compt. Dividing	1
58	3F-44-42	Bracket - Prop Mtg. on Trusses, L.H. Front & R.H. Rear	2
59	3F-44-43	Bracket - Prop Mtg. on Trusses, R.H. Front & L.H. Rear	2
69	3F-59-304	Belt Rail S/A - #1 - 3 R.H.	1
70	3F-59-305	Belt Rail S/A - #1 - 3 L.H.	1
71	3F-59-164	U-Channel - Z-Molding Mtg.	2
72*	3F-59-372	Support S/A - R.H. Floor	1
72**	3F-59-610	Support S/A - R.H. Floor	1
73*	3F-59-378	Support S/A - L.H. Floor	1
73**	3F-59-612	Support S/A - L.H. Floor	1
74x	3F-54-108	Channel S/A - #1 L.H. Aisle Duct	1
74xx*	3F-54-121	Channel S/A - #1 L.H. Aisle Duct	1
74**	3F-54-192	Channel S/A - #1 L.H. Aisle Duct	1
75x	3F-54-115	Channel S/A - #1 R.H. Aisle Duct	1
75xx*	3F-54-128	Channel S/A - #1 R.H. Aisle Duct	1
75**	3F-54-198	Channel S/A - #1 R.H. Aisle Duct	1
76	3F-59-150	Hat Channel S/A - Floor Mtg.	24
	3F-59-122	Z-Channel - Center Aisle Floor Support	3
	3F-54-77	U-Channel - Center Aisle Floor Support	4
79	3F-59-507	Angle - Center Aisle Floor Mtg., Front, Short	1
80	3F-59-508	Angle - Center Aisle Floor Mtg., Front, Long	1
81	3F-59-88	Angle - Panel Mtg. Rear of Rear Bagg. Compt.	1
82	3F-59-98	Post S/A - Rear of Rear Bagg. Compt., L.H.	1
83	3F-59-96	Post S/A - Rear of Rear Bagg. Compt., R.H.	1
**	3F-59-646	U-Channel - Plywood Mtg. Rear of Center Aisle	1
**	3F-59-647	Angle - Mtg. Closing Panel Below Center Aisle Duct	1
**	3F-44-54	Truss Assy. - Rear of C/H Compt.	1
**	3F-44-55	Channel S/A - Complete	
**	3F-59-95	Tee Flange - Panel Mtg. Front of Bagg. Compt.	1
**	3F-59-521	Post S/A - Front of Front Bagg. Compt. L.H.	1
**	3F-59-518	Post S/A - Front of Front Bagg. Compt. R.H.	1
**	3F-44-62	Angle - Mtg., Rear of Cond. Compt. Closing Panel	1
**	3F-54-208	Angle S/A - L.H. at Floor Rear of Cond. Compt. Truss	1
**	3F-54-211	Angle S/A - R.H. at Floor Rear of Cond. Compt. Truss	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
<u>REAR UPPER FRAME</u>			
1	3B-77-90	U-Channel S/A - L.H. Belt Rail	1
2	3B-77-95	U-Channel S/A - R.H. Belt Rail	1
3	3A-77-530	U-Channel - L.H. Corner Above Belt Rail	1
4	3A-77-531	U-Channel - R.H. Corner Above Belt Rail	1
5	3C-77-69	U-Channel S/A - Above L.H. Rad. Service Door	1
6	3C-77-71	U-Channel S/A - Above R.H. Rad. Service Door	1
7	3A-77-552	Belt Rail S/A - L.H. Below Rear Cross Seat	1
8	3A-77-555	Belt Rail S/A - R.H. Below Rear Cross Seat	1
9	3C-77-77	Hat Channel S/A - L.H. Rear Corner Vert. Upper	1
10	3C-77-80	Hat Channel S/A - R.H. Rear Corner Vert. Upper	1
11	3C-77-83	Hat Channel S/A - L.H. Rear Corner Vert. Lower	1
12	3C-77-85	Hat Channel S/A - R.H. Rear Corner Vert. Lower	1
13	3A-77-487	Cap S/A - R.H. Ceiling	1
14	3A-77-493	Cap S/A - L.H. Ceiling	1
15	3C-77-115	Cap S/A - Center Ceiling	1
16	3B-77-57	Channel S/A - Lower Rear Center Window	1
17	3C-77-26	Z-Channel - Center Roof Bow (Rear to Front)	1
18	3C-77-73	Hat Channel - R.H. Center Roof Bow (Side to Side)	1
19	3C-77-74	Hat Channel - L.H. Center Roof Bow (Side to Side)	1
20	3C-77-75	Hat Channel - L.H. Roof Bow (Side to Side)	1
21	3C-77-76	Hat Channel - R.H. Roof Bow (Side to Side)	1
22	3A-77-108	Post - Rear Cross Seat Lower	2
23	3A-77-286	Gusset - Reinf. Rear Cross Seat Back	2
24	3B-77-87	Channel - Above R.H. Rear Side Sash	1
25	3B-77-85	Channel - Above L.H. Rear Side Sash	1
26	3A-77-476	U-Channel - Rear of Rear Cross Seat Back	2
27	3F-77-124	Channel S/A - Surge Tank Mtg. (Before 11651 use 3C-27-49)	2
28	3A-77-498	Hat Channel - L.H. Roof Bow (Rear to Front)	1
29	3A-77-503	Hat Channel - R.H. Roof Bow (Rear to Front)	1
30	3A-76-152	Channel - L.H. Diag. Window Post	1
31	3A-76-153	Channel - R.H. Diag. Window Post	1
32	3A-77-515	U-Channel - Rear Window Support, L.H. Diag.	1
33	3A-77-516	U-Channel - Diag. Brace, L.H.	1
35	3A-77-518	U-Channel - Front of Rad. Filler	1
37	3A-77-422	Frame S/A - L.H. Rear Corner Window	1
38	3A-77-431	Frame S/A - R.H. Rear Corner Window	1
39	3A-77-438	Frame S/A - Rear Center Window	1
40	3C-77-29	Mullion S/A - L.H., Rear Center Window	1
41	3C-77-31	Mullion S/A - R.H., Rear Center Window	1
42	3B-77-150	Filler Neck S/A - Radiator	1
43	3B-77-51	Post S/A - L.H. Eng. Door	1
44	3C-77-53	Post S/A - R.H. Eng. Door	1
45	3C-77-87	U-Channel - Brace Above Rear Corner Window, L.H.	1
46	3C-77-88	U-Channel - Brace Above Rear Corner Window, R.H.	1
47	3C-77-89	U-Channel - Brace Above Rear Center Window	1
48	3C-77-96	Gusset - Front Upper Rad. Compts.	2

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<u>REAR UPPER FRAME (Cont'd)</u>			
49	3C-77-100	Gusset - R.H. Rear Diag. Brace	1
50	3C-77-101	Gusset - L.H. Rear Diag. Brace	1
51	3C-77-102	Gusset - L.H. Corner Window Brace	1
52	3C-77-108	Bracket S/A - L.H. Rad. Screen Support Rod Mtg.	1
	3C-77-111	Bracket S/A - R.H. Rad. Screen Support Rod Mtg.	1
53	6C-6-61	Rod S/A - Reinf. Blower Compt.	2
54	3F-77-45	U-Channel - Vert. Above Belt Rail	2
55	3F-77-1	Frame Assy. - Blower Compt. Floor	1
	3F-77-4	Frame Assy. - Rear Cross Seat	1
56	3A-77-42	Channel - Rear Cross Seat Upper Rail	1
57	3A-77-43	Angle - Rear Cross Seat Lower Rail	1
58	3A-77-44	Angle - Kick Panel Upper Rail	1
59	3C-77-34	Channel - Kick Panel Lower Rail	1
60	3F-77-52	Channel - L.H. Vert., Kick Panel Mtg.	1
61	3B-77-14	U-Channel - Horiz., Seat Panel Mtg.	1
62	3B-77-24	Channel S/A - L.H. Vert., With Extension	1
63	3A-77-377	Channel - R.H. Vert., Kick Panel Mtg.	1
64	3B-77-19	Channel - Horiz., Seat Panel Mtg.	1
65	3B-77-18	Channel - R.H. Vert., Seat Back Panel Mtg.	1
66	3A-77-385	Z-Channel - Lower Vert.	4
67	3A-77-389	Z-Channel - Horiz.	4
68	3B-77-34	Z-Channel - Upper Vert.	2
69	3B-77-35	Z-Channel - Upper Horiz.	2
70	3A-77-399	Z-Channel - Horiz.	1
71	3B-77-135	Z-Channel - L.H. Horiz. Upper Brace	1
72	3A-77-390	Z-Channel S/A - L.H. Diag. Brace	1
73	3A-77-393	Z-Channel S/A - R.H. Diag. Brace	1
74	3B-77-136	Z-Channel - R.H. Horiz. Upper Brace	1
75	3A-77-400	U-Channel - R.H. Horiz. Center Brace	1
77	3A-77-406	Angle - Lower Rail Reinf. Center	1
78	3A-77-405	Angle - Lower Rail Reinf. Center L.H.	1
79	3A-77-407	Angle - Lower Rail Reinf. Center R.H.	1
80	3B-77-1	Z-Channel - Seat Back Brace, L.H.	1
81	3A-77-55	Z-Channel - Seat Back Brace, R.H.	1
82	3B-77-7	U-Channel S/A - Air Cleaner Mtg., L.H. Small	1
83	3B-77-10	U-Channel S/A - Air Cleaner Mtg., L.H. Large	1
84	3F-77-53	U-Channel - Air Cleaner Mtg., R.H.	1
85	3B-77-2	Z-Channel - Diag. Lower Brace, L.H.	2
86	3C-77-35	Z-Channel - Diag. Lower Brace, R.H. Outer	1
87	3F-77-50	Z-Channel - Diag. Lower Brace, R.H. Inner	1
88	3F-77-32	U-Channel - Vert. Reinf.	2
89	3F-77-34	Plate S/A - Mtg. Gen. Control Switch	1
90	3B-77-36	Z-Channel - R.H. Diag. Brace	1
91	3B-77-37	Z-Channel - L.H. Diag. Brace	1



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<u>REAR LOWER FRAME</u>			
1	3B-59-70	Post S/A - Front of Rear Wheelhousing, L.H.	1
2	3B-59-65	Post S/A - Front of Rear Wheelhousing, R.H.	1
3	3F-59-279	Panel - Closing Front of Rear Wheelhousing, L.H.	1
4	3F-59-280	Panel - Closing Front of Rear Wheelhousing, R.H.	1
5	3F-59-484	Gusset - Front of Rear Wheelhousing	2
6	3A-59-43	U-Channel - Wheelhousing Bow	4
7	3F-36-8	Panel - Closing L.H. Rear Wheelhousing	1
8	3F-36-9	Panel - Closing R.H. Rear Wheelhousing	1
9	3F-59-301	Bracket - Mtg. Rear Air Tank	1
10	3F-59-290	Angle & Plate S/A - L.H. Wheelhousing at Bogie	1
11	3F-59-287	Angle & Plate S/A - R.H. Wheelhousing at Bogie	1
12	3F-59-306	Frame S/A - Sidewall Over Rear Wheelhousing, L.H.	1
13	3F-59-307	Frame S/A - Sidewall Over Rear Wheelhousing, R.H.	1
14	3F-59-368	Angle S/A - Mtg. Rear Wheelhousing, L.H.	1
15	3F-59-369	Angle S/A - Mtg. Rear Wheelhousing, R.H.	1
16	3F-60-1	Panel - Trailing Wheelhousing, L.H.	1
17	3F-60-2	Panel - Trailing Wheelhousing, R.H.	1
18	3F-50-28	Backing Plate - Mtg. Rear Wheelhousings	2
19	3F-36-42	Panel - Front Engine Floor, L.H. & R.H. W/O Lav.	2
19	3F-36-41	Panel - Front Engine Floor, R.H. W/Lav.	1
20	3F-56-41	Rear Bogie Assy. - C/W Trailing Axle Bellows Mount	1
21	12F-4-22	Tube S/A - Trailing Axle Bellows Mtg., L.H.	1
	12F-4-30	Tube S/A - Trailing Axle Bellows Mtg., R.H.	1
22	3C-56-39	Angle - Closing Rear Control Duct Panel	1
23	3F-59-453	Panel S/A - Closing Bogie Crossmember to R.H. Floor	1
24	3F-59-449	Panel S/A - Closing Bogie Crossmember to L.H. Floor	1
25	3F-59-423	Panel S/A - Closing Front of Wheelhousing, L.H.	1
26	3F-59-420	Panel S/A - Closing Front of Wheelhousing, R.H.	1
27	3F-59-367	Angle S/A - Mtg. Rear Wheelhousing	2
28	3F-59-365	Channel S/A - Filler, Between Wheelhousings, L.H.	1
29	3F-59-366	Channel S/A - Filler, Between Wheelhousings, R.H.	1
30	3F-59-437	Gusset - Tying Engine Rail to Bogie Leg	2
31	3F-49-1	Engine Rail Assy. - L.H.	1
32	3F-50-17	Bracket S/A - Tie Rod Anchor	1
33	3F-50-1	Engine Rail Assy. - R.H.	1
32	3F-50-17	Bracket S/A - Tie Rod Anchor	1
34	3F-24-1	Tie Bar - Engine Rail	1
35	3F-59-385	Angle - Closing at Rear Bogie, Short	2
36	3F-59-349	Angle - Closing at Rear Bogie, Long	2
37	3F-59-269	Channel S/A - A/C Compressor Mtg., Front	1
38	3B-50-37	Stud Only - Ground	1
39	3F-59-268	Channel S/A - A/C Compressor Mtg., Rear	1
40	8F-18-24	Tie Rod Assy. - Engine Rail	2
	8F-18-19	End Only - L.H. Thread	1
	8F-18-20	End Only - R.H. Thread	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
<u>REAR LOWER FRAME (Cont'd)</u>			
	3F-59-302	Frame Assy. - Rear Bogie to Rear Cross Seat	1
41	3F-59-237	Channel S/A - Rear	1
42	3F-59-203	Bracket S/A - Tie Rod Anchor, L.H.	1
43	3F-59-211	Bracket S/A - Tie Rod Anchor, R.H.	1
44	3F-59-216	Angle S/A - Tie Rod Bracket Closing, L.H.	1
45	3F-59-219	Angle S/A - Tie Rod Bracket Closing, R.H.	1
46	3F-59-222	Channel S/A - L.H. Front	1
47	3F-59-226	Channel S/A - R.H. Front	1
48	3F-59-229	Channel S/A - L.H. Center	1
49	3F-59-233	Channel S/A - R.H. Center	1
50	3F-59-235	Box Channel S/A - Diag.	2
51	3F-59-406	Panel S/A - Closing Above Wheelhousing, L.H.	1
52	3F-59-409	Panel S/A - Closing Above Wheelhousing, R.H.	1
	3F-54-10	Frame Assy. - Rear Cross Seat	1
53	3B-54-2	Rail - Rear Cross Seat Floor	1
54	3F-54-11	Hat Channel - R.H. Outer Rear	1
55	3F-54-12	Hat Channel - R.H. Outer Front	1
56	3F-54-13	Hat Channel - R.H. Center	1
57	3F-54-72	Hat Channel S/A - R.H. Inner	1
58	3F-54-75	Hat Channel S/A - L.H. Inner	1
59	3F-54-17	Hat Channel - L.H. Outer Rear	1
60	3F-54-16	Hat Channel - L.H. Outer Front	1
61	3F-54-75	Brace - Diag.	2
62	3C-54-93	Frame S/A - Inspection Door Mtg.	1
	3F-59-251	Frame Assy. - R.H. Rear Lower Corner	1
63	3F-59-50	Post S/A - Front of Side Service Door	1
64	3F-59-252	Bracket - Prop Stop	1
65	3F-59-8	Post S/A - Rear of Side Service Door	1
66	3F-59-152	Channel S/A - Bumperette Mtg.	1
67	3B-59-81	Bracket S/A - Mtg. Rear Bumper Casting	1
68	3B-59-92	Angle S/A - Bumper Mtg. Upper	1
69	3F-59-2	Post S/A - Rear Engine Service Door, R.H.	1
70	3F-59-85	Plate - Reinf. A/C Compressor Mount	1
71	3A-59-251	U-Channel - Rear Corner Lower	1
72	3F-59-81	V-Channel - Rear Corner Panel Mtg.	1
73	3F-59-82	U-Channel - Rear Corner Panel Mtg.	1
74	3F-59-83	U-Channel - Horiz. Below Upper Rail	1
75	3F-59-259	Rail - Front R.H. Floor	1
76	3F-59-260	U-Channel - Diag. Floor Rail	1
77	3F-59-261	Rail S/A - Center Floor	1
78	3B-50-51	Rail S/A - Rear R.H. Floor	1
79	3F-59-265	Rail S/A - Outer R.H. Floor	1
80	3F-59-316	U-Channel - Above Side Service Door	1
81	3F-59-499	U-Channel - Rear Upper Rail	1
82	3F-59-498	Channel - Upper Above Side Service Door	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR LOWER FRAME (Cont'd)</u>	
	3F-59-179	Frame S/A - L.H. Rear Lower Corner	1
83	3F-59-47	Post S/A - Front of Side Service Door	1
84	3F-59-191	Bracket - Prop Stop	1
85	3F-59-10	Post S/A - Rear of Side Service Door	1
86	3C-59-119	Channel S/A - Bumperette Mtg.	1
87	3B-59-75	Bracket S/A - Mtg. Rear Bumper Casting	1
88	3B-59-87	Angle S/A - Bumper Mtg. Upper	1
89	3F-59-5	Post S/A - Rear Engine Service Door, L.H.	1
90	3F-59-193	U-Channel - Rear Corner Lower	1
91	3F-59-81	V-Channel - Rear Corner Panel Mtg.	1
92	3F-59-82	U-Channel - Rear Corner Panel Mtg.	1
93	3F-59-84	U-Channel - Horiz. Below Upper Rail	1
94	3F-59-195	Rail - Front L.H. Floor	1
95	3F-59-196	Rail S/A - Outer L.H. Floor	1
96	3F-59-199	Rail S/A - Rear L.H. Floor	1
97	3F-59-315	U-Channel - Above Side Service Door	1
98	3F-59-400	U-Channel - Rear Upper Rail	1
99	3F-59-498	Channel - Upper, Above Side Service Door	1
100	3F-59-462	Angle S/A - B.U. Light Mtg.	1



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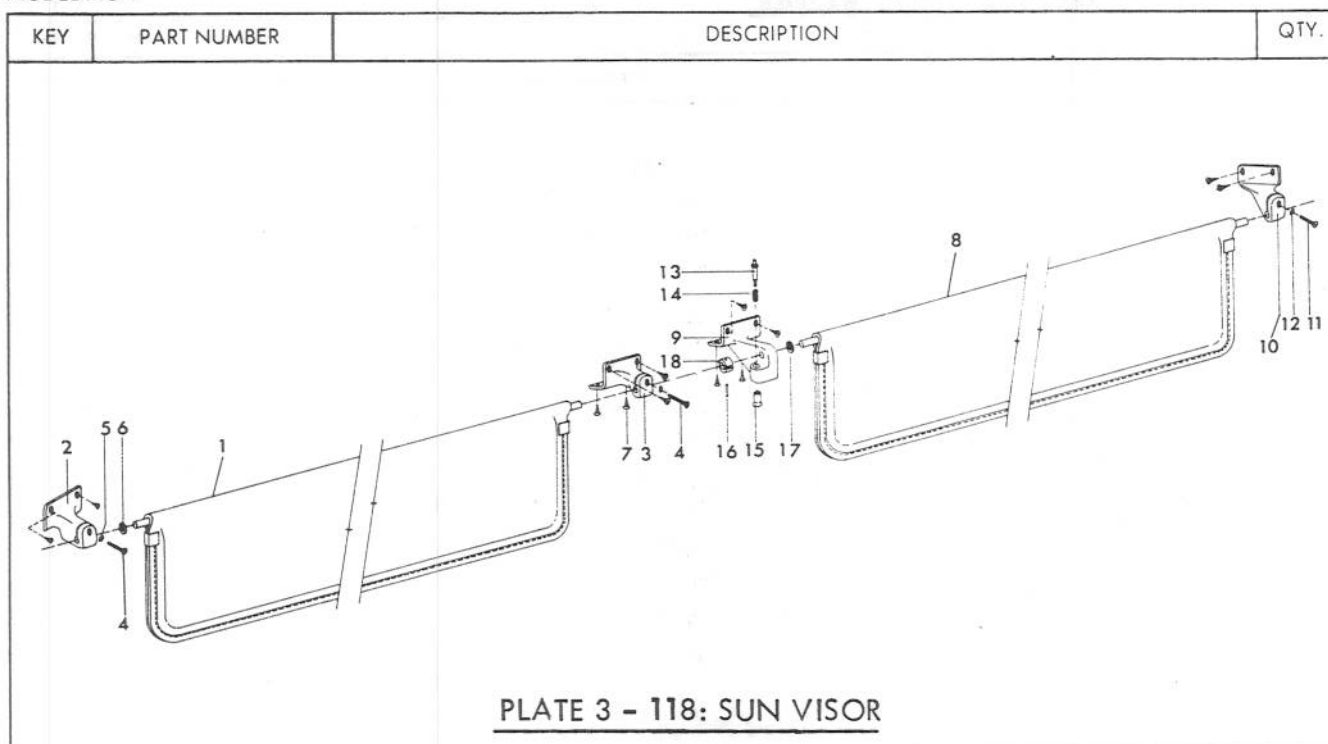
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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Unit No. 11,005 thru 11,100 ** Effective With Unit No. 11,101	
		<u>DASHBOARD</u> 3.0103	
	3C-1-107	Dash Protector Plate S/A - Large	1
	3F-1-21	Instrument Panel - For Automatic Trans.	1
		<u>DRIVER'S GUARD RAIL</u> 3.0302	
*	3F-2-31	Driver's Modesty Panel - For Auto Trans.	1
**	3F-3-74	Tube S/A - Driver's Guard Rail, Welded	1
*	3F-3-82	Tube S/A - Driver's Guard Rail, Welded	1
**	3F-3-8	Spacer - Between Clear Panel & Guard Rail	1
*	3F-3-84	Spacer - Between Clear Panel & Guard Rail	1
**	3F-3-7	Panel - Upper, Clear	1
	3F-3-85	Panel - Upper, Clear	1
	3F-3-36	Panel - Upper Clear W/Driver's Nite Curtain	1
	3F-3-17	Tube S/A - Driver's Guard Rail, Welded (W/Auto. Trans.)	1
	3F-3-44	Housing - Shifter Box (W/Auto Trans.)	1
	3F-3-52	Door - Shifter Box (W/Auto. Trans.)	1
	3F-3-54	Cover - Park Brake Valve (W/Auto. Trans.)	1
	3F-3-93	Seal - Shifter Mtg. Box (W/Auto. Trans.)	1

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* Effective Prior to Unit No. 11337 ** Effective With Unit No. 11337			
Plate 3-118		SUN VISOR	3.0502
		Sun Visor Assy. - R.H.	1
8	3F-5-6	Visor S/A	1
9	3C-5-3	Mounting Bracket - L.H.	1
10	3F-5-3	Mounting Bracket - R.H.	1
11*	3F-5-4	Screw - 1/4 - 28 x 5/8 O.H.M. Mtg. Brkt. R.H.	1
12*	3A-5-43	Lockwasher - 1/4 Csk.	1
13*	3A-5-44	Pin - Lock Adj., L.H. Brkt.	1
14*	3A-5-35	Spring - Lock Adj. Pin, L.H. Brkt.	1
15*	3A-5-36	Knob - Lock Adj. Pin, L.H. Brkt.	1
16*	3A-5-34	Shear Pin	1
17	3C-5-5	Snap Ring	1
18*	19-9-16	Stop	1
**	3A-5-37	Spring - Lock Mechanism	1
**	3F-5-8	Ball - Lock Mechanism	1
**	3F-5-9	Stop - Lock Mechanism	1
**	3F-5-7	Set Screw - Retaining Stop 1/4" - 20 UNC -2A x 5/16 Soc. Hd.	2
**	19-1-179	Washer - 21/64" I.D. x 9/16" O.D. S.S.	2
**	3F-5-10		



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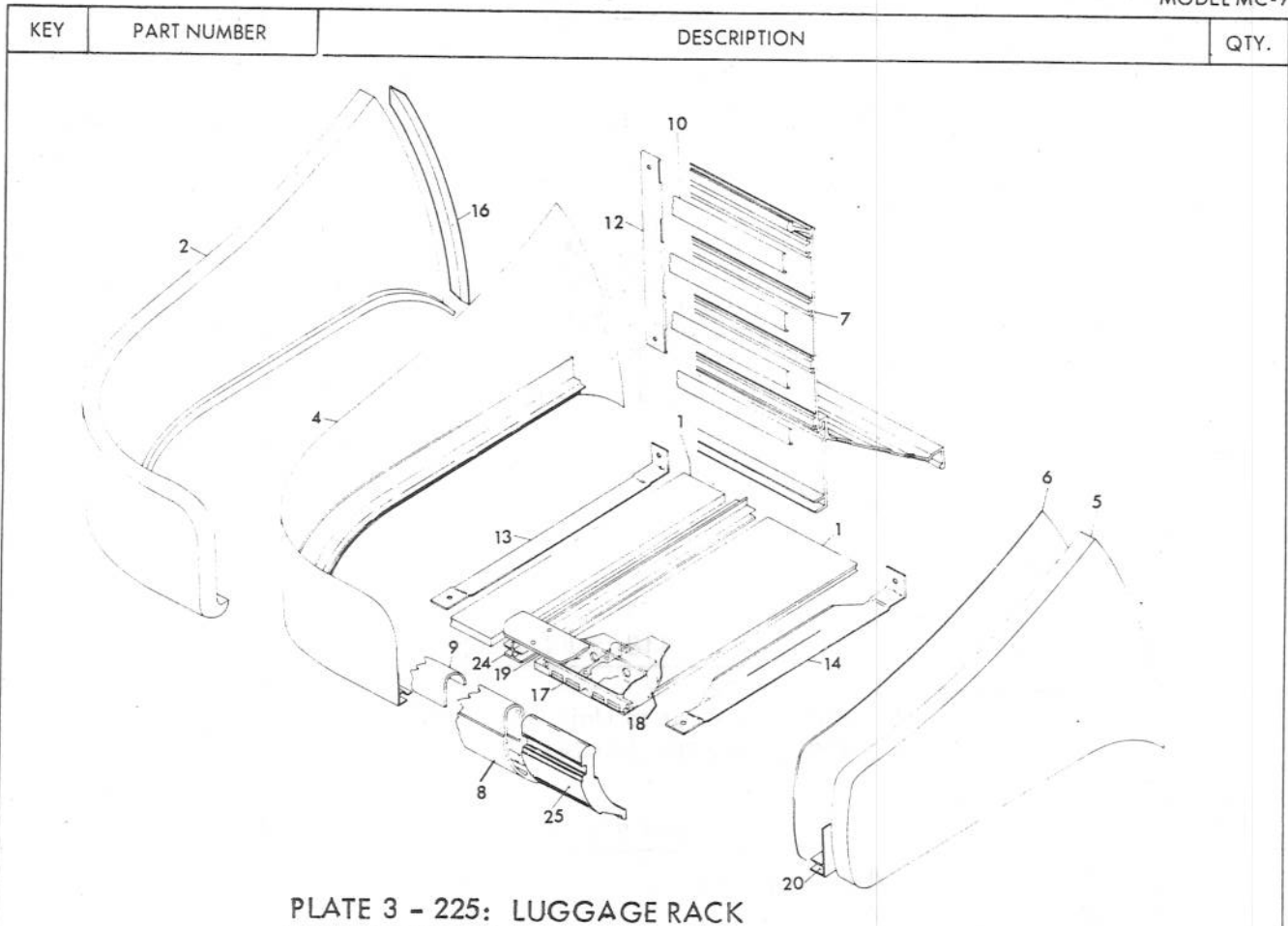


PLATE 3 - 225: LUGGAGE RACK

Plate 3-225		* Effective Prior to Unit No. 12351 ** Effective With Unit No. 12351 <u>LUGGAGE RACK - R.H. REAR (W/LAV)</u> 3.0809	
*	3F-8-72	Luggage Rack Assy. - R.H. Rear (W/Lav.)	1
**	3F-8-114	Luggage Rack Assy. - R.H. Rear (W/Lav.)	1
1*	3F-8-13	Panel S/A - Bottom	1
1**	3F-8-115	Panel S/A - Bottom	1
5	3C-8-124	Panel S/A - Rear Plywood	1
6	3C-8-123	Panel S/A - Rear Metal	1
7	3F-8-17	Extrusion S/A - Reading Light	1
8	3F-8-83	Extrusion - Lug. Rack Nosing	1
9	3C-8-105	Cap - Finishing Nosing Extrusion, 10' lg.	1
10	3F-8-21	Molding - Finishing Reading Light Extrusion	4
13	3C-8-14	Bracket - Plywood Mtg., Long, 23"	2
13	3F-8-15	Bracket - Plywood Mtg., Short, 18 1/8"	1
14	3C-8-153	Angle Bracket - Plywood Mtg.	2
	3C-8-4	Angle Bracket - End Panel to Reading Light Extrusion	1
17	3C-8-5	Casting - Indirect Light	1
18	3B-8-4	Cover - Indirect Light Casting	3
19	3C-8-57	Lens - Indirect Light	3

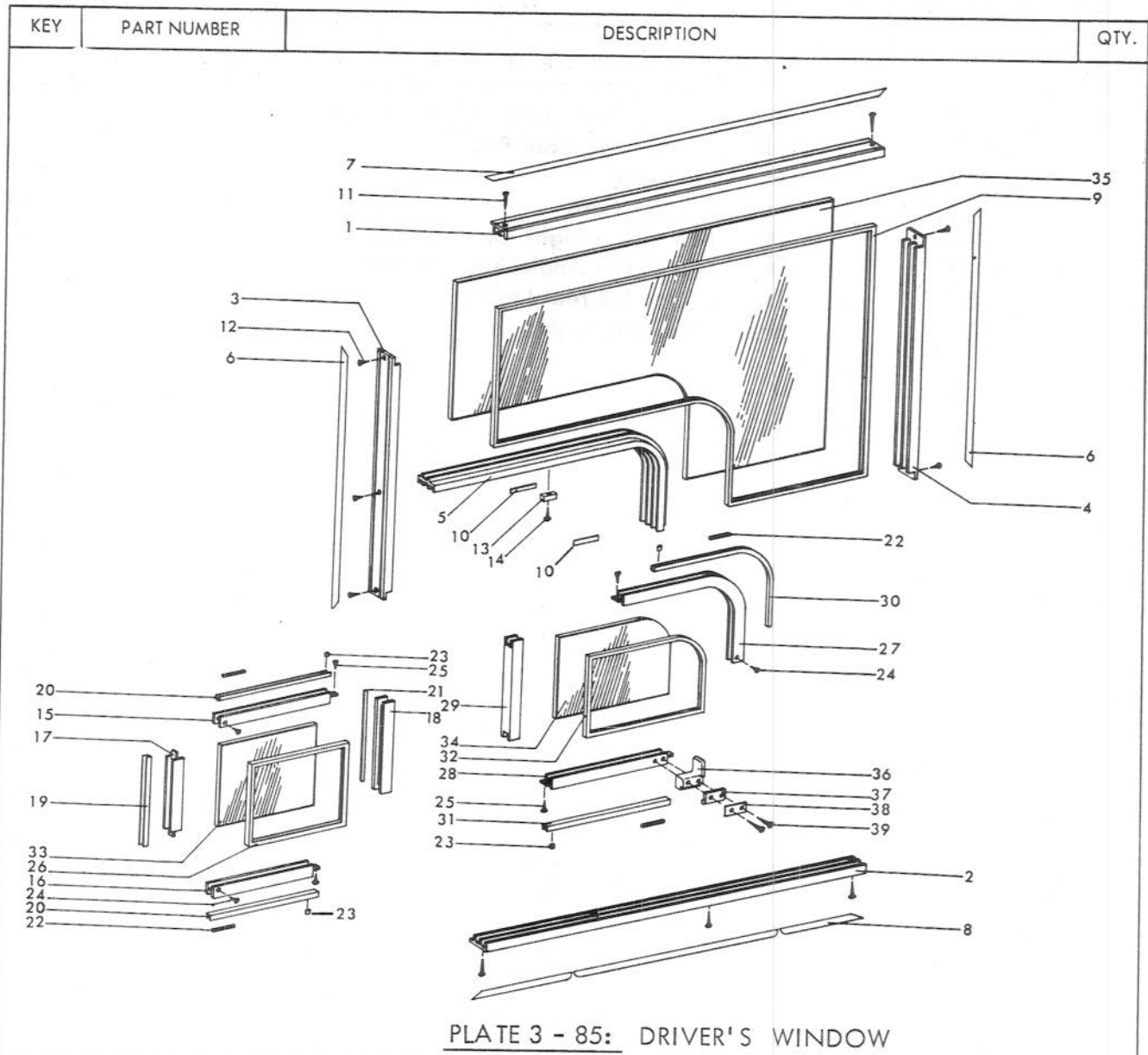
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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-225		<u>LUGGAGE RACK - R.H. REAR (W/LAV.) (Cont'd)</u> 3.0810	
20	3C-8-62	Angle - Bottom Panel Mtg. to Rear End Panel	1
	3C-8-173	Eyelet - Mtg. Lug. Cord Rear	1
	3C-8-166	Post - Lug. Cord	1
	3C-8-2	Eyelet - Buzzer Cord	6
	3C-8-55	Plate & Nut S/A - Light Casting Mtg.	3
	3A-8-26	Plate & Nut S/A - Angle Bracket Mtg.	1
	7F-12-27	Harness - Rear Indirect Lights	1
	7F-12-29	Harness - Reading Lights	1

Challenger**PARTS MANUAL****PLATE 3 - 85: DRIVER'S WINDOW**Plate
3-85**DRIVER'S WINDOW ASSEMBLY**
(Double Glazed)

3.1403

KEY	PART NUMBER	DESCRIPTION	QTY.
	3C-14-85	Driver's Sash Assembly - Complete	1
	3C-14-86	Sash Unit - Front Sliding	1
	3C-14-87	Sash Unit - Rear Stationary	1
1	3C-14-44	Rail - Top Frame - #2990	1
2	3C-14-45	Rail - Bottom Frame - #2990	1
3	3C-14-88	Rail - Rear Side Frame - #2990	1
4	3C-14-47	Rail - Front Side Frame - #2990	1
5	3C-14-48	Rail - Curved Frame	1
6	3C-14-10	Seal - Rubber - At Sides - #R-594	2
7	3C-14-49	Seal - Rubber - At top - #R-594	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-85		<u>DRIVER'S WINDOW ASSEMBLY (Cont'd)</u> 3.1404	
8	3C-14-50	Seal - Rubber - At bottom - #R-594	1
9	3C-14-82	Glazing Rubber - #R-605	1
10	3C-14-52	Felt - Top & Bottom	2
11	3C-14-14	Screw - # 8 - 32 x 1 1/4" Phillips Oval Head S.S.	8
12	3C-14-15	Screw - # 8 - 32 x 7/8" Phillips Oval Head S.S.	8
13	3C-14-53	Sash Stop	1
14	3C-14-54	Screw # 8 - 32 x 3/4" Phillips Oval Head S.S.	1
15	3C-14-55	Rail - Top - # 2997	1
16	3C-14-56	Rail - Bottom - # 2988	1
17	3C-14-57	Rail - Side - # 2988	1
18	3C-14-58	Rail - Side - # 2989	1
19	3C-14-59	Weatherstrip - At side - # C-24	1
20	3C-14-60	Weatherstrip - At top & bottom - # C-24	1
21	3C-14-61	Weatherstrip - # N-107	1
22	3C-14-26	Wear Plate - Nylon	4
23	3C-14-27	Wear Shoe - Nylon	4
24	3C-14-23	Screw - # 8 - 32 x 3/8" Phillips Truss Head S.S.	6
25	3C-14-64	Screw - # 10 - 24 x 5/8" Flat Head S.S.	4
26	3C-14-84	Glazing Rubber - #R - 595	1
27	3C-14-66	Rail - Top Curved - # 2997	1
28	3C-14-67	Rail Bottom - # 2988	1
29	3C-14-68	Rail - Side - # 2987	1
30	3C-14-70	Weatherstrip - Curved - # C-24	1
31	3C-14-71	Weatherstrip - Bottom	1
32	3C-14-83	Glazing Rubber - # 595	1
33	3C-14-73	Glass Unit - # BM - 4870	1
34	3C-14-74	Glass Unit - # BM - 4867	1
35	3C-14-75	Glass Unit - # BM - 4864	1
36	3C-14-78	Block	1
37	3C-14-79	Plate	1
38	3C-14-80	Cover	1
39	3C-14-81	Screw - # 8 - 32 x 1 1/4" Phillips Truss Head S.S.	2

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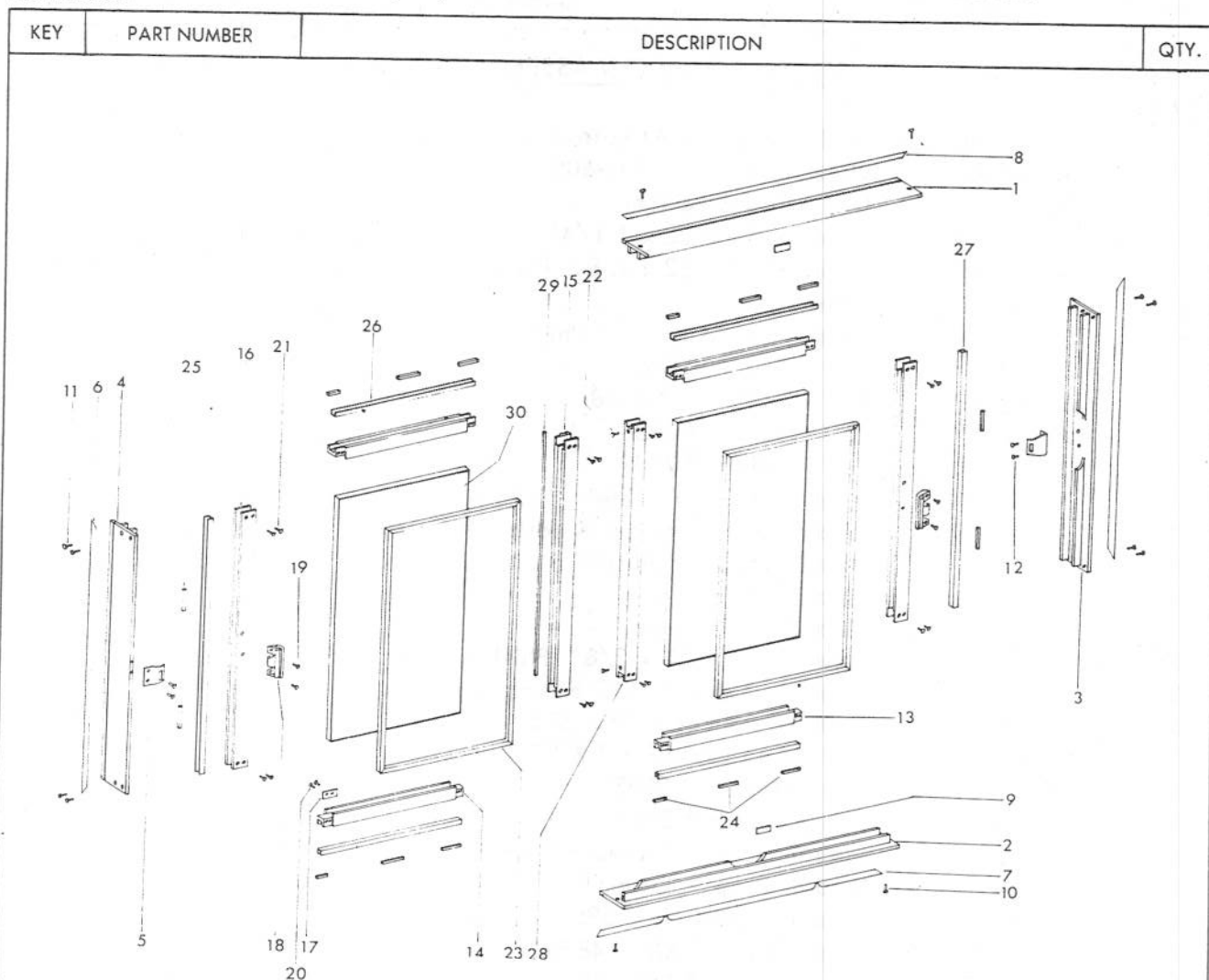


PLATE 3-123: DRIVER'S WINDOW ASSEMBLY

Plate	DRIVER'S WINDOW ASSEMBLY (Double Glazed)		3.1405
3-123			
	3C-14-1	Driver's Sash Assembly - Complete	1
	3C-14-2	Complete Frame Assembly - Driver's Window	1
	3C-14-3	Sash - Rear Sliding	1
	3C-14-4	Sash - Front Sliding	1
1	3C-14-5	Rail - # 2990 Top Frame - 30 - 3/8" Long	1
2	3C-14-6	Rail - # 2990 Bottom Frame - 30 - 3/8" Long	1
3	3C-14-7	Rail - # 2990 Side Frame - 28 - 5/8" Long	1
4	3C-14-8	Rail - # 2991 Side Frame 28 - 5/8" Long	1
5	3C-14-9	Keepers	1
6	3C-14-10	Seal - R-594 Rubber at Sides	2
7	3C-14-11	Seal - R-594 Rubber at Bottom	2
8	3C-14-12	Seal - R-594 Rubber at Top	1
9	3C-14-13	Felt - 25/32" x 7/8" x 1/4" Top and Bottom	1
10	3C-14-14	Screw - # 8 - 32 x 1 1/4 Ph. Oval Hd. Stain. Steel Machine	2
			6



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-123		<u>DRIVER'S WINDOW ASSEMBLY (Cont'd)</u> 3.1406	
11	3C-14-15	Screw - #8 - 32 x 7/8 Ph. Oval Hd. Stain. Steel Machine	8
12	3C-27-43	Screw - #6 - 32 x 1/4 Ph. Bind. Hd. Stain. Steel Machine	4
13	3C-14-16	Rail - #2988 Top and Bottom	3
14	3C-14-17	Rail - #2988 Bottom	1
15	3C-14-18	Rail - #2989 Side	1
16	3C-14-19	Rail - #2988 Side	2
17	3C-14-20	Stop - Sash	1
18	3C-14-21	Sash Lock - #1889	2
19	3C-27-64	Screw - #8 x 3/8 Ph. Bind. Hd. Stain. Steel Machine	4
20	3C-14-22	Screw - #10 - 24 x 1" Ph. Tr. Hd. Stain. Steel Machine	2
21	3C-14-23	Screw - #8 - 32 x 3/8 Ph. Tr. Hd. Stain. Steel Machine	16
22	3C-14-24	Screw - #10 - 24 - 7/8 Ph. Fl. Hd. Stain. Steel Machine	4
23	3C-14-25	Glazing Rubber - R-595	2
24	3C-14-26	Wear Plate - Nylon	12
25	3C-14-27	Wear Shoe - Nylon	4
26	3C-14-29	Weatherstrip - General Tire - Top and Bottom	4
27	3C-14-30	Weatherstrip - General Tire - Sides	2
	3C-14-31	Pins - Alignment	8
28	3C-14-32	Rail - #2987 Side	1
29	3C-14-33	Weatherstrip - N-107	1
30	3C-27-140	Glass Unit	2
	3F-14-31	Guide Block - Nylon	4
	3F-14-33	Guide Plate - Nylon	4
	3F-14-32	Plate - Guide Block (Stn. Stl.)	4

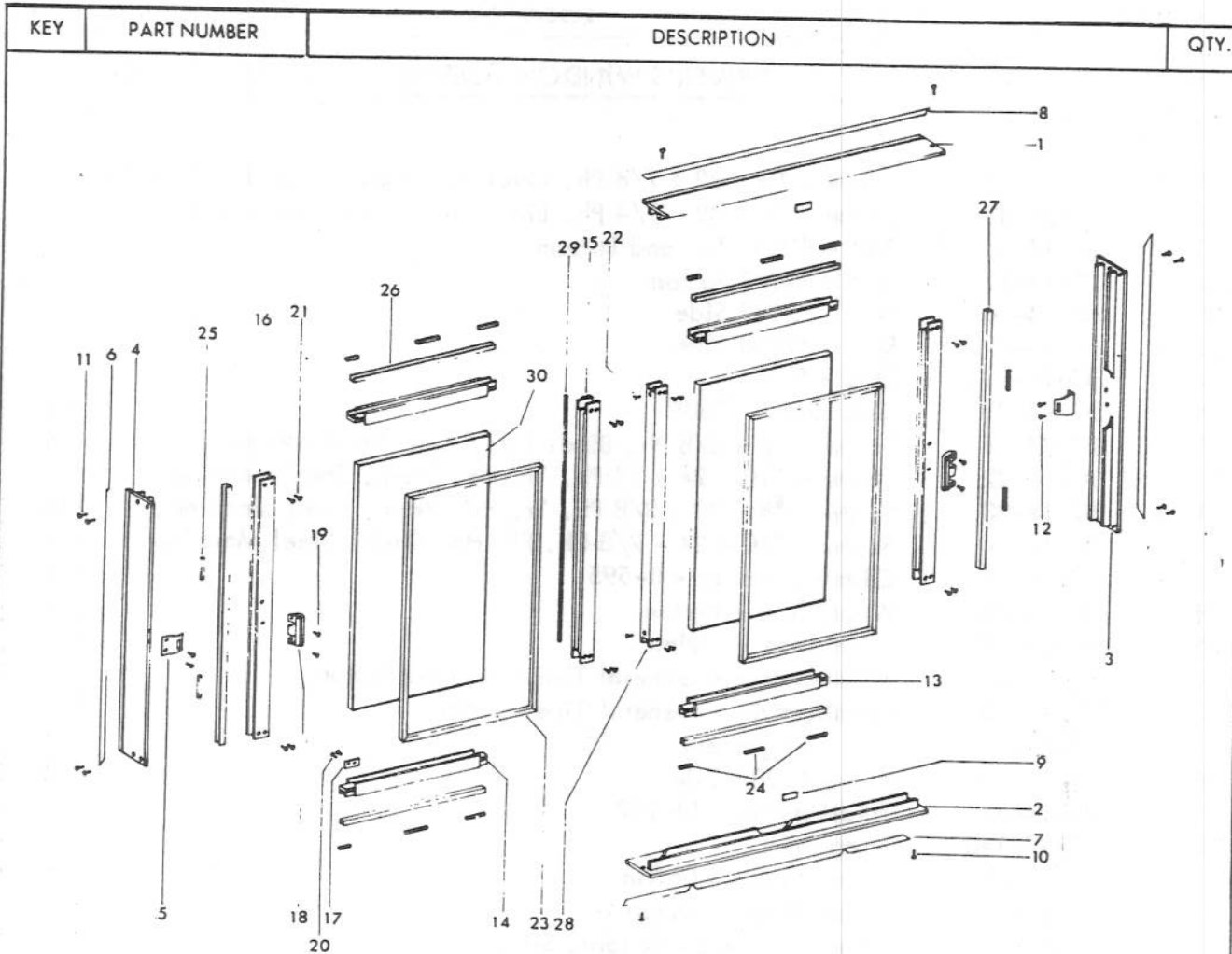
Challenger**PARTS MANUAL****PLATE 3 - 123: DRIVER'S WINDOW ASSEMBLY**

Plate	DRIVER'S WINDOW ASSEMBLY		3.1407
3-123	(Single Glazed)		
	3C-14-89	Driver's Sash Assembly - Complete	1
	3C-14-2	Complete Frame Assembly - Driver's Window	1
	3C-14-90	Sash - Rear Sliding	1
	3C-14-91	Sash - Front Sliding	1
1	3C-14-5	Rail - #2990 Top Frame - 30 - 3/8" Long	1
2	3C-14-6	Rail - #2990 Bottom Frame - 30 - 3/8" Long	1
3	3C-14-7	Rail - #2990 Side Frame - 28 - 5/8" Long	1
4	3C-14-8	Rail - #2991 Side Frame 28 - 5/8" Long	1
5	3C-14-9	Keepers	2
6	3C-14-10	Seal - R-594 Rubber at Sides	2
7	3C-14-11	Seal - R-594 Rubber at Bottom	1
8	3C-14-12	Seal - R-594 Rubber at Top	1
9	3C-14-13	Felt - 25/32" x 7/8" x 1/4" Top and Bottom	2
10	3C-14-14	Screw - #8 - 32 x 1 1/4 Ph. Oval Hd. Stn. Stl. Machine	6



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KEY	PART NUMBER	DESCRIPTION	QTY.
DRIVER'S WINDOW ASSEMBLY (Cont'd) 3.1408			
Plate 3-123			
11	3C-14-15	Screw - #8 - 32 x 7/8 Ph. Oval Hd. Stn. Stl. Machine	8
12	3C-14-92	Screw - #6 - 32 x 1/4 Ph. Bind. Hd. Stn. Stl. Machine	4
13	3C-14-16	Rail - #2988 Top and Bottom	3
14	3C-14-17	Rail - #2988 Bottom	1
15	3C-14-18	Rail - #2989 Side	1
16	3C-14-19	Rail - #2988 Side	2
17	3C-14-20	Stop - Sash	1
18	3C-14-21	Sash Lock - #1889	2
19	3C-27-64	Screw - #8 x 3/8 Ph. Bind. Hd. Stn. Stl. Machine	4
20	3C-14-22	Screw - #10 - 24 x 1" Ph. Tr. Hd. Stn. Stl. Machine	2
21	3C-14-23	Screw - #8 - 32 x 3/8 Ph. Tr. Hd. Stn. Stl. Machine	16
22	3C-14-24	Screw - #10 - 24 - 7/8 Ph. Fl. Hd. Stn. Stl. Machine	4
23	3C-14-93	Glazing Rubber - R-595	2
24	3C-14-26	Wear Plate - Nylon	10
25	3C-14-27	Wear Shoe - Nylon	4
26	3C-14-29	Weatherstrip - General Tire - Top and Bottom	4
27	3C-14-30	Weatherstrip - General Tire - Sides	2
	3C-14-31	Pins - Alignment	8
28	3C-14-32	Rail - #2987 Side	1
29	3C-14-33	Weatherstrip - N-107	1
30	3C-14-94	Glass Unit	2
	3C-14-76	Seal - Front Vertical Frame	1
	3F-14-31	Guide Block - Nylon	4
	3F-14-33	Guide Plate - Nylon	4
	3F-14-32	Plate - Guide Block (Stn. Stl.)	4

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KEY	PART NUMBER	DESCRIPTION	QTY.
		* Effective Prior to Unit No. 11060	
		** Effective With Unit No. 11060	
		<u>SIDEWALL MELAMINE PANELS</u>	
*	3F-16-199	Panel - Sidewall, #1 L.H.	1
**	3F-16-309	Panel - Sidewall, #1 L.H.	1
*	3F-16-200	Panel - Sidewall, #1 R.H.	1
**	3F-16-310	Panel - Sidewall, #1 R.H.	1
*	3F-16-201	Panel - Sidewall, #2 L.H.	1
**	3F-16-311	Panel - Sidewall, #2 L.H.	1
*	3F-16-202	Panel - Sidewall, #2 R.H.	1
**	3F-16-312	Panel - Sidewall, #2 R.H.	1
*	3F-16-203	Panel - Sidewall, #3 L.H.	1
**	3F-16-313	Panel - Sidewall, #3 L.H.	1
*	3F-16-204	Panel - Sidewall, #3 R.H.	1
**	3F-16-314	Panel - Sidewall, #3 R.H.	1
*	3F-16-205	Panel - Sidewall, #4 L.H.	1
**	3F-16-315	Panel - Sidewall, #4 L.H.	1
*	3F-16-206	Panel - Sidewall, #4 R.H.	1
**	3F-16-316	Panel - Sidewall, #4 R.H.	1
*	3F-16-207	Panel - Sidewall, #5 L.H.	1
**	3F-16-317	Panel - Sidewall, #5 L.H.	1
*	3F-16-208	Panel - Sidewall, #5 R.H. (W/O Lav.)	1
**	3F-16-318	Panel - Sidewall, #5 R.H. (W/O Lav.)	1
*	3F-16-209	Panel - Sidewall, #5 R.H. (W/Lav.)	1
**	3F-16-319	Panel - Sidewall, #5 R.H. (W/Lav.)	1
	3F-16-221	Molding - Sidewall Panel	8
	3F-16-217	Retainer - Molding Mtg.	8
	3F-16-274	Strip - Panel Mtg. at Front of Front L.H. Section	1
*	3F-16-215	Angle - Panel Mtg. Below "Z" Section, L.H. & R.H.	2
*	3F-16-210	Angle - Panel Mtg. Diag. Rear of L.H. "Z" Section	1
*	3F-16-211	Angle - Panel Mtg. Diag. Rear of R.H. "Z" Section	1
*	3F-16-214	Angle - Panel Mtg. #1 L.H. & R.H.	2
*	3F-16-213	Angle - Panel Mtg. #2 L.H. & R.H.	2
*	3F-16-212	Angle - Panel Mtg. #3 & 4 L.H. & R.H.	4
*	3F-16-271	Angle - Panel Mtg. #5 L.H. & R.H. w/o Lav.	2
*	3F-16-275	Angle - Panel Mtg. #5 R.H. w/Lav.	1
	3F-16-216	Trim Angle - L.H. Vertical at Rear Cross Seat	1
	3F-16-340	Trim Angle - R.H. Vertical at Rear Cross Seat	1
	3F-16-272	Trim Angle - L.H. Horizontal at Rear Cross Seat	1
	3F-16-341	Trim Angle - R.H. Horizontal at Rear Cross Seat	1
	3F-16-273	Trim Angle - Rear Side Panel at Lav. Wall	1
**	3F-16-320	Angle - Panel Mtg. #1 L.H. & R.H.	2
**	3F-16-321	Angle - Panel Mtg. #2, 3 & 4 L.H. & R.H.	6



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KEY	PART NUMBER	DESCRIPTION	QTY.
		** Effective With Unit No. 11060	
		<u>SIDEWALL MELAMINE PANELS (Cont'd)</u>	
**	3F-16-322	Angle - Panel Mtg. #5 L.H. & R.H. w/o Lav.	2
**	3F-16-323	Angle - Panel Mtg. #5 R.H. w/Lav.	1
		<u>INTERIOR SIDE CAPS</u>	
	3F-16-331	Cover - Protecting Aux. A/C Tubes & Harness at Rear Post Cap	1
	16F-15-18	Z-Bracket - Cover Mtg.	2
	16F-15-19	U-Bracket - Cover Mtg.	1
		<u>PLYWOOD FLOORS</u>	
	3F-18-57	Panel - Plywood, Dr. Area (W/HT 70 Trans.)	1
	3F-18-59	Panel - Plywood, Dr. Area (W/HT 740D Trans.)	1

Plate 3-143	SASH ASSEMBLY #1 & #4 L.H. & R.H. (Double Glazed Stationary)	3.2713
	3F-27-133 Sash Assembly - #1 & #4 R.H. - Complete	2
	3F-27-134 Sash Assembly - #1 & #4 L.H. - Complete	2
	3F-27-135 Frame Assembly - R.H. - Less Glass	1
	3F-27-136 Frame Assembly - L.H. - Less Glass	1
1	3F-27-137 Center Dividing Mullion	1
2	3C-14-24 Screw - #10-24 x 7/8 Ph. Hd. Stn. Stl.	2
	3F-27-26 Hinge Assembly	3
3	3F-27-355 Hinge Leaf - Lower	6
4	3F-27-28 Hinge Leaf - Upper	3
5	3C-27-233 Hinge Pin	3
	3C-27-234 Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6
	3F-27-29 Rivet - 3/16 x 1/2 Csk. Hd. Stn. Stl.	12
	3F-27-138 Frame Rail - Top - R.H.	1
6	3F-27-139 Frame Rail - Top - L.H.	1



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MODEL MC-7			

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-143		<u>SASH ASSEMBLY #1 & #4 L.H. & R.H. (Cont'd)</u> 3.2714	
7	3F-27-32	Frame Rail - End	1
	3F-27-140	Frame Rail - Bottom - R.H.	1
8	3F-27-141	Frame Rail - Bottom - L.H.	1
9	3C-27-153	Corner Screws - #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	6
10	3F-27-35	Rubber Seal - Top	1
11	3F-27-36	Rubber Seal - End	1
12	3F-27-37	Rubber Seal - Bottom	1
13	3F-27-38	Spacers - Nylon	8
14	3F-27-39	Keeper - Release Bar	1
15	3F-27-40	Keeper - Release Bar	1
16	3F-27-41	Keeper - Release Bar	1
17	3F-27-142	Glazing Rubber - End	1
18	3F-27-143	Glazing Rubber - Top & Bottom	2
19	3F-27-144	Glazing Rubber - Top	1
20	3F-27-145	Glazing Rubber - Bottom	1
21	3F-27-146	Glazing Rubber - Center Dividing Mullion	2
	3F-27-147	Filler Strip - R.H.	1
22	3F-27-148	Filler Strip - L.H.	1
23	3F-27-46	Rivets - For Filler Strips and Keepers - 5/32 x 7/16 Rd. Hd. Alum.	8
24	3F-27-47	Secondary Release Mechanism	2
25	3F-27-48	Stop Angle	2
26	3F-27-49	Tube	2
	3F-27-50	Screw - For Stop Angle - #6 - 32 x 3/8 Ph. Rd. Hd. Stn. Stl.	2
	3F-27-51	Screw - For Secondary Release Mechanism - #6 - 32 x 5/8 Ph. Fl. Hd. Stn. Stl.	4
27	3F-27-149	Glass Unit	1
	3F-27-150	Glass Unit - R.H.	1
28	3F-27-151	Glass Unit - L.H.	1
29	3C-27-178	Alignment Pin	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
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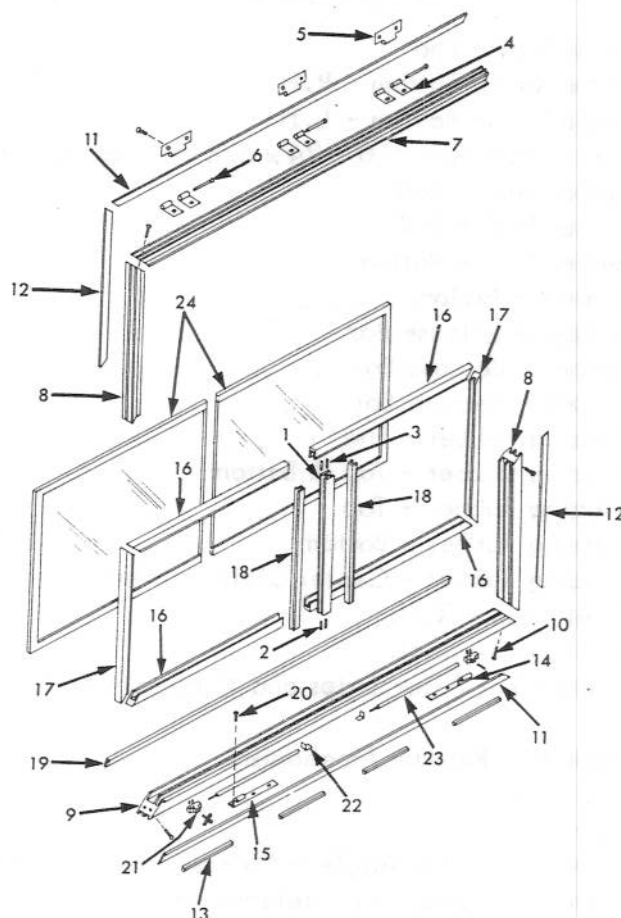
**PLATE 3 - 144: #2 L.H. & R.H. SASH ASSEMBLY**

Plate		SASH ASSEMBLY #2 L.H. & R.H. (Double Glazed Stationary)	3.2715	
3-144				
		Sash Assembly - #2 L.H. & R.H., Complete		2
		Frame Assembly - less glass		1
1	3F-27-160	Center Dividing Mullion		1
2	3F-27-161	Screw - #10 - 24 x 7/8 Ph. Fl. Hd. Stn. Stl.		2
3	3F-27-137	Alignment Pin		2
	3C-14-24	Hinge Assembly		3
4	3C-27-178	Hinge Leaf - Lower		6
5	3F-27-26	Hinge Leaf - Upper		3
6	3F-27-27	Hinge Pin		3
	3C-27-233	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.		6
	3C-27-234	Rivets - 3/16 x 1/2 Csk. Hd. Stn. Stl.		12
7	3F-27-29	Frame Rail - Top		1
8	3F-27-162	Frame Rail - End		2
9	3F-27-32	Frame Rail - Bottom		1
	3F-27-163			



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-144		<u>SASH ASSEMBLY # 2 L.H. & R.H. (Cont'd)</u> 3.2716	
10	3C-27-153	Screw - #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	8
11	3F-27-67	Rubber Seal - Top & Bottom	2
12	3F-27-36	Rubber Seal - Sides	2
13	3F-27-38	Spacers - Nylon	8
14	3F-27-40	Keepers	1
15	3F-27-41	Keeper	1
16	3F-27-164	Glazing Rubber - Top & Bottom Rail	4
17	3F-27-142	Glazing Rubber - Ends	2
18	3F-27-146	Glazing Rubber - Center Dividing Mullion	2
19	3F-27-165	Filler Strip - Bottom Only	1
20	3F-27-46	Rivet - For Filler Strips & Keepers - 5/32 x 7/16 Rd. Hd. Alum.	6
21	3F-27-47	Secondary Release Mechanism	2
22	3F-27-48	Stop Angle	2
23	3F-27-49	Tube	2
	3F-27-50	Screw - For Stop Angle - #6 - 32 x 3/8 Ph. Rd. Hd. Stn. Stl.	2
	3F-27-51	Screw - For Secondary Release Mechanism - #6 - 32 x 5/8 Ph. Fl. Hd. Stn. Stl.	4
24	3F-27-166	Glass Unit	2

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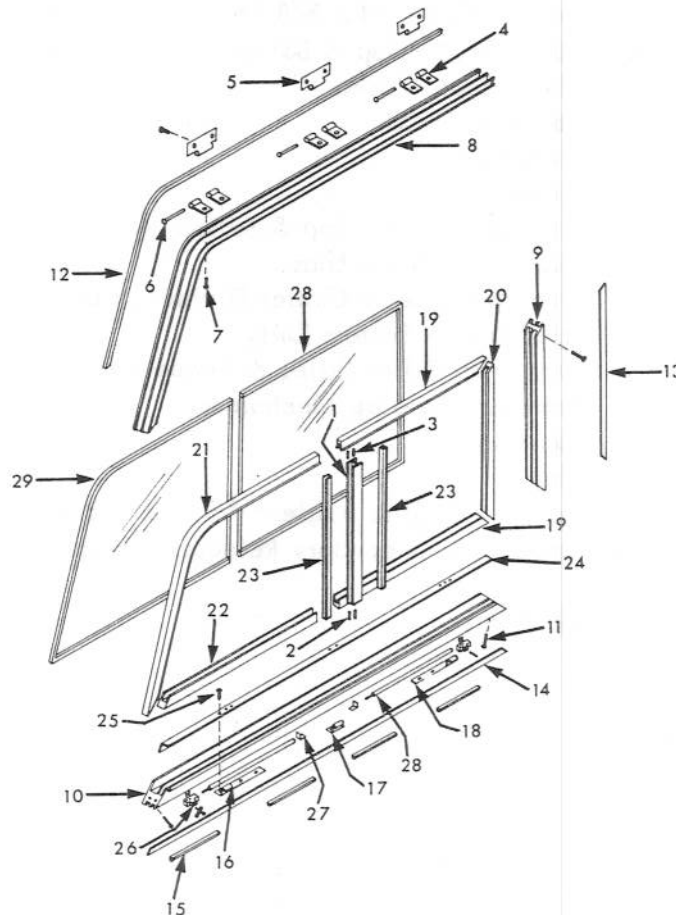


PLATE 3 - 145: #3 & #5 L.H. & R.H. SASH ASSEMBLY

Plate		SASH ASSEMBLY #3 & #5 L.H. & R.H. (W/O Lav.)	3.2717
3-145		(Double-Glazed Stationary)	
	3F-27-192	Sash Assembly - R.H. Complete	1
	3F-27-193	Sash Assembly - L.H. Complete	1
	3F-27-153	Frame Assembly - R.H. - less glass	1
	3F-27-194	Frame Assembly - L.H. - less glass	1
1	3F-27-137	Center Dividing Mullion	1
2	3C-14-24	Screw - #10 - 24 x 7/8 Ph. Fl. Hd. Stn. Stl.	2
3	3C-27-178	Alignment Pin	2
	3F-27-26	Hinge Assembly	3
4	3F-27-27	Hinge Leaf - lower	6
5	3F-27-28	Hinge Leaf - upper	3
6	3C-27-233	Hinge Pin	3
	3C-27-234	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-145		<u>SASH ASSEMBLY #3 R.H. & L.H. & #5 L.H. (Cont'd)</u> 3.2718	
7	3F-27-29	Rivet - 3/10 x 1/2 Csk. Hd. Stn. Stl.	12
	3F-27-154	Frame Rail - Top - R.H.	1
8	3F-27-195	Frame Rail - Top - L.H.	1
9	3F-27-32	Frame Rail - Side	1
	3F-27-155	Frame Rail - Bottom - R.H.	1
10	3F-27-196	Frame Rail - Bottom - L.H.	1
11	3C-27-153	Screw - #10-24 x 5/8, Ph. Rd. Hd. Stn. Stl.	6
	3F-27-75	Rubber Seal - Top - R.H.	1
12	3F-27-86	Rubber Seal - Top - L.H.	1
13	3F-27-36	Rubber Seal - Side	1
	3F-27-76	Rubber Seal - Bottom - R.H.	1
14	3F-27-87	Rubber Seal - Bottom - L.H.	1
15	3F-27-38	Spacers - Nylon	10
16	3F-27-39	Keeper - Release Bar	1
17	3F-27-40	Keeper - Release Bar	1
18	3F-27-41	Keeper - Release Bar	1
19	3F-27-143	Glazing Rubber - Top & Bottom	2
20	3F-27-142	Glazing Rubber - Side	1
21	3F-27-156	Glazing Rubber - Top	1
22	3F-27-157	Glazing Rubber - Bottom	1
23	3F-27-146	Glazing Rubber - Center Dividing Mullion	2
	3F-27-158	Filler Strip - R.H.	1
24	3F-27-197	Filler Strip	1
25	3F-27-46	Rivet - For Filler Strips & Keepers - 5/32x7/16 Rd.Hd. Alum.	8
26	3F-27-47	Secondary Release Mechanism	2
27	3F-27-48	Stop Angle	2
28	3F-27-49	Tube	2
	3F-27-50	Screw - For Stop Angle - #6-32 x 3/8 Ph.Rd.Hd. Stn. Stl.	2
	3F-27-51	Screw - For Secondary Release Mechanism - #6 - 32 x 5/8 Fl. Hd. Stn. Stl.	4
28	3F-27-149	Glass Unit	1
	3F-27-198	Glass Unit - R.H.	1
29	3F-27-199	Glass Unit - L.H.	1

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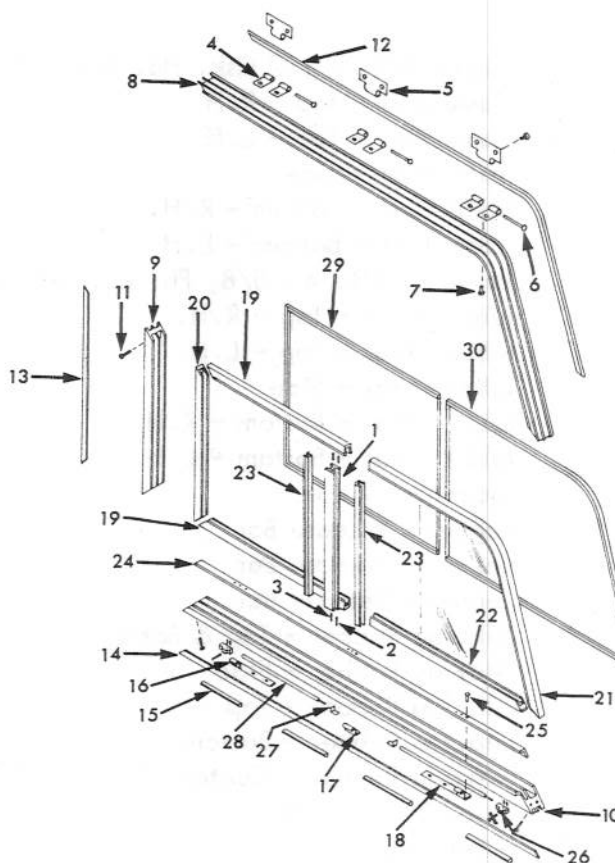


PLATE 3 - 147: #5 R.H. SASH ASSEMBLY

Plate		SASH ASSEMBLY #5 R.H. (W/O Access Door)	
3-147		(Double Glazed Stationary)	3.2719
		Sash Assembly - #5 R.H. - Complete	1
		Frame Assembly - R.H. - less glass	1
1	3F-27-152	Center Dividing Mullion	1
2	3F-27-153	Screw - #10 - 24 x 7/8 Ph. Fl. Hd. Stn. Stl.	2
3	3F-27-137	Alignment Pin	2
	3C-14-24	Hinge Assembly	3
4	3C-27-178	Hinge Leaf - Lower	6
5	3F-27-26	Hinge Leaf - Upper	3
6	3F-27-27	Hinge Pin	3
	3C-27-233	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6
7	3C-27-234	Rivet - 3/16 x 1/2 Csk. Hd. Stn. Stl.	12
8	3F-27-29	Frame Rail - Top - R.H.	1
9	3F-27-154	Frame Rail - End	1
10	3F-27-32	Frame Rail - Bottom - R.H.	1
11	3F-27-155	Screw - #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	6
	3C-27-153		



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Plate		SASH ASSEMBLY #5 R.H. (W/O Access Door) (Cont'd)	
3-147		3.2720	
12	3F-27-75	Rubber Seal - R.H. Top	1
13	3F-27-36	Rubber Seal - End	1
14	3F-27-76	Rubber Seal - R.H. Bottom	1
15	3F-27-38	Spacers - Nylon	10
16	3F-27-39	Keeper - Release Bar	1
17	3F-27-40	Keeper - Release Bar	1
18	3F-27-41	Keeper - Release Bar	1
19	3F-27-143	Glazing Rubber - Top & Bottom	2
20	3F-27-142	Glazing Rubber - End	1
21	3F-27-156	Glazing Rubber - Top	1
22	3F-27-157	Glazing Rubber - Bottom	1
23	3F-27-146	Glazing Rubber - Center Dividing Mullion	2
24	3F-27-158	Filler Strip - R.H.	1
25	3F-27-46	Rivets - For Filler Strips & Keepers - 5/32 x 7/16 Rd.Hd.Alum.	8
26	3F-27-47	Secondary Release Mechanism	2
27	3F-27-48	Stop Angle	2
28	3F-27-49	Tube	2
	3F-27-50	Screw - For Stop Angle - #6 - 32 x 3/8 Ph. Rd. Hd. Stn. Stl.	2
	3F-27-51	Screw - For Secondary Release Mechanism - #6 - 32 x 5/8 Ph. Hd. Stn. Stl.	4
29	3F-27-149	Glass Unit	1
30	3F-27-159	Glass Unit	1

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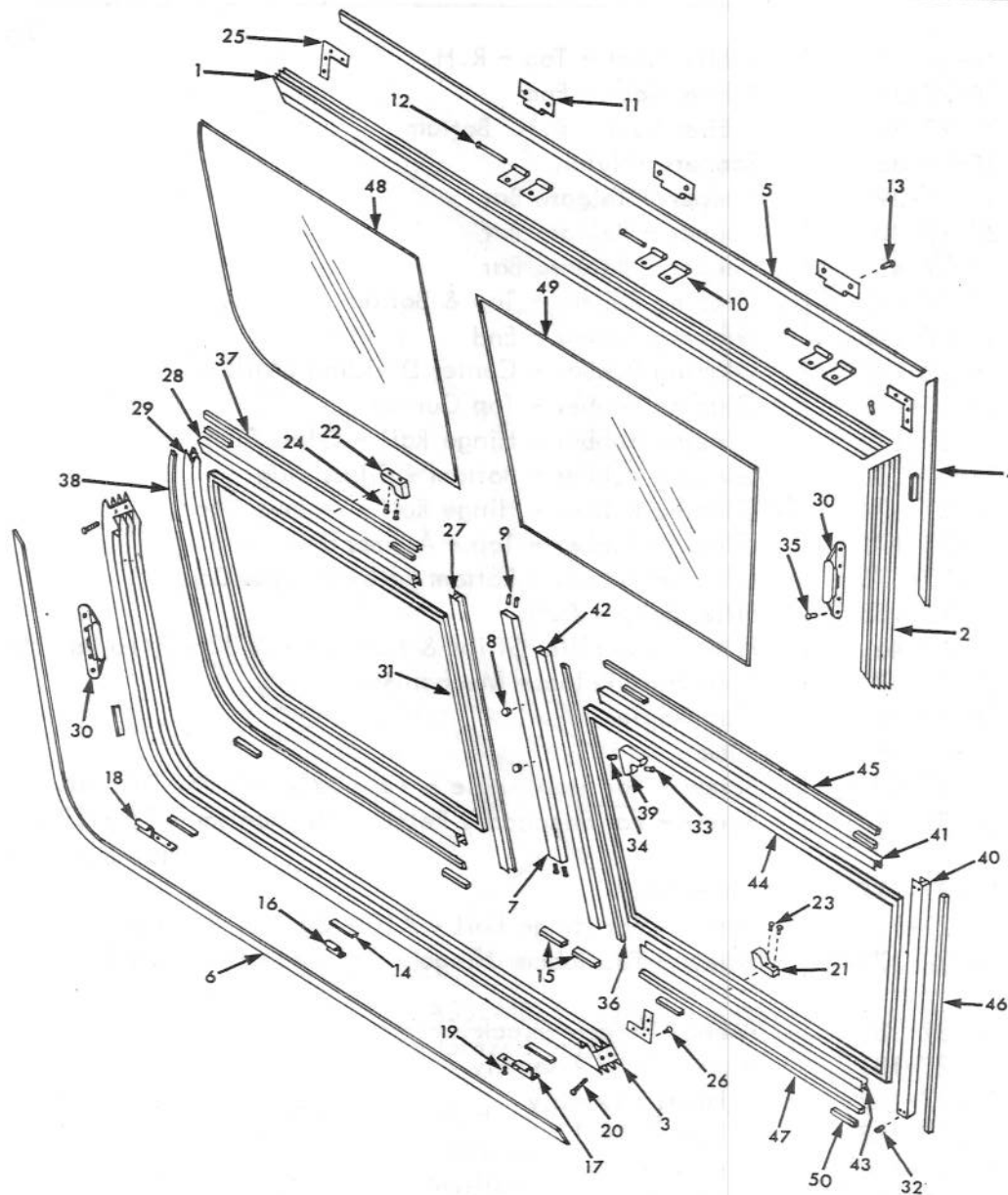


PLATE 3 - 148: #1 & #4 R.H. SASH ASSEMBLY

Plate
3-148SASH ASSEMBLY #1 & #4 R.H.
(Single-Glazed Sliding)

3.2723

1

3F-27-200
3F-27-201
3F-27-202
3F-27-203
3C-27-226
3C-27-78
3C-27-227

Horizontal Sliding Sash Assembly - Complete
Frame Assembly
Sash Unit - Front Sliding
Sash Unit - Rear Sliding
Tie Bar Assembly
Hinge Assembly
Frame Rail - Top

1
1
1
1
1
1
3
1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-148		<u>SASH ASSEMBLY #1 & #4 R.H. (Cont'd)</u>	3.2724
2	3C-27-228	Frame Rail - Side	1
3	3C-27-229	Frame Rail - Curved	1
4	3C-27-31	Rubber Seal - Side	1
5	3C-27-89	Rubber Seal - Top	1
6	3C-27-90	Rubber Seal - Curved	1
7	3C-27-230	Tie Bar - Less Rubber Bumper	1
8	3C-27-30	Rubber Bumper - Tie Bar	2
9	3C-27-231	Screw - For Tie Bar - #8 - 32 x 3/8 Ph. Hd. Stn. Stl.	4
10	3C-27-232	Hinge Leaf - Lower	6
11	3C-27-79	Hinge Leaf - Upper	3
12	3C-27-233	Hinge Pins	3
13	3C-27-62	Screw - #8 - 32 x 5/16 Ph. Tr. Hd. Stn. Stl.	12
	3C-27-234	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6
14	3C-27-39	Spacers - Nylon	5
15	3C-27-37	Felt - 1/4 x 1/2 x 1 1/4	2
16	3F-27-39	Keeper - Release Bar	1
17	3F-27-40	Keeper - Release Bar - Front	1
18	3F-27-41	Keeper - Release Bar - Rear	1
19	3C-27-237	Rivet - For Keepers, Special Rd. Hd. Alum.	8
	3C-27-238	Keeper - Front on Frame	1
	3F-27-204	Keeper - Rear on Frame	1
	3C-27-240	Screw - #6 - 32 x 3/8, Ph. Fl. Hd. Stn. Stl.	4
20	3C-27-241	Corner Screws - For Frame - #6 - 32 x 1/2 Rd. Hd. Stn. Stl.	9
21	3C-27-51	Sash Stop - Front	1
22	3C-27-52	Sash Stop - Rear	1
23	3C-27-53	Screw - For Front Stop - #8 - 32 x 1/2 Ph. Oval Hd. Stn. Stl.	2
24	3C-27-99	Screw - For Rear Stop - #8 - 32 x 1 Ph. Hd. Stn. Stl.	2
25	3C-27-44	Corner Plate	3
26	3C-27-45	Rivets - Monel "Pop" MD 630 BS	12
27	3C-27-95	Sash Rail - Side	1
28	3C-27-96	Rail - Top	1
29	3C-27-97	Rail - Curved	1
30	3C-27-242	Lock	2
31	3C-27-314	Glazing Rubber - Front Sliding Section	1
32	3C-27-60	Screw - #8 - 32 x 1/2 Ph. Tr. Hd. Stn. Stl.	14
33	3C-27-61	Screw - Shoe Support - #6 - 32 x 3/4 Ph. Oval Hd. Stn. Stl.	1
34	3C-27-243	Screw - Shoe Support - #6 - 32 x 1, Ph. Fl. Hd. Stn. Stl.	1
35	3C-27-64	Screw - #8 x 3/8, Ph. Binding Hd. Stn. Stl. Sht. Metal "B"	8
36	3C-27-57	Weatherstrip - 31" Lg.	1
37	3C-27-100	Weatherstrip - Top	1
38	3C-27-101	Weatherstrip - Curved	1
39	3C-27-67	Wear Shoe - Nylon	1
	3C-27-68	Shoe Support	1
40	3C-27-69	Rail - Side	1
41	3C-27-102	Rail - Top	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate		<u>SASH ASSEMBLY #1 & #4 R.H. (Cont'd)</u>	3.2725
3-148			
42	3C-27-103	Rail - Side	1
43	3C-27-104	Rail - Bottom	1
44	3C-27-314	Glazing Rubber - Rear Sliding Section	1
45	3C-27-105	Weatherstrip - Top	1
46	3C-27-75	Weatherstrip - Side	1
47	3C-27-105	Weatherstrip - Bottom	1
	3F-27-205	Shim - Under Keepers	1
48	3F-27-206	Glass - Front Section	3
49	3F-27-207	Glass - Rear Section	1
50	3C-27-279	Wear Shoe - Nylon - Top & Bottom	1
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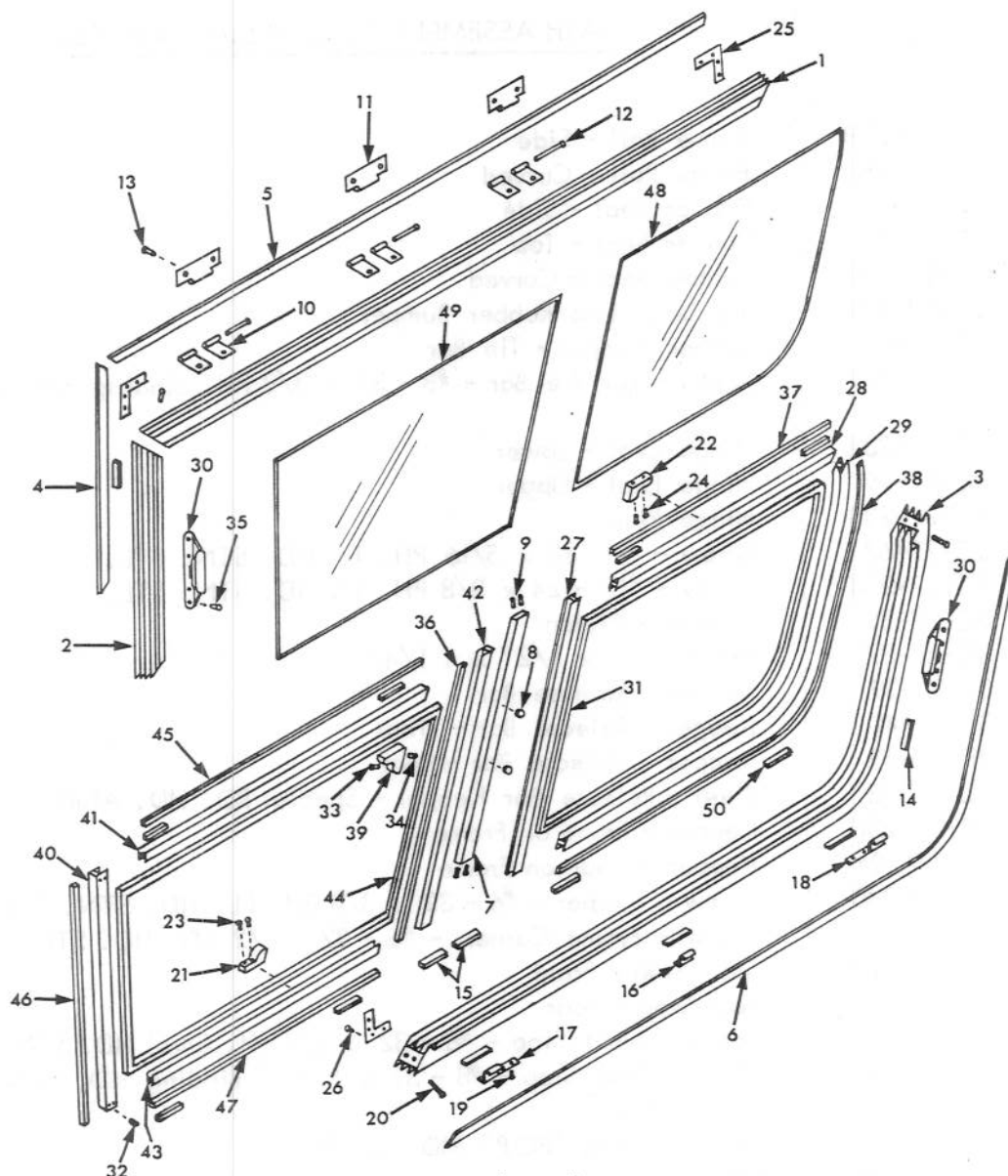


PLATE 3 - 149: #1 & #4 L.H. SASH ASSEMBLY

Plate 3-149	SASH ASSEMBLY #1 & #4 L.H. (Single Glazed Sliding)		3.2726
1	3F-27-208	Horizontal Sliding Sash Assembly - Complete	1
	3F-27-209	Frame Assembly	1
	3F-27-210	Sash Unit - Front Sliding	1
	3F-27-211	Sash Unit - Rear Sliding	1
	3C-27-267	Tie Bar Assembly	1
	3C-27-28	Hinge Assembly	3
	3C-27-250	Frame Rail - Top	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-149		<u>SASH ASSEMBLY #1 & #4 L.H. (Cont'd)</u> 3.2727	
2	3C-27-228	Frame Rail - Side	1
3	3C-27-251	Frame Rail - Curved	1
4	3C-27-31	Rubber Seal - Side	1
5	3C-27-89	Rubber Seal - Top	1
6	3C-27-129	Rubber Seal - Curved	1
7	3C-27-272	Tie Bar - Less Rubber Bumper	1
8	3C-27-30	Rubber Bumper - Tie Bar	1
9	3C-27-231	Screw - For Tie Bar - #8 - 32 x 3/8 PH. Binding HD. STN. STL.	2
10	3C-27-232	Hinge Leaf - Lower	4
11	3C-27-79	Hinge Leaf - Upper	6
12	3C-27-233	Hinge Pins	3
13	3C-27-62	Screw - #8 - 32 x 5/16 PH. Tr. HD. STN. STL.	3
	3C-27-234	Screw - #10 - 24 x 3/8 PH. Tr. HD. STN. STL.	12
14	3C-27-39	Spacers - Nylon	6
15	3C-27-37	Felt - 1/4" x 1/2" x 1 1/4"	5
16	3F-27-39	Keeper - Release Bar	2
17	3F-27-41	Keeper - Release Bar - Front	1
18	3F-27-40	Keeper - Release Bar - Rear	1
19	3C-27-237	Rivet - Release Bar Keeper - Special RD. HD. Alum.	1
	3C-27-238	Keeper - Front on Frame	8
	3F-27-204	Keeper - Rear on Frame	1
	3C-27-240	Screw - Keeper - #6 - 32 x 3/8 PH. FL. HD. STN. STL.	1
20	3C-27-241	Screw - Frame Corners - #6 - 32 x 1/2 RD. HD. STN. STL.	4
21	3C-27-117	Sash Stop - Front	9
22	3C-27-118	Sash Stop - Rear	1
23	3C-27-53	Screw - Front Stop - #8 - 32 x 1/2 PH. Oval HD. STN. STL.	1
24	3C-27-99	Screw - Rear Stop - #8 - 32 x 1, PH. Binding HD. STN. STL.	2
25	3C-27-44	Corner Plate	2
26	3C-27-45	Rivet - Monel "POP" MD. 630 BS	3
27	3C-27-254	Rail - Side	12
28	3C-27-96	Rail - Top	1
29	3C-27-255	Rail - Curved	1
30	3C-27-242	Lock	1
31	3C-27-314	Glazing Rubber - Front Sliding Section	2
32	3C-27-60	Screw - #8 - 32 x 1/2 PH. TR. HD. STN. STL.	1
33	3C-27-61	Screw - Shoe Support - #6 - 32 x 3/4 PH. Oval HD. STN. STL.	14
34	3C-27-243	Screw - Shoe Support - #6 - 32 x 1 PH. FL. HD. STN. STL.	1



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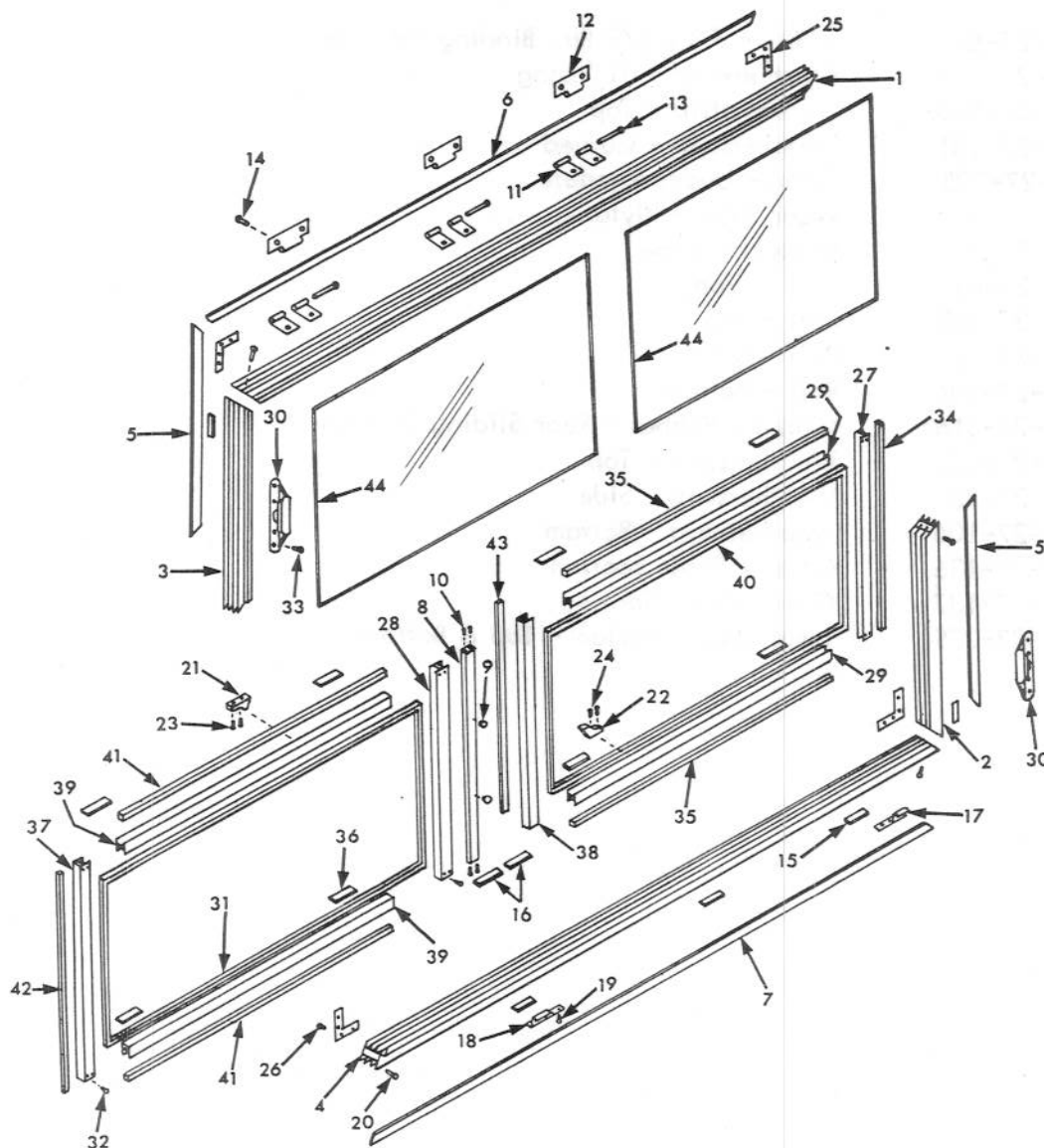
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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-149		<u>SASH ASSEMBLY #1 & #4 L.H. (Cont'd)</u> 3.2728	
35	3C-27-64	Screw - #8 x 3/8 Ph. Binding Hd. Stn. Stl.	8
36	3C-27-57	Weatherstrip - 31" Long	1
37	3C-27-100	Weatherstrip - Top	1
38	3C-27-101	Weatherstrip - Curved	1
	3F-27-205	Shim - Under Keepers	3
39	3C-27-67	Wear Shoe - Nylon	1
	3C-27-68	Support - Shoe	1
40	3C-27-69	Rail - Side	1
41	3C-27-102	Rail - Top	1
42	3C-27-135	Rail - Side	1
43	3C-27-104	Rail - Bottom	1
44	3C-27-316	Glazing Rubber - Rear Sliding Section	1
45	3C-27-105	Weatherstrip - Top	1
46	3C-27-75	Weatherstrip - Side	1
47	3C-27-106	Weatherstrip - Bottom	1
48	3C-27-136	Glass - Front Section	1
49	3C-27-137	Glass - Rear Section	1
50	3C-27-279	Wear Shoe - Nylon - Top & Bottom	8

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KEY	PART NUMBER	DESCRIPTION	QTY.
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**PLATE 3 - 150: #2 L.H. SASH ASSEMBLY**Plate
3-150

SASH ASSEMBLY #2 L.H.
(Single Glazed Sliding)

3.2729

3F-27-129
3F-27-233
3F-27-234
3F-27-235
3F-27-215

Horizontal Sliding Sash Assembly - Complete
Frame Assembly
Sash Unit - Front Sliding
Sash Unit - Rear Sliding
Tie Bar Assembly

1
1
1
1
1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-150		<u>SASH ASSEMBLY #2 L.H. (Cont'd)</u> 3.2730	
	3C-27-78	Hinge Assembly	3
1	3F-27-236	Frame Rail - Top	1
2	3C-27-261	Frame Rail - Side	1
3	3C-27-228	Frame Rail - Side	1
4	3F-27-237	Frame Rail - Bottom	1
5	3C-27-31	Rubber Seal - Sides	2
6	3F-27-218	Rubber Seal - Top	1
7	3F-27-238	Rubber Seal - Bottom	1
8	3F-27-220	Tie Bar - Less Rubber Bumper	1
9	3C-27-30	Rubber Bumper	2
10	3C-27-231	Screw - #8 - 32 x 3/8 PH. Binding HD. STN. STL.	4
11	3C-27-232	Hinge Leaf - Lower	6
12	3C-27-79	Hinge Leaf - Upper	3
13	3C-27-233	Hinge Pins	3
14	3C-27-62	Screw - #8 - 32 x 5/16 PH. Tr. HD. STN. STL.	12
	3C-27-234	Screw - #10 - 24 x 3/8 PH. Tr. HD. STN. STL.	6
15	3C-27-39	Spacers - Nylon	5
16	3C-27-37	Felt - 1/4" x 1/2" x 1 1/4"	2
17	3F-27-41	Keeper - Release Bar - Front	1
18	3F-27-40	Keeper - Release Bar - Rear	1
19	3C-27-237	Rivet - Release Bar Keeper - Special RD. HD. Alum.	6
	3C-27-238	Keeper - Front on Frame	1
	3F-27-204	Keeper - Rear on Frame	1
	3C-27-240	Screw - Keeper - #6 - 32 x 3/8 PH. FL. HD. STN. STL.	4
20	3C-27-241	Screw - Corner Frame - #6 - 32 x 1/2 RD. HD. STN. STL.	12
21	3F-27-239	Sash Stop - Front	1
22	3F-27-240	Sash Stop - Rear	1
23	3C-27-53	Screw - Front Stop - #8 - 32 x 1/2, PH. Oval HD. STN. STL.	2
24	3C-27-99	Screw - Rear Stop - #8 - 32 x 1, PH. Binding HD. STN. STL.	2
25	3C-27-44	Corner Plates	4
26	3C-27-45	Rivets - Monel "POP" MD 630 BS	16
27	3C-27-69	Rail - Side	1
28	3F-27-223	Rail - Side	1
29	3F-27-224	Rail - Top & Bottom	2
30	3C-27-242	Lock	2
31	3F-27-225	Glazing Rubber - Rear Sliding Section	1
32	3C-27-60	Screw - #8 - 32 x 1/2, PH. Tr. HD. STN. STL.	16
33	3C-27-64	Screw - #8 - 3/8, PH. Binding HD. STN. STL.	8
34	3C-27-75	Weatherstrip - Side	1
35	3F-27-226	Weatherstrip - Top & Bottom	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-150		<u>SASH ASSEMBLY #2 L.H. (Cont'd)</u> 3.2731	
36	3C-27-279	Wear Shoes - Nylon - Top & Bottom	8
37	3C-27-69	Rail - Side	1
38	3F-27-227	Rail - Side	1
39	3F-27-228	Rail - Top & Bottom	1
40	3F-27-225	Glazing Rubber - Black	1
41	3F-27-230	Weatherstrip - Top & Bottom	1
42	3C-27-75	Weatherstrip - Side	2
43	3F-27-231	Weatherstrip - 25 5/16" lg.	1
	3F-27-205	Shim - Under Keeper	1
44	3F-27-232	Glass - Front & Rear Section	6
			2

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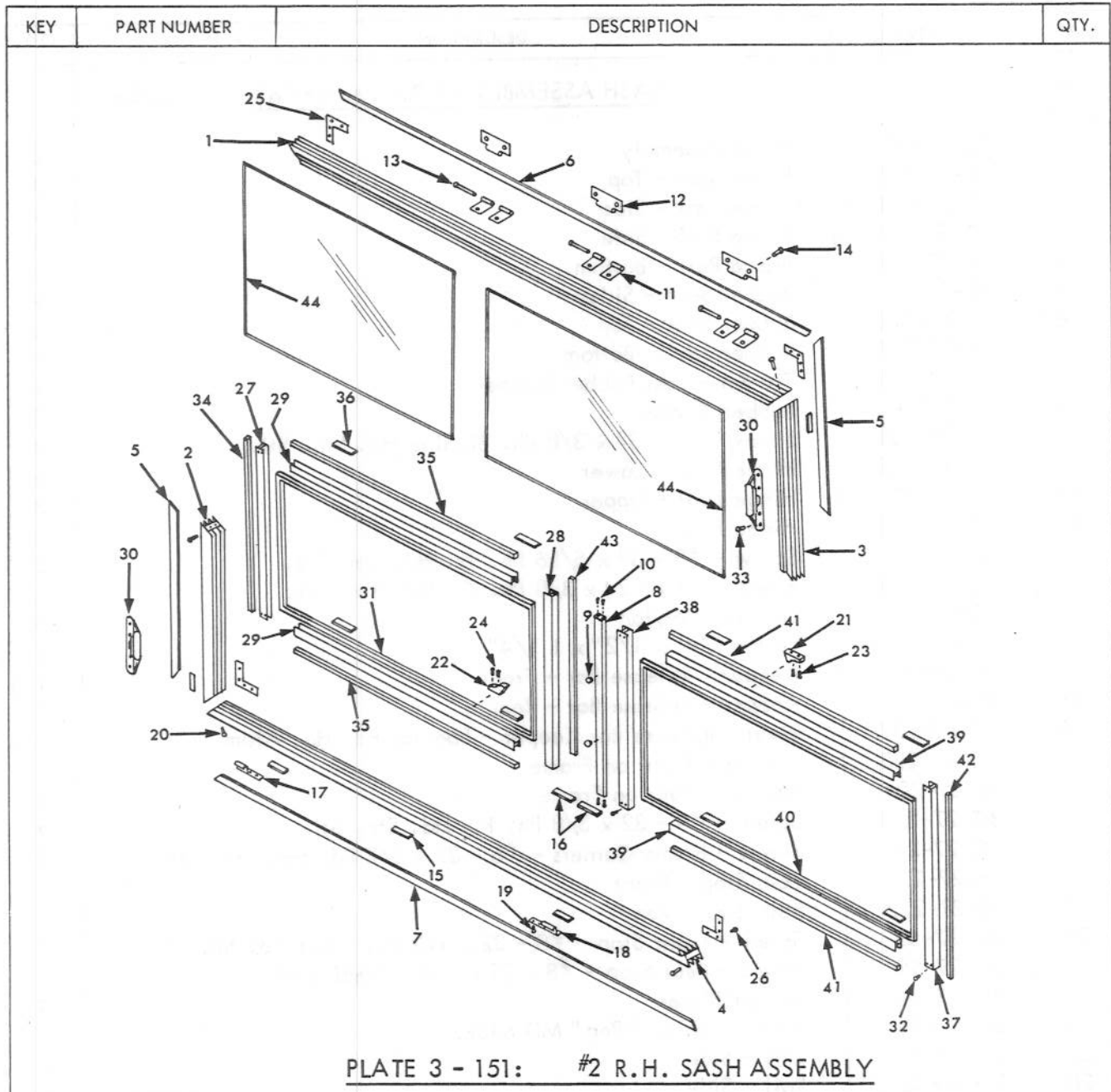


Plate 3-151	SASH ASSEMBLY #2 R.H. (Single Glazed Sliding)		.2732
	3F-27-130	Horizontal Sliding Sash Assembly - Complete	1
	3F-27-212	Frame Assembly	1
	3F-27-213	Sash Unit - Front Sliding	1
	3F-27-214	Sash Unit - Rear Sliding	1
	3F-27-215	Tie Bar Assembly	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-151		<u>SASH ASSEMBLY #2 R.H. (Cont'd)</u> 3.2733	
	3C-27-78	Hinge Assembly	3
1	3F-27-216	Frame Rail - Top	1
2	3C-27-228	Frame Rail - Side	1
3	3C-27-261	Frame Rail - Side	1
4	3F-27-217	Frame Rail - Bottom	1
5	3C-27-31	Rubber Seal - Sides	2
6	3F-27-218	Rubber Seal - Top	1
7	3F-27-219	Rubber Seal - Bottom	1
8	3F-27-220	Tie Bar - Less Rubber Bumper	1
9	3C-27-30	Rubber Bumper	2
10	3C-27-231	Screw - #8 - 32 x 3/8 Ph. Binding Hd. Stn. Stl.	4
11	3C-27-232	Hinge Leaf - Lower	6
12	3C-27-79	Hinge Leaf - Upper	3
13	3C-27-233	Hinge Pins	3
14	3C-27-62	Screw - #8 - 32 x 5/16 Ph. Tr. Hd. Stn. Stl.	12
	3C-27-234	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6
15	3C-27-39	Spacers - Nylon	5
16	3C-27-37	Felt - 1/4" x 1/2" x 1 1/4"	2
17	3F-27-40	Keeper - Release Bar - Front	1
18	3F-27-41	Keeper - Release Bar - Rear	1
19	3C-27-237	Rivet - Release Bar Keeper - Special Rd. Hd. Alum.	6
	3C-27-238	Keeper - Front on Frame	1
	3F-27-204	Keeper - Rear on Frame	1
	3C-27-240	Screw - #6 - 32 x 3/8 Ph. Fl. Hd. Stn. Stl.	4
20	3C-27-241	Screw - Frame Corners - #6 - 32 x 1/2 Rd. Hd. Stn. Stl.	12
21	3F-27-221	Sash Stop - Front	1
22	3F-27-222	Sash Stop - Rear	1
23	3C-27-53	Screw - Front Stop - #8 - 32 x 1/2 Ph. Oval Hd. Stn. Stl.	2
24	3C-27-99	Screw - Rear Stop - #8 - 32 x 1 Ph. Binding Hd. Stn. Stl.	2
25	3C-27-44	Corner Plates	4
26	3C-27-45	Rivet - Monel "Pop" MD 630BS	16
27	3C-27-69	Rail - Side	1
28	3F-27-223	Rail - Side	1
29	3F-27-224	Rail - Top & Bottom	2
30	3C-27-242	Lock	2
31	3F-27-225	Glazing Rubber - Front Sliding Section	1
32	3C-27-60	Screw - #8 - 32 x 1/2 Ph. Tr. Hd. Stn. Stl.	16
33	3C-27-64	Screw - #8 x 3/8 Ph. Binding Hd. Stn. Stl.	8
34	3C-27-75	Weatherstrip - Side	1
35	3F-27-226	Weatherstrip - Top & Bottom	2
36	3C-27-279	Wear Shoes - Nylon - Top & Bottom	8
37	3C-27-69	Rail - Side	1
38	3F-27-227	Rail - Side	1
39	3F-27-228	Rail - Top & Bottom	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-151		<u>SASH ASSEMBLY #2 R.H. (Cont'd)</u>	3.2734
40	3F-27-225	Glazing Rubber - Rear Sliding Section	1
41	3F-27-230	Weatherstrip - Top & Bottom	2
42	3C-27-75	Weatherstrip - Side	1
43	3F-27-231	Weatherstrip - 25 5/16" Lg.	1
	3F-27-205	Shim - Under Keepers	6
44	3F-27-232	Glass - Front & Rear Section	2

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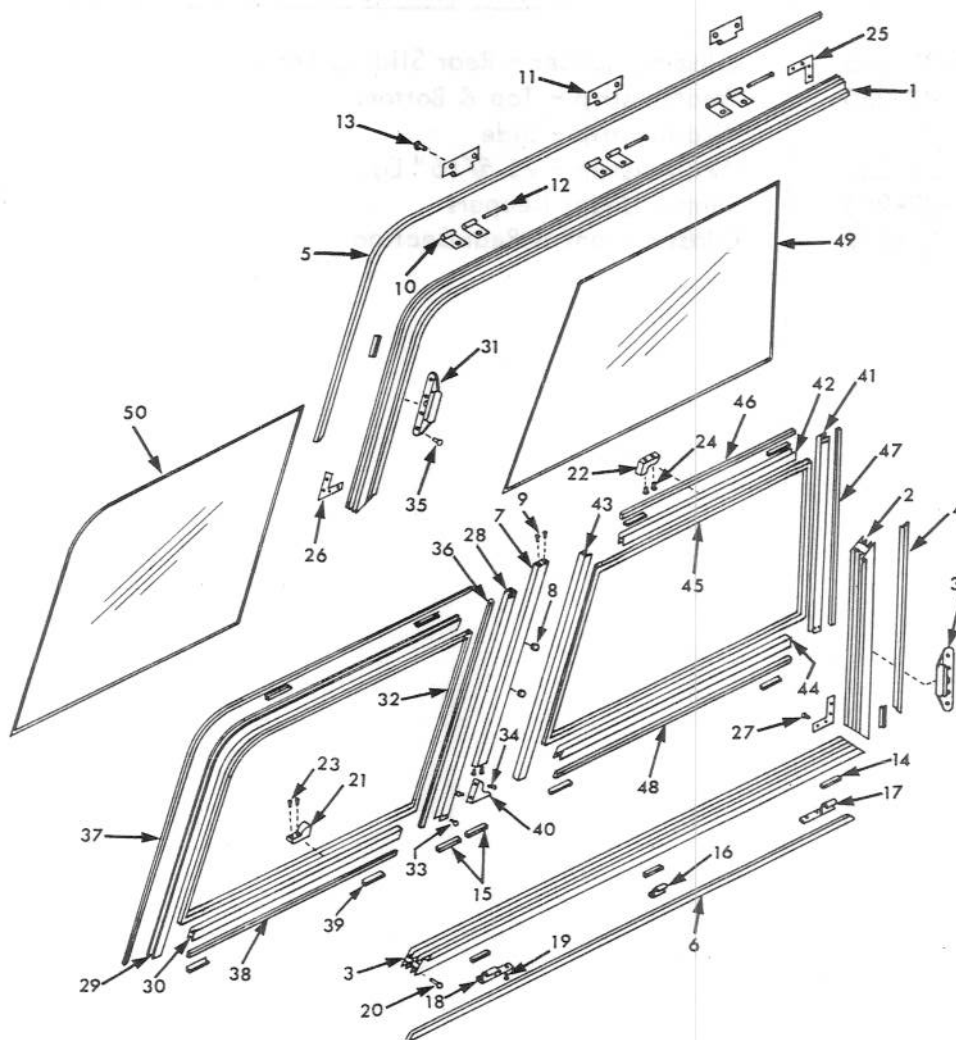


PLATE 3 - 152: #3 & #5 L.H. SASH ASSEMBLY

Plate	SASH ASSEMBLY #3 & #5 L.H. (Single Glazed Sliding)		3.2735
3-152			
	3F-27-246	Horizontal Sliding Sash Assembly - Complete	1
	3F-27-247	Frame Assembly	1
	3F-27-248	Sash Unit - Front Sliding	1
	3F-27-210	Sash Unit - Rear Sliding	1
	3C-27-267	Tie Bar Assembly	1
1	3C-27-268	Frame Rail - Top	1
2	3C-27-261	Frame Rail - Side	1
3	3C-27-269	Frame Rail - Bottom	1
4	3C-27-31	Rubber Seal - Side	1
5	3C-27-270	Rubber Seal - Curved	1
	3C-27-78	Hinge Assy.	3



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-152		<u>SASH ASSEMBLY # 3 & # 5 L.H. (Cont'd)</u> 3.2736	
6	3C-27-271	Rubber Seal - Bottom	1
7	3C-27-272	Tie Bar - Less Rubber Bumper	1
8	3C-27-30	Rubber Bumper	2
9	3C-27-231	Screw - For Tie Bar #8 - 32 x 3/8 Ph. Binding Hd. Stn. Stl.	4
10	3C-27-232	Hinge Leaf - Lower	6
11	3C-27-79	Hinge Leaf - Upper	3
12	3C-27-233	Hinge Pins	3
13	3C-27-62	Screw - #8 - 32 x 5/16 Ph. Tr. Hd. Stn. Stl.	12
	3C-27-234	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6
14	3C-27-39	Spacers - Nylon	5
15	3C-27-37	Felt - 1/4" x 1/2" x 1 1/4"	2
16	3F-27-39	Keeper - Release Bar	1
17	3F-27-41	Keeper - Release Bar - Front	1
18	3F-27-40	Keeper - Release Bar - Rear	1
19	3C-27-237	Rivet - For Release Bar Keeper - Special Rd. Hd. Alum.	8
	3C-27-238	Keeper - Front on Frame	1
	3F-27-204	Keeper - Rear on Frame	1
	3C-27-240	Screw - Keeper - #6 - 32 x 3/8 Ph. Fl. Hd. Stn. Stl.	4
20	3C-27-241	Screw - Frame Corners - #6 - 32 x 1/2 Rd. Hd. Stn. Stl.	3
21	3C-27-117	Sash Stop - Front	1
22	3C-27-118	Sash Stop - Rear	1
23	3C-27-53	Screw - Front Stop - #8 - 32 x 1/2 Ph. Oval Hd. Stn. Stl.	2
24	3C-27-99	Screw - Rear Stop - #8 - 32 x 1 Ph. Binding Hd. Stn. Stl.	2
25	3C-27-44	Corner Plates	2
26	3C-27-48	Corner Plate	1
27	3C-27-45	Rivet - Monel "Pop" MD 630BS	12
28	3C-27-119	Rail - Side	1
29	3C-27-120	Rail - Top - Curved	1
30	3C-27-56	Rail - Bottom	1
31	3C-27-242	Lock	2
32	3C-27-316	Glazing Rubber - Rear Sliding Section	1
33	3C-27-60	Screw - Sash Frame - #8 - 32 x 1/2 Ph. Tr. Hd. Stn. Stl.	14
34	3C-27-61	Screw - Shoe Support - #6 - 32 x 3/4 Ph. Oval Hd. Stn. Stl.	1
	3C-27-62	Screw - Shoe Support - #6 - 32 x 3/4 Ph. Fl. Hd. Stn. Stl.	1
35	3C-27-64	Screw - #8 x 3/8 Ph. Binding Hd. Stn. Stl.	8
36	3C-27-57	Weatherstrip - 31" Lg.	1
37	3C-27-65	Weatherstrip - Curved	1
38	3C-27-66	Weatherstrip - Bottom	1
39	3C-27-279	Wear Shoes - Nylon - Top & Bottom	8
40	3C-27-67	Wear Shoe - Nylon	1
	3C-27-68	Shoe Support	1
41	3C-27-79	Rail - Side	1
42	3C-27-70	Rail - Top	1
43	3C-27-71	Rail - Side	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-152		<u>SASH ASSEMBLY #3 & #5 L.H. (Cont'd)</u> 3.2737	
44	3C-27-72	Rail - Bottom	1
45	3C-27-316	Glazing Rubber - Front Sliding Section	1
46	3C-27-74	Weatherstrip - At Top	1
47	3C-27-75	Weatherstrip - At Side	1
48	3C-27-76	Weatherstrip - At Bottom	1
	3F-27-205	Shim - Under Keepers	3
49	3C-27-122	Glass - Front Section	1
50	3C-27-123	Glass - Rear Section	1

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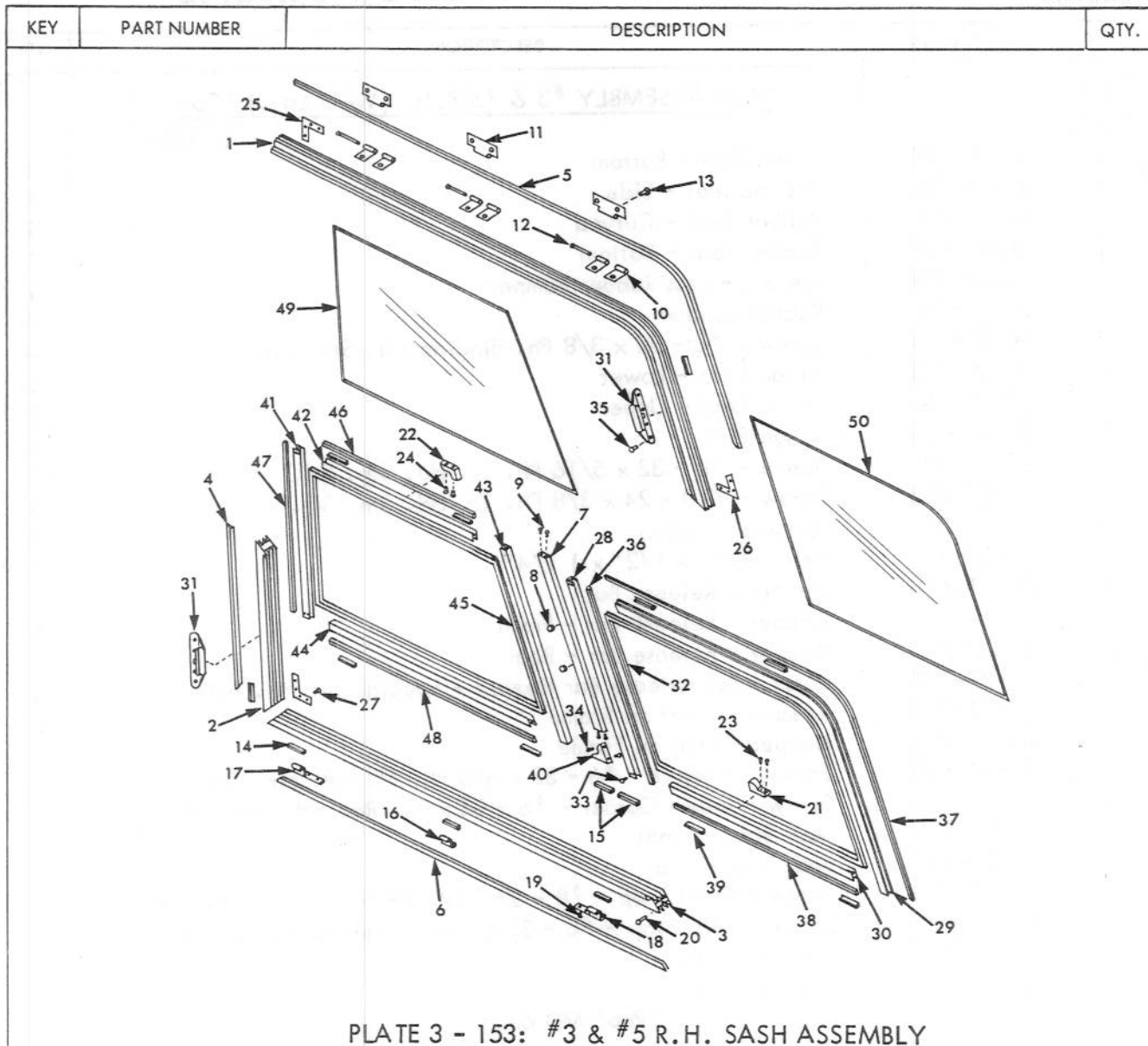


Plate	SASH ASSEMBLY #3 & #5 R.H. (W/O Lav.)		
3-153	(Single Glazed Sliding)		
		3.2738	
	3F-27-243	Horizontal Sliding Sash Assembly - Complete	1
	3F-27-244	Frame Assembly	1
	3F-27-245	Sash Unit - Front Sliding	1
	3F-27-203	Sash Unit - Rear Sliding	1
	3C-27-226	Tie Bar Assembly	1
	3C-27-78	Hinge Assembly	3
1	3C-27-260	Frame Rail - Top	1
2	3C-27-261	Frame Rail - Side	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-153		<u>SASH ASSEMBLY #3 & #5 R.H. (W/O Lav.) (Cont'd)</u>	
3	3C-27-262	Frame Rail - Bottom 3.2739	1
4	3C-27-31	Rubber Seal - Side	1
5	3C-27-32	Rubber Seal - Curved	1
6	3C-27-33	Rubber Seal - Bottom	1
7	3C-27-230	Tie Bar - Less Rubber Bumper	1
8	3C-27-30	Rubber Bumper	1
9	3C-27-231	Screw - #8 - 32 x 3/8 Ph. Binding Hd. Stn. Stl.	2
10	3C-27-232	Hinge Leaf - Lower	4
11	3C-27-79	Hinge Leaf - Upper	6
12	3C-27-233	Hinge Pins	3
13	3C-27-62	Screw - #8 - 32 x 5/16 Ph. Tr. Hd. Stn. Stl.	3
	3C-27-234	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	12
14	3C-27-39	Spacers - Nylon	6
15	3C-27-37	Felt - 1/4" x 1/2" x 1 1/4"	5
16	3F-27-39	Keeper - Release Bar	2
17	3F-27-40	Keeper - Release Bar - Front	1
18	3F-27-41	Keeper - Release Bar - Rear	1
19	3C-27-237	Rivet - For Release Bar Keeper - Special Rd. Hd. Alum.	1
	3C-27-238	Keeper - Front on Frame	8
	3F-27-204	Keeper - Rear on Frame	1
	3C-27-240	Screw - Keeper - #6 - 32 x 3/8 Ph. Fl. Hd. Stn. Stl.	1
20	3C-27-241	Screw - Frame Corner - #6 - 32 x 1/2 Rd. Hd. Stn. Stl.	4
21	3C-27-51	Sash Stop - Front	9
22	3C-27-52	Sash Stop - Rear	1
23	3C-27-53	Screw - Front Stop - #8 - 32 x 1/2 Ph. Oval Hd. Stn. Stl.	1
24	3C-27-99	Screw - Rear Stop - #8 - 32 x 1 Ph. Binding Hd. Stn. Stl.	2
25	3C-27-44	Corner Plates	2
26	3C-27-48	Corner Plate	2
27	3C-27-45	Rivet - Monel "Pop" MD 630BS	1
28	3C-27-54	Rail - Side	12
29	3C-27-55	Rail - Top - Curved	1
30	3C-27-56	Rail - Bottom	1
31	3C-27-242	Lock	1
32	3C-27-316	Glazing Rubber - Rear Sliding Section	2
33	3C-27-60	Screw - #8 - 32 x 1/2 Ph. Tr. Hd. Stn. Stl.	1
34	3C-27-61	Screw - Shoe Support - #6 - 32 x 3/4 Ph. Oval Hd. Stn. Stl.	14
	3C-27-62	Screw - Shoe Support - #6 - 32 x 3/4 Ph. Fl. Hd. Stn. Stl.	1
35	3C-27-64	Screw - #8 - 3/8 Ph. Binding Hd. Stn. Stl.	1
36	3C-27-57	Weatherstrip - 31" Lg.	8
37	3C-27-65	Weatherstrip - Curved	1
38	3C-27-66	Weatherstrip - Bottom	1
39	3C-27-279	Wear Shoes - Nylon - Top & Bottom	1
40	3C-27-67	Wear Shoe - Nylon	8
	3C-27-68	Shoe Support	1
41	3C-27-69	Rail - Side	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-153		<u>SASH ASSEMBLY #3 & #5 R.H. (W/O Lav.) (Cont'd)</u> 3.2740	
42	3C-27-70	Rail - Top	1
43	3C-27-71	Rail - Side	1
44	3C-27-72	Rail - Bottom	1
45	3C-27-316	Glazing Rubber - Front Sliding Section	1
46	3C-27-74	Weatherstrip - At Top	1
47	3C-27-75	Weatherstrip - At Side	1
48	3C-27-76	Weatherstrip - At Bottom	1
	3F-27-205	Shim - Under Keepers	3
49	3C-27-80	Glass - Front Section	1
50	3C-27-84	Glass - Rear Section	1



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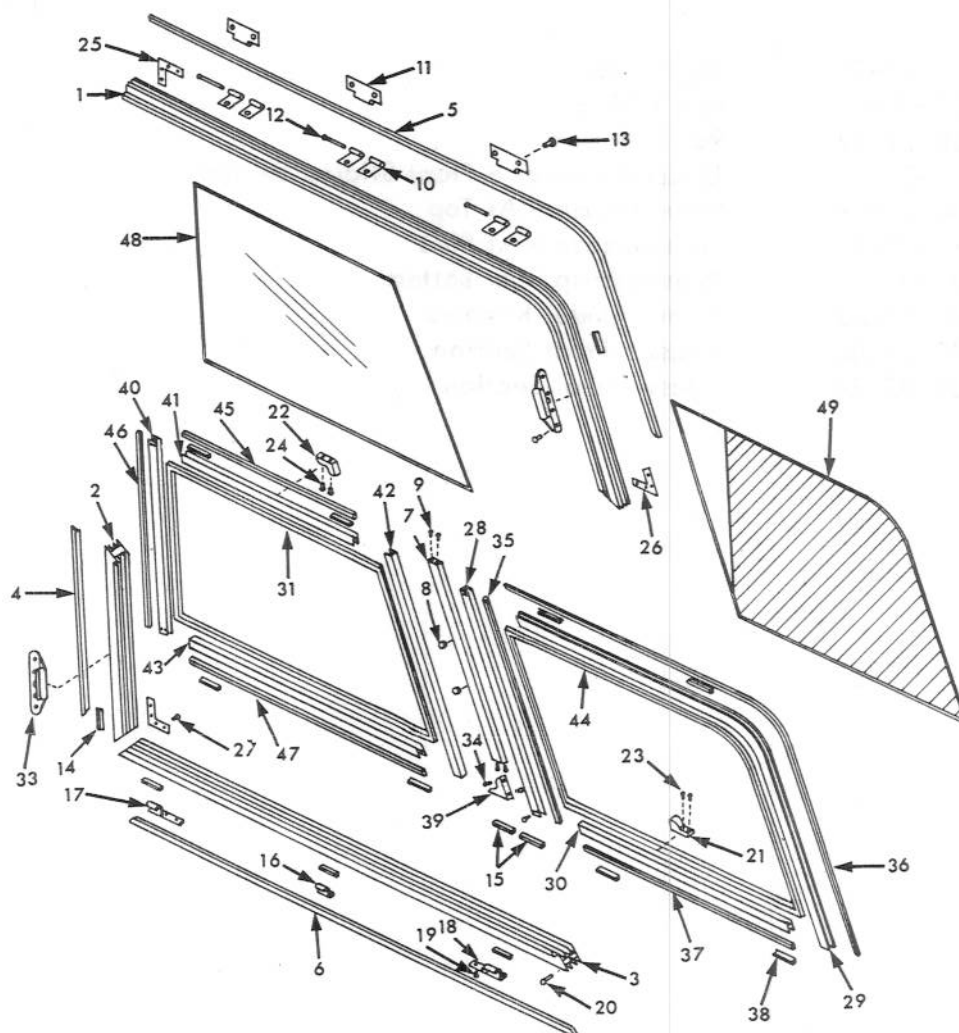


PLATE 3 - 154: #5 R.H. SASH ASSEMBLY

Plate 3-154	<u>SASH ASSEMBLY #5 R.H. (W/Lav.)</u> 3.2741 (Single Glazed Sliding)	
	Horizontal Sliding Sash Assembly - Complete	1
	3F-27-249 Frame Assembly	1
	3F-27-250 Sash Unit - Front Sliding	1
	3F-27-251 Sash Unit - Rear Sliding	1
	3F-27-202 Tie Bar Assembly	3
1	3C-27-226 Frame Rail - Top	1
2	3C-27-260 Frame Rail - Side	1
3	3C-27-261 Frame Rail - Bottom	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-154		<u>SASH ASSEMBLY #5 R.H. (W/Lav.) (Cont'd)</u> 3.2742	
4	3C-27-31	Rubber Seal - Side	1
5	3C-27-32	Rubber Seal - Curved	1
6	3C-27-33	Rubber Seal - Bottom	1
7	3C-27-230	Tie Bar - Less Rubber Bumper	1
8	3C-27-30	Rubber Bumper	2
9	3C-27-231	Screw - #8 - 32 x 3/8 Ph. Binding Hd. Stn. Stl.	4
10	3C-27-232	Hinge Leaf - Lower	6
11	3C-27-79	Hinge Leaf - Upper	3
12	3C-27-233	Hinge Pins	3
13	3C-27-62	Screw - #8 - 32 x 5/16 Ph. Tr. Hd. Stn. Stl.	12
	3C-27-234	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6
14	3C-27-89	Spacers - Nylon	5
15	3C-27-37	Felt - 1/4" x 1/2" x 1 1/4"	2
16	3F-27-39	Keeper - Release Bar	1
17	3F-27-40	Keeper - Release Bar - Front	1
18	3F-27-41	Keeper - Release Bar - Rear	1
19	3C-27-239	Rivet - For Release Bar Keeper - Special Rd.Hd. Alum.	8
	3C-27-238	Keeper - Front on Frame	1
	3F-27-253	Keeper - Rear on Frame	1
	3C-27-240	Screw - Keepers - #6 - 32 x 3/8 Ph. Fl. Hd. Stn. Stl.	4
20	3C-27-241	Screw - Frame Corners - #6 - 32 x 1/2 Rd. Hd. Stn. Stl.	3
21	3C-27-51	Sash Stop - Front	1
22	3C-27-52	Sash Stop - Rear	1
23	3C-27-53	Screw - Front Stop - #8 - 32 x 1/2 Ph. Oval Hd. Stn. Stl.	2
24	3C-27-99	Screw - Rear Stop - #8 - 32 x 1, Ph. Binding Hd. Stn. Stl.	2
25	3C-27-44	Corner Plates	2
26	3C-27-48	Corner Plate	1
27	3C-27-45	Rivet - Monel "Pop" MD 630BS	12
28	3C-27-54	Rail - Side	1
29	3F-27-254	Rail - Top - Curved	1
30	3F-27-255	Rail - Bottom	1
31	3C-27-316	Glazing Rubber - Front Sliding Section	1
32	3C-27-60	Screw - #8 - 32 x 1/2 Ph. Tr. Hd. Stn. Stl.	14
	3F-27-256	Screw - Keeper & Latch - #8 x 5/8 Ph. Fl. Hd. Stn. Stl.	4
33	3F-27-257	Lock	1
	3F-27-258	Handle	1
	3F-27-205	Shim - Under Front Keepers	3
	3C-27-61	Screw - Shoe Support - #6 - 32 x 3/8 Ph. Oval Hd. Stn. Stl.	1
34	3C-27-62	Screw - Shoe Support - #6 - 32 x 3/4 Ph. Fl. Hd. Stn. Stl.	1
	3C-27-64	Screw - #8 - 3/8 Ph. Binding Hd. Stn. Stl.	13
35	3C-27-57	Weatherstrip - 31" Lg.	1
36	3C-27-65	Weatherstrip - Curved	1
37	3C-27-66	Weatherstrip - Bottom	1

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Plate 3-154		<u>SASH ASSEMBLY #5 R.H. (W/Lav.) (Cont'd)</u> 3.2743	
38	3C-27-279	Wear Shoes - Nylon - Top & Bottom	3
39	3C-27-67	Wear Shoe - Nylon	1
	3C-27-68	Shoe Support	1
40	3C-27-79	Rail - Side	1
41	3C-27-70	Rail - Top	1
42	3C-27-71	Rail - Side	1
43	3C-27-72	Rail - Bottom	1
44	3C-27-316	Glazing Rubber - Rear Sliding Section	1
45	3C-27-74	Weatherstrip - At Top	1
46	3C-27-75	Weatherstrip - At Side	1
47	3C-27-76	Weatherstrip - At Bottom	1
48	3C-27-80	Glass - Front	1
49	3C-27-81	Glass - Rear	1
	3C-27-78	Hinge Assy.	3

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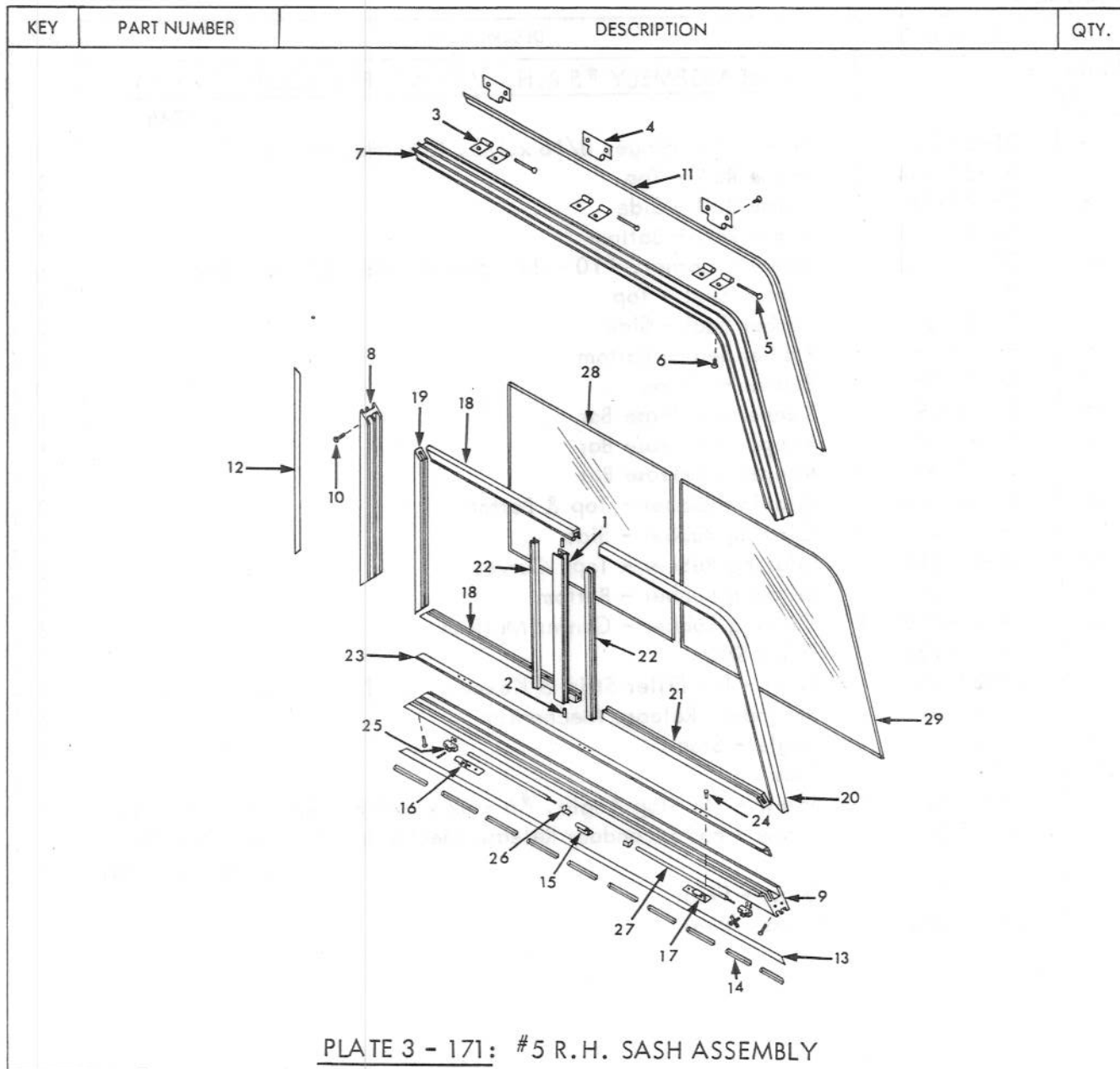


Plate	SASH ASSEMBLY #5 R.H. W/O ACCESS DOOR (Single Glazed Stationary)			
3-171				3.2744
	3F-27-324	Sash Assembly - #5 R.H. - Complete		1
	3F-27-153	Frame Assembly - less glass		1
1	3F-27-137	Center Mullion		1
2	3C-14-24	Screw - #10 - 24 x 7/8, Ph. Fl. Hd. Stn. Stl.		2
	3F-27-26	Hinge Assembly		3
3	3F-27-27	Hinge Leaf - Lower		6
4	3F-27-28	Hinge Leaf - Upper		3
5	3C-27-233	Hinge Pin		3
	3C-27-234	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.		6

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-171		<u>SASH ASSEMBLY #5 R.H. W/O ACCESS DOOR (Cont'd)</u> 3.2745	
6	3F-27-29	Rivet - For Hinge, 3/16 x 1/2, Csk. Hd. Stn. Stl.	12
7	3F-27-154	Frame Rail - Top	1
8	3F-27-32	Frame Rail - Side	1
9	3F-27-155	Frame Rail - Bottom	1
10	3C-27-153	Screw - Corner, #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	6
11	3F-27-75	Rubber Seal - Top	1
12	3F-27-36	Rubber Seal - Side	1
13	3F-27-76	Rubber Seal - Bottom	1
14	3F-27-38	Spacer - Nylon	10
15	3F-27-39	Keeper - Release Bar	1
16	3F-27-40	Keeper - Release Bar	1
17	3F-27-41	Keeper - Release Bar	1
18	3F-27-146	Glazing Rubber - Top & Bottom	2
19	3F-27-306	Glazing Rubber - Side	1
20	3F-27-316	Glazing Rubber - Top, Curved	1
21	3F-27-317	Glazing Rubber - Bottom	1
22	3F-27-310	Glazing Rubber - Center Mullion	2
23	3F-27-158	Filler Strip	1
24	3F-27-46	Rivet - For Filler Strip & Keepers, 5/32 x 7/16 Rd. Hd. Alum.	8
25	3F-27-47	Secondary Release Mechanism	2
26	3F-27-48	Angle - Stop	2
27	3F-27-49	Tube	2
	3F-27-50	Screw - For Stop Angle, #6 - 32 x 3/8 Ph. Rd. Hd. Stn. Stl.	2
	3F-27-51	Screw - For Secondary Release Mechanism #6 - 32 x 5/8 Ph. Fl. Hd. Stn. Stl.	4
28	3F-27-311	Glass - Front	1
29	3F-27-325	Glass - Rear	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 3 - 172: #5 R.H. SASH ASSEMBLY (W/ACCESS DOOR)			

Plate
3-172

SASH ASSEMBLY #5 R.H. W/ACCESS DOOR

(Single Glazed Stationary)

3.2730

1
2

3C-27-340
3F-27-168
3F-27-137
3C-14-24
3F-27-26
3F-27-27
3F-27-28
3C-27-233

Sash Assembly - #5 R.H.
Frame Assembly - less glass
Center Mullion
Screw - #10 - 24 x 7/8 Fl. Hd. Stn. Stl.
Hinge Assembly
Hinge Leaf - Lower
Hinge Leaf - Upper
Hinge Pin

1
1
1
2
3
6
3
3

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate			
3-172		SASH ASSEMBLY #5 R.H. W/ACCESS DOOR (Cont'd) 3.2747	
	3C-27-234	Screw - #10 - 24 x 3/8 Ph. Tr. Hd. Stn. Stl.	6
6	3F-27-29	Rivets - For Hinge, 3/16 x 1/2 Csk. Hd. Stn. Stl.	12
7	3F-27-169	Frame Rail - Top	1
8	3F-27-32	Frame Rail - Side	1
9	3F-27-170	Frame Rail - Bottom	1
10	3C-27-153	Screw - Corner, #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	6
11	3F-27-75	Rubber Seal - Top	1
12	3F-27-36	Rubber Seal - Side	1
13	3F-27-76	Rubber Seal - Bottom	1
14	3F-27-38	Spacer - Nylon	10
15	3F-27-39	Keeper - Release Bar	1
16	3F-27-40	Keeper - Release Bar	1
17	3F-27-41	Keeper - Release Bar	1
18	3F-27-307	Glazing Rubber - Top & Bottom	2
19	3F-27-306	Glazing Rubber - Side	1
20	3F-27-310	Glazing Rubber - Center Mullion	2
21	3F-27-320	Glazing Rubber - Top, Curved	1
22	3F-27-321	Glazing Rubber - Hinge Rail, Glass Side	1
23	3F-27-322	Glazing Rubber - Bottom, Glass Side	1
24	3F-27-174	Glazing Rubber - Hinge Rail, Access Door	1
25	3F-27-175	Glazing Rubber - Top, Access Door	1
26	3F-17-176	Glazing Rubber - Bottom Rail, Access Door	1
27	3F-27-158	Filler Strip	1
28	3F-27-46	Rivet - For Filler Strips & Keepers, 5/32 x 7/16 Rd. Hd. Alum.	8
29	3F-27-47	Secondary Release Mechanism	2
30	3F-27-48	Angle - Stop	2
31	3F-27-49	Tube	2
	3F-27-50	Screw - For Stop Angle, #6 - 32 x 3/8 Ph. Rd. Hd. Stn. Stl.	2
	3F-27-51	Screw - For Secondary Release Mechanism, #6 - 32 x 5/8 Ph. Fl. Hd. Stn. Stl.	4
32	3F-27-177	Hinge Rail	1
33	3F-27-178	Screw - For Hinge Rail, #10 - 24 x 1, Rd. Hd. Stn. Stl.	2
34	3F-27-179	Screw - #4 x 1/4 Ph. Fl. Hd. Stn. Stl. Type "A"	1
35	3F-27-180	Rubber Hinge	1
36	3F-27-181	Access Door Assembly	1
37	3F-27-182	Panel Assembly	1
38	3F-27-185	Rubber Seal	1
39	3F-27-186	Receptacle	1
40	3F-27-187	Plug Button	1
	3F-27-188	Rivet - For Receptacle, 1/8 x 3/8 Csk. Hd. Alum.	2
41	3F-27-189	Stud - Ring Head	1
42	3F-27-190	Retainer	1
43	3F-27-311	Glass - Front	1
44	3F-27-323	Glass - Rear	1

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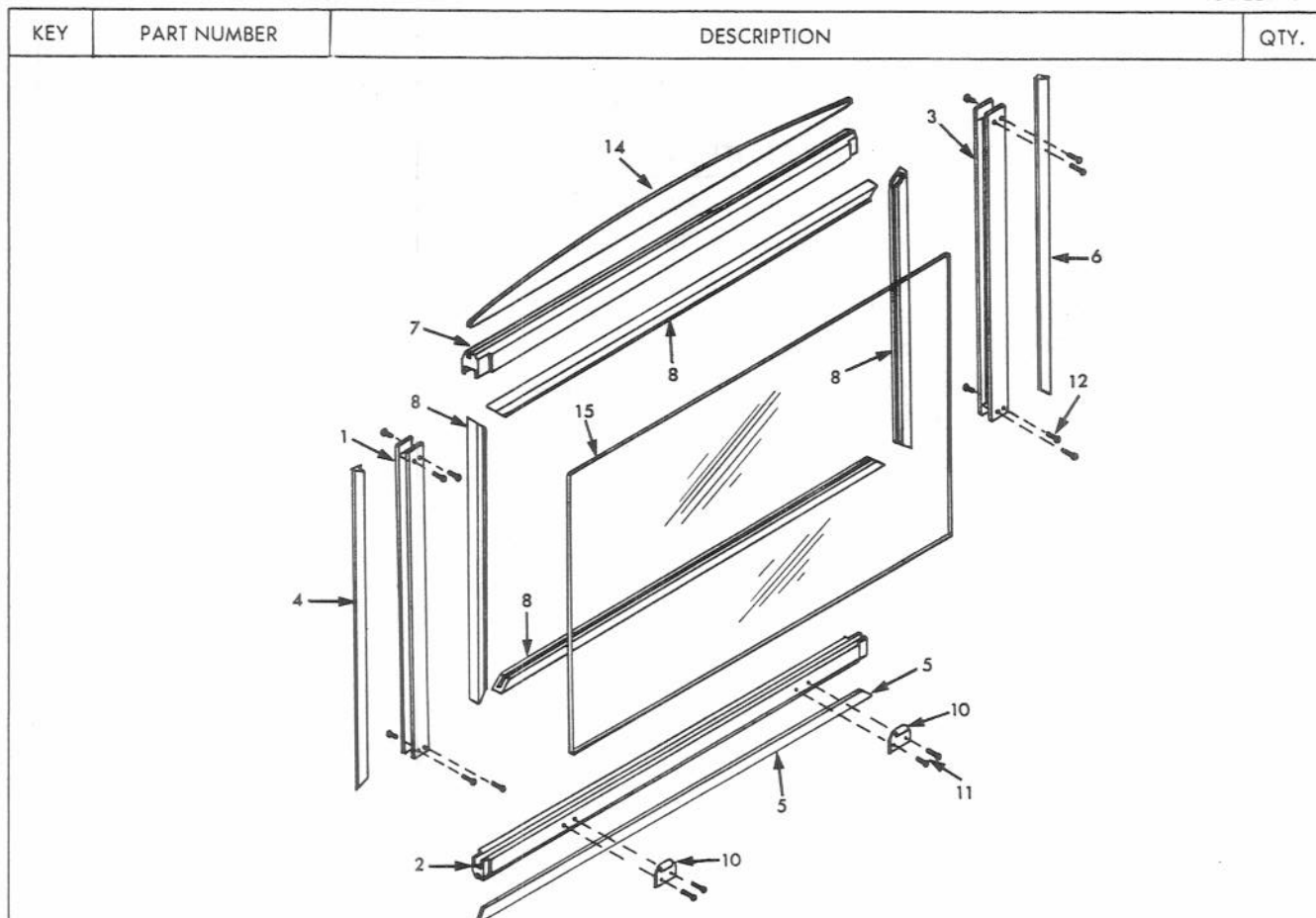


PLATE 3 - 124: REAR CENTER WINDOW ASSEMBLY

Plate 3-124	* Effective Prior to Unit No. 11395 ** Effective With Unit No. 11395 x Effective Prior to Unit No. 12265		
	REAR CENTER WINDOW ASSEMBLY (Double Glazed)		3.2748
*	3F-27-54	Rear Center Window Assy. - Complete	1
**x	3F-27-566	Rear Center Window Assy. - Complete	1
1	3F-27-55	Side Rail - R.H.	1
2*	3F-27-56	Bottom Rail	1
2**	3F-27-565	Bottom Rail	1
3	3F-27-57	Side Rail - L.H.	1
4	3C-27-301	Rubber Seal - R-596-A - Side - L.H.	1
5	3C-27-302	Rubber Seal - R-596-A - Bottom	1
6	3C-27-303	Rubber Seal - R-596-A - Side - R.H.	1
7	3F-27-58	Rail - Top	1
8	3F-27-59	Glazing Rubber - R-653	1
10*	3C-27-167	Keeper	2
10**	3C-27-167	Keeper	3
11*	3C-27-168	Machine Screw - #10-24 x 1/2 Ph. Fl. Hd. Stn. Stl.	4
11**	3C-27-169	Machine Screw - #10-24 x 1/2 Ph. Fl. Hd. Stn. Stl.	6

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate		xx Effective With Unit No. 12265	
3-124		<u>REAR CENTER WINDOW ASSEMBLY (Cont'd)</u> 3.2749	
11	3F-27-60	Machine Screw - #8-32 x 1/2 Ph. Fl. Hd. Stn. Stl.	8
12	3F-27-61	Machine Screw - #8-32 x 1/2 Ph. Binding Hd. Stn. Stl.	4
15	3F-27-62	Glass Unit	1
14	3F-27-328	Hinge Retainer	1
	3A-27-348	Rubber Hinge	1
xx	3F-27-596	Panel Assy. - Rear Center Emergency Exit	1
xx	3F-27-631	Panel Only	1

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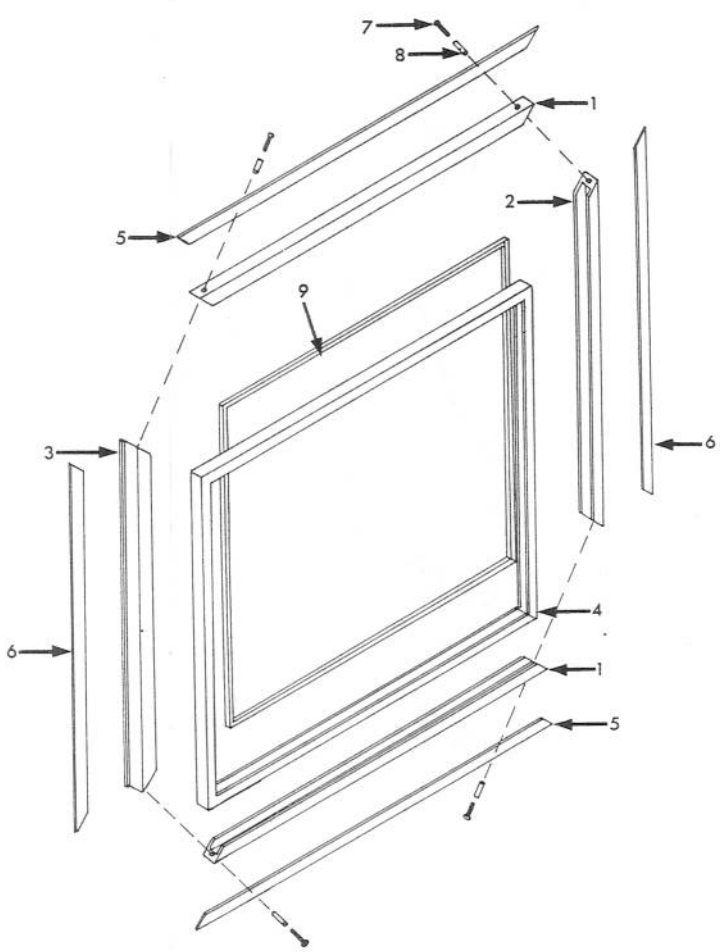
KEY	PART NUMBER	DESCRIPTION	QTY.
			
PLATE 3 - 126: ENTRANCE DOOR WINDOW ASSEMBLY			

Plate	ENTRANCE DOOR WINDOW ASSEMBLY			3.2750
3-126	(Double Glazed)			
	3C-27-312	Entrance Door Window Assembly - Complete		1
1	3C-27-172	Rail - Top & Bottom		2
2	3C-27-173	Rail - Rear Side		1
3	3C-27-174	Rail - Front Side		1
4	3C-27-318	Glazing Rubber - Black - R-595-A		1
5	3C-27-176	Rubber Seal - R-594 - Top & Bottom		2
6	3C-27-177	Rubber Seal - R-594 - Sides		2
7	3C-27-153	Machine Screw - #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.		4
8	3C-27-178	Alignment Pin		8
9	3C-27-179	Glass Unit		1

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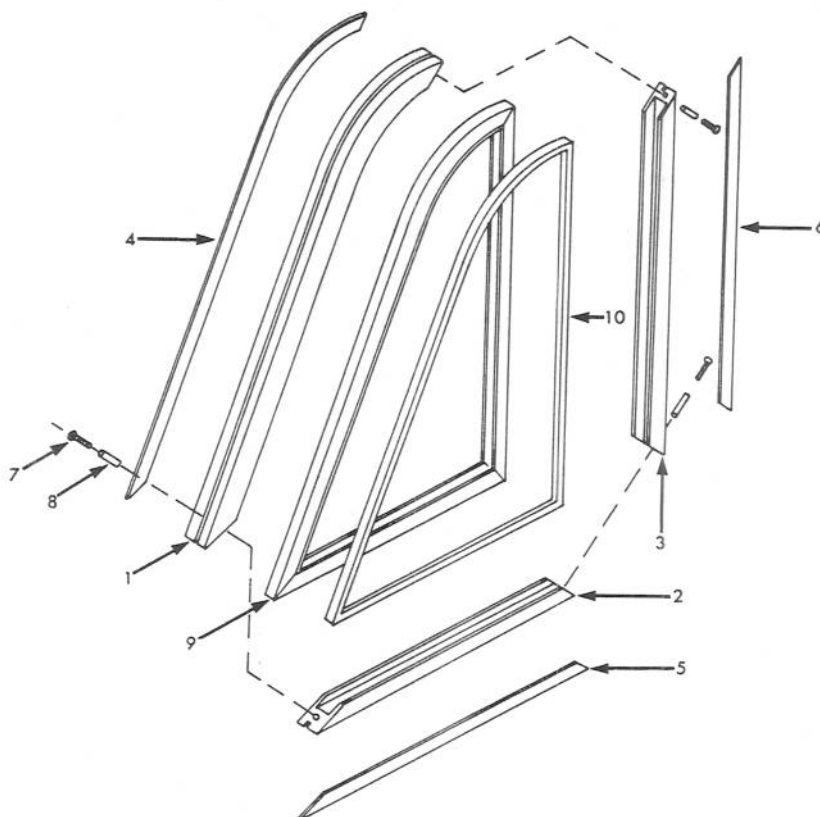


PLATE 3 - 122: FRONT SIDE TRIANGULAR WINDOWS

Plate	FRONT SIDE TRIANGULAR WINDOWS (Double Glazed)		3.2751
3-122			
	3F-27-91	Front Side Window Assembly - R.H. Triangular	1
	3F-27-92	Front Side Window Assembly - L.H. Triangular	1
1	3F-27-93	Side Rail - R.H. - Curved	1
	3F-27-94	Side Rail - L.H. - Curved	1
	3F-27-95	Bottom Rail - R.H.	1
2	3F-27-96	Bottom Rail - L.H.	1
	3F-27-97	Side Rail - R.H.	1
3	3F-27-98	Side Rail - L.H.	1
4	3C-27-149	Rubber Seal - R-594 Frame - Side - Curved	1
5	3C-27-150	Rubber Seal - R-594 Frame - Bottom	1
6	3C-27-152	Rubber Seal - R-594 Frame - Side	1
7	3C-27-153	Machine Screw - #10 - 24 x 5/8 Ph. Rd. Hd. Stn. Stl.	3
8	3C-27-178	Pin - Alignment	6
9	3F-27-99	Glazing Rubber - R-654	1
	3F-27-100	Glass Unit - R.H.	1
10	3F-27-101	Glass Unit - L.H.	1

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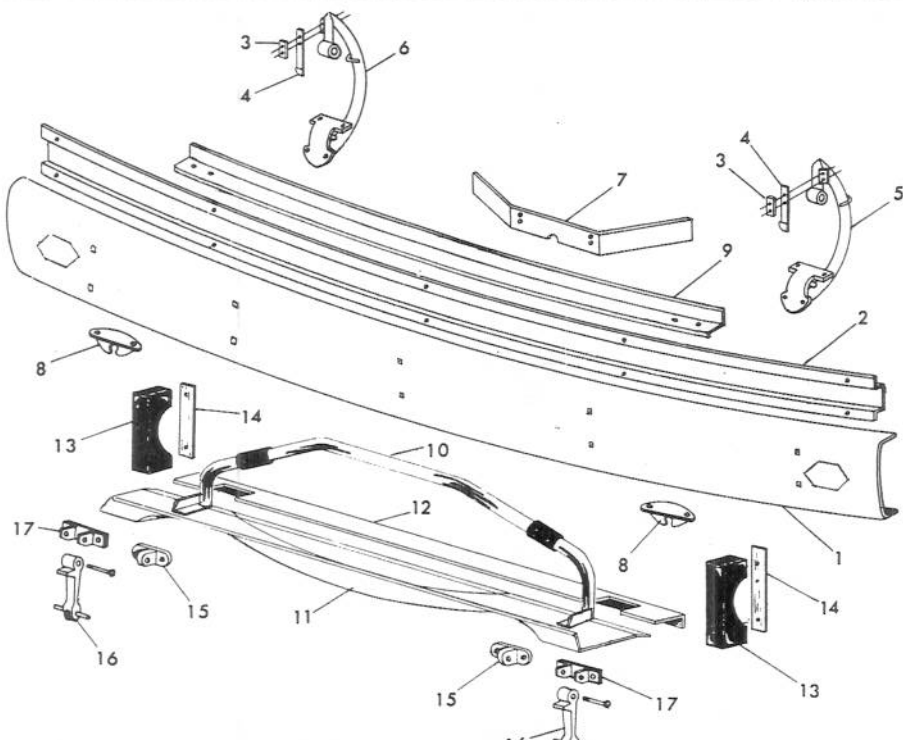
KEY	PART NUMBER	DESCRIPTION	QTY.
			
PLATE 3 - 223: FRONT BUMPER ASSEMBLY			

Plate 3-223	* Effective Prior to Unit No. 11261 ** Effective With Unit No. 11261 FRONT BUMPER ASSY. W/FOG LITES 3.3117		
*	3F-31-42	Bumper Assy. (W/Fog Lite Holes)	1
**	3F-31-562	Bumper Assy. (W/Fog Lite Holes)	1
	3F-31-43	Bumper S/A (W/Fog Lite Holes)	1
1	3F-31-44	Bumper Only	1
2	3F-31-34	Hat Channel S/A - Bumper Mtg.	1
3	3C-31-11	Plate - Catch Mtg.	2
4	3C-31-12	Spring & Catch S/A - Bumper Locking Open	2
5	3F-31-37	Hinge Arm S/A - L.H.	1
6	3F-31-39	Hinge Arm S/A - R.H.	1
7	3C-31-24	Band - Tire Retaining	1
*	3C-31-187	Angle - Bumper Locking	2
*	3C-31-104	Bracket S/A - Lock Stud Retaining	2
8**	3F-31-554	Bracket - Bumper Lock Catch	2
NOTE: Refer to Standard Pages for remaining parts			

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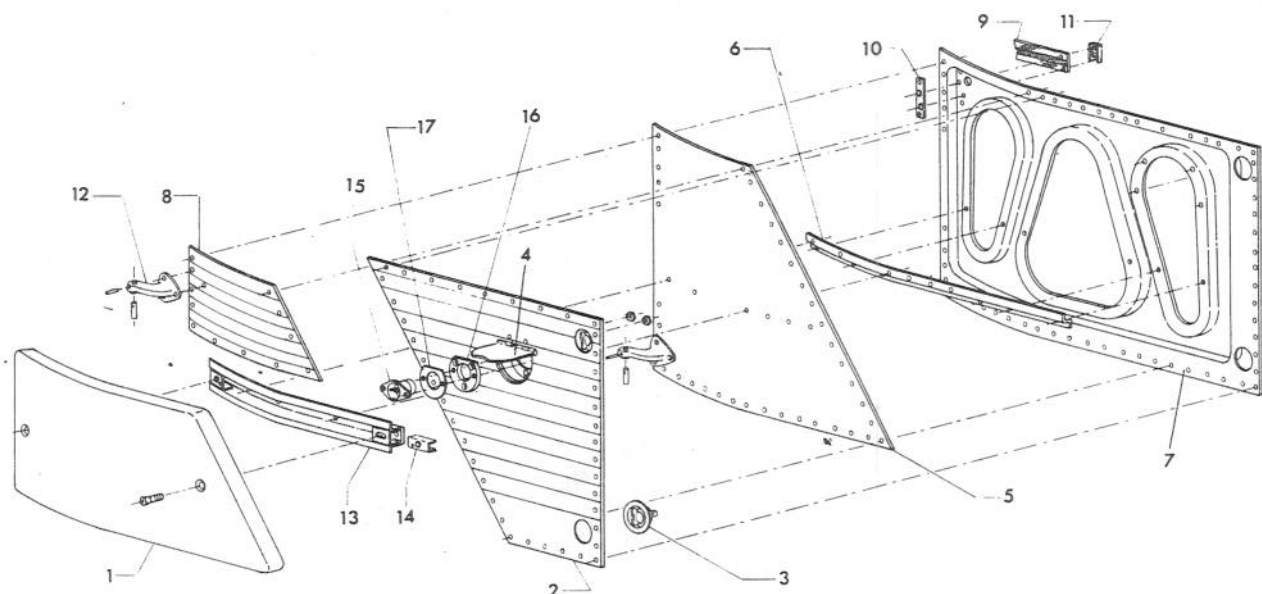
PLATE 3 - 164: SIDE FRONT SERVICE DOOR

Plate		<u>SIDE FRONT SERVICE DOOR</u>	3.3118	
3-164				
	3F-31-230	Door Assy. - Front L.H. Side		1
1	3C-21-34	Bumperette S/A		1
2	3F-31-219	Panel S/A - Outer, Stn. Stl.		1
3	3F-31-5	Cup - Dzus Stud Fastening		2
4	3F-31-224	Door S/A - In-Station Lighting Plug		1
5	3A-31-78	Panel - Outer, Aluminum		1
6	3A-31-79	Z-Channel - Reinf.		1
7	3A-31-86	Panel - Inner		1
8	3C-31-185	Panel - Outer, Upper, Beaded		1
9	3A-31-89	Strap - Door Stop		1
10	3A-31-84	Plate - Tapping, For Door Strap		1
11	3A-31-90	Clip - Mtg. Door Strap		1
12	3C-31-52	Hinge Section - On Door		2
	3C-21-37	Hat Channel S/A - Bumperette Mtg.		1
13	3C-21-38	Hat Channel Only		1
14	3C-21-39	U-Channel & Nut S/A - Tapping		2
	3A-31-38	Hinge Section - On Body		2
	N.P.N.	Bushing Only - 6N8D		1
	3A-31-454	Bracket S/A - Door Locking		2
15	7F-8-32	Receptacle - In-Station Lighting Plug		1
16	7F-8-35	Adapter Plate - Receptacle		1
17	3F-33-24	Instruction Plate - Receptacle Plug		1
	7F-13-46	Cup - Receptacle Cover		1

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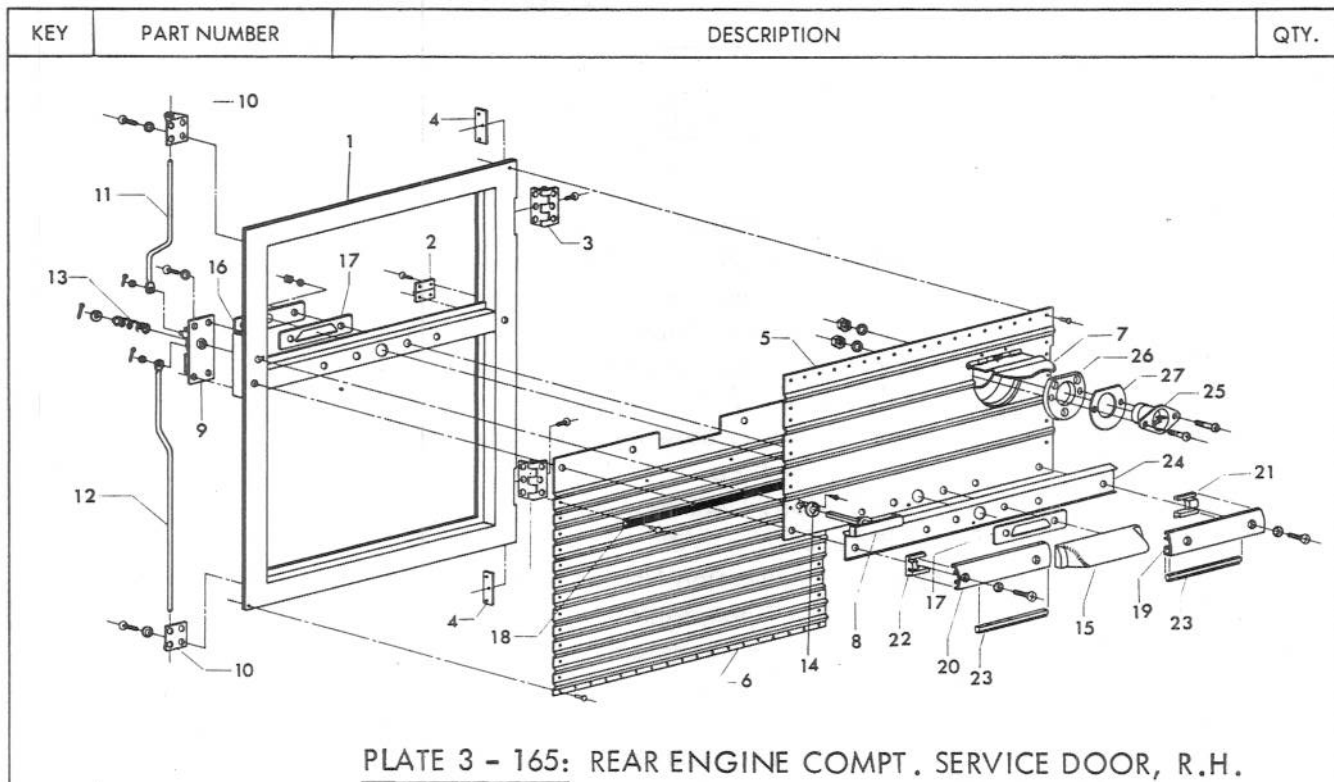


PLATE 3 - 165: REAR ENGINE COMPT. SERVICE DOOR, R.H.

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-165		REAR ENGINE SERVICE DOOR R.H. 3.3119 (Effective Prior to Unit No. 10501)	
	3F-31-357	Door Assy. - Rear Eng. Service, R.H.	1
1	3F-31-68	Frame S/A - Welded	1
2	3F-31-58	Bracket S/A - Prop Rod Mtg.	1
3	3F-31-487	Hinge - Mtg. Door	2
4	3F-31-525	Plate - Hinge Tapping	2
	3F-31-247	Panel S/A - Outer	1
5	3F-31-358	Panel S/A - Upper	1
6	3F-31-274	Panel - Lower	1
7	3F-31-225	Door S/A - Immersion Heater Plug	1
8	3F-31-326	Handle S/A - Door Locking	1
9	3M-31-498	Lock Mechanism	1
10	3M-31-499	Bracket S/A - Rod Guide	2
11	3F-31-28	Rod - Locking, Upper	1
12	3F-31-29	Rod - Locking, Lower	1
	N.P.N.	Cotter Pin - Lock Handle, 3/32 x 1/2	1
13	3F-31-30	Spring - Handle	1
	3F-31-78	Washer - Spring Retaining	1
14	3F-31-478	Wear Washer - Handle Cut-Out	1
15	7F-7-11	Casting S/A - Outer, License Plate Lamp	1
	7F-7-82	Lens Only	1
	7C-7-83	Stud - Casting	2
16	7C-7-79	Casting - Inner, License Plate Lamp	1
17	7C-7-80	Gasket - Lamp Casting	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-166		REAR ENGINE SERVICE DOOR, R.H. (Cont'd)	
		3.3120	
18	3B-31-86	Molding - License Plate Mtg.	A.R.
19	3F-20-68	Molding - Outer, on Outer Panel	1
20	3F-20-69	Molding - Inner, on Outer Panel	1
21	3F-20-42	Plug - Molding, Outer End	1
22	3F-20-39	Plug - Molding, Inner End	1
23	N.P.N.	Filler Strip - Extr. 3C-20-1	A.R.
24	3F-20-49	Seal - Rubber, Between Moldings & Panel	1
	3F-31-267	Rod S/A - Door Prop	1
	3C-31-114	Washer - Nylon, Door Prop Rod	1
	N.P.N.	Cotter Pin - 3/32 x 7/8"	1
25	7F-8-32	Receptacle - Immersion Heater Plug	1
26	7F-8-35	Adapter Plate - Receptacle	1
27	3F-33-24	Instruction Plate - Receptacle	1
	7M-13-92	Cup - Receptacle Cover	1
	3C-31-292	Rubber Bumper	2
	3F-31-18	Casting - Door Lock Catch	2
	3F-31-269	Bracket - Door Lock Casting Mtg.	2
	3F-31-270	Angle - Door Stop	1

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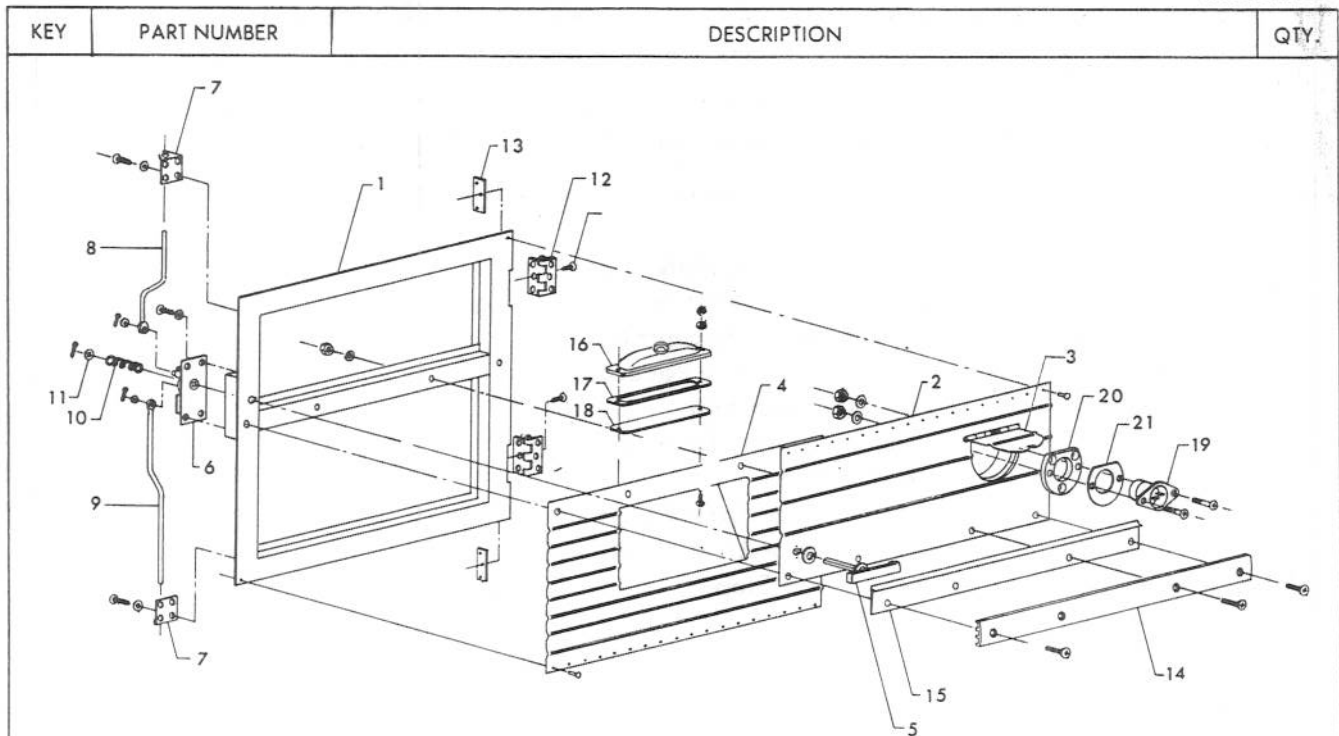


PLATE 3 - 218: REAR ENGINE SERVICE DOOR, R.H.

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-218		<u>REAR ENGINE SERVICE DOOR, R.H.</u> (Effective With Unit No. 10501)	
	3F-31-393	Door Assy. - Rear Engine Service, R.H.	1
1	3F-31-68	Frame S/A - Welded	1
2	3F-31-473	Panel S/A - Upper Exterior	1
3	3F-31-248	Door Hinge S/A - Immersion Heater Plug	1
4	3F-31-475	Panel S/A - Lower Exterior	1
5	3F-31-455	Handle S/A - Door Locking	1
6	3M-31-498	Lock Mechanism	1
7	3M-31-499	Bracket S/A - Rod Guide	2
	3M-31-501	Bushing Only - Rod Guide	1
8	3F-31-28	Rod - Locking Upper	1
9	3F-31-29	Rod - Locking Lower	1
10	3F-31-30	Spring - Handle	1
11	3F-31-78	Washer - Spring Retaining	1
	3F-31-478	Wear Washer - Handle Cut-Out	1
12	3F-31-487	Hinge - Door Mtg.	2
13	3F-31-525	Plate - Hinge Tapping	2
14	3F-20-121	Molding - Belt Rail	1
15	3F-20-122	Seal - Belt Rail Molding	1
	3F-20-42	Plug - Molding Outer End	1
	3F-20-39	Plug - Molding Inner End	1
16	7C-7-141	Shield S/A - License Plate Light	1
17	7C-7-143	Gasket - License Plate Light Lens	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-218		<u>REAR ENGINE SERVICE DOOR, R.H. (Cont'd)</u> (Effective With Unit No. 10501)	
18	7C-7-142	Lens - License Plate Light	1
19	7F-8-32	Receptacle - Immersion Heater Plug	1
20	7F-8-35	Adapter Plate - Receptacle	1
21	3F-33-24	Instruction Plate - Receptacle	1
	3F-31-267	Rod S/A - Door Prop	1
	3C-31-114	Washer - Nylon, Door Prop Rod	1
	3C-31-292	Rubber Bumper	2
	3F-31-18	Casting - Door Lock Catch	2
	3F-31-269	Bracket - Door Lock Casting Mtg.	2
	3F-31-270	Angle - Door Stop	1

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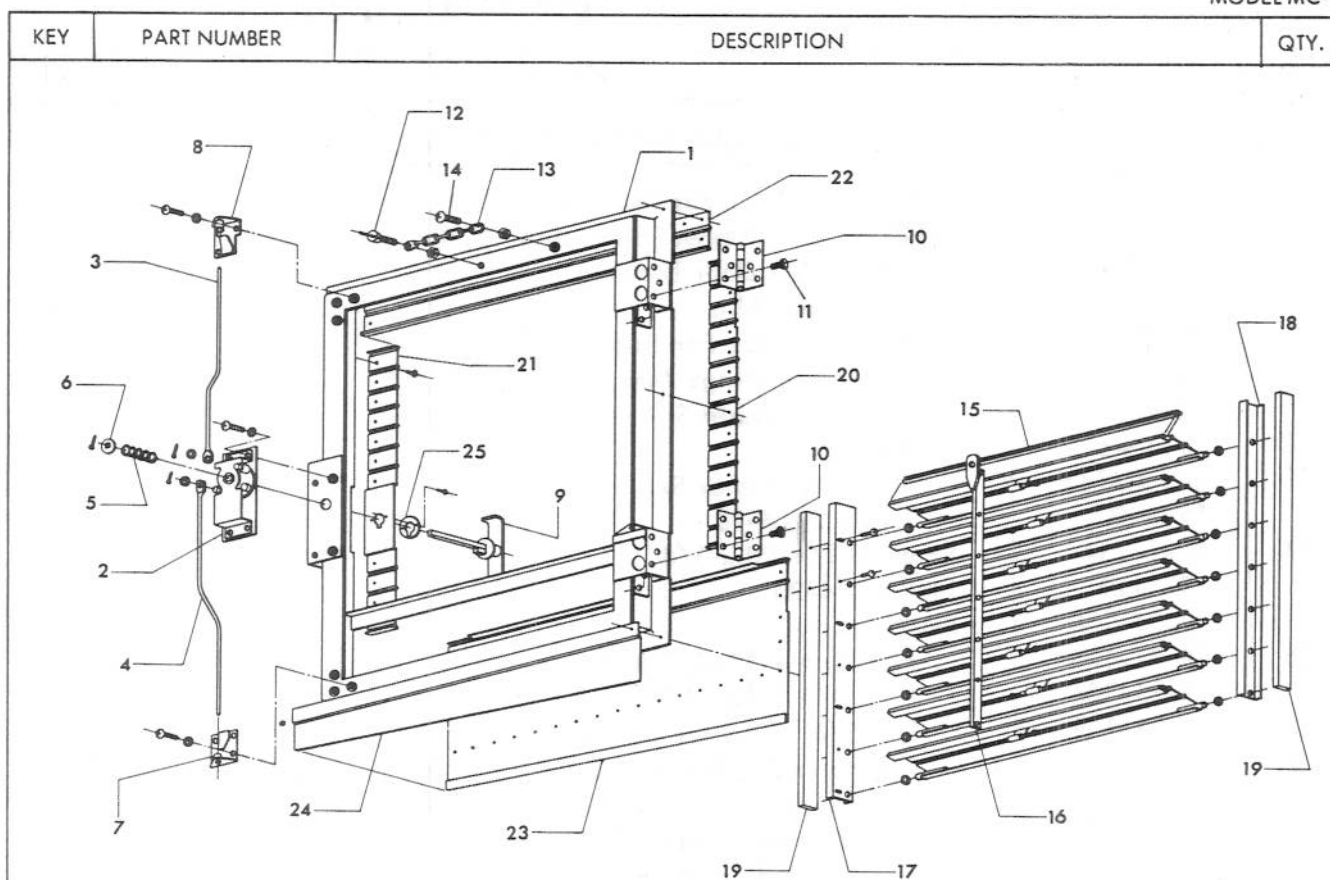


PLATE 3 - 166: REAR SIDE SERVICE DOORS

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 3-166		<u>REAR SIDE SERVICE DOORS</u>	
1	3F-31-81	Door Assy. - L.H. Side Service	1
	3F-31-107	Door Assy. - R.H. Side Service	1
	3F-31-82	Frame S/A - L.H.	1
	3F-31-117	Frame S/A - R.H.	1
	3F-31-95	Bracket S/A - Hinge Mtg., Lower L.H.	1
	3F-31-125	Bracket S/A - Hinge Mtg., Lower R.H.	1
	3F-31-98	Bracket S/A - Lock Mechanism Mtg., L.H.	1
	3F-31-127	Bracket S/A - Lock Mechanism Mtg., R.H.	1
	3F-31-116	Angle - Closing Shutters	1
2	3M-31-498	Lock Mechanism	1
	19-1-134	Screw - 1/4-20 x 3/4"	11
	19-2-49	Star Washer - 1/4"	11
3	3F-31-22	Rod - Locking Upper	1
4	3F-31-23	Rod - Locking Lower	1
	19-7-5	Cotter Pin - Handle	1
5	3F-31-30	Spring - Handle	1
6	3F-31-78	Washer - Handle Spring Retaining	1
7	3M-31-499	Bracket S/A - Lower Rod Guide	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate			
3-166		REAR SIDE SERVICE DOORS (Cont'd)	
8	3F-31-275	Bracket S/A - Upper Rod Guide, L.H.	1
	3F-31-277	Bracket S/A - Upper Rod Guide, R.H.	1
9	3F-31-457	Handle S/A - Door Locking	1
10	3F-31-487	Hinge - Door Mtg.	2
	3F-31-525	Plate - Tapping, For Door Hinge	2
11	19-1-19	Screw - Door Hinge Mtg., 1/4-20 x 1/2"	6
	3C-31-166	Wing Bolt & Chain S/A - Shutter Locking	1
12	19-1-467	Bolt Only	1
13	3C-31-168	Chain & Washer S/A	1
	19-3-20	Nut - 5/16-18	1
14	19-1-134	Screw - 1/4-20 x 3/4"	1
	19-3-19	Nut - 1/4-20	1
	3F-31-130	Shutter Assy.	1
15	3F-31-104	Flap S/A - #1, 3, 5 & 7	4
	3F-31-106	Flap S/A - #2, 4 & 6	3
16	3F-31-108	Rod S/A - Shutter Control	1
17	3C-31-161	U-Channel S/A - Shutter Pivot, R.H. Front & L.H. Rear	1
18	3C-31-170	U-Channel S/A - Shutter Pivot, L.H. Front & R.H. Rear	1
19	3C-31-162	Bushing - Insert, Shutter Pivot	2
20	3F-31-111	Panel - Beaded, L.H. Front	1
	3F-31-134	Panel - Beaded, R.H. Front	1
21	3F-31-112	Panel - Beaded, L.H. Rear	1
	3F-31-131	Panel - Beaded, R.H. Rear	1
22	3F-31-467	Panel - Beaded, Upper	1
	3F-31-366	Panel S/A - Lower, L.H.	1
23	3F-31-114	Panel - Outer	1
24	3F-31-115	Panel - Inner	1
	3F-31-367	Panel S/A - Lower, R.H.	1
	3F-31-132	Panel - Outer	1
	3F-31-133	Panel - Inner	1
25	3F-31-478	Wear Washer - Handle Cut-Out	1
	3F-31-217	Washer - End of Flaps	14
	3F-31-218	Washer - Center on Flaps	7
	3F-31-528	Rubber Bumper - 2 1/4 x 4" Neoprene	1
	3F-31-527	Strip - Rubber Retaining	1
	3F-31-268	Rod - Door Prop	1
	3C-31-114	Washer - Nylon, Door Prop Rod	2
	19-7-6	Cotter Pin - 3/32"	1
	3F-31-138	Spring Catch - Door Prop	1
	3C-22-8	Rubber Bumper	1
	3F-31-266	Angle - Bumper Mtg.	1
	3F-31-312	Casting - Door Lock Catch	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>TACHOGRAPH DOOR</u>	
	3F-31-400	Door Assy. - Tachograph (L.H. Exterior Side)	1
	3F-35-61	Box S/A - Tachograph Mtg. (L.H. Exterior Side)	1
	7F-8-198	Plate & Door Assy. - Tachograph Mtg. in Bagg. Compt.	1
		<u>IN-STATION HEATING</u>	
	3F-31-239	Door Assy. - In-Station Heating Compt.	1
	3F-31-201	Rubber Seal	1
	3F-31-245	Insulation	1
	3F-35-82	Box S/A - In-Station Heating Compt.	1
		<u>LAVATORY SERVICE PANEL</u>	
	3F-31-459	Door S/A - Lav. Service	1
	3F-35-192	Box S/A - Lav. Service (On Ext. Panel)	1
	17F-3-2	Bracket S/A - Lav. Service (In Engine Compt.)	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
	* Effective Prior to Unit No. 11651 ** Effective With Unit No. 11651		
	<u>EXTERIOR MISCELLANEOUS</u>		
	3A-33-5	Mud Flaps - L.H. & R.H. Front	2
	3A-33-7	Mud Flaps - L.H. & R.H. Rear	2
	3A-33-12	Strip - Mud Flap Attaching	4
	3F-33-36	Plug S/A - Emergency Fresh Air Intake	2
	3C-33-10	Bracket - Antenna Mtg.	1
	7F-7-65	Reflector Casting - L.H. Front	1
	7F-7-89	Reflector Casting - R.H. Front	1
	7F-7-70	Lens - L.H. & R.H. Front Reflector	2
*	3F-32-44	Lock Assy. - Entrance Door	1
*	3F-32-45	Shim - Ent. Door Lock	1
*	3F-32-46	Pocket - Ent. Door Lock Exterior	1
*	3F-32-47	Tapping Plate - Door Lock Mtg.	1
	3F-2-34	Latch - Ent. Door Lock on Modesty Panel	1
**	3F-32-150	Lock Assy. - Entrance Door	1
**	3F-32-151	Lock S/A	1
**	3F-32-149	Striker Only	1
**	3F-32-139	Shim - Ent. Door Lock	1
**	3F-32-140	Pocket - Ent. Door Lock Exterior	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>EXTERIOR PANELS</u> 3.3505	
	3F-77-61	Cage - On Front Letter Mtg. Panel	14
	3F-35-249	Panel - Front Letters Mtg.	1
	7F-7-100	Grommet - Turn Light Harness	1
	3F-35-299	Letter S/A - "A "	A.R.
	3F-35-301	Letter S/A - "B "	A.R.
	3F-35-303	Letter S/A - "C "	A.R.
	3F-35-305	Letter S/A - "D "	A.R.
	3F-35-307	Letter S/A - "E "	A.R.
	3F-35-309	Letter S/A - "F "	A.R.
	3F-35-311	Letter S/A - "G "	A.R.
	3F-35-313	Letter S/A - "H "	A.R.
	3F-35-315	Letter S/A - "I "	A.R.
	3F-35-317	Letter S/A - "J "	A.R.
	3F-35-319	Letter S/A - "K "	A.R.
	3F-35-321	Letter S/A - "L "	A.R.
	3F-35-323	Letter S/A - "M "	A.R.
	3F-35-325	Letter S/A - "N "	A.R.
	3F-35-327	Letter S/A - "O "	A.R.
	3F-35-329	Letter S/A - "P "	A.R.
	3F-35-331	Letter S/A - "Q "	A.R.
	3F-35-333	Letter S/A - "R "	A.R.
	3F-35-335	Letter S/A - "S "	A.R.
	3F-35-337	Letter S/A - "T "	A.R.
	3F-35-339	Letter S/A - "U "	A.R.
	3F-35-341	Letter S/A - "V "	A.R.
	3F-35-343	Letter S/A - "W "	A.R.
	3F-35-345	Letter S/A - "X "	A.R.
	3F-35-347	Letter S/A - "Y "	A.R.
	3F-35-349	Letter S/A - "Z "	A.R.
	3F-33-54	Decal - Seating Cap.	1
	3F-33-55	Decal - Standee Cap.	1
	3F-33-66	Decal - Numeral "14"	1
	3F-33-67	Decal - Numeral "17"	1
	3F-33-68	Decal - Numeral "18"	1
	3F-33-60	Decal - Numeral "39"	1
	3F-33-59	Decal - Numeral "41"	1
	3F-33-61	Decal - Numeral "43"	1
	3F-33-62	Decal - Numeral "45"	1
	3F-33-69	Decal - Numeral "47"	1
	3F-33-63	Decal - Numeral "49"	1
	3F-33-64	Decal - Numeral "51"	1
	3F-33-65	Decal - Numeral "53"	1
	3F-33-56	Decal - Air Conditioned	1
	3F-33-57	Decal - Rest Room Equipped	1
	3F-33-58	Decal - 2-Way Radio Equipped	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>REAR LOWER FRAME</u>	
	3F-49-26	Tie Bar - Engine Rail (Auto. Trans.)	1

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BRAKES & AIR SYSTEM

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Quick Release Valve	4.12
Stop Light Switch	4.13
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PARKING BRAKE

Push-Pull Valve	4.28
Inversion Valve	4.29

Note: See Section 6 for Air Operated Radiator Shutter
 See Section 12 for Air Suspension—Check Valves.

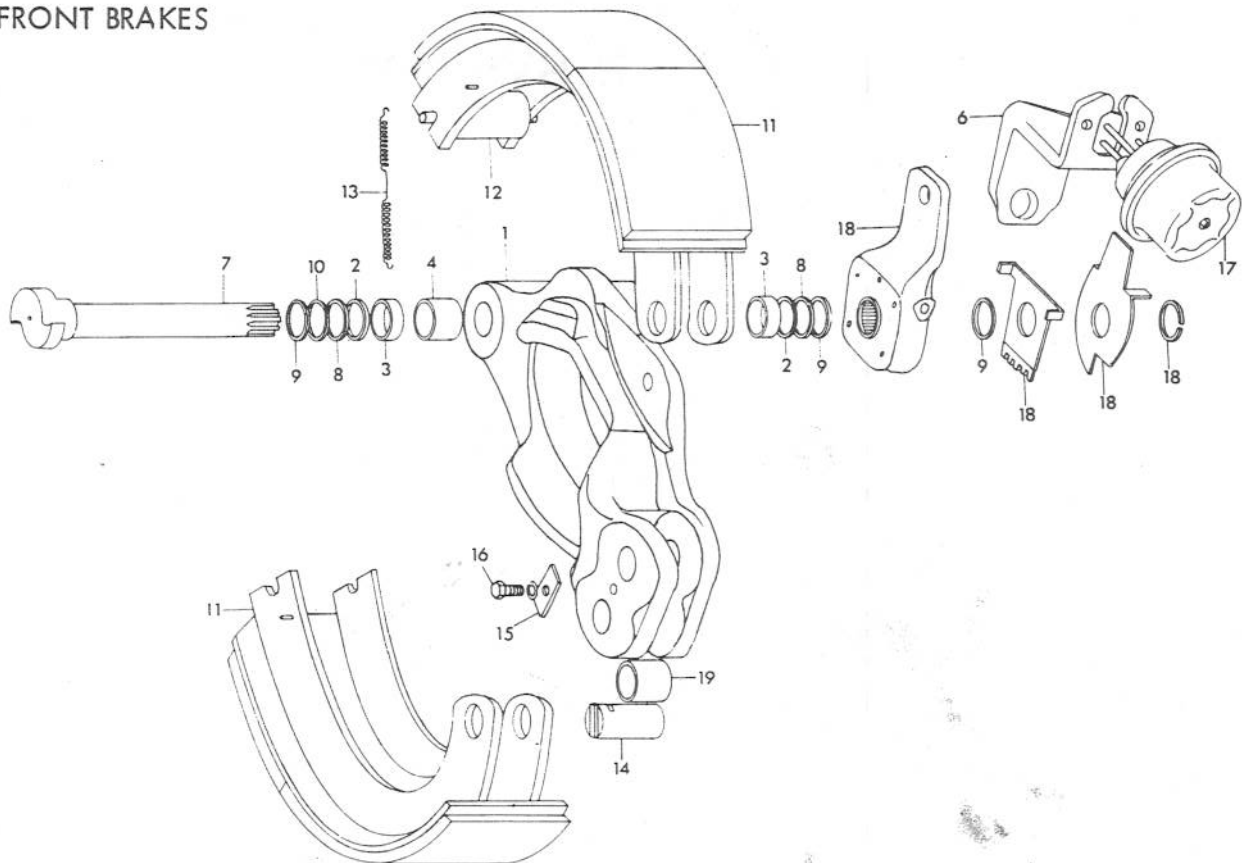


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FRONT BRAKES



KEY	PART NUMBER	DESCRIPTION	QTY.
FRONT AIR BRAKES			
1	4C-1-11	Brake Spider, Bearing Stud & Oil Seal Assembly - L.H.	1
	4C-1-12	Brake Spider, Bearing Stud & Oil Seal Assembly - R.H.	1
2	4-4-25	Oil Seal Assembly - Brake Camshaft - L.H. & R.H.	4
3	4C-1-45	Bushing - Brake Spider - L.H. & R.H.	4
4	4C-1-46	Spacer - Brake Spider Bushing - L.H. & R.H.	2
	4C-1-47	Stud - Brake Spider & Knuckle	2
	4C-1-13	Nut - Brake Spider & Knuckle Stud - Upper	2
	4C-1-14	Nut - Brake Spider & Knuckle Stud - Lower	2
	4C-1-15	Plain Washer - Brake Spider & Knuckle Stud	4
6	4C-1-16	Brake Chamber Bracket Assembly - L.H. - Incl. Dowel	1
	4C-1-17	Brake Chamber Bracket Only - L.H.	1
	4C-1-18	Dowel - Brake Chamber Bracket - L.H.	2
	4C-1-19	Brake Chamber Bracket Assembly - R.H. - Incl. Dowel	1
	4C-1-20	Brake Chamber Bracket Only - R.H.	1
	4C-1-18	Dowel - Brake Chamber Bracket - R.H.	1
	4C-1-21	Stud - Brake Chamber Bracket	2
	4C-1-22	Nut - Brake Chamber Bracket Stud	2
	4C-1-23	Cotter - Brake Chamber Bracket Stud Nut	2
	4C-1-24	Washer - Brake Chamber Bracket Stud Nut	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
<u>FRONT AIR BRAKES (Cont'd)</u>			
7	4C-1-25	Brake Camshaft - L.H.	1
	4C-1-26	Brake Camshaft - R.H.	1
8	4C-1-27	Washer - Camshaft, 1 17/32 x 2 1/2 x 1/16"	A.R.
9	4C-1-28	Spacing Washer - Camshaft, 1 9/16 x 2 3/4 x 1/16"	4
10	4C-1-29	Spacing Washer - Camshaft, 1 17/32 x 2 1/2 x 1/32"	A.R.
	4C-1-1	Brake Shoe & Lining Assembly - Complete	4
11	4C-1-2	Brake Shoe & Bushing Assembly	4
	4C-1-3	Brake Shoe Assembly - Fin.	4
19	4C-1-4	Bushing - Brake Shoe	4
	4C-1-5	Lining - Brake Shoe - Cam End	4
	4C-1-6	Lining - Brake Shoe - Anchor End	4
	4C-1-8	Screw - Brake Shoe	32
	4-4-57	Nut - Brake Shoe	32
	4-4-513	Lockwasher - Brake Shoe	32
	4C-1-7	Plug - Brake Shoe	32
12	4C-1-9	Roller - Brake Shoe	4
	4C-1-41	Roller - Oversize - 1.617/1.613 O.D.	A.R.
	4C-1-42	Roller - Oversize - 1.742/1.738 O.D.	A.R.
	4C-1-43	Roller - Oversize - 1.847/1.863 O.D.	A.R.
	4C-1-44	Roller - Oversize - 1.992/1.988 O.D.	A.R.
	4C-1-10	Pin - Brake Shoe Return Spring	4
13	4C-1-31	Spring - Brake Shoe	4
14	4C-1-32	Anchor Pin - Brake Shoe	4
15	4C-1-33	Lock - Anchor Pin	2
16	4C-1-34	Screw - Brake Shoe Anchor Pin Lock	2
	4C-1-35	Lockwasher - Brake Shoe Anchor Pin Lock Screw	2
	4C-1-40	Kit - Brake Lining - Front Brakes	1
17		See Group 4.02	
18		See Group 4.03	



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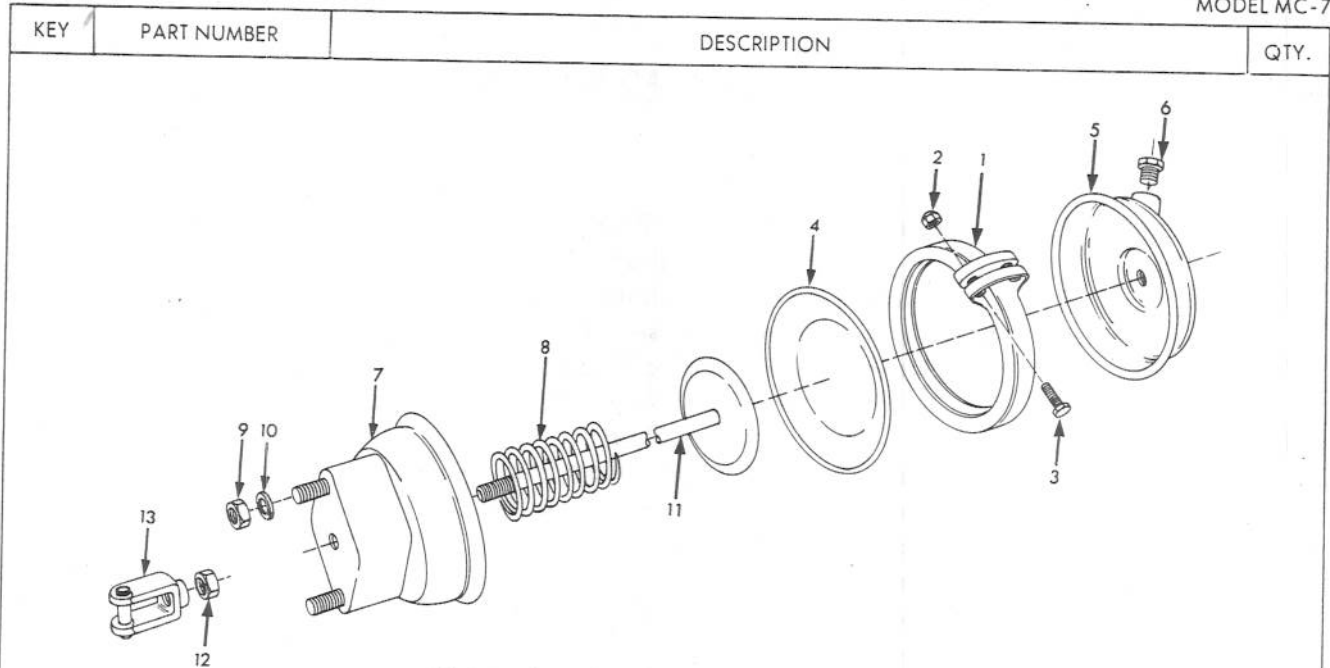


PLATE 4 - 31: FRONT AIR BRAKE CHAMBERS

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-31		<u>FRONT AIR BRAKE CHAMBERS</u>	
	4C-2-1	Brake Chamber Assy. - Front L.H. & R.H.	2
	4C-2-4	Clamp Ring Assy.	1
1	4C-2-5	Clamp Only	1
2	4-2-994	Nut - High Head Bolt	2
2	4C-5-32	Nut - Carriage Bolt	1
3	4C-5-9	Bolt - High Head Hex.	2
3	4C-5-31	Carriage Bolt	1
4	4C-2-6	Diaphragm	1
5	4C-2-7	Pressure Plate	1
6	12C-7-13	Pipe Plug - 1/4"	1
7	4C-2-2	Non-Pressure Plate	1
8	4C-2-8	Spring	1
9	4C-2-9	Nut - Mounting	1
11	4C-2-3	Push Rod Assy.	2
12	4A-2-8	Nut - Yoke Lock	1
10	4A-2-23	Lockwasher - Mounting	1
13	4C-2-13	Yoke - Push Rod	4
	4A-2-21	Pin - Yoke	2
	4A-2-22	Cotter Pin	2

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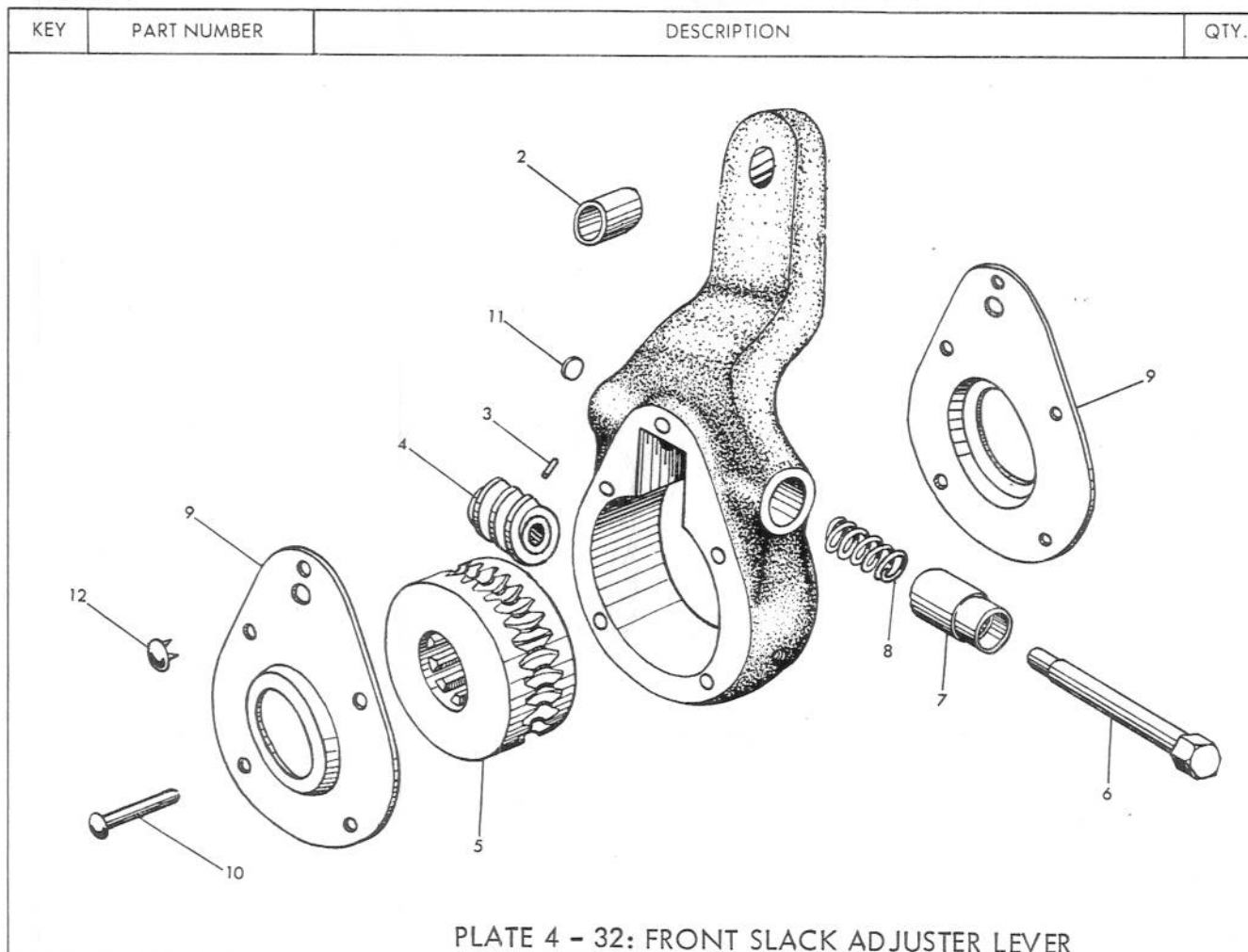


PLATE 4 - 32: FRONT SLACK ADJUSTER LEVER

Plate	Part Number	Description	QTY.
4-32		FRONT AIR BRAKE SLACK ADJUSTERS 4.0301	
	4C-3-1	Brake Slack Adjuster Lever Assembly - L.H.	1
	4C-3-2	Brake Slack Adjuster Lever Assembly - R.H.	1
2	4-3-10	Bushing	2
3	4C-3-5	Pin	2
4	4C-3-6	Worm	2
5	4C-3-7	Gear - Worm	2
6	4C-3-8	Shaft - Worm	2
7	4-3-7	Lock - Worm Shaft	2
8	4-3-6	Spring - Worm Lock	2
9	4C-3-9	Cover	4
10	4-6-105	Rivet	10
11	4-3-11	Welch Plug	2
12	4C-3-10	Button	4
	4C-3-11	Ring - Retaining Slack Adjuster	2
	4C-3-17	Dial - Brake Lining Wear Gauge	2
	4C-3-18	Pointer - Brake Lining Wear Gauge	2

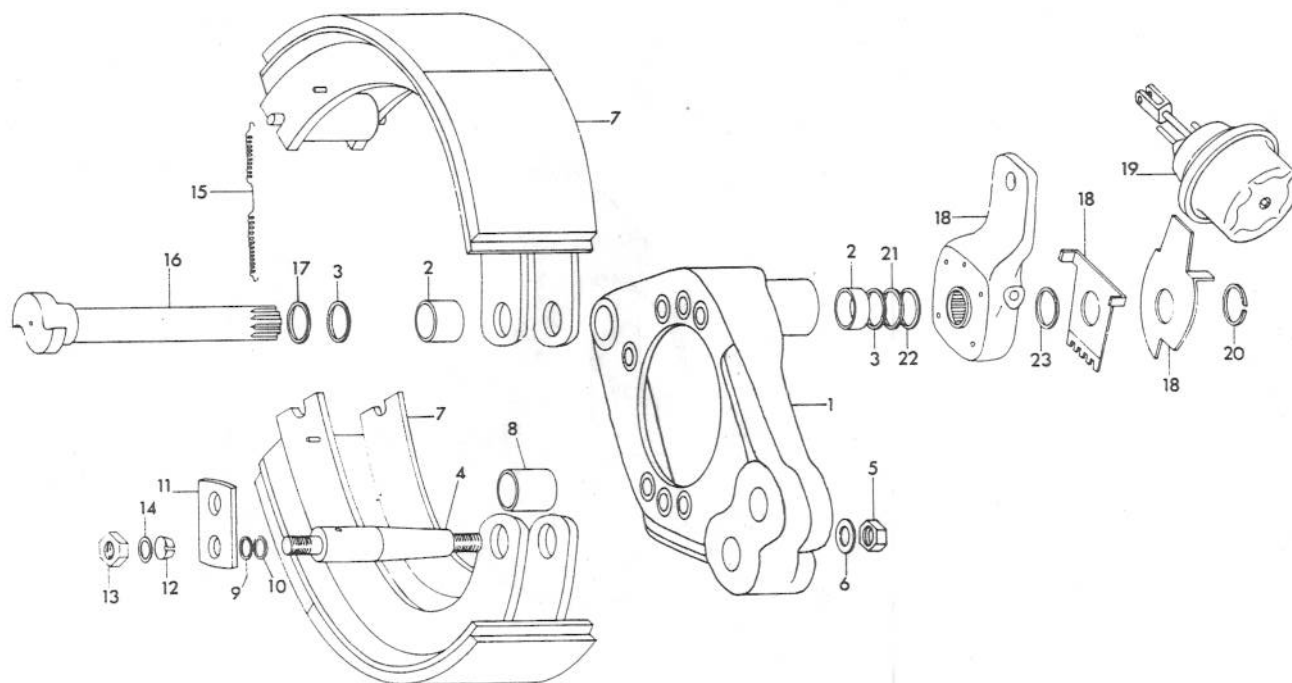


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REAR BRAKES



KEY	PART NUMBER	DESCRIPTION	QTY.
REAR AIR BRAKES			
1	4C-4-1	Brake Spider, Bushing & Oil Seal Assembly - L.H.	1
	4C-4-2	Brake Spider, Bushing & Oil Seal Assembly - R.H.	1
2	4-4-34	Bushing Only	2
3	4-4-25	Oil Seal Assembly	2
	4C-4-5	Bolt - Brake Spider & Housing	2
	4C-4-6	Washer - Brake Spider & Housing Bolt	2
	4C-4-7	Nut - Brake Spider & Housing Bolt	2
	4F-4-11	Bolt - Brake Spider & Housing	8
	4F-4-12	Washer - Brake Spider & Housing Bolt	8
	4F-4-13	Nut - Brake Spider & Housing Bolt	8
	4F-4-10	Rivet - Brake Spider & Housing	10
4	4C-4-8	Pin - Brake Shoe Anchor	4
5	4-4-7	Nut - Brake Shoe Anchor Pin	4
6	4-4-517	Lockwasher - Brake Shoe Anchor Pin	4

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KEY	PART NUMBER	DESCRIPTION	QTY.
<u>REAR AIR BRAKES (Cont'd)</u>			
7	4C-4-9	Brake Shoe & Lining Assy.	4
	4C-4-40	Brake Shoe & Bushing S/A - Less Lining	2
8	4C-1-4	Bushing - Brake Shoe	2
	4C-4-25	Lining - Brake Shoe Cam End	4
	4C-4-26	Lining - Brake Shoe Anchor End	4
	4C-1-8	Screw - Brake Shoe Lining	32
	4-4-57	Nut - Brake Shoe Bolt	32
	4-4-513	Lockwasher - Brake Shoe Bolt	32
	4C-1-7	Plug - Brake Shoe	32
	4C-4-33	Roller - Brake Shoe	4
	4C-4-35	Roller - Oversize - 1.617/1.613 O.D.	A.R.
	4C-4-36	Roller - Oversize - 1.742/1.738 O.D.	A.R.
	4C-4-37	Roller - Oversize - 1.867/1.863 O.D.	A.R.
	4C-4-38	Roller - Oversize - 1.992/1.988 O.D.	A.R.
	4C-4-34	Pin - Return Spring	4
9	4C-4-10	Spacing Washer - Brake Shoe Anchor Pin 1/32	A.R.
9	4C-4-11	Spacing Washer - Brake Shoe Anchor Pin 1/16	A.R.
10	4C-4-12	Spacing Washer - Brake Shoe Anchor Pin 3/32	A.R.
10	4C-4-14	Spacing Washer - Brake Shoe Anchor Pin 5/32	A.R.
11	4C-4-15	Strap - Brake Shoe Anchor Pin	2
12	4C-4-16	Dowel - Brake Shoe Anchor Pin Strap	4
13	4C-4-17	Nut - Brake Shoe Anchor Pin	4
14	4C-4-18	Shake Proof Washer - Brake Shoe Anchor Pin Nut	4
15	4C-4-19	Spring - Brake Shoe Return	2
16	4C-4-20	Brake Camshaft - L.H.	1
	4C-4-21	Brake Camshaft - R.H.	1
17	4-4-112	Washer - Brake Camshaft	2
	4C-4-23	Kit - Brake Lining - Rear Brakes	1
18		Slack Adjuster (See Group 4.06)	2
19		Brake Chamber (See Group 4.05)	2
20	4A-4-18	Lock Ring	2
21	4-4-27	Spacing Washer - 1 17/32 x 2 7/16 x 1/8	A.R.
22	4-4-115	Spacing Washer	A.R.
23	4A-4-17	Retaining Washer - 1 1/2 x 2 x 1/16"	2



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4 - BRAKES & AIR SYSTEM

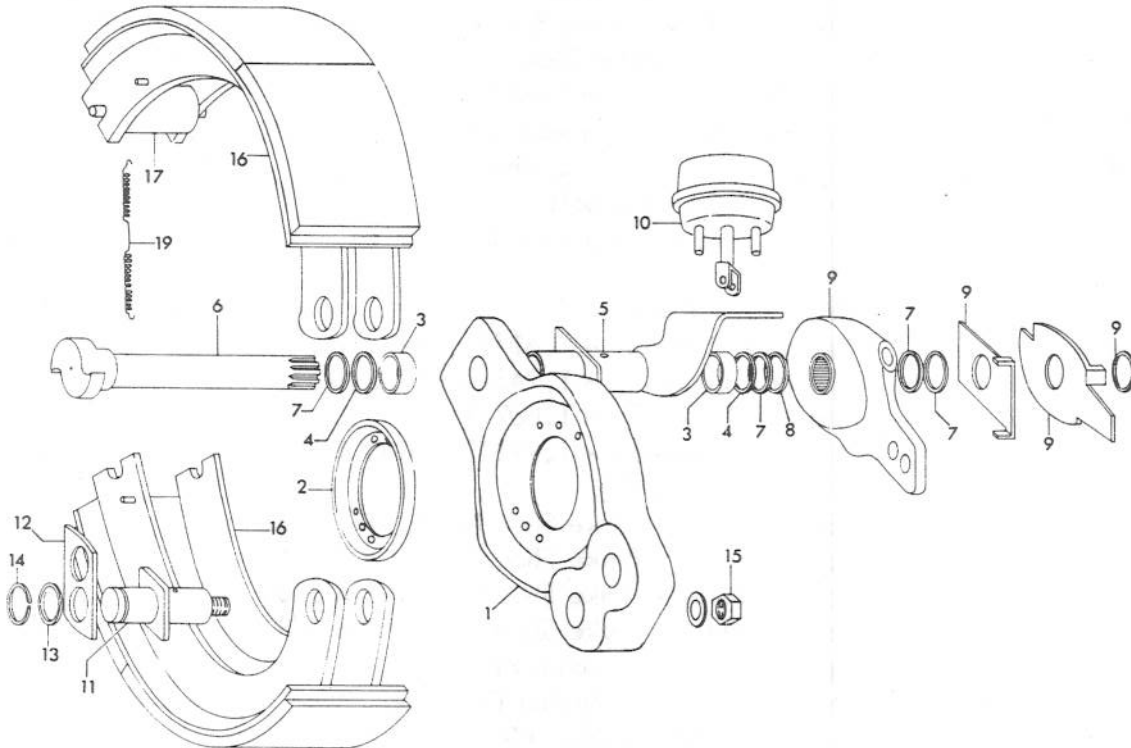
GROUP

4.04

MODEL MC-7

KEY	PART NUMBER	DESCRIPTION	QTY.
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TRAILING WHEEL BRAKES



* Effective Prior to Unit No. 11886

** Effective With Unit No. 11886

REAR TRAILING WHEEL BRAKES

1	4M-4-18	Brake Spider Assy. - L.H.	1
	4M-4-17	Brake Spider Assy. - R.H.	1
2	1-2-984	Oil Slinger	1
	4-1-979	Bolt - Spider Mtg.	8
	4M-4-19	Nut - Spider Bolt	16
	4B-4-28	Lock Washer - Spider Bolt	16
*	4F-4-5	Cam & Chamber Brkt. S/A - L.H.	1
*	4F-4-6	Cam & Chamber Brkt. S/A - R.H.	1
**	4F-4-15	Cam & Chamber Brkt. S/A - L.H.	1
**	4F-4-16	Cam & Chamber Brkt. S/A - R.H.	1
3	4C-1-45	Bushing	2
4	4F-4-14	Oil Seal	2
5*	4F-4-7	Bracket Only - L.H.	1
*	4F-4-8	Bracket Only - R.H.	1
**	4F-4-22	Bracket Only - L.H.	1
**	4F-4-21	Bracket Only - R.H.	1
	4F-4-23	Cap Screw - Chamber Brkt. Mtg.	8

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MODEL MC-7	

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KEY	PART NUMBER	DESCRIPTION	QTY.
* Effective Prior to Unit No. 11886 ** Effective With Unit No. 11886			
<u>REAR TRAILING WHEEL BRAKES (Cont'd)</u>			
	4M-4-41	Lock Washer - Brkt. Mtg. Screw	8
6*	4F-4-3	Camshaft - L.H.	1
*	4F-4-4	Camshaft - R.H.	1
**	4F-4-4	Camshaft - L.H.	1
**	4F-4-3	Camshaft - R.H.	1
7	4C-1-27	Washer - 1 17/32 x 2 1/4 x 1/16"	8
8	4C-1-29	Washer - 1 17/32 x 2 1/4 x 1/32"	4
9		Slack Adjuster (See Group 4.06)	2
10		Brake Chamber (See Group 4.05)	2
11	4M-4-32	Pin - Brake Shoe Anchor	4
12	4M-4-34	Strap - Anchor Pin	2
13	4M-4-39	Washer	4
14	4-1-16	Snap Ring - Anchor Pin	4
15	4-4-7	Nut - Anchor Pin	4
	4C-1-1	Brake Shoe & Lining Assembly - Complete	4
16	4C-1-2	Brake Shoe & Bushing Assembly	4
	4C-1-3	Brake Shoe Assembly - Fin.	4
	4C-4-42	Bushing - Brake Shoe	4
	4C-1-5	Lining - Brake Shoe - Cam End	4
	4C-1-6	Lining - Brake Shoe - Anchor End	4
	4C-1-8	Screw - Brake Shoe	32
	4-4-57	Nut - Brake Shoe	32
	4-4-513	Lockwasher - Brake Shoe	32
	4C-1-7	Plug - Brake Shoe	32
17	4C-1-9	Roller - Brake Shoe	4
	4C-1-41	Roller - Oversize - 1.617/1.613 O.D.	A.R.
	4C-1-42	Roller - Oversize - 1.742/1.738 O.D.	A.R.
	4C-1-43	Roller - Oversize - 1.847/1.863 O.D.	A.R.
	4C-1-44	Roller - Oversize - 1.992/1.988 O.D.	A.R.
	4C-1-10	Pin - Brake Shoe Return Spring	4
19	4C-1-31	Spring - Brake Shoe Return	4



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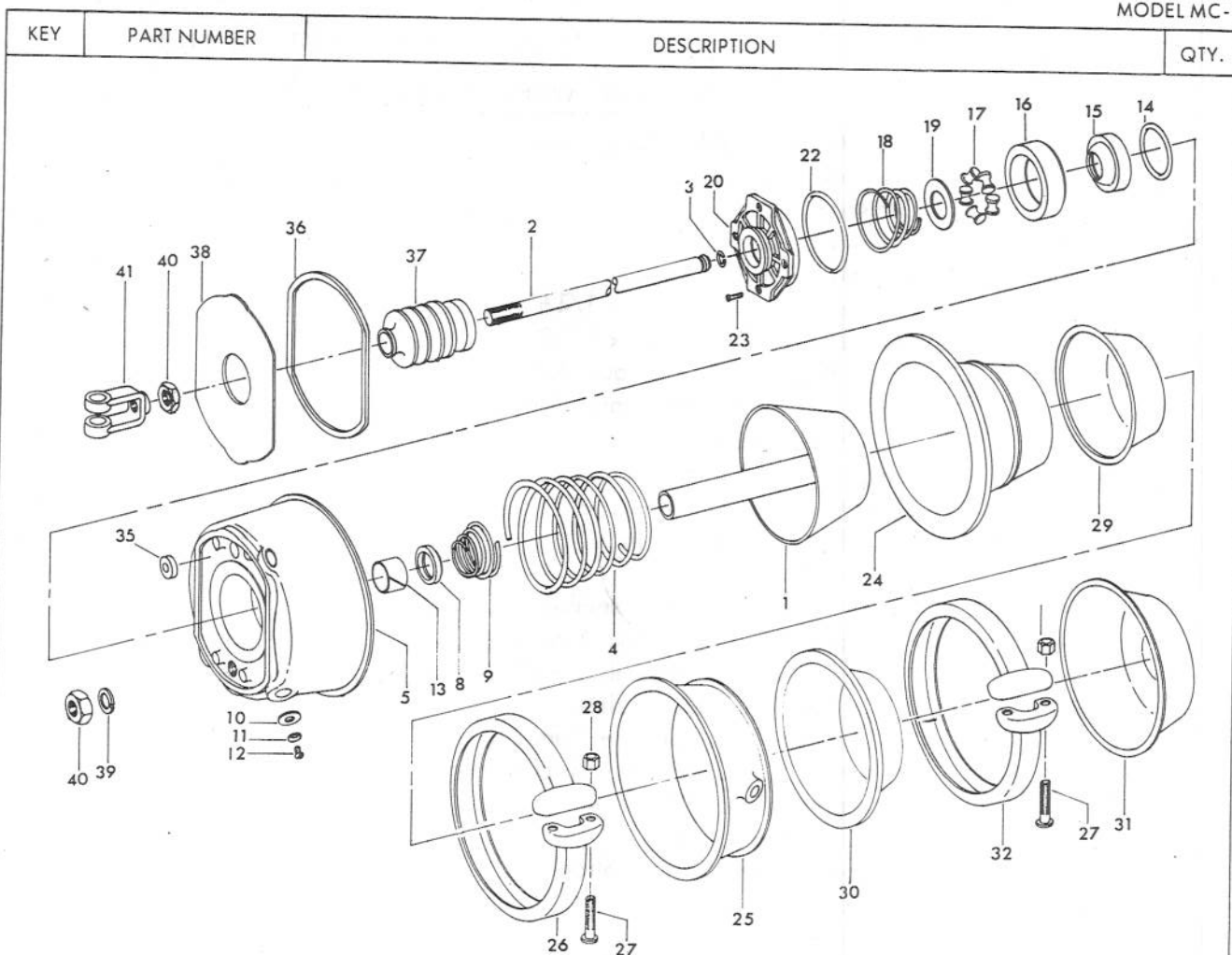


PLATE 4-68: DRIVE WHEEL BRAKE CHAMBERS

Plate	DRIVE WHEEL BRAKE CHAMBERS		4.0501
4-68			
	4F-5-10	Brake Chamber Assy. - Rear	2
1	4B-5-4	Shaft Assy.	1
2	4C-5-3	Push Rod	1
3	4B-5-36	Retaining Ring	1
4	4M-5-5	Spring - Return	1
5	4F-5-13	Non-Pressure Plate Assy.	1
	4F-5-14	Non-Pressure Plate Only	1
	4C-5-26	Stud	1
	4C-22-6	Pipe Plug - 1/16"	2
	4C-5-27	Retainer	3
	4F-5-22	Lube Fitting	1
	4M-7-9	Pipe Plug - 1/8"	1
8	4M-5-22	Wiper - Rod	1
9	4M-5-23	Spring - Retaining	1
10	4M-5-30	Diaphragm - Breather	1
11	4M-5-31	Washer - Diaphragm	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-68		<u>DRIVE WHEEL BRAKE CHAMBERS (Cont'd)</u> 4.0502	
12	4M-5-32	Screw - Diaphragm	1
13	4B-5-16	Bearing	1
14	4B-5-17	"O" Ring	1
15	4B-5-27	Piston	1
16	4B-5-28	Collar	1
17	4B-5-29	Roller	8
18	4B-5-32	Spring - Roller	1
19	4B-5-31	Washer	1
	4C-5-19	Cap - Complete	1
20	4M-5-25	Cap Only	1
	4M-5-26	Retainer	1
	4M-5-27	Spring	1
22	4C-5-13	"O" Ring	1
23	4B-5-38	Screw	4
24	4C-5-20	Diaphragm - Service	1
25	4C-5-28	Pressure Plate - Service	1
26	4F-5-15	Clamp Ring - Service	1
27	4C-5-31	Carriage Bolt - 3/8 - 16	2
28	4C-5-32	Nut - 3/8 - 16 Hex.	2
29	4M-5-21	Diaphragm Separator	1
30	4C-5-21	Auxiliary Diaphragm	1
31	4B-5-3	Pressure Plate - Auxiliary	1
32	4F-5-16	Clamp Ring - Auxiliary	1
27	4C-5-31	Carriage Bolt - 3/8 - 16	2
28	4C-5-32	Nut - 3/8 - 16 Hex.	2
35	4B-5-37	Breather - Felt	1
36	4M-5-28	Gasket	1
37	4B-5-22	Boot	1
38	4C-5-14	Splash Guard	1
39	4B-5-33	Lockwasher	2
40	4B-5-23	Nut	3
41	4C-5-4	Yoke Assy.	1
	4C-5-5	Yoke Only	1
	4C-5-6	Pin - Yoke	1
	4C-5-7	Cotter Pin	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
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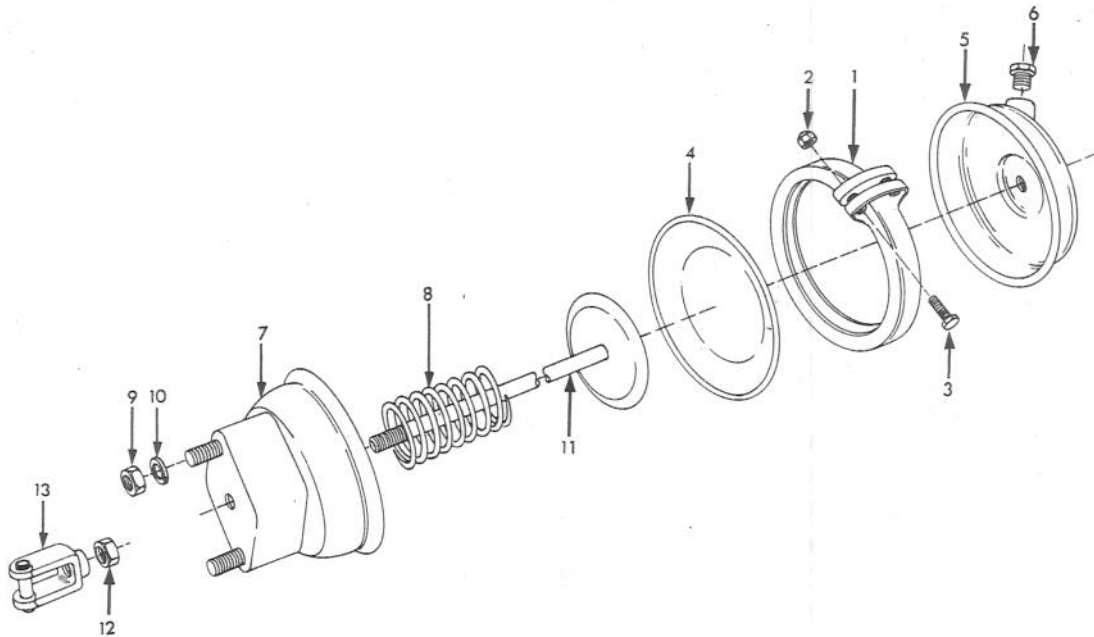


PLATE 4 - 31: TRAILING WHEEL BRAKE CHAMBERS

Plate 4-31		REAR TRAILING WHEEL BRAKE CHAMBERS 4.0503	
	4F-5-12	Brake Chamber Assy. - Rear Trailing Wheels	2
	4F-5-4	Clamp Ring Assy.	1
1	4F-5-5	Ring - Clamp	1
2	4-2-994	Nut	1
3	4-2-993	Bolt	2
4	4-2-920	Diaphragm	2
5	4F-5-6	Pressure Plate	1
6	12C-7-13	Plug - 1/4" Pipe	1
7	4F-5-2	Non-Pressure Plate Assy.	1
	4F-5-18	Seal	1
	4F-5-19	"O" Ring	1
8	4-2-922	Spring	1
9	4-2-929	Nut	1
10	19-2-30	Lockwasher	2
11	4F-5-3	Push Rod Assy.	2
12	4-5-114	Nut - Yoke Lock	1
13	4M-5-16	Yoke - Push Rod	1
	4M-5-17	Pin - Yoke	1
	4A-2-22	Cotter Pin	1

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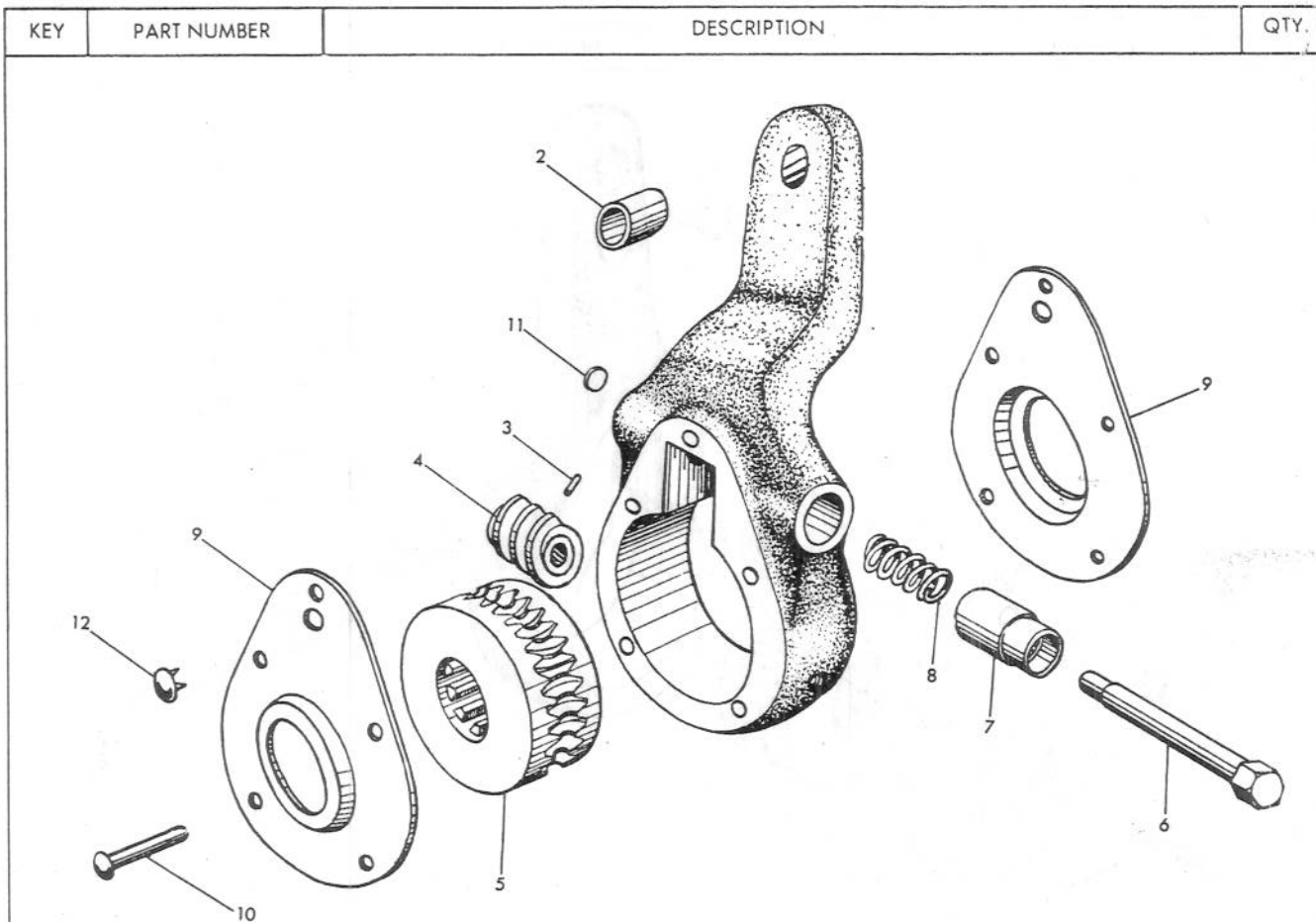


PLATE 4 - 32: DRIVE WHEEL SLACK ADJUSTER

Plate	DRIVE WHEEL SLACK ADJUSTERS			4.0601
4-32				
	4C-6-1	Brake Slack Adjuster Lever Assembly - L.H.		1
	4C-6-2	Brake Slack Adjuster Lever Assembly - R.H.		1
2	4B-6-3	Bushing		2
3	4C-3-5	Pin		2
4	4C-3-6	Worm		2
5	4C-3-7	Gear - Worm		2
6	4C-3-8	Shaft - Worm		2
7	4-3-7	Lock - Worm Shaft		2
8	4-3-6	Spring - Worm Lock		2
9	4C-3-9	Cover		4
10	4B-6-6	Rivet		10
11	4-3-11	Plug - Welch		2
12	4C-3-10	Button		4
	4-4-114	Spacing Washer - Slack Adjuster Lever		2
	4-4-116	Spacing Washer - Slack Adjuster Lever		2
	4A-4-17	Washer - Slack Adjuster Retaining		4
	4C-3-11	Lock Ring - Slack Adjuster Retaining		2
	4C-3-17	Dial - Slack Adjuster		2
	4C-3-18	Pointer - Slack Adjuster		2



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KEY	PART NUMBER	DESCRIPTION	QTY.
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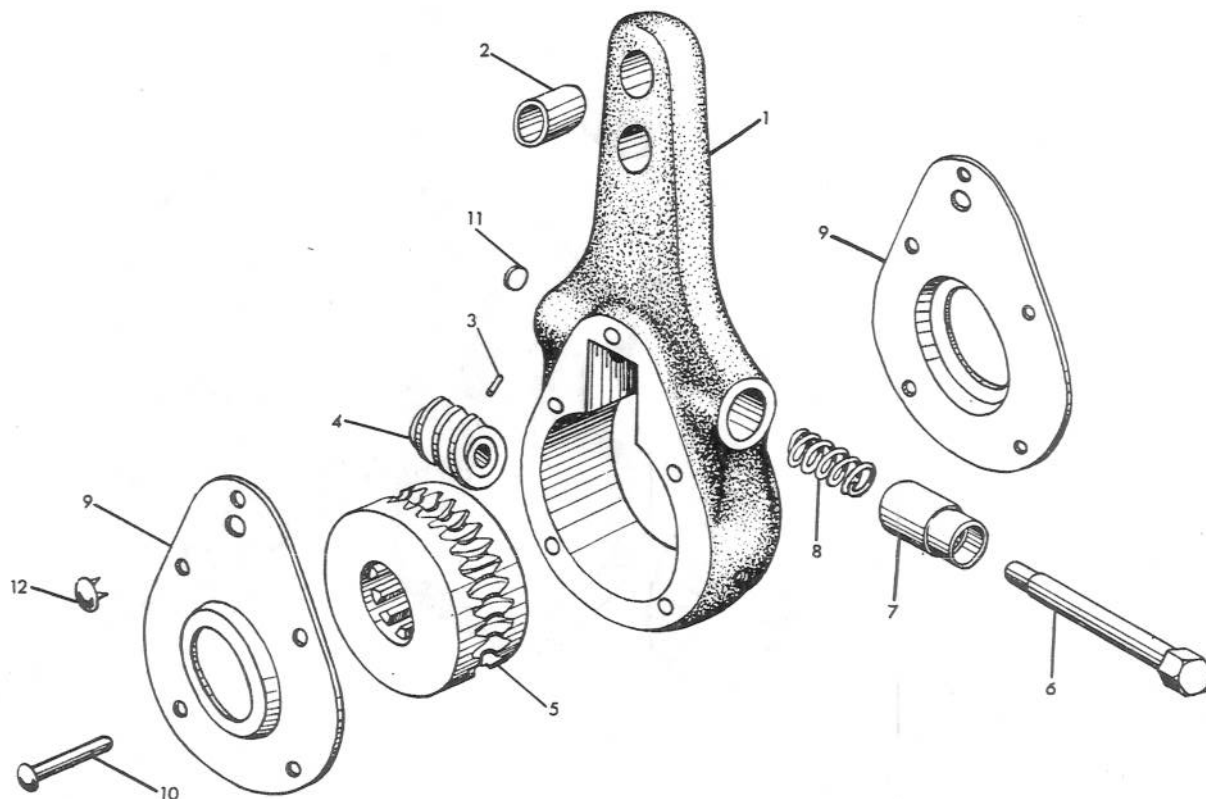


PLATE 4 - 51: TRAILING WHEEL SLACK ADJUSTERS

Plate
4-51

TRAILING WHEEL SLACK ADJUSTERS

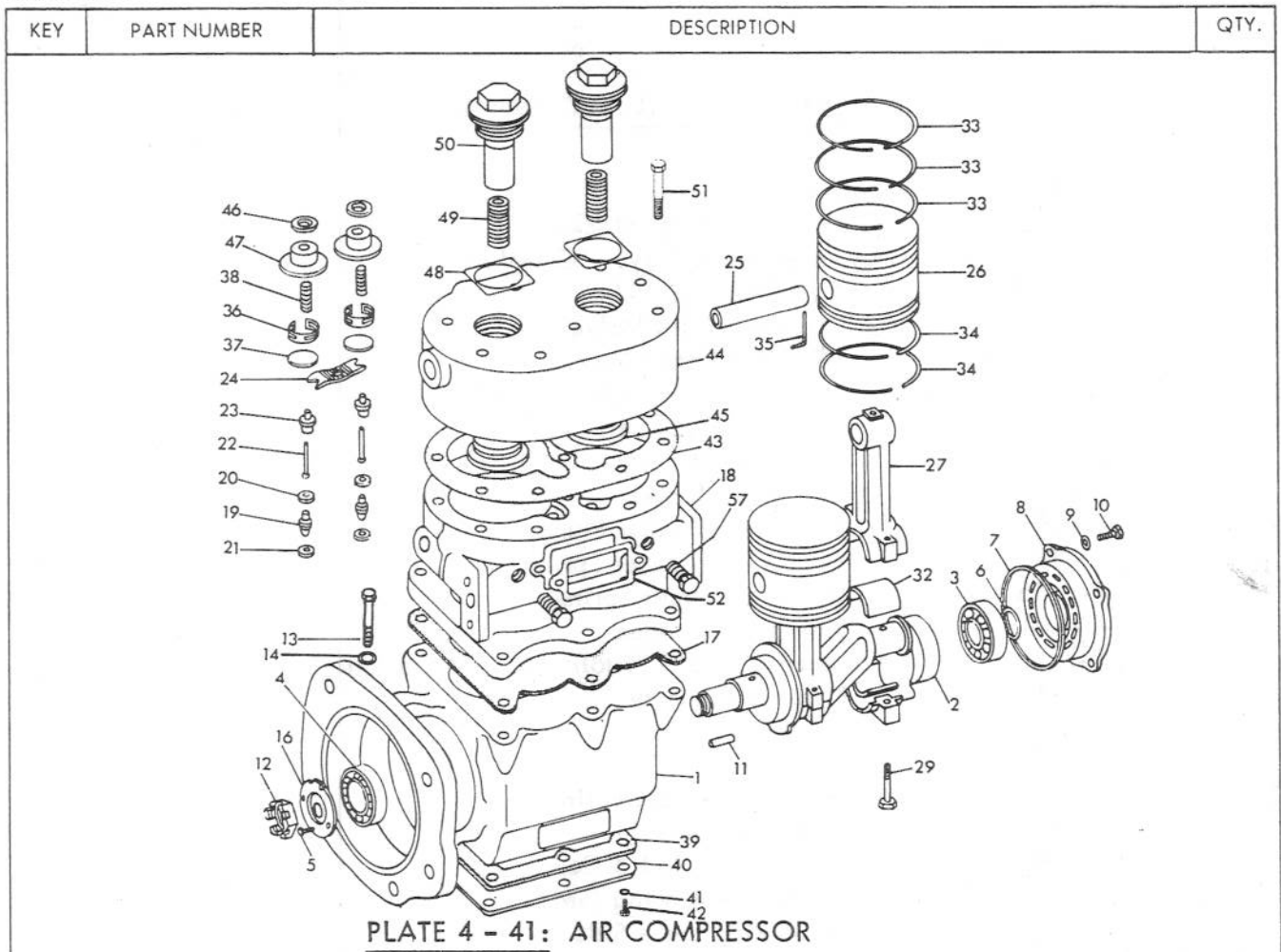
4.0602

2	4M-6-3	Slack Adjuster - Trailing Wheel	2
3	4-3-10	Bushing	1
4	4-3-5	Pin	1
5	4-3-9	Worm	1
6	4M-6-4	Worm Gear	1
7	4M-6-5	Worm Shaft	1
8	4-3-7	Lock - Worm Shaft	1
9	4M-3-4	Spring - Worm Lock	1
10	4M-3-3	Cover	1
11	4-3-13	Rivet	2
12	4-3-11	Welch Plug	5
	4M-6-2	Button	1
	4C-3-18	Pointer - Slack Adjuster	1
	4C-3-17	Dial - Slack Adjuster	2
	4C-3-11	Lock Ring - Slack Adjuster	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-41		AIR COMPRESSOR - TU-FLO 600 (W/ALUM. CON. RODS)4.0701	
	4C-7-11	Air Compressor Assy. - Tu-Flo 600 Complete.	1
	4C-7-51	Crankcase and Crankshaft Assy.	1
1	4A-7-51	Crankcase	1
2	4A-7-52	Crankshaft	1
3	4-7-237	Ball Bearing - Large, Cover End	1
4	4-7-163	Ball Bearing - Small, Flange End	1
5	4M-7-11	Screw - Fl. Hd. Mach. (#10-24)	3
6	4-7-31	Ring - Oil Seal	1
7	4-7-242	Gasket - End Cover	1
8	4A-7-54	Cover - Rear End	1
9	4C-7-32	Lockwasher - 5/16	4
10	4-7-240	Screw - 5/16 - 18 Hex. Hd. Cap	4
11	4A-7-57	Key - Crankshaft	1
12	4A-7-58	Nut - Crankshaft	1
16	4A-7-53	Retaining Ring	6
13	4-7-234	Capscrew	6



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-41		AIR COMPRESSOR - TU-FLO 600 (W/ALUM. CON. RODS) (Cont'd) 4.0702	
14	4-7-235	Lockwasher	6
17	4C-7-12	Gasket - Cylinder Block	1
	4C-7-13	Cylinder Block Assy. - Complete	1
18	4C-7-14	Cylinder Block S/A	1
	4-7-160	Seat - Inlet Valve	2
	4-7-295	Unloader Piston Assy.	2
19	4-7-296	Piston - Unloader	1
20	4-7-220	Ring - Back Up	1
21	4-7-266	Grommet	1
22	4-7-298	Unloader Plunger	2
23	4-7-299	Guide - Unloader Plunger	2
24	4-7-300	Saddle - Unloader Spring	1
	4C-7-15	Seat - Unloader Spring	1
	4-7-190	Spring - Unloader	1
	4C-7-50	Connecting Rod & Piston Assy. - Complete	2
	4C-7-18	Piston & Pin Assy.	1
25	4M-7-12	Wrist Pin	1
26	4M-7-13	Piston	1
	4A-7-6	Rod Assy. - Connecting	1
27	4A-7-7	Rod & Cap	1
29	4A-7-8	Bolt - Rod & Cap	2
32	4A-7-10	Insert - Bearing (Std. Size)	2
	4C-7-41	Piston Ring Set - Std. (5-Ring)	2
33	4C-7-36	Ring - Narrow	3
34	4C-7-37	Ring - Wide	2
	4C-7-23	Piston Ring Set - Std. (3-Ring)	2
35	4-7-176	Lockwire - Wrist Pin	1
	4A-7-9	Lockwasher - Con. Rod Bolt	2
36	4A-7-39	Guide - Inlet Valve	2
37	4-7-192	Valve - Inlet	2
38	4-7-193	Spring - Inlet Valve	2
39	4A-7-55	Gasket - Crankcase Cover	1
40	4A-7-56	Cover - Crankcase	1
41	4A-7-45	Lockwasher - 1/4"	6
42	4A-7-62	Screw - 1/4" - 20 Oval Fil. Hd. Mach.	6
43	4C-7-27	Gasket - Cylinder Hd.	1
	4C-7-28	Cylinder Head Assy.	1
44	4C-7-5	Head S/A	1
45	4-7-270	Seat - Discharge Valve	2
46	4M-7-6	Seat - Inlet Valve Spring	2
47	4M-7-5	Insert - Inlet Valve Spring	2
48	4C-22-5	Valve - Discharge	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-41		AIR COMPRESSOR - TU-FLO 600 (W/ALUM. CON. RODS) (Cont'd)	
		4.0703	
49	4-7-13	Spring - Discharge Valve	2
50	4-7-272	Nut - Discharge Valve Cap	2
51	4-7-273	Screw - 5/16" - 18 Hex. Hd. Cap	10
52	4-7-228	Gasket - Strainer	1
	4C-7-33	Gasket - Governor	1
	4C-7-31	Cap Screw - Governor Mtg., 5/16 - 18 Hex. Hd.	2
	4C-7-32	Lockwasher - 5/16"	2
56	4-7-20	Pipe Plug - 1/4"	1
57	4-7-162	Pipe Plug - 3/8"	1
	4C-8-3	Pipe Plug - 1/8"	1
	4C-7-52	Pipe Plug - 1/2"	2
	4C-7-30	Unloader Kit	2
	4A-7-11	Insert - Bearing, .010 U/S	4
	4A-7-12	Insert - Bearing, .020 U/S	4
	4A-7-13	Insert - Bearing, .030 U/S	4
	4C-7-42	Piston Ring Set - .010 O/S (5-Ring)	2
	4C-7-19	Piston Ring Set - .010 O/S (3-Ring)	2
	4C-7-43	Piston Ring Set - .020 O/S (5-Ring)	2
	4C-7-20	Piston Ring Set - .020 O/S (3-Ring)	2
	4C-7-44	Piston Ring Set - .030 O/S (5-Ring)	2
	4C-7-21	Piston Ring Set - .030 O/S (3-Ring)	2
	4C-7-19	Piston & Pin Assy. - 010 O/S	2
	4C-7-20	Piston & Pin Assy. - 020 O/S	2
	4C-7-21	Piston & Pin Assy. - 030 O/S	2
	4C-7-40	Field Maint. Kit	1
	4A-7-59	Stud - Comp. Mtg.	5
	4C-7-2	Manifold - Air Intake	1
	11C-9-57	Crab - Air Comp. & P.S. Pump Retaining	1
	11C-9-58	Stud - Retaining Crab	1
	11C-9-59	Extension Nut - Crab Stud	1
	11C-9-62	Flat Washer	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
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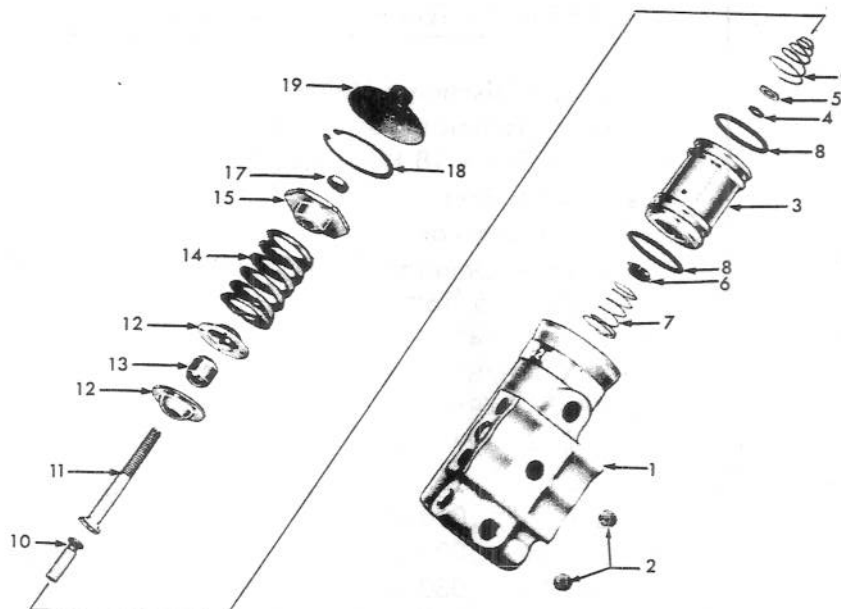


PLATE 4 - 38: D-2 GOVERNOR

Plate	GOVERNOR		4.0801
4-38			
	4C-8-29	Governor Assy. - Type D2	1
	4C-8-33	Governor Assy. - Less Cover & "O" Ring	1
	4C-8-21	Body Assy.	1
1	4C-8-22	Body - Less Filters	1
2	4C-8-23	Filter	2
	4C-8-30	Piston Assy.	1
3	4C-8-7	Piston	1
4	4A-8-10	"O" Ring - Exhaust Stem	1
5	4C-8-9	Washer	1
6	4C-8-5	Valve - Incl. Insert	1
7	4C-8-4	Spring - Valve	1
8	4C-8-24	"O" Ring - Piston	2
9	4C-8-20	Spring - Exhaust Stem	1
10	4C-8-19	Stem	1
	4C-8-10	Adjusting Screw & Spring Assy.	1
11	4C-8-16	Screw - Adjusting	1
12	4C-8-11	Seat - Lower Spring	2
13	4C-8-13	Guide - Spring	1
14	4C-8-12	Spring	1
15	4C-8-14	Seat - Upper Spring	1
	4C-8-32	Washer - Identification	1
17	4C-8-15	Nut - 1/4" - 20 Hex.	1
18	4C-8-18	Ring - Retaining	1
19	4C-8-27	Cover	1
	4C-8-3	Plug - 1/8" Socket Hd. Pipe	4
	4C-8-26	"O" Ring - Cover	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>AIR COMPRESSOR DISCHARGE MUFFLER</u> 4.0901	
	4B-9-1	Discharge Muffler Assy. - Air Compressor	1
	N.P.N.	Hex Nipple - 3325 x 4W	1
	N.P.N.	Shut-Off Cock - # 252 Grinnel 1/4 P	1
	N.P.N.	Male Connector - 168 x 4 x 4W	1
	N.P.N.	Hose Clamp - 754 - 8 - 2 - 6 Adel	1
	N.P.N.	Grommet - 1/4" # 97	1
	4C-9-3	Tube - Drain, 1/4 x .035 Copper 24" long	1
	4C-9-1	Bracket - Mtg. Discharge Muffler	1
	4C-10-11	Decal - "Drain Daily "	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
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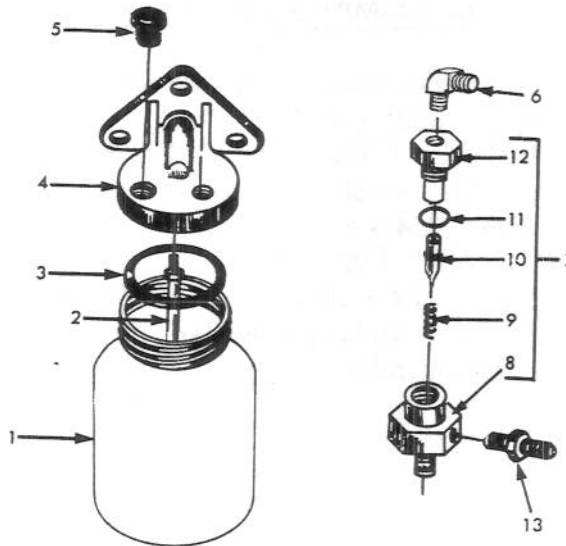


PLATE 4 - 42: ALCOHOL EVAPORATOR

Plate	<u>ALCOHOL EVAPORATOR</u>			
4-42			4.1001	
	4C-10-19	Alcohol Evaporator Kit		1
	4C-10-20	Alcohol Evaporator Assembly		1
1	4C-10-21	Container - Plastic, 1 Pint		1
2	4C-10-15	Tube		1
3	4C-10-22	Gasket		1
4	4-10-6	Body		1
	4-10-4	Plate - Strainer		1
	4-10-5	Spacer - Strainer		1
	4C-10-17	Ring - Strainer Retaining		1
	4C-10-18	Plug - Welsh		1
5	4-10-7	Plug - Filler		1
6	19-10-44	Male Elbow - 49 x 4W		1
7	4A-10-2	Check Valve		1
8	4A-10-4	Body		1
9	4A-10-5	Spring		1
10	4A-10-6	Valve		1
11	4A-10-7	Grommet		1
12	4A-10-3	Cap Nut		1
13	19-10-323	Male Connector - Top of Check Valve, 269P		1
	4F-20-9	Hose - Evaporator Feed & Outlet		2

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MODEL MC-7

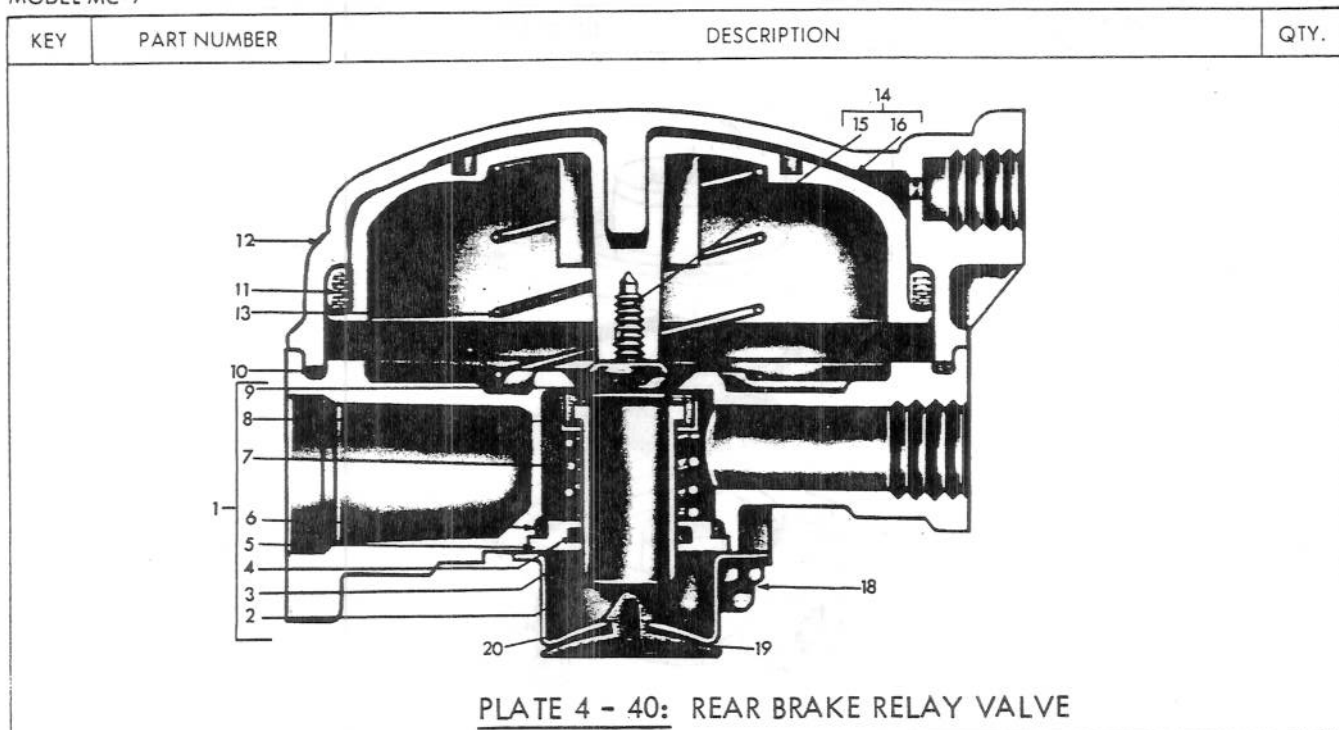


Plate	REAR BRAKE RELAY VALVE			4.1101
4-40				
	4C-11-25	Rear Brake Relay Valve Assy.		1
	4C-11-26	Body Assembly		1
	4C-11-27	Body Only		1
	4C-11-44	Screw - 5/16 - 18 Hex. Hd. Thd. Rolling		4
18	4C-11-45	Screw - # 10 - 24 Hex. Hd. Thd. Rolling		2
1	4C-11-28	Inlet & Exhaust Valve Assembly		1
2	4C-11-29	Body - Inlet & Exhaust Valve		1
3	4C-11-30	Ring - Retaining		1
4	4C-11-31	"O" Ring - 13/16 O.D.		1
5	4C-11-32	Guide Valve		1
6	4C-11-33	"O" Ring - 1 1/4 O.D.		1
7	4C-11-34	Spring - Valve		1
8	4C-11-35	Retainer - Valve		1
9	4C-11-36	Valve - Inlet & Exhaust		1
10	4C-11-37	"O" Ring - Cover - 4 3/8" O.D.		1
11	4C-11-38	"O" Ring - Relay Piston - 4 1/8" O.D.		1
12	4C-11-39	Cover		1
13	4C-11-40	Spring - Piston Return		1
14	4C-11-41	Relay Piston Assembly		1
15	4C-11-42	Piston - Relay		1
16	4C-11-43	Seat - Exhaust Valve		1
19	4C-11-46	Check - Exhaust		1
20	4C-11-47	Cover - Exhaust		1
	4C-11-48	Plug - 3/8" Pipe		2

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KEY

PART NUMBER

DESCRIPTION

QTY.

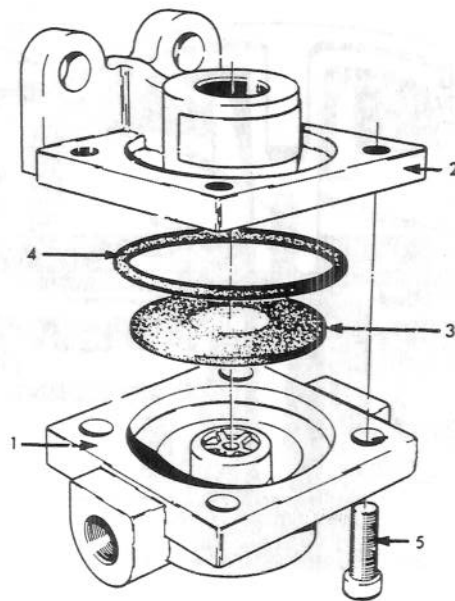


PLATE 4 - 44: QUICK RELEASE VALVE

Plate
4-44

QUICK RELEASE VALVE

4.1201

1	4F-12-1	Quick Release Valve - Single Delivery Port	2
2	4F-12-2	Body	1
3	4F-12-3	Cover	1
4	4C-12-4	Diaphragm	1
5	4C-12-5	Grommet	1
	4F-12-4	Cap Screw	1
	4B-28-8	Washer	4
			4

QUICK RELEASE VALVE

1	4C-12-1	Quick Release Valve - 2 Delivery Ports	1
2	4C-12-2	Body	1
3	4C-12-3	Cover	1
4	4C-12-4	Diaphragm	1
5	4C-12-5	Grommet	1
	4C-12-6	Capscrew	1
			4

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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 4 - 46: STOP LIGHT SWITCH			

Plate	STOP LIGHT SWITCH			4.1301
4-46				
	4C-13-1	Stop Light Switch (Brake Lights & Ejector Valve)		1
1	4C-13-2	Body		1
2	4C-13-3	Diaphragm		1
3	4C-13-4	Washer		6
4	4C-13-5	Nut		6
5	4C-13-6	Terminal Connector		1
6	4C-13-7	Cover		1
7	4C-13-8	Spring		1
8	4C-13-9	Contact Plunger Assembly		1
9	4C-13-10	Washer		1
10	4C-13-11	Terminal Screw		1
11	4C-13-12	Terminal Screw		1
12	4C-13-13	Terminal Cable		2



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KEY	PART NUMBER	DESCRIPTION	QTY.
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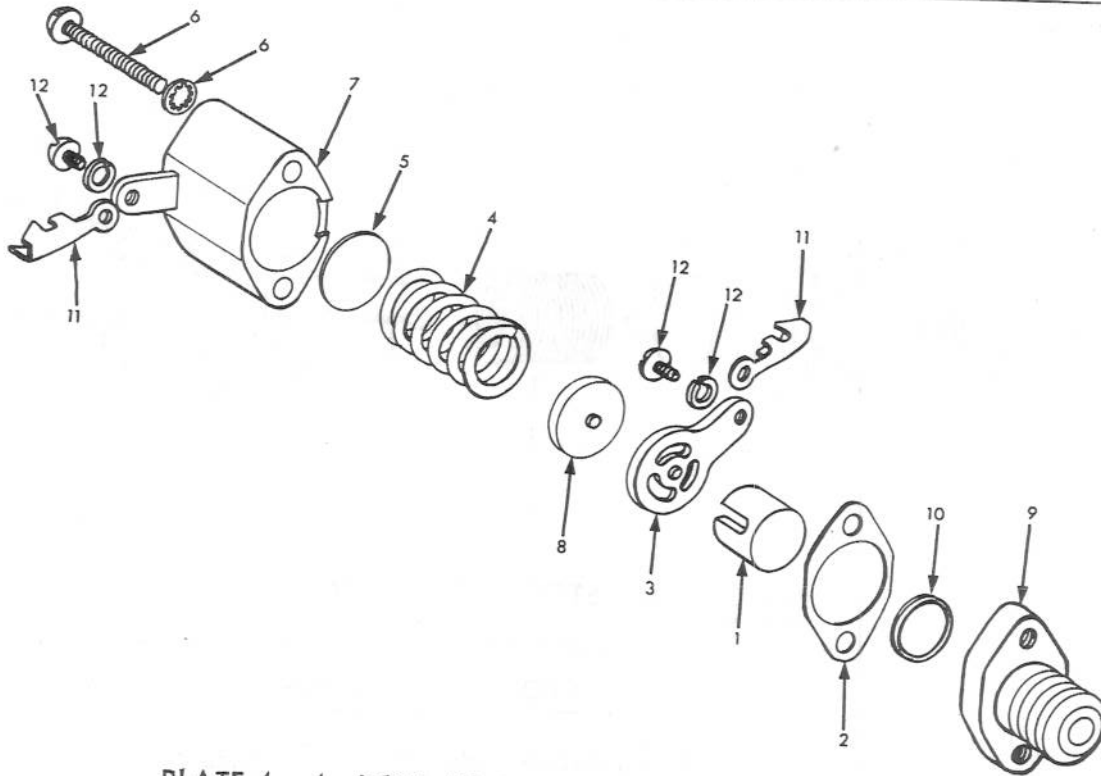


PLATE 4 - 4: LOW AIR PRESSURE SWITCH

Plate 4-4		LOW AIR PRESSURE SWITCH	4.1401
		Low Pressure Air Switch Assembly	3
1	4C-14-1	Piston	1
2	4C-14-2	Gasket	1
3	4C-14-3	Contact Plate	1
4	4C-14-4	Spring	1
5	4C-14-5	Shim - .010"	1
5	4C-14-6	Shim - .004"	A.R.
6	4C-14-7	Machine Screw & Lockwasher - Attach. Body to Cover	A.R.
7	4C-14-8	Cover	2
8	4C-14-9	Contact Disc	1
9	4C-14-10	Body	1
10	4C-14-11	"O" Ring Diaphragm	1
11	4C-14-12	Terminal - Cable Attaching	1
12	4C-14-13	Machine Screw & Lockwasher - Attach. Terminal	2
			2

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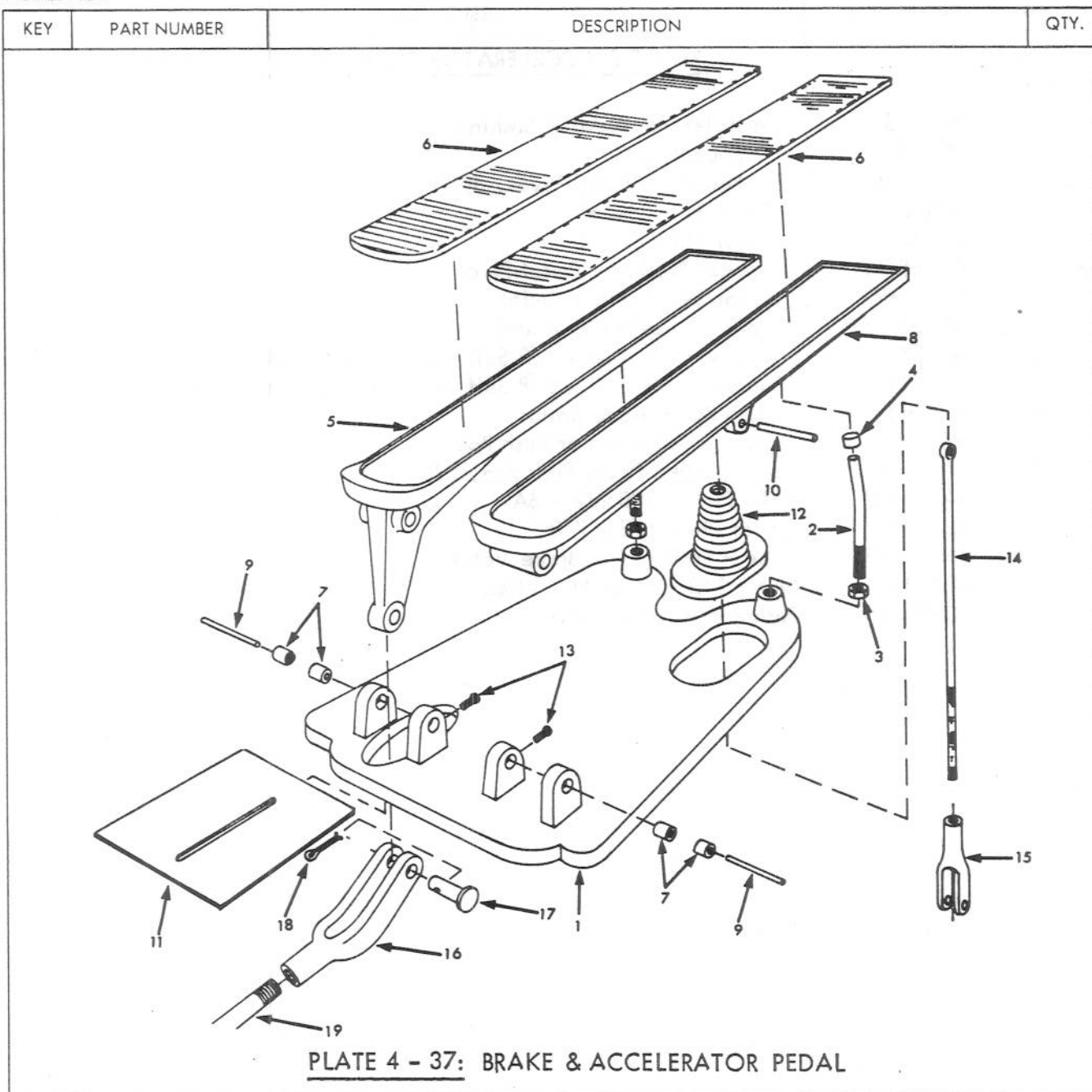


Plate 4-37	BRAKE & ACCELERATOR PEDAL		4.1501
	4C-15-13	Brake and Accelerator Pedal Assy.	1
1	4C-15-1	Base Only	1
2	4C-15-2	Pedal Stop	2
3	N.P.N.	Nut - 3/8 - 16 N.C. Hex.	2
4	4C-15-12	Cap - Pedal Stop	2
5	4C-15-3	Brake Pedal & Bushing Assy.	1
6	4C-15-5	Rubber Tread	1
7	4C-15-16	Bushing - Pedal Pivot, 5N7	2
	4C-15-17	Bushing - Pedal to Push Rod, 8N8-D	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-37		<u>BRAKE & ACCELERATOR PEDAL (Cont'd)</u> 4.1502	
8	9C-4-5	Accelerator Pedal & Bushing Assy.	1
6	4C-15-5	Rubber Tread	1
7	4C-15-6	Bushing - Pedal Pivot, 5N7	2
9	11A-294	Pivot Pin - 5/16"	2
10	11A-282-1	Pivot Pin - 1/4"	1
	4C-15-11	Spacer Washer - Pedal Pivot	4
11	4C-15-9	Floor Seal - Brake Pedal	1
12	4A-15-35	Boot - Accelerator Pedal	1
13	N.P.N.	Screw - # 6 - 32 x 1/2 Self Tap., Pedal to Pivot	2
	N.P.N.	Screw - # 6 - 32 x 3/8 Self Tap., Accelerator to Push Rod	1
14	9C-4-2	Push Rod - Accelerator	1
15	9C-4-23	Yoke - Accelerator Push Rod	1
16	4A-15-9	Yoke - Brake Pedal Push Rod, 2708-6E	1
17	4A-15-32	Yoke Pin - 2708 1/2 - 6A	2
18	N.P.N.	Cotter Pin - 1/8 x 7/8	2
	4A-15-83	Yoke - Push Rod to Brake Valve	1
	N.P.N.	Nut - 1/2 - 20 U.N.F. Hex.	2
19	4C-15-15	Push Rod - Brake Valve	1

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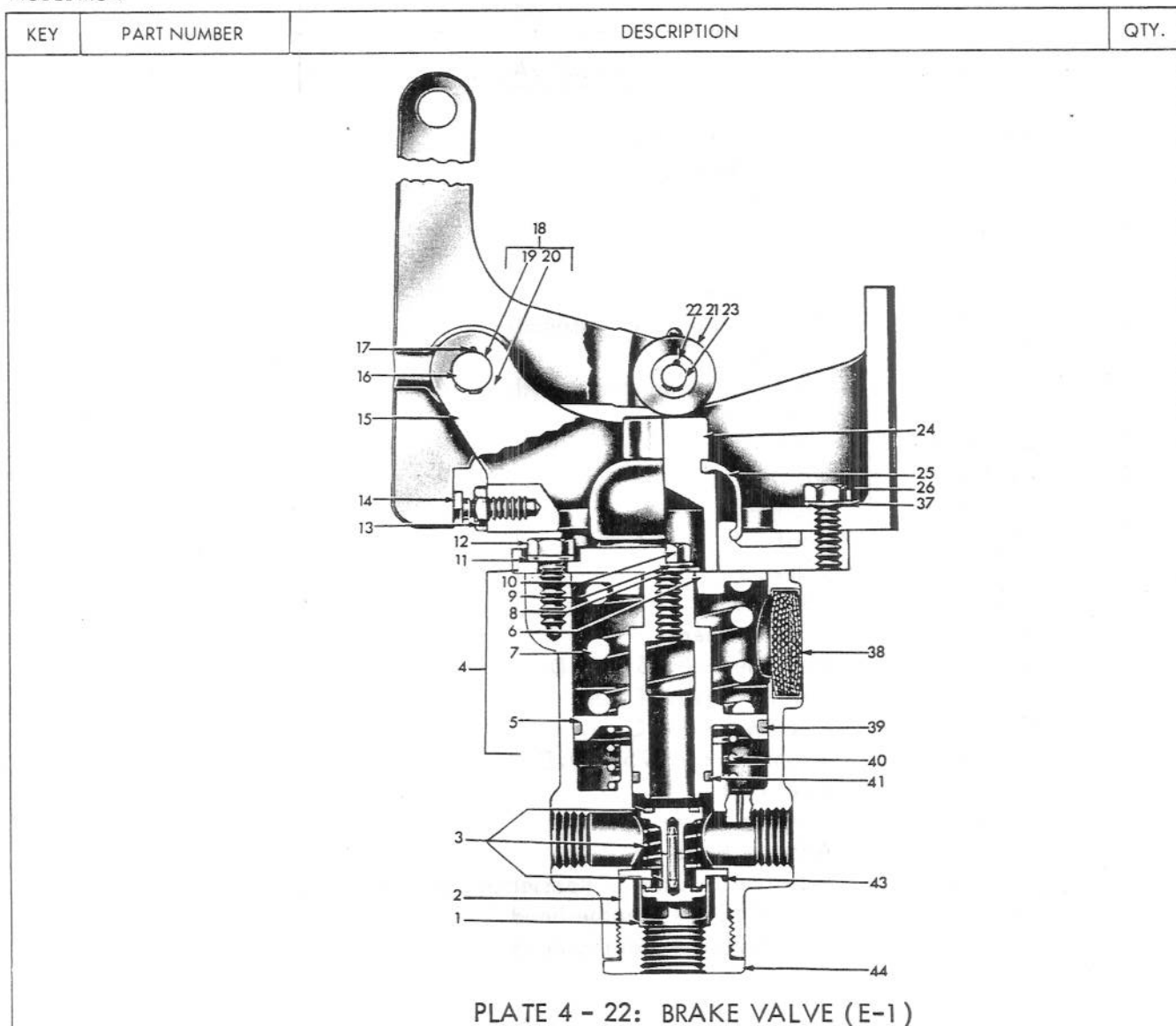


Plate	BRAKE VALVE (E-1)		4.1503	
4-22				
	4A-15-115	E-1 Brake Valve Assembly - Complete		1
1	4A-15-116	Inlet Valve Guide		1
2	4A-15-117	Body		1
3	4A-15-118	Inlet & Exhaust Valve Assembly		1
4	4A-15-120	Piston and Spring Assembly		1
5	4A-15-121	Piston		1
6	4A-15-122	Graduating Spring Seat		1
7	4A-15-123	Graduating Spring		1
8	4A-15-124	Washer		1
9	4A-15-125	Shakeproof Lockwasher		1
10	4A-15-126	Capscrew		1
11	4A-15-128	Lockwasher		3
12	4A-15-63	Capscrew		3
13	4A-15-31	Locknut		1



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-22		<u>BRAKE VALVE (E-1 Cont'd)</u> 4.1504	
14	4A-15-30	Adjusting Screw	1
	4A-15-133	Lever Assembly	1
	4A-15-134	Lever - Body	1
15	4A-15-70	Bushing	2
16	4A-15-27	Pin	1
17	4A-15-28	Cotter Pin	1
18	4A-15-16	Mounting Bracket Assembly	1
19	4A-15-18	Bushing	2
20	4A-15-17	Mounting Bracket - Body	1
21	4A-15-24	Roller	1
22	4A-15-26	Cotter Pin	1
23	4A-15-25	Pin	1
24	4A-15-136	Plunger	1
25	4A-15-67	Boot	1
26	4A-15-66	Capscrew	3
37	4A-15-137	Lockwasher	3
38	4A-15-138	Filter Screen	1
39	4A-15-139	Grommet - 2.38" O.D.	1
40	4A-15-140	Spring - Piston Return	1
41	4A-15-141	Grommet - 1" O.D.	1
43	4A-15-142	Grommet - 1.375" O.D.	1
44	4A-15-143	Inlet Nut	1
	4A-15-144	Tapping Screw	2
	4A-15-62	Adapter Plate	1
	4A-15-113	Lubricant - Used in Reassembly (As Required)	1
	N.P.N.	Plug 3152 x 4 Weatherhead	1
	N.P.N.	Plug 3228 x 4 Weatherhead	1

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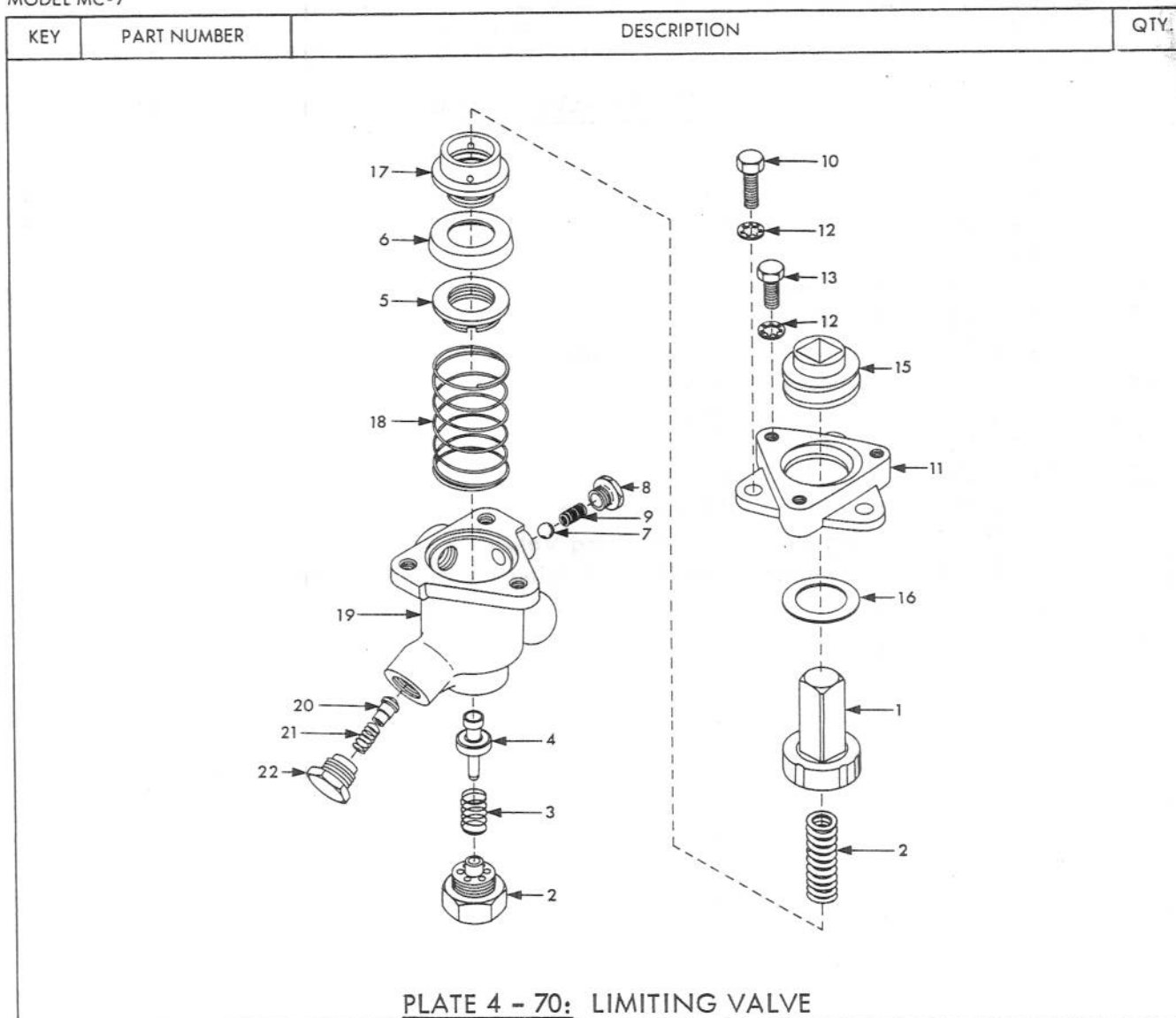


Plate 4-70	LIMITING VALVE ASSEMBLY		4.1601	
	4F-16-1	Limiting Valve Assembly - Trailing Wheel Brakes		1
1	4-16-32	Stem		1
2	4-16-33	Spring - Graduating		1
3	4-16-2	Spring - Inlet Valve		1
4	4-16-6	Inlet Exhaust Valve Assembly		1
5	4-16-7	Nut - Piston		1
6	4-16-8	Cup - Piston		1
7	4-16-9	Ball - Lock		1
8	4-16-10	Plug - Lock Spring		1
9	4-16-11	Spring - Lock		1
10	4-16-28	Capscrew		3



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>LIMITING VALVE ASSEMBLY (Cont'd.)</u> 4.1602	
11	4-16-12	Cover	1
12	4-16-26	Lockwasher	6
13	4-16-27	Capscrew	3
15	4-16-15	Screw	1
16	4-16-16	Shim	A.R.
17	4-16-20	Piston	1
18	4-16-21	Spring - Piston Return	1
19	4-16-3	Body Assembly	1
20	4-16-22	Check Valve	1
21	4-16-23	Check Spring	1
22	4-16-24	Check Nut	1
23	4-16-25	Nut - Inlet Valve Cap	1
	4F-20-100	Bracket - Mtg. Limiting Valve	1
	4F-22-24	Z-Bracket locking - Limiting Valve adjustment	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 4 - 13: SAFETY VALVE			

Plate 4-13	<u>SAFETY VALVE</u>		4.1701	
	4-17-1	Safety Valve		1
1	4-17-2	Body		1
2	4-17-3	Cage - Spring		1
3	4-17-5	Nut - Adjusting		1
4	4-17-6	Pin - Release		1
5	4-17-7	Ball - Steel		1
6	4-17-8	Spring		1
7	4-17-9	Nut - Lock		1



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KEY	PART NUMBER	DESCRIPTION	QTY.
		<u>AIR RESERVOIRS</u> 4.1901	
	4B-19-1	Reservoir - Air Ride & Accessory	1
	4A-19-1	Reservoir - Park Brake, Dry & Wet	3

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KEY	PART NUMBER	DESCRIPTION	QTY.
	* Effective Prior to Unit No. 11651 ** Effective With Unit No. 11651		
		<u>AIR LINE HOSES</u> 4.2001	
	4B-20-23	Hose Assy. - Front Brake Chamber to Connection on Bogie, L.H. & R.H.	2
	4B-20-23	Hose Assy. - Pressure Regulator to Inversion Valve	1
	4B-20-24	Hose Assy. - Bulkhead Connector to Inversion Valve	1
	4F-20-1	Hose Assy. - Inversion Valve to Lock Port on Drive Wheel Brake Chambers, L.H. & R.H.	2
	4B-20-22	Hose Assy. - Inversion Valve to Park Port on Drive Wheel Brake Chambers, L.H. & R.H.	2
	4B-20-24	Hose Assy. - Relay Valve to Service Port on Drive Wheel Brake Chambers, L.H. & R.H.	2
	4B-20-17	Hose Assy. - Trailing Wheel Brake Chambers to Connection on Bogie, L.H. & R.H.	2
	4C-20-5	Hose Assy. - Air Gauge Feed	1
	4F-20-59	Hose Assy. - Ent. Door Air Lock Cylinder Feed	1
*	4C-20-3	Hose Assy. - Blower Damper Cylinder Feed, L.H. & R.H.	2
**	4F-20-6	Hose Assy. - Blower Damper Cylinder Feed, L.H. & R.H.	2
	4C-20-5	Hose Assy. - Radiator Shutter Cylinder Feed, L.H. & R.H.	2
	4C-20-225	Hose Assy. - Clutch Air Assist Cylinder Feed	1
	4F-20-5	Hose Assy. - Bulkhead Connector to Alternator Belt Cylinder Shut-off Valve	1
	4F-20-62	Hose Assy. - Alternator Belt Cyl. Shut-Off Valve to Air Cylinder	1
	4C-20-270	Hose Assy. - Pressure Regulator to Alternator Belt Cylinder	1
	4F-20-61	Hose Assy. - From Tee Fitting at Shut-Off Valve to Charging Control Switch	1
	4C-20-222	Hose Assy. - From Fast Idle Solenoid Valve to Engine Stop Solenoid Valve	1
	4C-20-232	Hose Assy. - Fast Idle & Engine Stop Air Cylinder Feed	2
	4C-20-218	Hose Assy. - Fast Idle Override Air Cylinder to Fast Idle Cylinder	1
	4C-20-172	Hose Assy. - Air Compressor Governor Feed	1
	4C-20-215	Hose Assy. - Air Compressor Air Intake	1
	4C-20-191	Hose Assy. - Metal, Air Compressor Discharge	1
	4F-20-8	Hose Assy. - Air Compressor Intake to Alcohol Evaporator	1
	4F-20-56	Hose Assy. - Alcohol Evaporator To Air Governor	1
	4F-20-2	Hose Assy. - A/C Belt Cylinder to Shut-Off Valve	1
	4F-20-6	Hose Assy. - A/C Belt Cylinder to Pressure Regulator	1
	4F-20-5	Hose Assy. - Blower Belt Tension Cylinder to Regulator & to Shut-Off Valve	2
	4F-20-7	Hose Assy. - Lav. Dump Cylinder Lower Connection to Control Valve	1
	4F-20-8	Hose Assy. - Lav. Dump Cylinder Upper Connection to Control Valve	1
	4C-20-172	Hose Assy. - Trailing Axle Bellows to Connector on Bogie, L.H. & R.H.	2
**	4F-20-6	Hose Assy. - L.H. Blower Damper Cylinder to Shutterstat	1
**	4F-20-6	Hose Assy. - Shutterstat to Anchor Elbow	1

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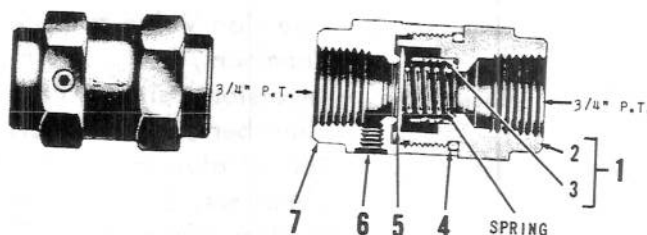
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KEY	PART NUMBER	DESCRIPTION	QTY.
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**PLATE 4 - 35: CHECK VALVE - MAIN AIR SUPPLY**Plate
4-35**CHECK VALVE - MAIN AIR SUPPLY 4.2201**

	4C-22-1	Check Valve Assy. - Main Air Supply	1
	4C-22-2	Spring	1
1	4C-22-4	Body S/A	1
2	4C-22-41	Body Only	1
3	4C-22-42	Valve Stop Bushing	1
4	4A-22-33	Grommet	1
5	4C-22-5	Discharge Valve	1
6	4C-22-6	Pipe Plug - 1/16"	1
7	4C-22-7	Cap Nut	1



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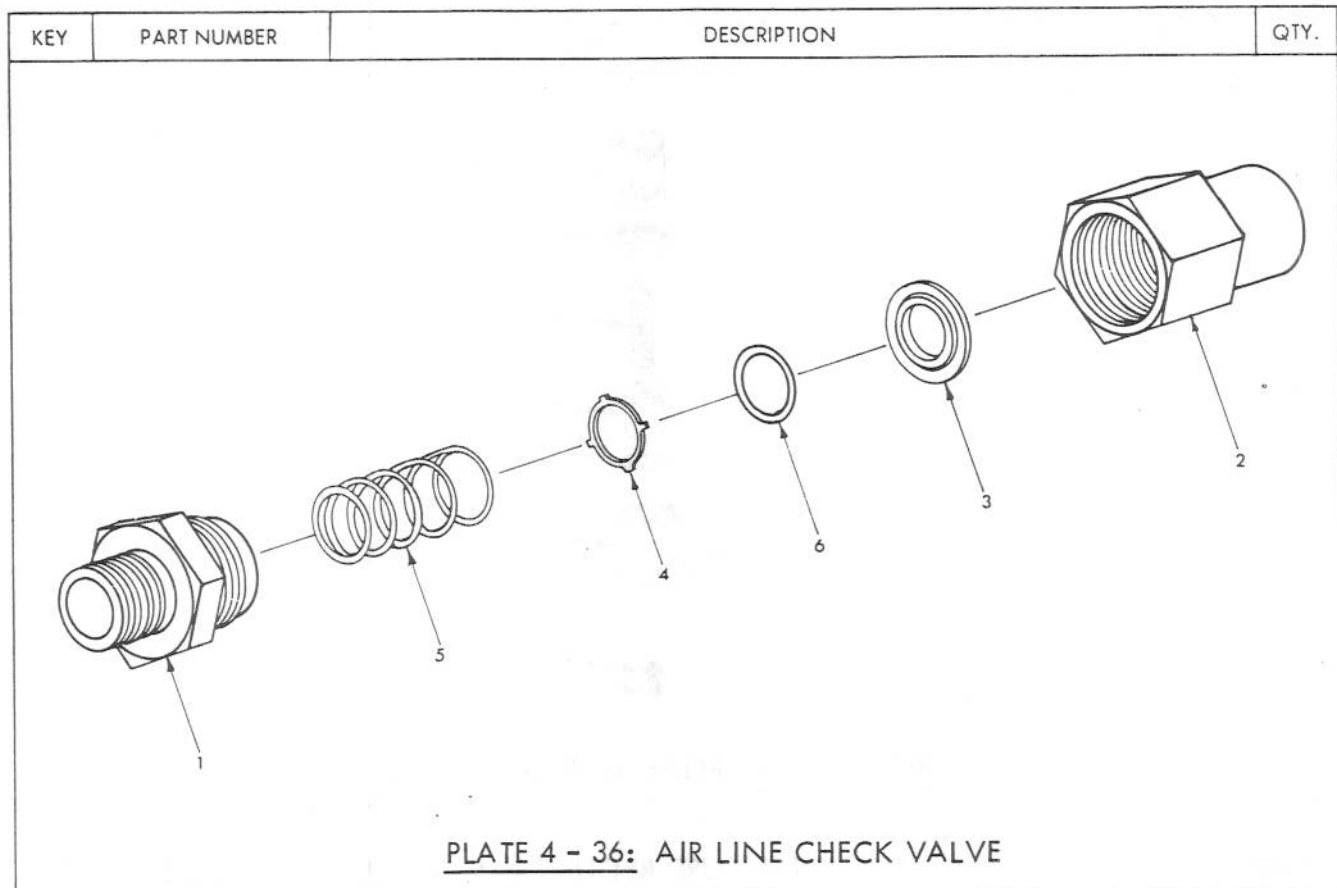


PLATE 4 - 36: AIR LINE CHECK VALVE

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-36		<u>CHECK VALVE - AIR LINE</u>	4.2202
	4C-22-17	Check Valve Assembly	1
1	4C-22-10	Body	1
2	4C-22-11	Cover	1
3	4C-22-12	Seal	1
4	4C-22-13	Retainer - Spring	1
5	4C-22-18	Spring	1
	4C-22-15	Label	1
6	4C-22-21	"O" Ring	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
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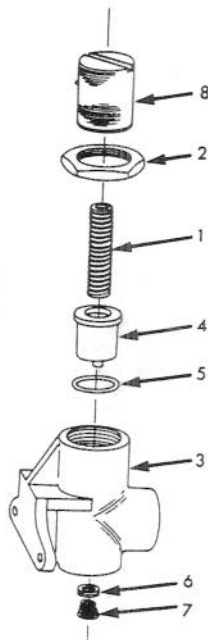
PLATE 3 - 30: PRESSURE REGULATING VALVE

Plate 3-30	<u>PRESSURE REGULATING VALVE</u> 4.2203		
	Effective Prior to Unit No. 10098 (Components Available Only; for Complete Assy. Replace with valves shown on following pages).		
		Pressure Regulating Valve	1
1	4C-22-28	Spring	1
2	3C-34-38	Jam Nut	1
3	3C-34-39	Body	1
4	3C-34-40	Piston	1
5	3C-34-41	"O" Ring	1
6	3C-34-42	Seal Assy.	1
7	3C-34-43	Spring	1
8	3C-34-44	Screw - Adjusting	1
	4C-22-29		1

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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 12-16 PRESSURE REGULATING VALVE			

Plate	PRESSURE REGULATING VALVE (Effective With Coach Unit No. 10098)		
12-16	4F-22-34	Valve Assy. - Pressure Regulating (Not Preset; Must be adjusted prior to installation)	1
1	12F-4-10	Cap Screw	1
2	12F-4-11	Jam Nut	1
3	12F-4-7	Cover	1
4	12F-4-4	Spring Button	1
5	12F-4-5	Spring - Outer	1
6	12F-4-6	Plate	1
7*	12F-4-12	Diaphragm	1
8	12F-4-13	Plate	1
9*	12F-4-14	Spring	1
10	12F-4-15	Body	1
11	12F-4-16	Screen	1
12*	12F-4-17	Poppet Stem	1
13*	12F-4-18	Spring	1
14*	12F-4-19	Gasket	1
15	12F-4-20	Cap	1
16	12F-4-8	Cap Screw	6
	12F-4-9	Mtg. Bracket	1
*	12F-4-33	Repair Kit - Includes Items Marked *	

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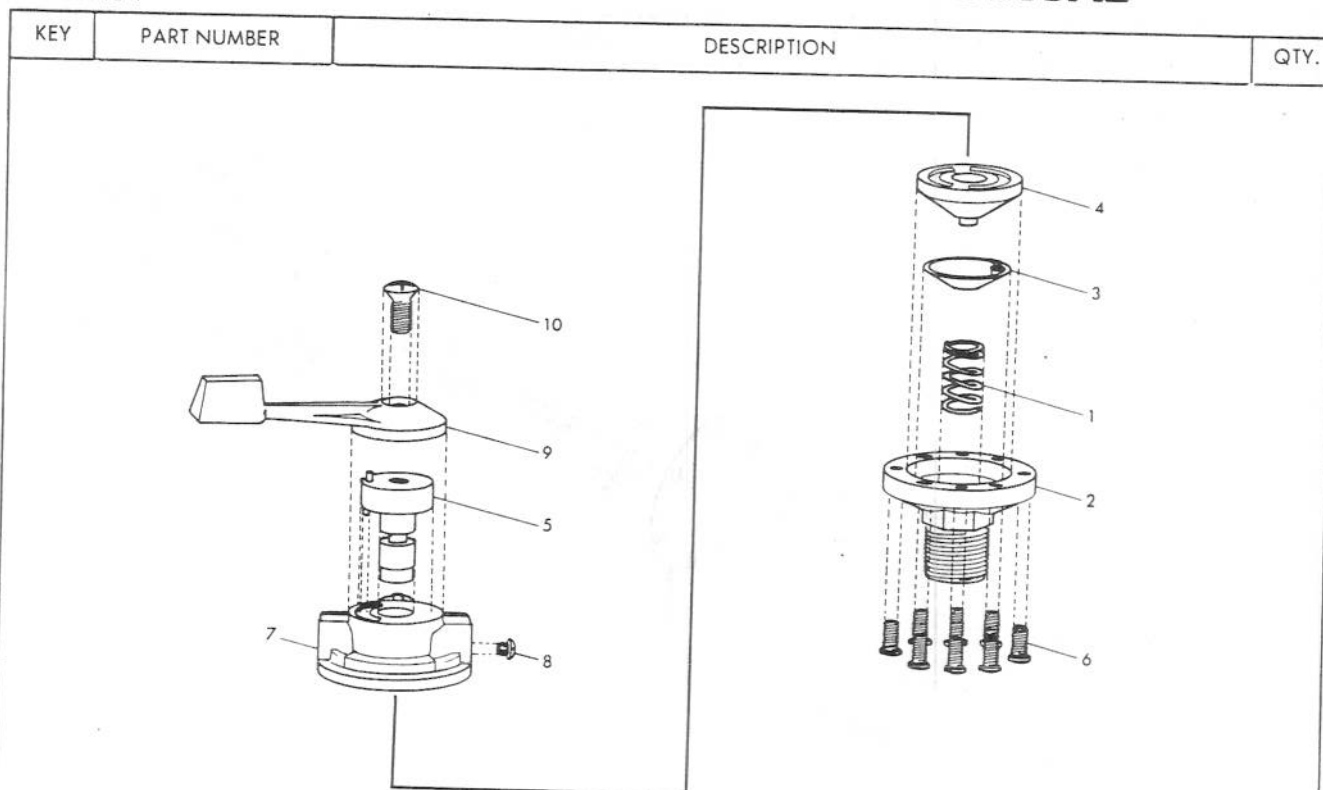


PLATE 4 - 49: BELT ADJUSTING VALVE

Plate		VALVE - BELT ADJUSTING	4.2204	
4-49				
		Effective Prior To Unit No. 10098		
		Valve Assy. - Belt Adjusting		1
1	4C-22-23	Spring		1
2	4C-22-30	Lower Body		1
	4C-22-31	Repair Kit		1
3	4C-22-32	Backing Plate		1
4	4C-22-33	Rotor		1
5	4C-22-34	Stem		1
6	4C-22-35	Screw		1
7	4C-22-36	Main Body		8
8	4C-22-37	Screw		1
9	4C-22-38	Lever		1
10	4C-22-39	Screw - Lever Retaining		1
	4C-22-40	Effective With Unit No. 10098		
		Valve Assy. - Belt Adjusting		1
		Handle Only		1
	4F-22-10	"O" Ring - .364 I.D.		2
	4F-22-25	"O" Ring - .424 I.D.		2
	4F-22-18	Switch - Generator Current Control		1
	4F-22-19			
	4C-22-25			

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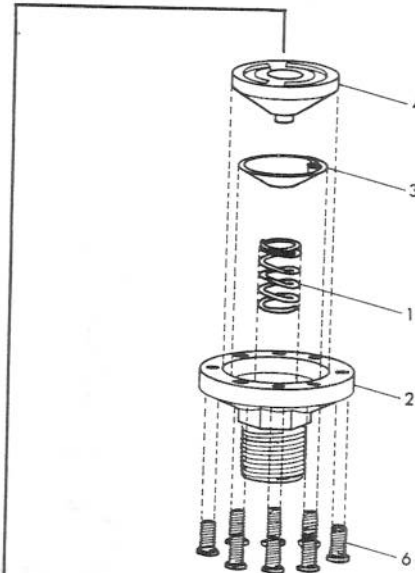
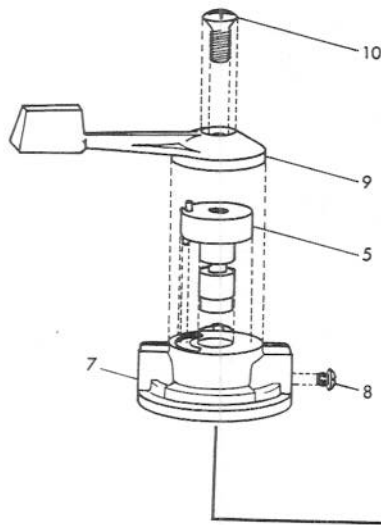


PLATE 4 - 49: VALVE - BELT ADJUSTING

Plate		VALVE - BLOWER BELT ADJUSTING	4.2204
4-49			
1	4C-22-23	Valve Assy. - Blower Belt Adj.	1
2	4C-22-30	Spring	1
3	4C-22-31	Lower Body	1
4	4C-22-32	Repair Kit	1
5	4C-22-33	Backing Plate	1
6	4C-22-34	Rotor	1
7	4C-22-35	Stem	1
8	4C-22-36	Screw	1
9	4C-22-37	Main Body	8
10	4C-22-38	Screw	1
	4C-22-39	Lever	1
	4C-22-40	Screw - Lever Retaining	1

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KEY	PART NUMBER	DESCRIPTION	QTY.

PLATE 8 - 20: STOP SOLENOID VALVE

Plate 8-20	<u>ENGINE STOP SOLENOID VALVE</u>		
	16B-10-56	Valve Assembly	1
1	16A-10-91	Adapter	1
2	16A-10-92	Adapter Seal	1
3	16A-10-93	Nut	1
4	16B-10-9	Nameplate	1
8	16B-10-58	Coil & Housing Assy.	1
11	16A-10-75	Sleeve Assy.	1
12	16B-10-60	Plunger Assy.	1
13	16A-10-142	Coil Spring	1
14	16A-10-143	Body Assy.	1
15	16A-10-106	Flange & Seal (Pkg. of 5)	1
	16A-10-129	Cap Connector	1



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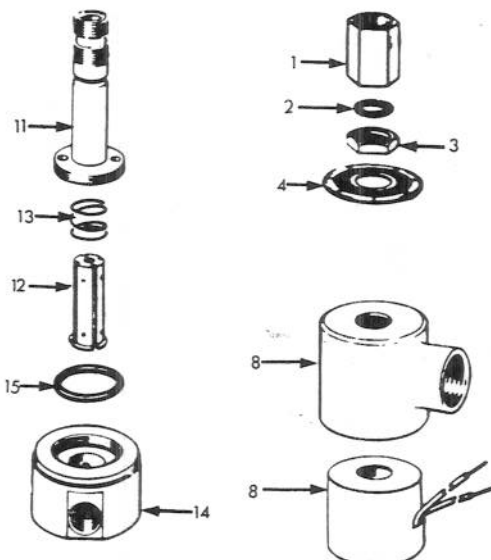
SECTION

4 - BRAKES & AIR SYSTEM

GROUP

4.22

MODEL MC-7

KEY	PART NUMBER	DESCRIPTION	QTY.
			
PLATE 8 - 20: STOP SOLENOID VALVE			
Plate 8-20	FAST IDLE SOLENOID VALVE		
1	16B-10-57	Valve Assy.	1
2	16A-10-91	Adapter	1
3	16A-10-92	Adapter Seal	1
4	16A-10-93	Nut	1
8	16B-10-9	Nameplate	1
11	16B-10-58	Coil & Housing Assy.	1
12	16B-10-62	Sleeve Assy.	1
13	16B-10-103	Plunger Assy.	1
14	16B-10-63	Coil Spring	1
15	16A-10-105	Body Assy.	1
	16A-10-106	Flange Seal	1
	16A-10-129	Cap - Connector	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
PLATE 4 - 14: AIR HORN VALVE			

Plate	AIR HORN VALVE - FOOT OPERATED		4.2401
4-14			
	4-24-77	Air Horn Valve Assembly	1
1	4-24-78	Body	1
2	4-24-79	Stem	1
3	4-24-80	Grommet - Stem	1
4	4-24-81	Valve - Inlet (Rubber)	1
5	4-24-82	Seat - Spring	1
6	4-24-83	Spring	1
7	4-24-39	Strainer Plate	1
8	4-24-84	Cap - 1/4 NPT	1
9	4-24-85	Button	1
10	4-24-36	Pin - Cotter	1



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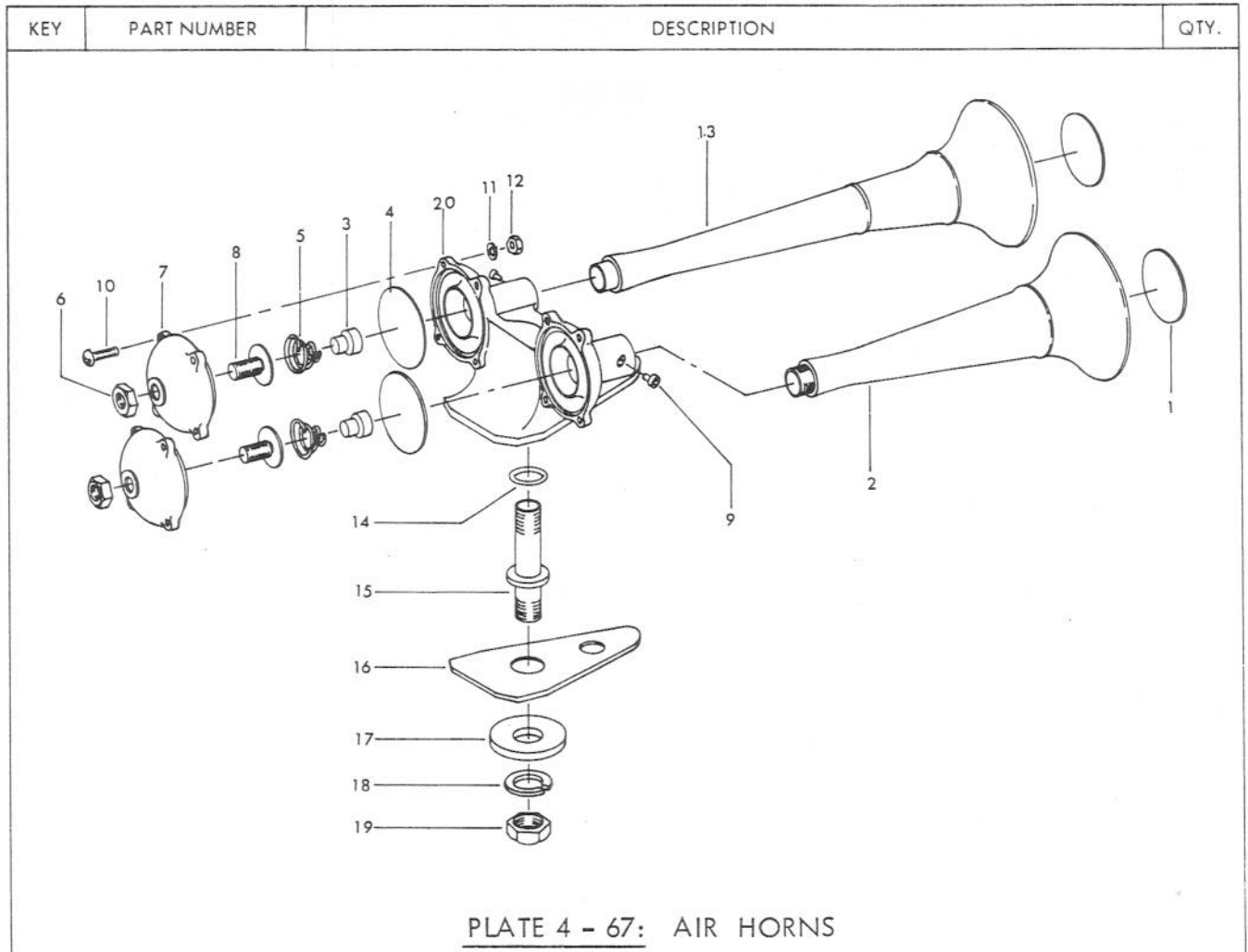


Plate	PART NUMBER	DESCRIPTION	QTY.
4-67		<u>AIR HORNS</u>	4.2402
	4B-24-1	Air Horns	1
1	4B-24-7	Screen	2
2	4B-24-2	Bell - Short	1
3	4-24-5	Contact - Spring	2
4	4-24-6	Diaphragm	2
5	4-24-7	Spring	2
6	4B-24-5	Nut - Lock	2
7	4-24-9	Cover	2
8	4-24-10	Seat - Spring Assembly	2
9	4B-24-6	Screw - Set	2
10	4-24-13	Screw - 1/4" Machine	8
11	4-24-14	Washer - 1/4" Lock	8
12	4B-24-4	Nut - 1/4" Hex	8
13	4B-24-3	Bell - Long	1
14	4-24-18	Grommet	1
15	4-24-19	Coupling - Mounting	1
16	4-24-20	Gasket	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-67		<u>AIR HORNS (Cont'd)</u> 4.2403	
17	4-24-21	Washer - Special	1
18	4-24-22	Washer - Thin Lock	1
19	4-24-23	Nut - 5/8" Thin	1
20	4-24-16	Body	1

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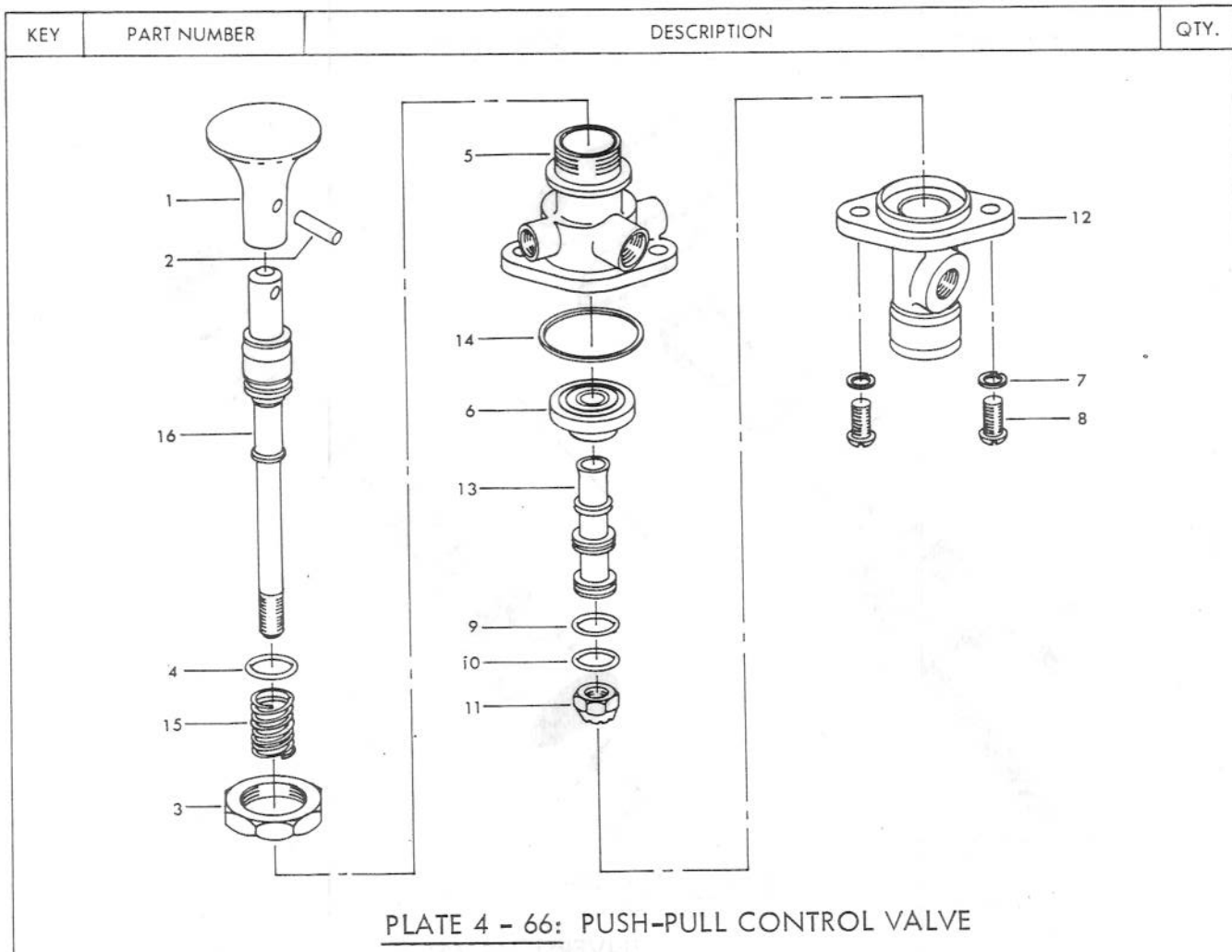


Plate	PUSH-PULL CONTROL VALVE		4.2801	
4-66				
	4B-28-1	Push-Pull Control Valve Assembly		1
1	4B-28-2	Button		1
2	4B-28-3	Spiral Pin		1
3	4B-28-4	Nut		1
4	4B-28-5	Grommet -.629" O.D.		1
5	4B-28-6	Body		1
6	4B-28-7	Inlet & Exhaust Valve		1
7	4B-28-8	Lockwasher		2
8	4B-28-9	Machine Screw		2
9	4B-28-5	Grommet -.629" O.D.		1
10	4B-28-10	Grommet - 5/8 O.D.		1
11	4B-28-11	Hex Nut - Esna		1
12	4B-28-12	Cover - Bottom		1
13	4B-28-13	Piston		1
14	4B-28-14	Sealing Ring - 1.433" O.D.		1
15	4B-28-15	Spring		1
16	4B-28-16	Plunger		1

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MODEL MC-7

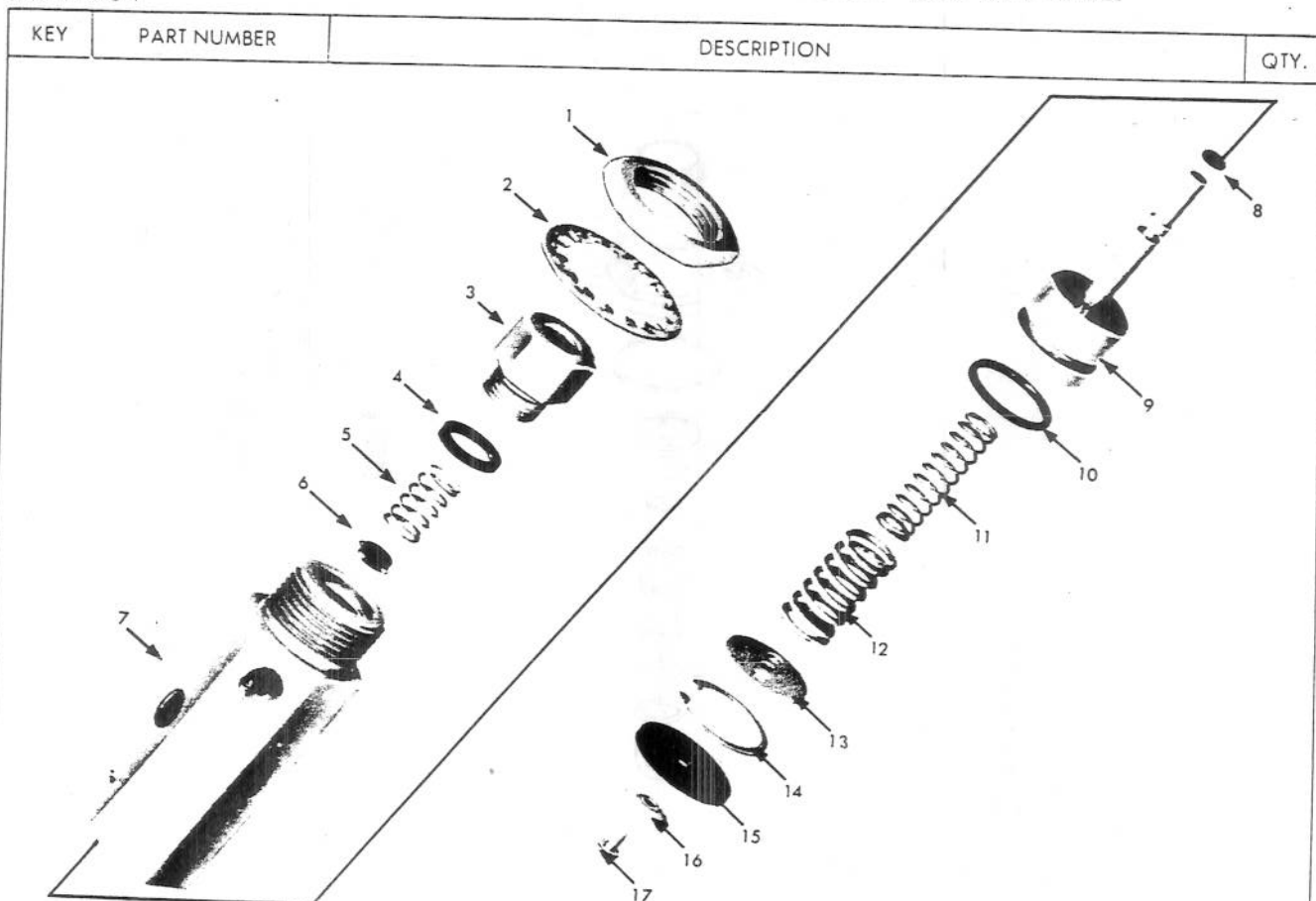
Challenger**PARTS MANUAL****PLATE 4 - 29: TR-2 INVERSION VALVE**

Plate	Part Number	Description	QTY.
4-29		INVERSION VALVE	
	4B-29-1	Inversion Valve Assembly - Complete	1
1	4B-29-6	Hex. Nut - Valve Mounting	1
2	4B-29-5	Shakeproof Washer	1
3	4B-29-3	Cap Nut	1
4	4B-29-4	"O" Ring - End Fitting	1
5	4B-29-7	Valve Spring	1
6	4B-29-8	Valve	1
7	4B-29-2	Body Only - Main	1
8	4B-29-10	"O" Ring - Small	1
9	4B-29-9	Piston	1
10	4B-29-11	"O" Ring - Large	1
11	4B-29-13	Spring - Small	1
12	4B-29-12	Spring - Large	1
13	4B-29-14	Cover Plate	1
14	4B-29-15	Snap Ring	1
15	4B-29-16	Diaphragm	1
16	4B-29-17	Diaphragm Washer	1
17	4B-29-18	Screw - Round Head C/W Star Washer - 1/4" Long	1



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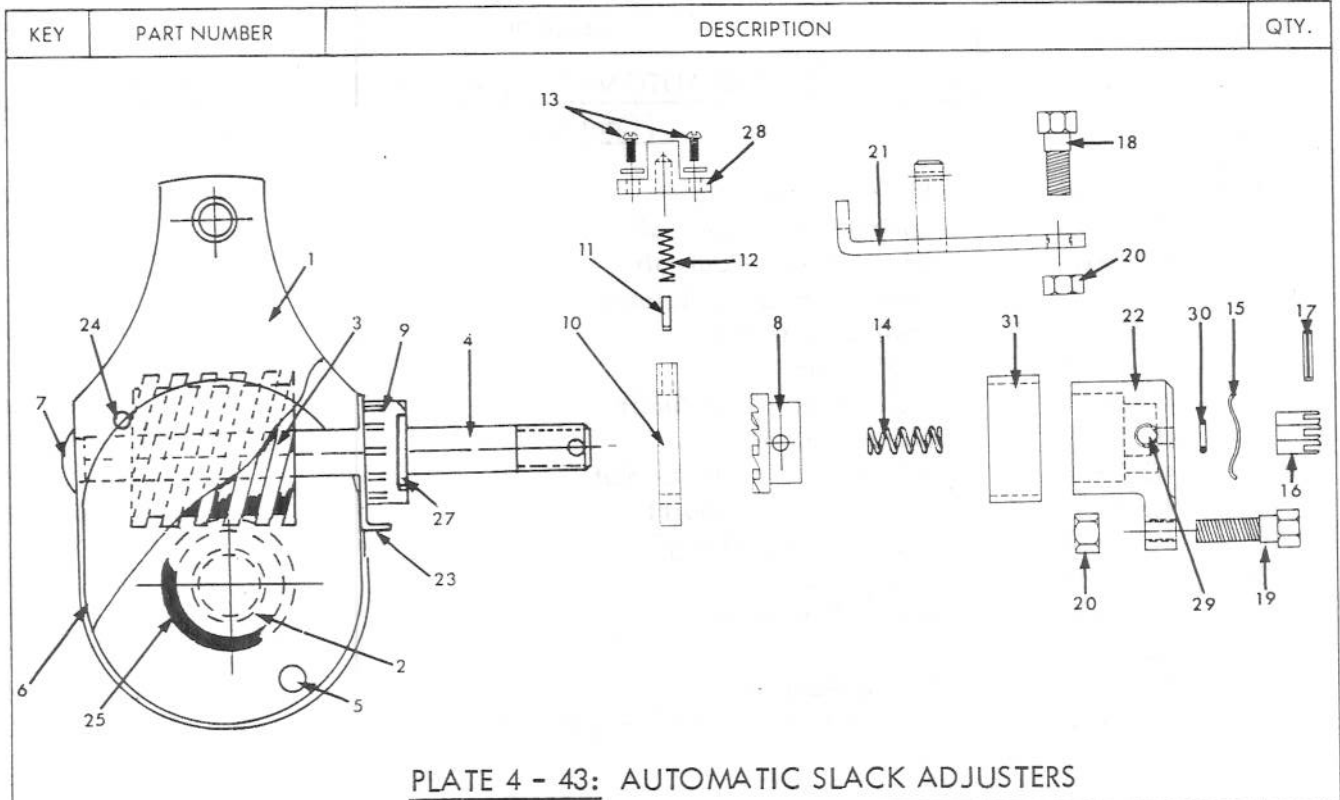


PLATE 4 - 43: AUTOMATIC SLACK ADJUSTERS

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-43		BAKER/MIDLAND AUTOMATIC SLACK ADJUSTERS (OPT.)	
		4.0302	
	4C-3-43	Slack Adjuster Assy. - R.H. Front	1
	4C-3-44	Slack Adjuster Assy. - L.H. Front	1
1	4C-3-45	Housing Only - R.H. Front	1
1	4C-3-46	Housing Only - L.H. Front	1
2	4C-3-47	Wheel, Reverse - L.H. Front	1
3	4C-3-48	Worm, Reverse - L.H. Front	1
2	4C-3-49	Wheel, Std. - R.H. Front	1
3	4C-3-50	Worm, Std. - R.H. Front	1
4	4C-3-51	Shaft - Worm	2
24	4C-3-52	Pin - Shaft Locking	2
5	4C-3-53	Rivet	10
6	4C-3-54	Side Plate	4
7	4C-3-55	Plug - 5/8 Welsh	2
27	4C-3-56	"C" Washer - Ratchet Retaining	2
23	4C-3-57	Lockplate	2
22	4C-3-58	Housing	2
8	4C-3-59	Ratchet, Drive - R.H. Front	1
9	4C-3-60	Ratchet, Driven - R.H. Front	1
8	4C-3-61	Ratchet, Drive - L.H. Front	1
9	4C-3-62	Ratchet, Driven - L.H. Front	1
10	4C-3-63	Locating Ring	2
28	4C-3-64	Housing - Anti-Back off	2

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-43		<u>BAKER/MIDLAND AUTOMATIC SLACK ADJUSTERS (OPT.)</u> <u>(Cont'd)</u> 4.0303	
11	4C-3-65	Pin - Anti-Back off	2
12	4C-3-66	Spring - Anti-Back off	2
13	4C-3-67	Screw - Anti-Back off	4
15	4C-3-68	Spring - Housing Retainer	2
14	4C-3-69	Spring - Ratchet	2
30	4C-3-70	"O" Ring	2
25	4C-3-71	"O" Ring - Cam Shaft	4
16	4C-3-72	Nut - Slotted	2
17	4C-3-73	Roll Pin - For Above Nut	2
18	4C-3-24	Shoulder Bolt (Short)	2
19	4C-3-23	Shoulder Bolt (Long)	2
20	4C-3-25	Nut - Jam	2
31	4C-3-74	Boot - Neoprene	2
	4C-3-22	Link	2
21	4C-3-21	Clevis Adapter	2
29	N.P.N.	Grease Fitting - 90° - 1/4 - 28	2



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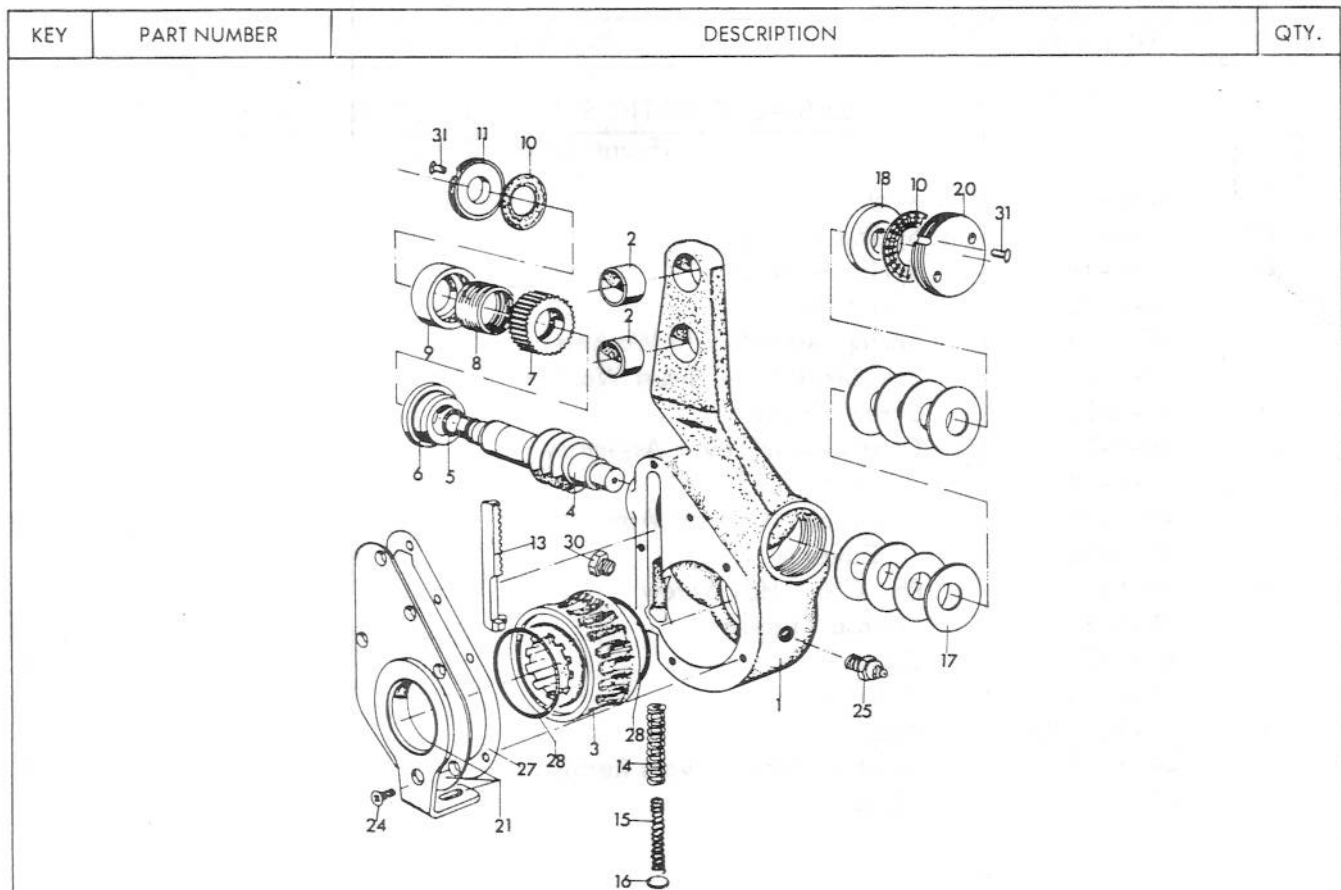


PLATE 4-72: AUTOMATIC SLACK ADJUSTERS (SAB)

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-72		SAB AUTOMATIC SLACK ADJUSTER (Front & Rear Drive)	4.0304
1	4C-3-76	Slack Adjuster Assembly - Complete - L.H. Front & R.H. Rear Drive	2
1	4C-3-77	Slack Adjuster Assembly - Complete - L.H. Rear Drive & R.H. Front	2
2	4F-6-6	Bearing	2
3	4F-6-7	Worm Wheel	1
4	4F-6-8	Worm Screw	1
5	4F-6-9	O-Ring	1
6	4F-6-10	Bearing	1
	4F-6-11	Clutch Assembly	1
7	4F-6-12	Gear - Clutch Ring	1
8	4F-6-13	Spring - Clutch	1
9	4F-6-14	Hub - Clutch Ring	1
10	4F-6-15	Needle Bearing	2
11	4F-6-16	Screw Cover	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate			
4-72		<u>SAB AUTOMATIC SLACK ADJUSTER (Cont'd)</u> 4.0305 (Front & Rear Drive)	
13	4F-6-17	Rack	1
14	4F-6-19	Spring - Outer	1
15	4F-6-18	Spring - Inner	1
16	4F-6-20	Welch Plug	1
17	4F-6-21	Spring Assembly (8 Washers)	1
18	4F-6-22	Pressure Disc - Thrust Washer	1
20	4F-6-23	Screw Cover	1
21	4F-4-3	Control Arm Lever Assembly	1
	4F-6-24	Disc - Control	1
	4F-6-25	Lever - Control Arm	1
	4F-6-26	Cover	1
24	4F-6-27	Ph. Ctsk. Hd. Screw	6
25	4F-6-28	Grease Nipple	1
27	4F-6-29	Gasket	1
28	4F-6-30	O-Rings	1
30	19-10-340	Plug	1
31	4F-6-31	Rivet - Screw Covers Retain.	2
	4F-6-32	Nameplate	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-43		BAKER/MIDLAND AUTOMATIC SLACK ADJUSTERS (Cont'd)	
12	4C-3-66	Spring - Anti-Back Off	2
13	4C-3-67	Screw - Anti-Back Off	4
15	4C-3-68	Spring - Housing Retainer	2
14	4C-3-69	Spring - Ratchet	2
30	4C-3-70	"O" Ring	2
25	4C-3-71	"O" Ring - Cam Shaft	4
16	4C-3-72	Nut - Slotted	2
17	4C-3-73	Roll Pin - For Above Nut	2
18	4C-3-24	Shoulder Bolt (short)	2
19	4C-3-23	Shoulder Bolt (long)	2
20	4C-3-25	Nut - Jam	2
31	4C-3-74	Boot - Neoprene	2
	4C-6-9	Link - R.H. Rear	1
	4C-6-14	Link - L.H. Rear	1
21	4C-6-8	Clevis Adapter - R.H. Rear	1
21	4C-6-7	Clevis Adapter - L.H. Rear	1
29	N.P.N.	Grease Fitting - 90° - 1/4 - 28	2

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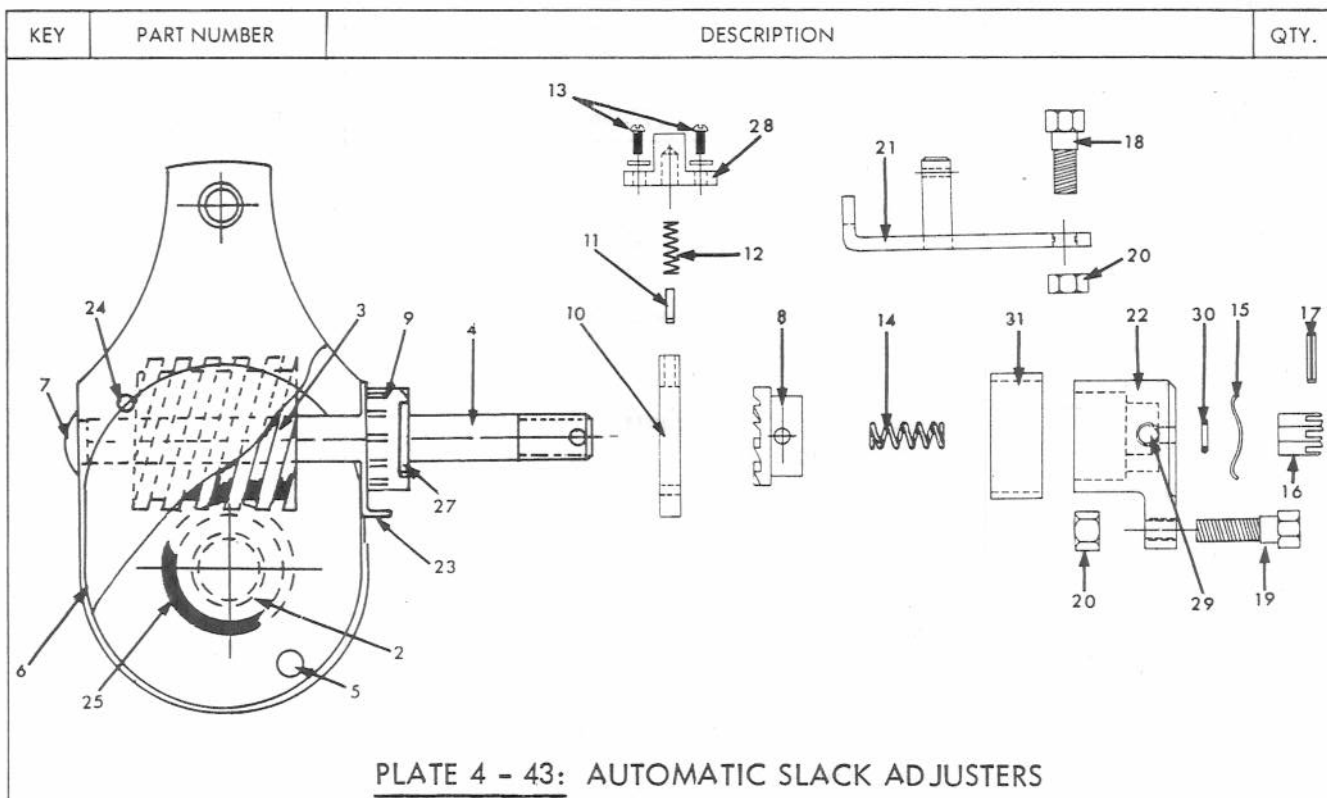


PLATE 4 - 43: AUTOMATIC SLACK ADJUSTERS

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-43		BAKER/MIDLAND AUTOMATIC SLACK ADJUSTERS (OPT.) 4.0605	
	4F-6-2	Slack Adjuster Assy. - R.H. Tr. Wheel	1
	4F-6-1	Slack Adjuster Assy. - L.H. Tr. Wheel	1
2	4F-6-33	Wheel, Reverse - L.H. Tr.	1
3	4F-6-34	Worm, Reverse - L.H. Tr.	1
2	4-3-9	Wheel, Std. - R.H. Tr.	1
3	4-3-12	Worm, Std. - R.H. Tr.	1
4	4C-3-35	Shaft - Worm	2
24	4C-3-52	Pin - Shaft Locking	2
5	4-3-13	Rivet	10
6	4M-3-3	Side Plate	4
7	4C-3-55	Plug - 5/8 Expansion	2
27	4C-3-56	"C" Washer - Ratchet Retaining	2
23	4F-6-35	Lockplate	2
22	4C-3-58	Housing	2
8	4C-3-59	Ratchet, Drive - R.H. Tr.	1
9	4C-3-28	Ratchet, Driven - R.H. Tr.	1
8	4C-3-61	Ratchet, Drive - L.H. Tr.	1
9	4C-3-30	Ratchet, Driven - L.H. Tr.	1
10	4C-3-63	Locating Ring	2
28	4C-3-26	Housing - Anti-Back off	2
	4C-3-32	Bushing - Anti-Back off	
	4C-3-33	Ratchet - Anti-Back off	
	4C-3-41	"O" Ring	

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-43		BAKER/MIDLAND AUTOMATIC SLACK ADJUSTERS (OPT.) (Cont'd) 4.0303	
11	4C-3-65	Pin - Anti-Back off	2
12	4C-3-39	Spring - Anti-Back off	2
13	4C-3-67	Screw - Anti-Back off	4
15	4C-3-68	Spring - Housing Retainer	2
14	4C-3-69	Spring - Ratchet	2
30	4C-3-70	"O" Ring	2
25	4C-3-71	"O" Ring - Cam Shaft	4
16	4C-3-36	Nut - Slotted	2
17	4C-3-73	Roll Pin - For Above Nut	2
18	4C-3-24	Shoulder Bolt (Short)	2
19	4C-3-23	Shoulder Bolt (Long)	2
20	4C-3-25	Nut - Jam	2
31	4C-3-74	Boot - Neoprene	2
	4F-6-3	Link	2
21	4F-6-4	Clevis Adapter	2
29	N.P.N.	Grease Fitting - 90° - 1/4 - 28	2
	4C-3-31	Seal Ring	
	4C-3-38	Roll Pin	
	4-3-10	Bushing - Slack Adjuster	



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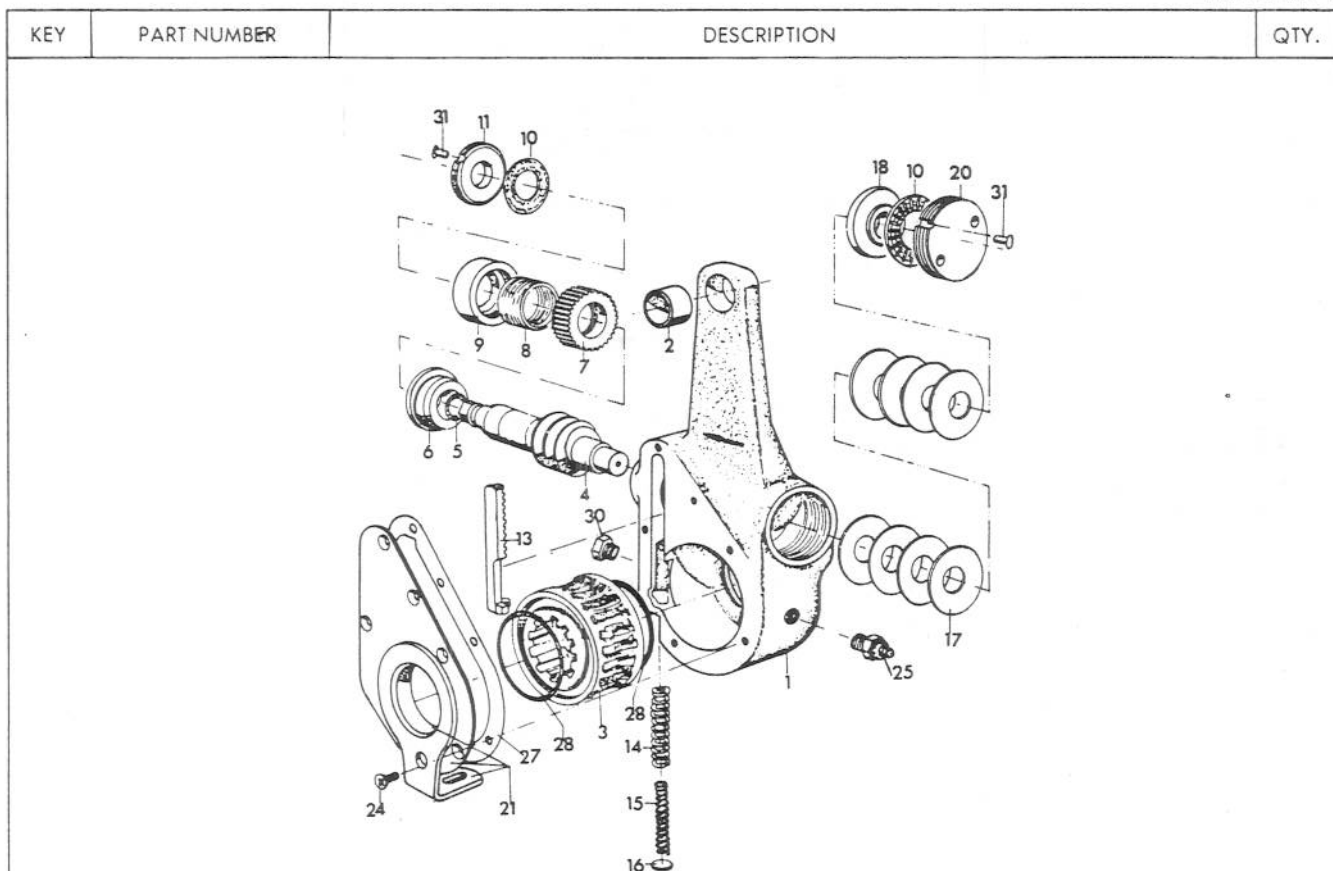


PLATE 4 - 73: AUTOMATIC SLACK ADJUSTER (SAB)

KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-73		<u>SAB AUTOMATIC SLACK ADJUSTER</u> (Trailing Axle)	4.0605
1	4F-6-5	Slack Adjuster Assembly - Complete	2
2	4F-6-6	Bearing	1
3	4F-6-7	Worm Wheel	1
4	4F-6-8	Worm Screw	1
5	4F-6-9	O Ring	1
6	4F-6-10	Bearing	1
	4F-6-11	Clutch Assembly	1
7	4F-6-12	Gear - Clutch Ring	1
8	4F-6-13	Spring - Clutch	1
9	4F-6-14	Hub - Clutch Ring	1
10	4F-6-15	Needle Bearing	2
11	4F-6-16	Screw Cover	1
13	4F-6-17	Rack	1
14	4F-6-19	Spring - Outer	1
15	4F-6-18	Spring - Inner	1
16	4F-6-20	Welch Plug	1
17	4F-6-21	Spring Assembly (8 Washers)	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate			
4-73		<u>SAB AUTOMATIC SLACK ADJUSTER (Cont'd)</u> (Trailing Axle) 4.0606	
18	4F-6-22	Pressure Disc (Thrust Washer)	1
20	4F-6-23	Screw Cover	1
21	4F-4-3	Control Arm Lever Assembly	1
	4F-6-24	Disc Control	1
	4F-6-25	Lever - Control Arm	1
	4F-6-26	Cover	1
24	4F-6-27	Ph. Ctsk. Hd. Screw	6
25	4F-6-28	Gease Nipple	1
27	4F-6-29	Gasket	1
28	4F-6-30	O-Ring	2
30	19-10-340	Plug	1
31	4F-6-31	Rivet - Screw Covers Retain.	2
	4F-6-32	Nameplate	1



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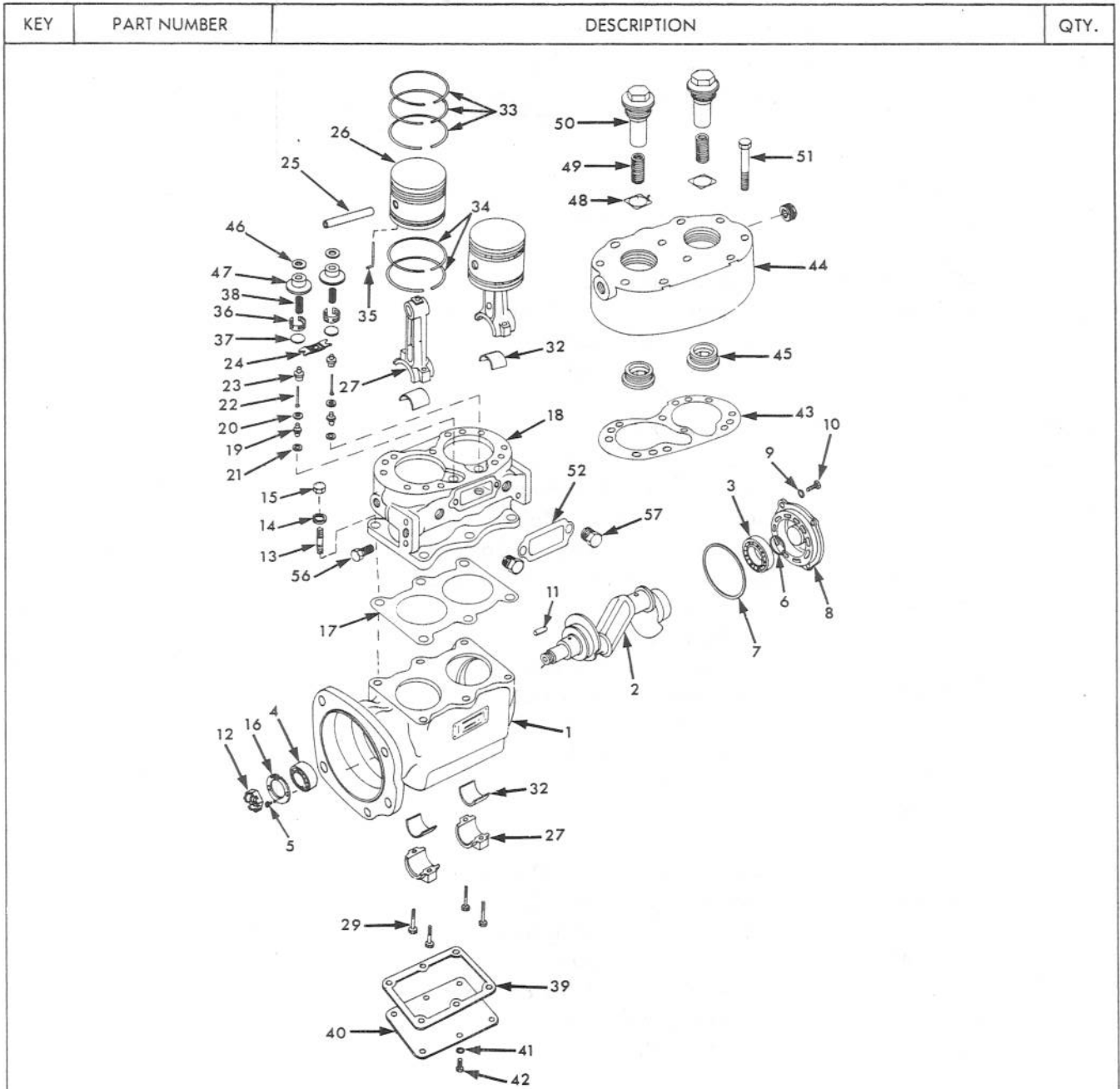


PLATE 4-69: AIR COMPRESSOR - TU-FLO 600

Plate	AIR COMPRESSOR - TU-FLO 600 (W/STEEL CON. RODS)		
4-69			4.0704
	4C-7-34	Air Compressor Assy. - Tu-Flo 600 complete	1
	4C-7-39	Crankcase and Crankshaft Assy.	1
1	4A-7-51	Crankcase	1
2	4A-7-52	Crankshaft	1
3	4-7-237	Ball Bearing - Large, Cover End	1
4	4-7-163	Ball Bearing - Small, Flange End	1
5	4M-7-11	Screw - Fl. Hd. Mach. (# 10 - 24)	3

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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-69		AIR COMPRESSOR - TU-FLO 600 (W/STEEL CON. RODS) (Cont'd) 4.0705	
6	4-7-31	Ring - Oil Seal	1
7	4-7-242	Gasket - End Cover	1
8	4A-7-54	Cover - Rear End	1
9	4C-7-32	Lockwasher - 5/16	4
10	4-7-240	Screw - 5/16 - 18 Hex. Hd. Cap	4
11	4A-7-57	Key - Crankshaft	1
12	4A-7-58	Nut - Crankshaft	1
13	2F-6-45	Stud - 3/8" Dia.	6
14	4-7-156	Lockwasher - 3/8"	6
15	4-7-157	Nut - 3/8" - 24 Hex.	6
16	4A-7-53	Retaining - Ball Bearing	1
17	4C-7-12	Gasket - Cylinder Block	1
	4C-7-13	Cylinder Block Assy. - Complete	1
	4C-7-14	Cylinder Block Assy. - Complete	1
18	4M-7-8	Block - Cylinder	1
	4M-7-7	Bushing	2
	4-7-160	Seat - Inlet Valve	2
	4-7-295	Unloader Piston Assy.	2
19	4-7-296	Piston - Unloader	1
20	4-7-220	Ring - Back Up	1
21	4-7-266	Grommet	1
22	4-7-298	Unloader Plunger	2
23	4-7-299	Guide - Unloader Plunger	2
24	4-7-300	Saddle - Unloader Spring	1
	4C-7-15	Seat - Unloader Spring	1
	4-7-190	Spring - Unloader	1
	4C-7-35	Connecting Rod & Piston Assy. - Complete	2
	4C-7-18	Piston & Pin Assy.	1
25	4M-7-12	Wrist Pin	1
26	4M-7-13	Piston	1
	4-7-245	Rod Assy. - Connecting	1
27	4-7-246	Rod & Cap	1
	4-7-247	Bushing - Wrist Pin	1
29	4-7-248	Bolt - Rod & Cap	2
	4-7-168	Nut - 5/16 - 24 Castle	2
	4-7-182	Cotter Pin	2
32	4-7-249	Insert - Bearing (Std. Size)	2
	4C-7-41	Piston Ring Set - Std.	2
33	4C-7-36	Ring - Narrow	3
34	4C-7-37	Ring - Wide	2
35	4-7-176	Lockwire - Wrist Pin	1
36	4A-7-39	Guide - Inlet Valve	2
37	4-7-192	Valve - Inlet	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 4-69		AIR COMPRESSOR - TU-FLO 600 (W/STEEL CON. RODS) (Cont'd) 4.0706	
38	4-7-193	Spring - Inlet Valve	2
39	4A-7-55	Gasket - Crankcase Cover	1
40	4A-7-56	Cover - Crankcase	1
41	4A-7-45	Lockwasher - 1/4"	6
42	4A-7-62	Screw - 1/4" - 20 Oval Fil. Hd. Mach.	6
43	4C-7-27	Gasket - Cylinder Hd.	1
	4C-7-4	Cylinder Head Assy.	1
	4C-7-5	Head - Cylinder Body - Complete	1
44	4M-7-4	Head - Cylinder	1
45	4-7-270	Seat - Discharge Valve	2
46	4M-7-6	Seat - Inlet Valve Spring	2
47	4M-7-5	Insert - Inlet Valve Spring	2
48	4C-22-5	Valve - Discharge	2
49	4-7-13	Spring - Discharge Valve	2
50	4-7-272	Nut - Discharge Valve Cap	2
51	4-7-273	Screw - 5/16" - 18 Hex. Hd. Cap	10
52	4-7-228	Gasket - Strainer	1
	4C-7-33	Gasket - Governor	1
	4C-7-31	Cap Screw - Governor Mtg., 5/16 - 18 Hex. Hd.	2
	4C-7-32	Lockwasher - 5/16"	2
56	4-7-20	Pipe Plug - 1/4"	1
57	4-7-162	Pipe Plug - 3/8"	1
	4C-7-30	Unloader Kit	2
	4A-7-11	Insert - Bearing, .010 U/S	4
	4A-7-12	Insert - Bearing, .020 U/S	4
	4A-7-13	Insert - Bearing, .030 U/S	4
	4C-7-42	Piston Ring Set - .010 O/S	2
	4C-7-43	Piston Ring Set - .020 O/S	2
	4C-7-44	Piston Ring Set - .030 O/S	2
	4C-7-19	Piston & Pin Assy. - 010 O/S	2
	4C-7-20	Piston & Pin Assy. - 020 O/S	2
	4C-7-21	Piston & Pin Assy. - 030 O/S	2
	4C-7-40	Field Maint. Kit.	1



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4 - BRAKES & AIR SYSTEM

GROUP

4.19

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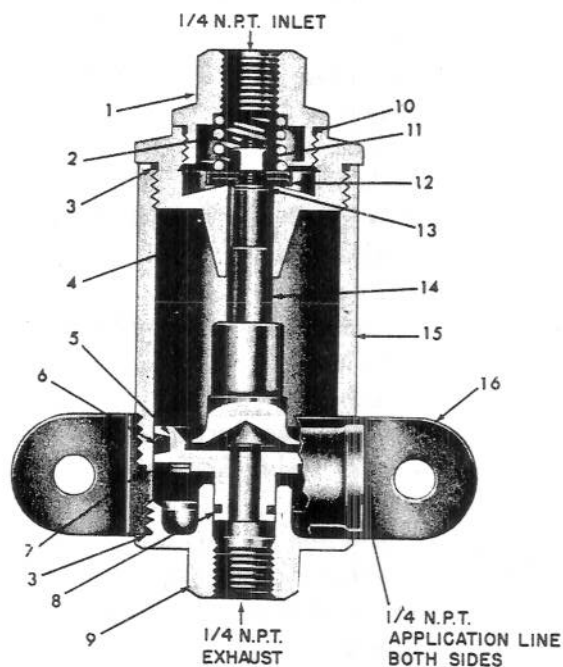


PLATE 4 - 47: MOISTURE EJECTOR VALVE (Sealco)

Plate
4-47

AUTOMATIC AIR TANK DRAIN

4.1901

Ejector Valve Assy. - Sealco

KEY	PART NUMBER	DESCRIPTION	QTY.
1	4A-19-9	Upper Cap	1
2	4A-19-15	Spring	1
3	4A-19-16	Gasket	1
4	4A-19-17	Guide Post	2
5	4A-19-18	Actuator	1
6	4A-19-19	"O" Ring	1
7	4A-19-20	Gasket	1
8	4A-19-21	"O" Ring	1
9	4A-19-22	Lower Body	1
10	4A-19-23	Gasket	1
11	4A-19-24	Lock Nut	1
12	4A-19-25	Seal - Inlet	1
13	4A-19-26	Gasket	1
14	4A-19-27	Plunger	1
15	4A-19-28	Column	1
16	4A-19-29	Body	1

MODEL MC-7

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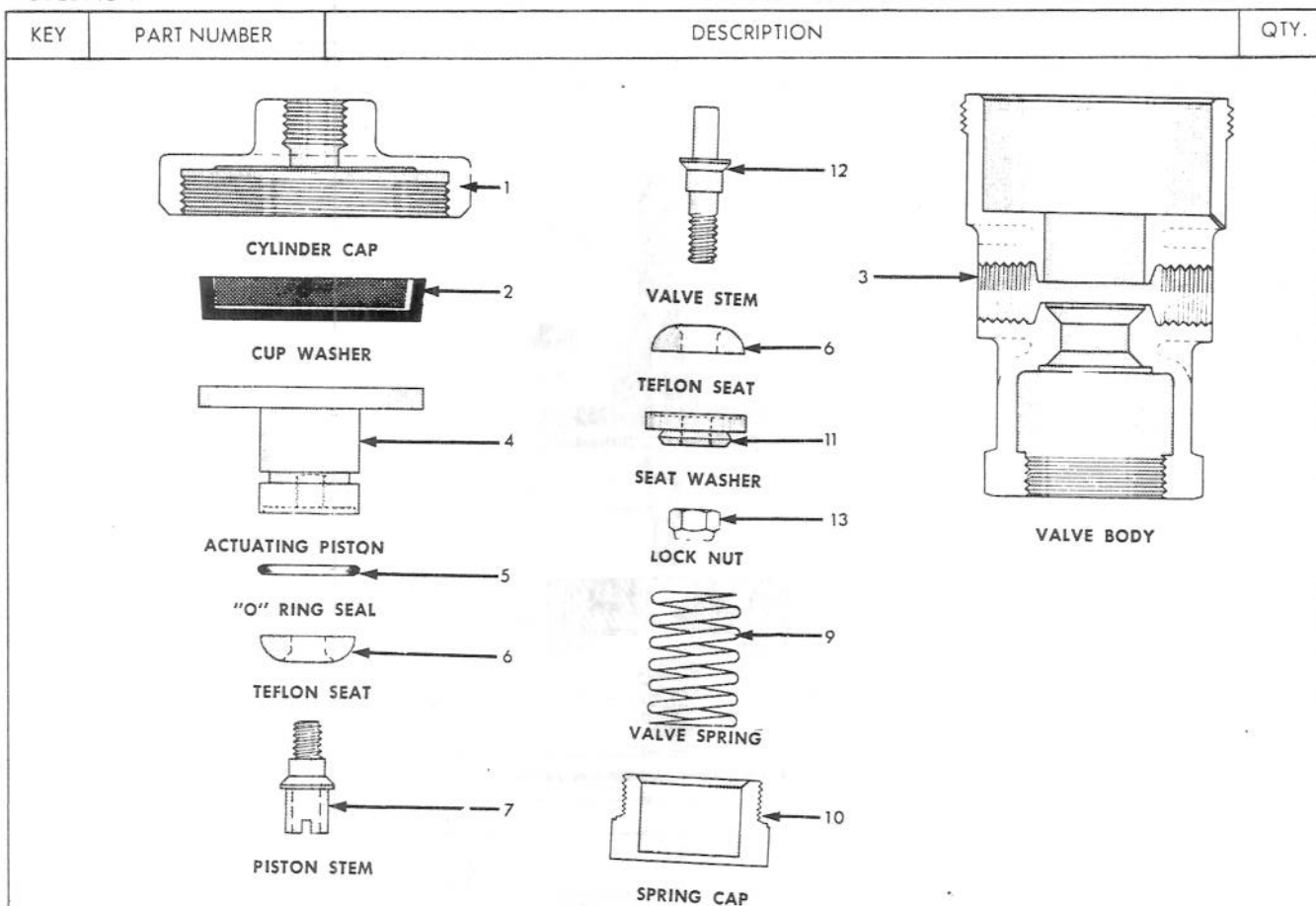


PLATE 4 - 24: MOISTURE EJECTOR VALVE (Graham White)

Plate	AUTOMATIC AIR TANK DRAIN		4.1902
4-24			
	4B-19-4	Ejector Valve Assembly - Graham White	1
1	4B-19-6	Cylinder End Cap	1
2	4B-19-7	Cup Washer	1
3	4B-19-8	Valve Body	1
4	4B-19-9	Piston	1
5	4B-19-10	"O" Ring Seal	1
6	4B-19-11	Piston Seat - Teflon	2
7	4B-19-12	Piston Stem	1
8	4B-19-13	Actuating Piston Complete - Includes Keys 4, 5, 6 & 7	1
9	4B-19-14	Valve Spring	1
10	4B-19-15	Spring Cap	1
11	4B-19-16	Seat Washer	1
12	4B-19-17	Valve Stem	1
13	4B-19-18	Lock Nut	1
14	4B-19-19	Intake Valve Complete - Includes Keys 6, 11, 12 & 13	1
	4B-19-26	Mounting Bracket - Ejector Valve	1
	16B-10-7	Solenoid Valve - Moisture Ejector (Refer to Fast Idle Valve Group 4.22)	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
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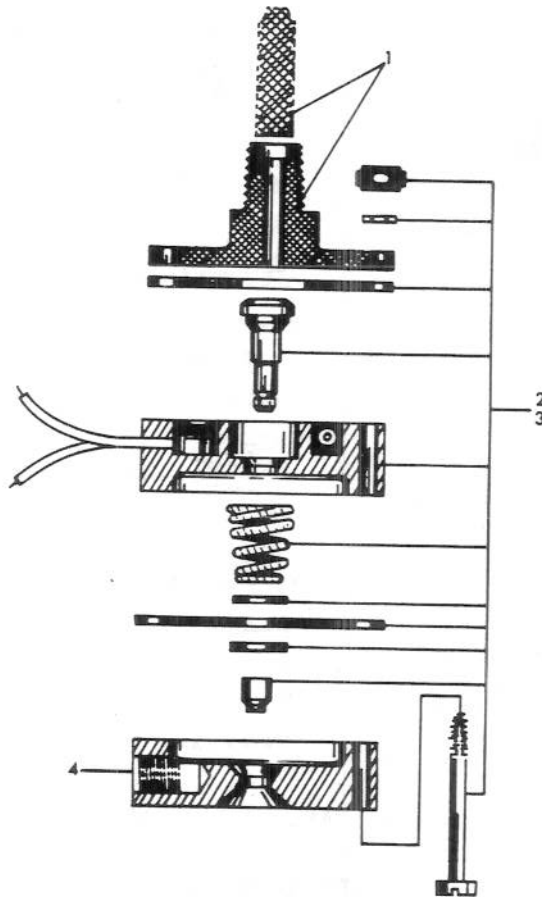


PLATE 4 - 39: MOISTURE EJECTOR VALVE (Expello)

Plate
4-39

AUTOMATIC AIR TANK DRAIN

4.1903

	4F-19-25	Ejector Valve Assy. - Expello	1
	4F-19-26	Valve S/A	1
1	4F-19-29	Cover & Screen S/A	1
2	4F-19-30	Repair Kit - With Upper Body	1
3	4F-19-31	Repair Kit - Without Upper Body	1
4	4F-19-32	Body - Lower	1
	4C-19-29	Adapter - Relay Valve	1



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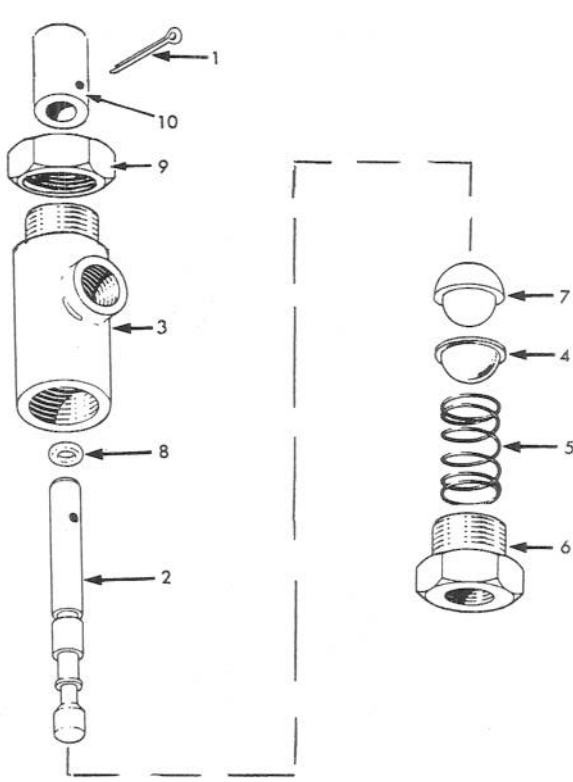
KEY	PART NUMBER	DESCRIPTION	QTY.
			
PLATE 4 - 71: LAVATORY FLUSH VALVE			

Plate	LAVATORY FLUSH VALVE			4.2201
4-71				
	17F-5-58	Valve Assy. - Lav. Flush		1
1	4F-22-40	Spirol Pin		1
2	4F-22-41	Stem		1
3	4F-22-42	Body		1
4	4F-24-82	Spring Seat		1
5	4A-22-10	Spring		1
6	4A-22-11	Cap Nut		1
7	4-24-81	Inlet Valve		1
8	4F-22-43	Grommet - 9/32" O.D.		1
9	4F-22-44	Nut		1
10	17F-5-59	Extension - Valve		1
	17F-5-57	Bracket - Valve Mtg.		1

SECTION 5
CLUTCH
 GROUP INDEX

	Group No.
Clutch Assembly	5.01
Clutch Cover Plate	5.02
Clutch Driven Disc.	5.03
Clutch Pilot Bearing	5.04
Clutch Linkage & Air Assist Mechanism	5.05



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5 - CLUTCH

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5.01/.02

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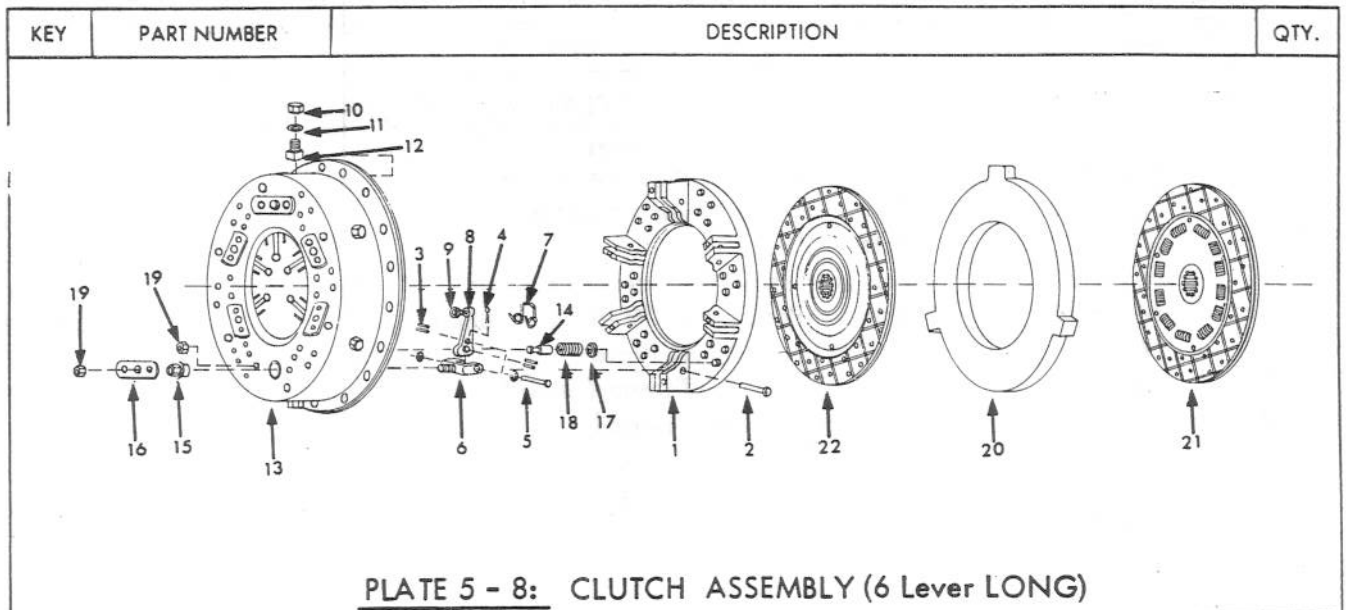


PLATE 5 - 8: CLUTCH ASSEMBLY (6 Lever LONG)

KEY	PART NUMBER	DESCRIPTION	QTY.
CLUTCH ASSEMBLY (6 Lever LONG) 5.0101			
	5B-1-1	Clutch Assembly - 15" - 2 Plate - Complete	1
	5B-2-1	Cover Plate Assembly	1
	5B-3-1	Driven Member Assembly - Rear to Engine Flywheel Face	1
	5B-3-2	Driven Member Assembly - Front to Trans.	1
CLUTCH COVER PLATE ASSEMBLY 5.0201			
	5B-2-1	Clutch Cover Plate Assembly - Complete	1
	5B-2-2	Pressure Plate & Lever Assembly	1
1	5B-2-3	Plate - Pressure	1
2	5B-2-4	Pin - Release Lever	6
3	5B-2-5	Roller - Release Lever Needle	168
4	5B-2-6	Pin - Cotter 3/32 x 5/8 Lg.	12
5	5B-2-7	Pin - Release Lever	6
6	5B-2-8	Yoke - Release Lever	6
7	5B-2-9	Spring - Release Lever	6
	5B-2-10	Washer - Retaining 5B-2-7 Pin	12
	5B-2-11	Lever & Button S/A - Clutch Release	6
8	5B-2-34	Lever - Release	6
9	5B-2-12	Button - Lever Thrust	6
	5B-2-13	Cover Plate & Drive Block Assembly	1
10	5B-2-14	Nut - Hex. 7/16 - 20 Thread	6
11	5B-2-15	Lockwasher - 7/16 Med.	6
12	5B-2-16	Block - Drive	6
	5B-2-17	Cover Plate & Bracket Assembly	1
	5B-2-18	Bracket - Adjusting Screw	3
	5B-2-19	Cover Plate & Spring Locator Assembly	1
13	5B-2-28	Cover Plate	1

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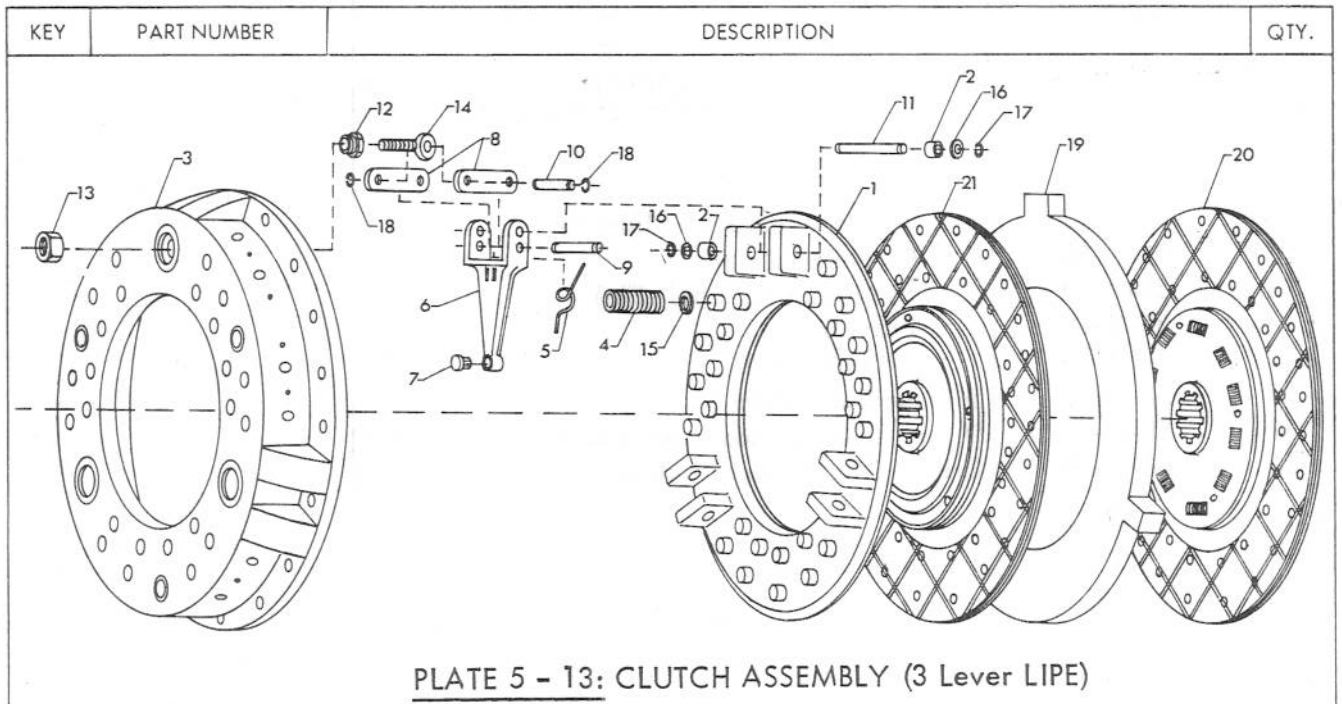
KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 5-8		<u>CLUTCH COVER PLATE ASSEMBLY (Cont'd)</u> 5.0202 (6 Lever LONG) Locator - Pressure Spring	24
14	5A-2-5	Nut - Release Lever Adjusting	6
15	5A-2-21	Plate - Thrust	6
16	5A-2-22	Washer - Pressure Spring Insulator	24
17	5A-2-25	Spring - Pressure (139 lb. at 1.888)	24
18	5A-2-26	Cap Screw - Thrust Plate	12
19	5B-2-29	Nut - 5/16 - 24 Thread (Self-Locking)	12
20	5B-2-27	Center Drive Plate Assembly	1
		<u>CLUTCH DRIVEN MEMBERS</u> 5.0301	
		<u>NOTE:</u> It is recommended that complete driven member assy. be replaced when service is required.	
21	5B-3-1	Driven Member Assembly - Rear to Engine Flywheel	1
22	5B-3-2	Driven Member Assembly - Front to Trans.	1
	5B-3-3	Driven Plate & Facing Assembly	2
	5B-3-4	Plate - Driven	2
	5B-3-5	Facing - Friction	4
	5B-3-6	Rivet - Friction Facing	72
	5B-3-13	Plate - Retainer - For 5B-3-2 Member Assembly	1
	5B-3-7	Pin - Stop	12
	5B-3-8	Washer - Reinforcement	24
	5B-3-9	Spring - Damper	24
	5B-3-10	Hub - For 5B-3-1 Member Assembly	1
	5B-3-11	Hub - For 5B-3-2 Member Assembly	1
	5B-3-12	Plate - Retainer - For 5B-3-1 Member Assembly	1
	5B-3-14	Slinger - Oil - Flywheel Side	1
	5B-3-15	Slinger - Oil - Cover Plate Side	1
	5B-2-26	Shim - Flywheel Wear Plate (.015)	A.R.
	5-2-132	Shim - Clutch Pressure Spring (.015)	A.R.



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 5-13		CLUTCH ASSEMBLY (3 Lever LIPE) 5.0101	
	5F-1-1	Clutch Assembly - 15"2 Plate - Complete	1
	5F-2-3	Clutch Cover Plate Assembly - Complete	1
	5F-3-8	Driven Disc Assembly (Flywheel Side)	1
	5F-3-18	Driven Disc Assembly (Pressure Plate Side)	1
		CLUTCH COVER PLATE ASSEMBLY 5.0201	
	5F-2-3	Clutch Cover Plate Assembly	1
	5F-2-4	Pressure Plate S/A	1
1	5F-2-5	Pressure Plate	1
2	5F-2-6	Needle Bearings	6
3	5F-2-7	Flywheel Ring (Cover)	1
4	5F-2-8	Pressure Spring (Purple Stripe)	18
5	5F-2-9	Retractor Spring	3
	5F-2-11	Release Lever S/A	3
6	5F-2-12	Release Lever	1
7	5F-2-13	Release Lever Button	1
8	5F-2-14	Link	6
9	5F-2-15	Pin (Link-Lever)	3
10	5F-2-16	Eye Bolt Pin	3
11	5F-2-17	Pressure Plate Pin	3
12	5F-2-18	Adjusting Nut	3
13	5F-2-19	Lock Nut	3
14	5F-2-20	Eye Bolt	3

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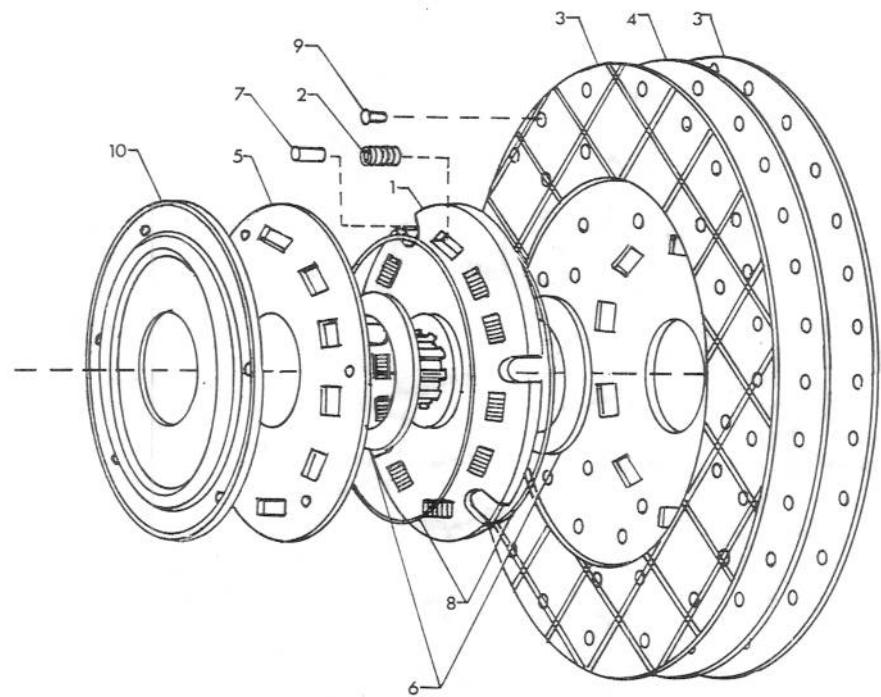
KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 5-13		<u>CLUTCH COVER PLATE ASSEMBLY (Cont'd)</u> 5.0202 (3 Lever LIPE)	
15	5F-2-21	Insulating Washer	18
16	5F-2-22	Washer - Pressure Plate Pin	6
17	5F-2-23	Retaining Ring	3
18	5F-2-24	Snap Ring (Eye Bolt Pin)	6
	5F-2-25	Name Plate	1
	5F-2-26	Drive Screws	2
19	5F-2-10	Intermediate Plate	1
20	5F-3-8	Driven Disc Assembly (Flywheel Side) See 5.03	1
21	5F-3-18	Driven Disc Assembly (Pressure Plate Side) See 5.03	1



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KEY	PART NUMBER	DESCRIPTION	QTY.
 PLATE 5 - 14: DRIVEN DISC ASSEMBLY (3 Lever LIPE)			
Plate 5-14		CLUTCH DRIVEN DISCS (3 Lever LIPE) 5.0301	
		NOTE: It is recommended that complete driven disc assy.'s be replaced when service is required.	
	5F-3-8	Driven Disc Assembly (Flywheel Side)	1
	5F-3-18	Driven Disc Assembly (Pressure Plate Side)	1
1	5F-3-9	Hub - for 5F-3-8 Assy.	1
1	5F-3-21	Hub - for 5F-3-18 Assy.	1
2	5F-3-10	Spring	10
3	5F-3-11	Facing	2
4	5F-3-12	Driven Disc	1
5	5F-3-13	Retaining Plate	1
6	5F-3-14	Spacer	2
7	5F-3-15	Stop Pin - for 5F-3-8 Assy.	5
7	5F-3-20	Stop Pin - for 5F-3-18 Assy.	5
8	5F-3-16	Retaining Ring	2
9	5F-3-17	Facing Rivets	36
10	5F-3-19	Oil Deflector - for 5F-3-18 Assy.	1
		CLUTCH PILOT BEARING 5.0401	
	5A-4-1	Clutch Pilot Bearing	1
		NOTE: For Clutch Release Parts See Group 13.06	



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KEY

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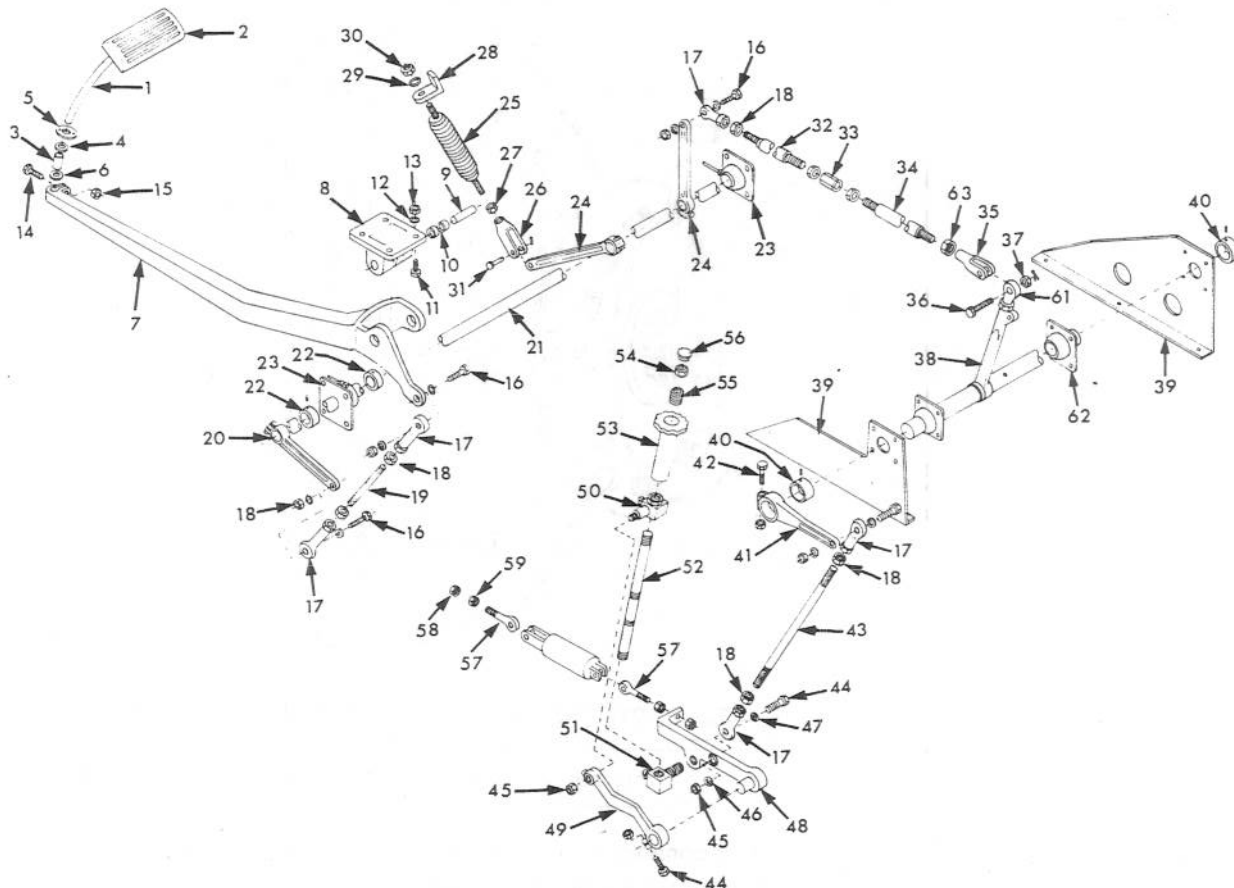


PLATE 5 - 11: CLUTCH LINKAGE

Plate	CLUTCH LINKAGE		5.0501
5-11			
1	5C-5-22	Clutch Pedal Assy.	1
2	5C-5-25	Rubber Pad - Clutch Pedal	1
3	5A-5-13	Hose - Clutch Stem, Under Floor	1
4	5C-5-35	Grommet - Clutch Stem	1
5	5A-5-8	Washer - Finishing Pedal at Floor, 2 3/4" O.D.	1
6	5C-5-36	Flat Washer - 11/16" I.D. x 1 1/4" O.D.	1
	5C-5-18	Clutch Arm S/A	1
7	5C-5-26	Arm S/A - Welded	1
8	5B-5-5	Bracket - Arm Pivot	1
9	5B-5-9	Pin - Pivot	1
10	5C-5-34	Bearing - Bronze	1
	N.P.N.	Set Screw - 1/4 - 20 x 1/4	2
	N.P.N.	Grease Nipple - # 1612	2
11	N.P.N.	Cap Screw - Mtg. Pivot Brkt., 3/8 - 16 x 1"	1
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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 5-11		<u>CLUTCH LINKAGE (Cont'd)</u> 5.0502	
12	N.P.N.	Lockwasher - 3/8"	4
13	N.P.N.	Nut - 3/8 - 16 Hex.	4
14	N.P.N.	Cap Screw - Clutch Arm to Stem, 3/8 - 24 x 1 1/2"	1
	N.P.N.	Lockwasher - 3/8"	1
15	N.P.N.	Nut - 3/8 - 24 Hex.	1
16	N.P.N.	Cap Screw - 1/2 - 20 x 2, Unibal Ends	6
17	5B-5-12	Unibal End - Clutch Linkage	6
18	N.P.N.	Jam Nut - 1/2 - 20	8
19	5C-5-29	Link - Clutch Arm to Front Cross Shaft	1
20	5C-5-17	Lever - Arm Link to Front Cross Shaft	1
	N.P.N.	Key - # 11 Woodruff, L.H. & R.H. Levers	2
21	5A-5-15	Front Cross Shaft	1
22	5-5-5	Collar - Front Cross Shaft	2
	N.P.N.	Set Screw - 1/4 - 20 Hex. Socket	1
23	5B-5-23	Bearing Assy. - Front Cross Shaft	4
	N.P.N.	Cap Screw - Brg. Mtg., 3/8 x 3/4" N.F.	16
	N.P.N.	Lockwasher - 3/8"	16
	N.P.N.	Nut - 3/8" N.F.	16
24	10-272	Lever - Front Cross Shaft	2
	N.P.N.	Cap Screw - 3/8 - 24 x 1 3/4", Lever Clamping	2
	N.P.N.	Lockwasher - 3/8"	2
	N.P.N.	Nut - 3/8 - 24 Hex.	2
25	16B-3-28	Spring - Clutch Return	1
26	5C-5-63	Yoke - Clutch Return Spring	1
27	N.P.N.	Jam Nut - 3/8" N.F.	2
28	5C-5-64	Bracket - Clutch Return Spring Anchor	1
29	N.P.N.	Lockwasher - 3/8" N.F.	1
30	N.P.N.	Nut - 3/8" N.F. Hex.	1
31	7C-15-206	Pin - Yoke	1
	N.P.N.	Cotter Pin - 5/64 x 1/2	1
32	5F-5-6	Control Rod Assy. - Front	1
33	5F-5-3	Adjusting Nut - Front & Rear Control Rods	1
34	5F-5-8	Control Rod Assy. - Rear	1
35	13C-7-18	Yoke - Control Rod to Rear Cross Shaft	1
61	13C-7-19	Unibal End - 5/8" N.F. Male Thread	1
36	13C-7-17	Cap Screw - 1/2 - 20 x 1 3/4	1
37	N.P.N.	Nut - 1/2 - 20 Castellated	1
	N.P.N.	Cotter Pin - 3/32 x 3/4"	1
38	5F-5-1	Lever & Cross Shaft S/A - Rear	1
39	5C-5-66	Bracket - Mtg. Rear Cross Shaft	2
62	5B-5-24	Bearing Assy. - Rear Cross Shaft	2
40	5B-5-21	Collar - Rear Cross Shaft	2
	N.P.N.	Set Screw - 1/4 - 20 Hex. Socket	2
41	5B-5-28	Lever - Rear Cross Shaft to Linkage	1
63	N.P.N.	Jam Nut - 5/8" N.F.	2



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KEY	PART NUMBER	DESCRIPTION	QTY.
Plate 5-11		<u>CLUTCH LINKAGE (Cont'd)</u> 5.0503	
42	N.P.N.	Cap Screw - Lever, 3/8 x 2" N.F.	1
	N.P.N.	Lockwasher - 3/8"	1
	N.P.N.	Nut - 3/8" N.F. Hex.	1
43	5B-5-27	Link - Cross Shaft Lever to Release Lever	1
44	N.P.N.	Cap Screw - Link & Release Lever, 1/2 x 2 1/2" N.F.	2
45	N.P.N.	Nut - 1/2 - 20 Hex.	2
46	N.P.N.	Star Washer - 1/2"	2
47	5C-5-30	Washer (Unibal Open Side)	5
48	5C-5-45	Lever - Clutch Release	1
49	5C-5-46	Lever - Clutch Release Adjusting	1
50	5C-5-51	Pin Assy. - Clutch Adj. Screw, Upper, R.H. Thd.	1
51	5C-5-58	Pin Assy. - Clutch Adj. Screw, Lower, L.H. Thd.	1
52	5C-5-48	Screw S/A - Adj. Clutch Release Lever	1
53	5C-5-47	Handle - Lever Adjusting	1
54	N.P.N.	Jam Nut - 3/8 - 24 N.F. 21 NTE 064	1
	5C-5-60	Washer - Spring Retaining	1
55	5C-5-55	Spring - Adjusting Handle	1
56	5C-5-59	Cap Plug - Adj. Handle	1
	N.P.N.	Grease Nipple - 1/8 N.P.T.	2
57	5B-5-52	Unibal End - Clutch Air Cylinder	2
58	N.P.N.	Nut - 1/2 - 20 Hex.	2
59	N.P.N.	Jam Nut - 1/2 - 20	2
	4-26-15	Pin - Air Cylinder Yoke	2
	5B-5-80	Spacer - Nylon, Clutch Release Lever	1

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KEY	PART NUMBER	DESCRIPTION	QTY.
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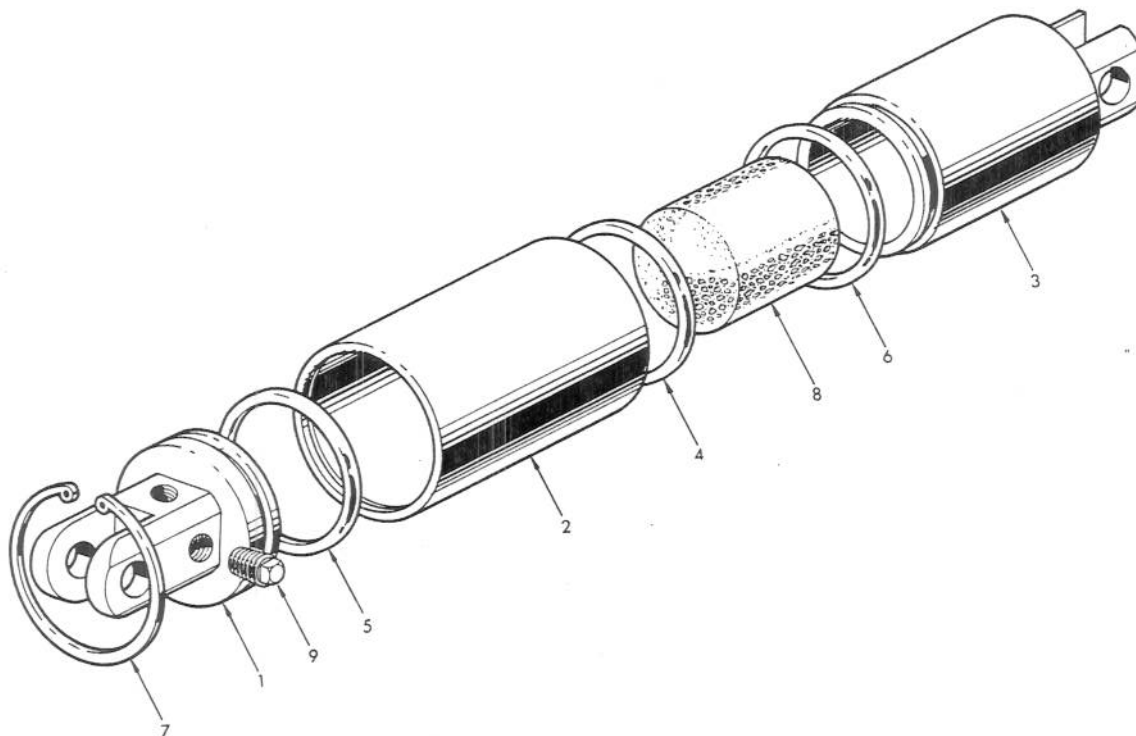


PLATE 5 - 3: CLUTCH AIR CYLINDER

Plate	<u>AIR CYLINDER - CLUTCH ASSIST</u>		5.0504	
5-3				
	5B-5-45	Air Cylinder - Clutch Air Assist		1
1	5B-5-31	Yoke End Plate		1
2	5B-5-47	Cylinder - 2" I.D. x 3/16" Wall		1
3	5B-5-50	Piston - 2" Dia.		1
4	5B-5-37	Packing - For Piston		1
5	5B-5-39	"O" Ring - Yoke End Plate		1
6	5B-5-48	"O" Ring - Cylinder		1
7	5B-5-40	Retaining Ring		1
8	5B-5-51	Sponge Oiler		1
9	N.P.N.	Brass Plug - 1/8 N.P.T.		1
	N.P.N.	Fitting - Adapter for Hose, 48 x 4		1

